HUSQVarna



LR125

**OWNER'S MANUAL** 

# A

## **SAFETY RULES**

Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

#### I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- · Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- · Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- · Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

#### II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

#### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments.
   These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

#### DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

#### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

#### IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

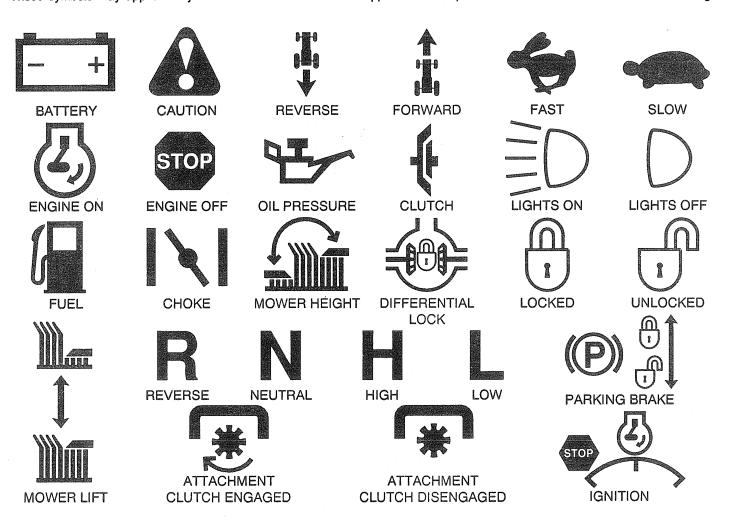
**CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service facility. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

#### INTERNATIONAL SYMBOLS

These symbols may appear on your tractor or in the literature supplied with the product. Learn and understand their meaning.



**NOTE:** The illustrations shown in this manual are to aid in the assembly and operation of your tractor. They may or may not show the actual model you have purchased.

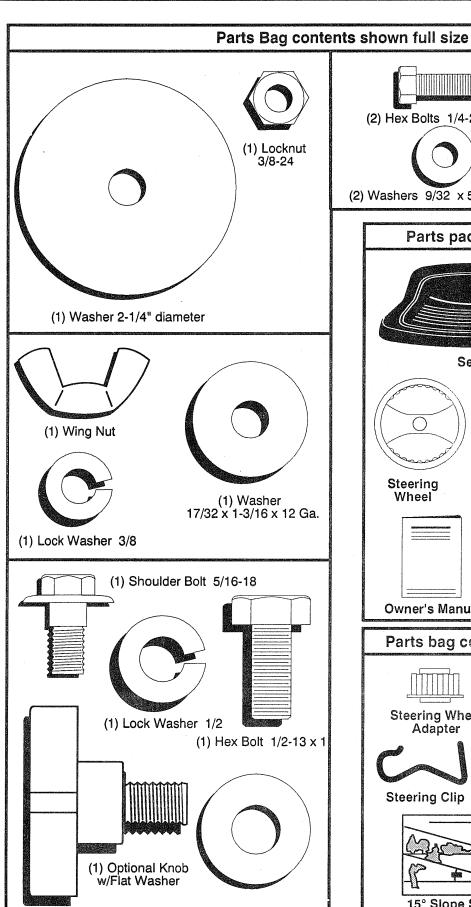
WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

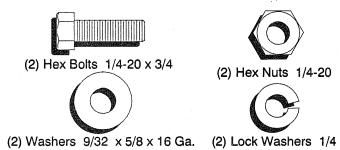
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest authorized service facility.

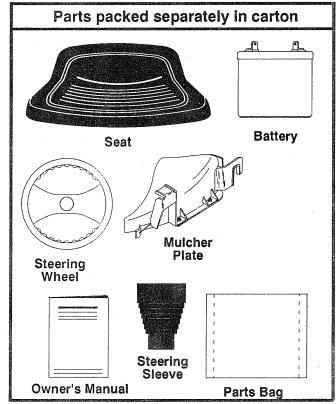
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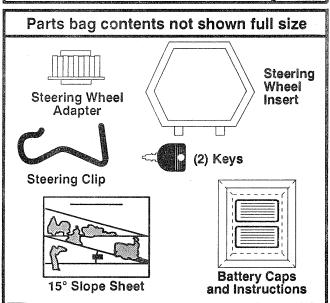
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# **CONTENTS OF HARDWARE PACK**









Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

#### TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 9/16" wrench

**Pliers** 

(2) 7/16" wrenches

Tire pressure gauge

(1) 1/2" wrench

Screwdriver

Utility knife

When right and left hand are mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

## TO REMOVE TRACTOR FROM CARTON **UNPACK CARTON**

- Remove all accessible loose parts and parts cartons from carton (See page 4).
- Cut, from top to bottom, all four corners of carton and lay panels flat.
- Check for any additional loose parts or cartons and remove.

## BEFORE ROLLING TRACTOR OFF SKID ATTACH STEERING WHEEL

POSITION STEERING SHAFT (See Fig. 1) -

- Lift hood.
- Pull steering shaft up to engage gears.
- Push steering clip through hole on steering shaft at 45° (hole is located under dash and above lower steering bushing).
- Push steering clip onto steering shaft until steering clip snaps into place.

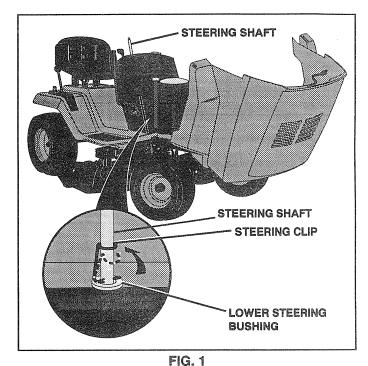
#### INSTALL STEERING WHEEL (See Fig. 2) -

- Slide the steering sleeve over the steering shaft (Bottom of sleeve goes over ring on dash).
- Slide steering wheel adapter onto upper steering shaft.
- Position front wheels of the tractor so they are pointing straight forward.
- Position steering wheel so cross bars are horizontal (left to right) and slide onto adapter.
- Assemble large flat washer and 3/8-24 locknut and tighten securely.
- Snap insert into center of steering wheel.
- Remove protective plastic from tractor hood and grill. IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN

SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

## TO ROLL UNIT OFF SKID (See Fig. 10)

- Raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in "NEUTRAL" position.
- Roll unit backwards off skid.
- Remove banding holding discharge guard up against tractor.





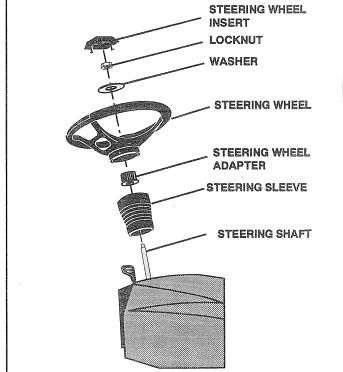


FIG. 2

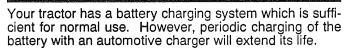
# HOW TO SET UP YOUR TRACTOR PREPARE BATTERY (See Fig. 3)

CAUTION: Wear eye and face shield.

Wash hands or clothing immediately if accidentally in contact with battery acid.

Do not smoke. Fumes from charged battery acid are explosive.

Read the instructions included with the battery vent caps. Always wear gloves, clothing and goggles to protect your hands, skin and eyes.



- See instructions packed with vent caps in parts bag.
- Fill battery with acid. Fill each cell until it reaches the bottom of the vent wells. Do not overfill.
- Allow battery to stand and settle for at least thirty minutes. After standing, check the level of acid. If below the vent wells, add more acid until the correct level is reached.

While battery is standing (after adding acid) and later, while battery is being charged, continue with assembly of tractor.

IMPORTANT: TO MAXIMIZE THE LIFE OF YOUR BATTERY, IT IS NECESSARY THAT THE BATTERY BE CHARGED BEFORE USE. FAILURE TO CHARGE BATTERY CAN RESULT IN A SHORTENED BATTERY LIFE.

- Charge battery at a rate of 6 amperes for 1 hour. Use a 12 volt battery charger. Observe all safety precautions required for battery charging.
- Check the acid level after the battery is charged. If the acid has fallen below the correct level, add distilled or iron free water.
- Install the vent caps to cover the vent wells. Wash the top of the battery with water to remove any acid, then wipe dry.
- Check battery case for leakage to make sure that no damage has occurred in handling.
- Dispose of excess battery acid. Neutralize acid for disposal by adding it to four inches of water in a five gallon plastic container. Stir with a wooden or plastic paddle while adding baking soda until the addition of more soda causes no more foaming.
- Follow instructions on how to install battery.

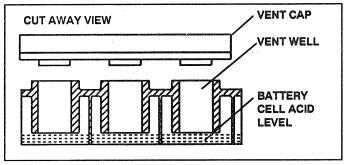


FIG. 3

### INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt or optional knob.

- Remove cardboard packing on seat pan.
- Place seat on pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer or optional knob loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt or optional knob securely.

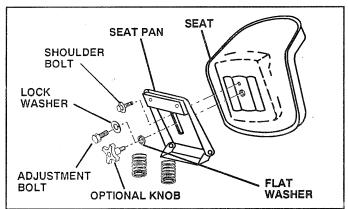


FIG. 4

## INSTALL MULCHER PLATE

(See Figs. 6 & 7)



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

- Raise and hold deflector shield in the upright position.
- Position alignment cup over rear baffle.
- Pivot mulcher plate forward and hook on mounting bolt. Be sure hang tab hooks top of deck opening.
- Assemble flat washer, lock washer and wing nut to mounting bolt and tighten securely.

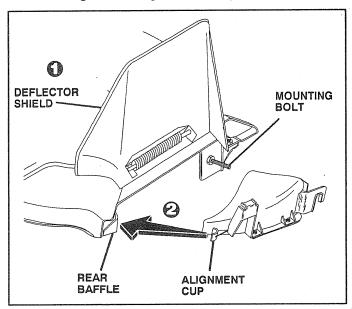


FIG. 6

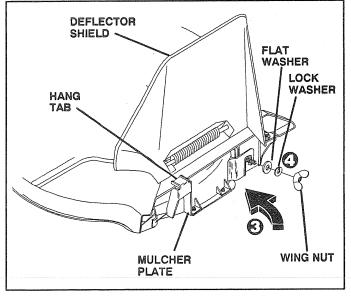


FIG. 7

## **CHECK TIRE PRESSURE**

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

Reduce tire pressure to 14 PSI in front tires and 12 PSI in rear tires.

#### CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

# CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

### **CHECK BRAKE SYSTEM**

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

### **INSTALL BATTERY (See Figs. 8 & 9)**



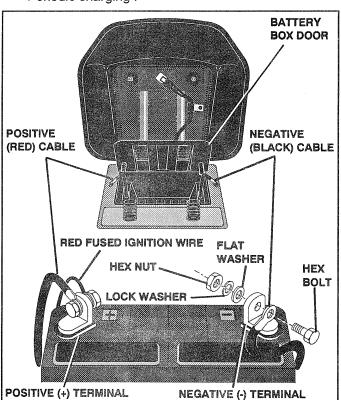
CAUTION: Do not short battery terminals. Before installing battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- · Lift seat to raised position.
- · Open battery box door.
- Be sure drain tube is attached to bottom of battery box and passes through hole in chassis for proper drainage.
- Lower battery into battery box with battery terminals toward front of tractor.
- First connect RED battery cable and RED fused ignition wire to positive (+) battery terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close battery box door.

#### Open battery box door for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging .



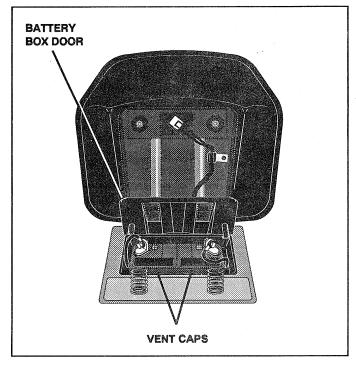


FIG. 9

### ✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

#### PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were over-inflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.

# WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls their location and function. Operate them before you start the engine.
- / Be sure brake system is in safe operating condition.

# KNOW YOUR TRACTOR READ THIS OWNER'S MANUAL & SAFETY RULES BEFORE OPERATING YOUR TRACTOR.

Compare the illustrations with your tractor to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

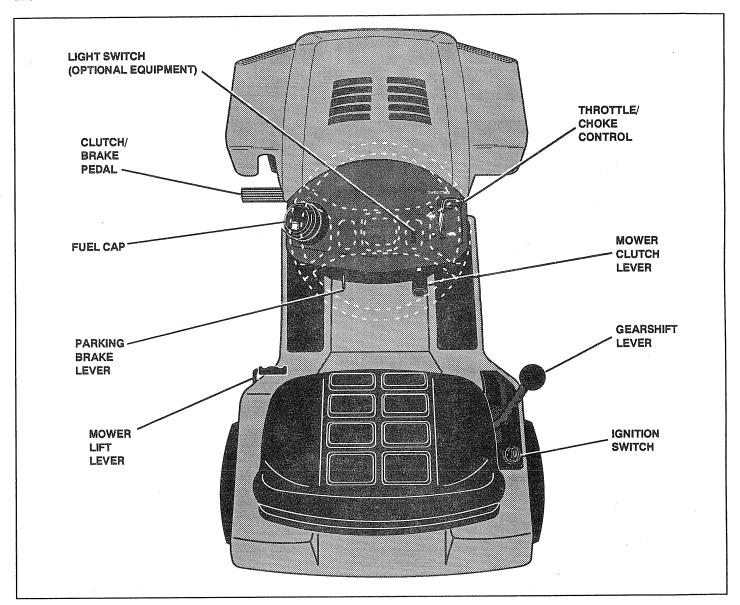


FIG. 10

Your tractor conforms to the safety standards of the American National Standards Institute.

**IGNITION SWITCH:** Used for starting and stopping the engine.

THROTTLE/CHOKE CONTROL: Used for starting and controlling engine speed.

**CLUTCH/BRAKE PEDAL:** Used for declutching and braking the tractor and starting the engine.

**LIGHT SWITCH:** (For optional headlights) Turns headlights on or off.

**GEARSHIFT LEVER:** Selects the speed and direction of tractor.

**PARKING BRAKE LEVER:** Locks clutch/brake pedal into the brake position.

MOWER CLUTCH LEVER: Used to engage the mower blades.

**MOWER LIFT LEVER:** Used to raise and lower the mower deck.



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields before starting your tractor and while moving. We recommend wide vision safety mask for over the spectacles or standard safety glasses.

#### HOW TO USE YOUR TRACTOR

### TO SET PARKING BRAKE (See Fig. 11)

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold vehicle secure.

### STOPPING (See Figs. 11 and 12)

MOWER BLADES -

- Move mower clutch lever to "DISENGAGED" position.
   GROUND DRIVE -
- Depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to "NEUTRAL" position.

#### **ENGINE** -

Move throttle control to "SLOW" position.

**NOTE:** Failure to move throttle control to "SLOW" position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

**NOTE:** Under certain conditions when unit is standing idle with the engine running, hot engine exhaust gasses may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping unit on grass areas.



CAUTION: Always stop unit completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

## TO USE THROTTLE CONTROL (See Fig. 12)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

# TO MOVE FORWARD AND BACKWARD (See Figs. 11 and 12)

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in "NEUTRAL" position.
- · Move gearshift lever to desired position.
- Slowly release clutch/brake pedal to start movement.

**IMPORTANT:** BRING TRACTOR TO A COMPLETE STOP BEFORE SHIFTING OR CHANGING GEARS. FAILURE TO DO SO WILL SHORTEN THE USEFUL LIFE OF YOUR TRANSAXLE.

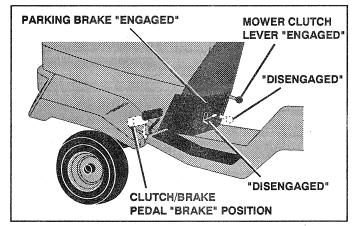


FIG. 11

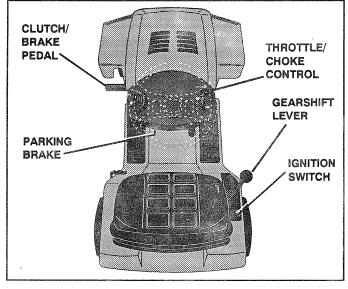


FIG. 12

# TO ADJUST MOWER CUTTING HEIGHT (See Fig. 13)

The position of the mower lift lever determines the cutting height. The position of the mower lift lever can be adjusted to desired position.

 Grasp lift lever as shown, lift away from fender and move forward or back to desired position.

The cutting height range is approximately 1-1/2" to 3-5/8". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/ 2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

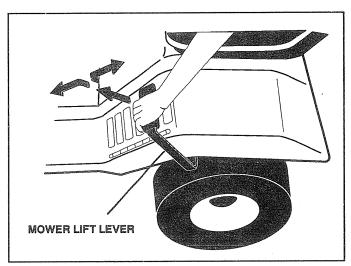


FIG. 13



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, the discharge guard or mulcher plate in place.

## TO OPERATE MOWER (See Figs. 13 and 14)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the mower clutch engaged will shut off the engine.

- Select desired height of cut.
- Engage mower by slowly moving mower clutch lever to "ENGAGED" position.
- TO STOP MOWER Move mower clutch lever to "DISENGAGED" position.

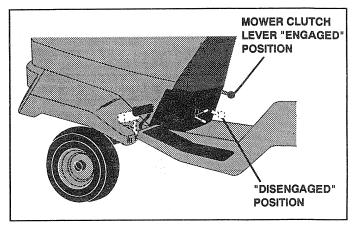


FIG. 14

#### TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and mounting hardware, and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

**NOTE:** It is not necessary to change blades. The mulcher blades are designed for discharging and bagging also.

#### TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake
- Move gearshift lever to 1st gear and be sure you have allowed room for tractor to roll slightly as you restart movement.
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

#### TO TRANSPORT

- Raise mower lift lever to highest position.
- When pushing or towing your tractor, be sure gearshift lever is in "NEUTRAL" position.
- Do not push tractor at more than five (5) MPH.

**NOTE:** To protect hood from damage when transporting your tractor on a truck or trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

# BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

- The engine in your tractor has been shipped from the factory already filled with summer weight oil.
- · Check engine oil with tractor on level ground.
- Remove oil fill dipstick and wipe clean, replace and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (Refer to engine manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

#### ADD GASOLINE

• Fill fuel tank. Use fresh, clean, regular unleaded gasoline. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life).

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

### TO START ENGINE (See Fig. 10)

When starting engine for the first time or if engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Depress the clutch/brake pedal and set the parking brake.
- Place gearshift lever in "NEUTRAL" position.
- Move mower clutch to "DISENGAGED" position.
- Move throttle control lever to "CHOKE" position for cold engine start. For warm engine start, move throttle control to "FAST" position.
- Turn ignition key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If engine does not start after several attempts, move throttle control to "FAST" position, wait a few minutes and try again.
- When engine starts, move throttle control to desired position.
- Allow engine to warm up for a few minutes before engaging drive or attachment clutch.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32° F), the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

#### **MULCHING MOWING TIPS**

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 15). For extremely heavy mulching, reduce your width of cut on each pass and mow slowly.

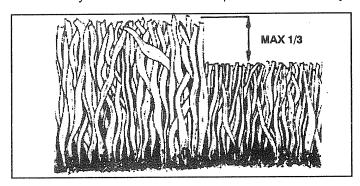


FIG. 15

- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

#### **MOWING TIPS**

- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 16).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

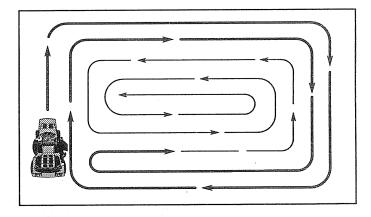


FIG. 16

# **CUSTOMER RESPONSIBILITIES**

FIL AS	AINTENANCE SCHEDULE L IN DATES YOU COMPLETE GULAR SERVICE	P	EFORE	EACH L	SE HOURS	HOURE VERY 2	SHOUP VERY S	SHOUP OHOUP VERY S	S HOUP OD HOUP VERY SI	ASON FORE	STORP SER	VICE	E DA	TES
	Check Brake Operation			9/										
	Check Tire Pressure	4		9										
T	Check for Loose Fasteners													
R	Sharpen/Replace Mower Blades				4									
A	Lubrication Chart				Section 1									
)	Check Battery Level/Recharge													
0	Clean Battery and Terminals				V									
R	Check Transmission Cooling				Bases .									
	Adjust Blade Belt(s) Tension						5							
	Adjust Motion Drive Belt(s) Tension						<b>6</b> 5				makeon warmen and			
	Check Engine Oil Level	•		V										
	Change Engine Oil				1,2,3				Ser.					
	Clean Air Filter				2									
N	Clean Air Screen				<b>1</b> 2									
G	Inspect Muffler/Spark Arrester													
NAME OF TAXABLE PARTY.	Replace Oil Filter (If equipped)						1,2							
IN	Clean Engine Cooling Fins					-	2							
	Replace Spark Plug							Barrer .						
With the second	Replace Air Filter Paper Cartridge						2							
September 1	Replace Fuel Filter													

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.

- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil.
- 5 If equipped with adjustable system.

### **GENERAL RECOMMENDATIONS**

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

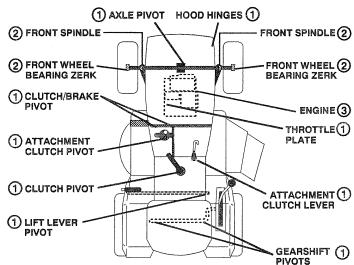
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

#### **BEFORE EACH USE**

- · Check engine oil level.
- Check brake operation.
- Check tire pressure.
- · Check for loose fasteners.

### **LUBRICATION CHART**



- 1 SAE 30 OR 10W30 MOTOR OIL API SG
- (2) GENERAL PURPOSE GREASE
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION
  IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS
  WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN
  THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU
  FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POW-

# **CUSTOMER RESPONSIBILITIES**

#### **TRACTOR**

Always observe safety rules when performing any maintenance.

#### **BRAKE OPERATION**

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

#### TIRES

- Maintain proper air pressure in all tires 14 PSI in front tires and 12 PSI in rear tires.
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

#### **BLADE CARE**

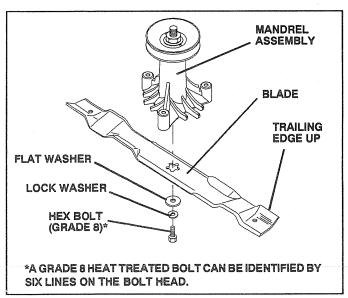
For best results mower blades must be kept sharp. Replace bent or damaged blades.

#### **BLADE REMOVAL (See Fig. 17)**

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

**NOTE:** We do not recommend sharpening blade-but if you do, be sure the blade is balanced.



#### TO SHARPEN BLADE (See Fig. 18)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground.
   If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

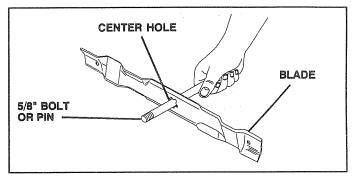


FIG. 18

## **BATTERY (See Fig. 19)**

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Acid solution level in each battery cell should be even with bottoms of vent wells. Add only distilled or iron free water if necessary. Do not overfill.
- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep vent caps tight and small vent holes in caps open.
- Recharge at 6 amperes for 1 hour.

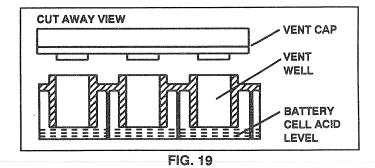


FIG. 17

# **CUSTOMER RESPONSIBILITIES**

#### TO CLEAN BATTERY AND TERMINALS -

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Wash battery with solution of four tablespoons of baking soda to one gallon of water. Be careful not to get the soda solution into the cells.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "INSTALL BATTERY" in the Assembly section of this manual).

#### V- BELTS

Check V-Belts for deterioration and wear after 100 hours of operation. Replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

#### TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

#### ENGINE

#### LUBRICATION

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the tractor is not used for 25 hours in one year. See engine manual.

#### **AIR FILTER**

Your engine will not run properly and may be damaged by using a dirty air filter. Remove cartridge every 25 hours and tap gently to clean. Replace paper cartridge once a year or after every 100 hours of operation, more often if used in very dusty, dirty conditions. See engine manual

- Remove knob and cover.
- Remove cartridge nut and clean or replace cartridge.
- Reassemble and tighten securely.

NOTE: Do not attempt to clean or oil the paper cartridge.

#### **AIR SCREEN**

The engine air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers. See engine manual.

#### **ENGINE COOLING FINS**

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating. See engine manual.

#### MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

#### SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever comes first. Gap should be set at .030 inch.

### IN-LINE FUEL FILTER (See Fig. 20)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

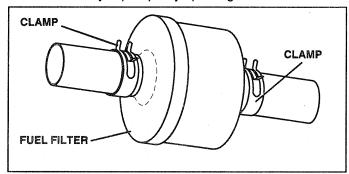


FIG. 20

### **CLEANING**

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

#### **CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:**



Depress clutch/brake pedal fully and set parking brake. Place gearshift lever in "NEUTRAL" position. Place attachment clutch in "DISENGAGED" position.

Turn ignition key "OFF" and remove key.

Make sure the blades and all moving parts have completely stopped.

Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

#### TRACTOR

## TO REMOVE MOWER (See Figs. 21 & 22)

Mower will be easier to remove from the right side of tractor.

- Park tractor on a level surface and engage parking brake.
- Be sure that mower clutch lever is in "DISENGAGED" position.
- Move attachment lift lever down to lowest cutting position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch arm by removing retainer spring.
- Disconnect rear suspension arms from chassis by removing retainer springs.
- Disconnect front links from mower deck by removing retainer springs.
- Disconnect rear lift links from mower deck by removing retainer springs.



CAUTION: When rear lift links are removed, the lift arms will be pulled up to the frame by the counterbalance spring. Keep hands free when removing rear lift links from lift arms.

- Raise mower lift lever to highest position.
- Slide mower deck out on right side of tractor.

### TO INSTALL MOWER (See Figs. 21 & 22)

- Move attachment lift lever up to its highest position.
- Slide mower deck under tractor with discharge guard to right side of tractor.
- Move attachment lift lever forward to its lowest position.
- Install mower deck in reverse order of removal instructions.

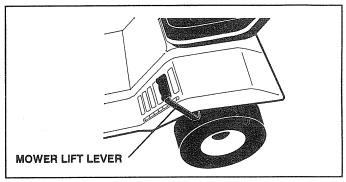


FIG. 21

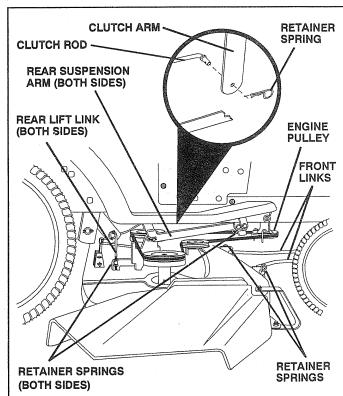


FIG. 22

#### TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (14 PSI front tires; 12 PSI rear tires). If tires are over or under inflated, you will not properly adjust your mower.

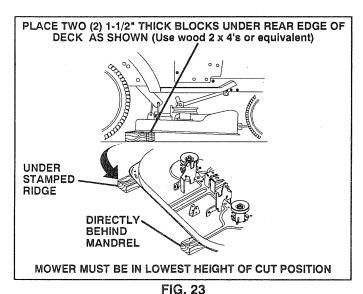
SIDE-TO-SIDE ADJUSTMENT (See Figs. 23 and 24) -

You will need two (2) standard 2 x 4 short pieces of wood to make the following adjustment. Similar blocks measuring 1-1/2" thick may also be used.

- Raise mower with attachment lift control to allow two (2) 1-1/2" thick blocks to be placed under rear edge of mower deck.
- Place one block directly behind right mandrel. Place the remaining block under the stamped ridge on left side of rear edge of mower deck.

**NOTE:** Be sure blocks clear all hardware that may be exposed on underside of deck.

- Lower mower deck to its lowest height of cut position.
- Loosen nut "C" so that the adjustment plate can move up and down freely.
- Be sure the mower deck rests level on both 1-1/2" thick blocks. Retighten nut "C".
- Raise mower with attachment lift control and remove blocks from under mower.



CHASSIS

LEFT SIDE OF TRACTOR

NUT "C"

REAR
LIFT
LINK

SUSPENSION
ARM

ADJUSTMENT
PLATE

FIG. 24

FRONT-TO-BACK ADJUSTMENT (See Figs. 25 and 26) -

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

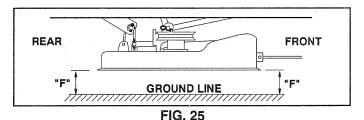
To obtain the best cutting results, the mower housing should be adjusted so the front is approximately 1/4 to 3/4" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "F" directly in front of and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower housing, loosen nut "G" on both front links an equal number of turns.
- When distance "F" is 1/4" to 3/4" lower at front than rear, tighten nut "H" against trunnion on both front links.
- To raise front of mower housing, loosen nut "H" from trunnion on both front links. Tighten nut "G" on both front links an equal number of turns.
- When distance "F" is 1/4" to 3/4" lower at front than rear, tighten nut "H" against trunnion on both front links.

**NOTE:** Each full turn of nut "G" will change dim. "F" by approximately 3/8 inch.

Recheck side-to-side adjustment.



BOTH FRONT LINKS SHOULD BE EQUAL IN LENGTH

NUT "H"

FRONT LINKS

### TO ADJUST BRAKE (See Fig. 27)

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-5/8", disengage parking brake, loosen jam nut and turn nut "A" until distance becomes 1-5/8". Retighten jam nut against nut "A".
- Engage parking brake and recheck distance.
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center.

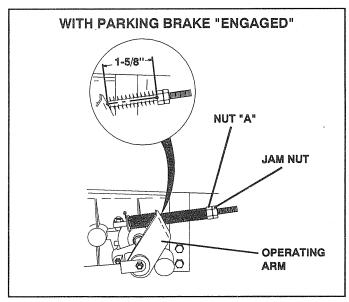


FIG. 27

# TO REPLACE MOTION DRIVE BELT (See Fig. 28)

Park the tractor on level area. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Engage parking brake.
- Lower mower lift lever to "lowest" position.
- Turn front wheels fully to left or right.
- Disconnect mower drive belt at engine pulley.
- Disconnect motion drive belt at clutching idler.
- Disconnect motion drive belt at transaxle. Push above transaxle pulley.
- Disconnect motion drive belt at frame belt keeper.

- Disconnect motion drive belt at engine pulley. Thread belt below mower drive sheave and through engine belt keeper and engine pulley.
- · Remove belt.
- Install new belt by reversing above procedure.
- · Make sure that belt is inside all belt keepers.

**IMPORTANT:** REPLACE ONLY WITH BELT SPECIFIED BY ORIGINAL EQUIPMENT MANUFACTURER.

#### TO ADJUST STEERING WHEEL ALIGNMENT

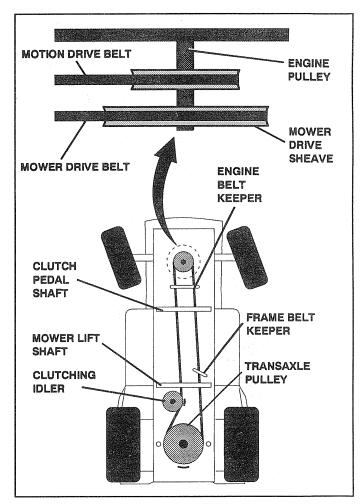


FIG. 28

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

#### FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center.

# TO REMOVE WHEEL FOR REPAIRS (See Fig. 29)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- · Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- · Replace axle cover.

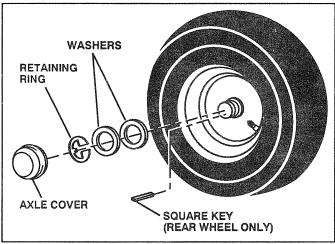


FIG. 29

# TO START ENGINE WITH A WEAK BATTERY (See Fig. 30)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLTNEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

#### TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to a good CHASSIS GROUND, away from fuel tank and battery.

#### TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

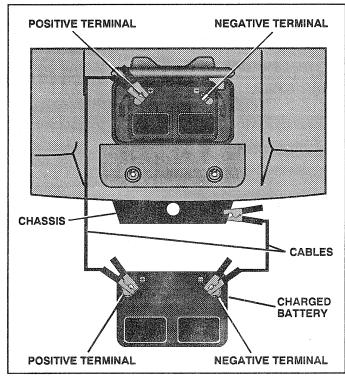


FIG. 30

#### TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located next to the battery box, accessible from left rear wheel area.

#### ENGINE

#### TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, see engine manual.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SETFOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

# STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

#### TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

#### BATTERY

- · Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.

#### **ENGINE**

#### **FUEL SYSTEM**

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- · Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

#### **ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

#### **CYLINDERS**

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

#### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
   Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT:** NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

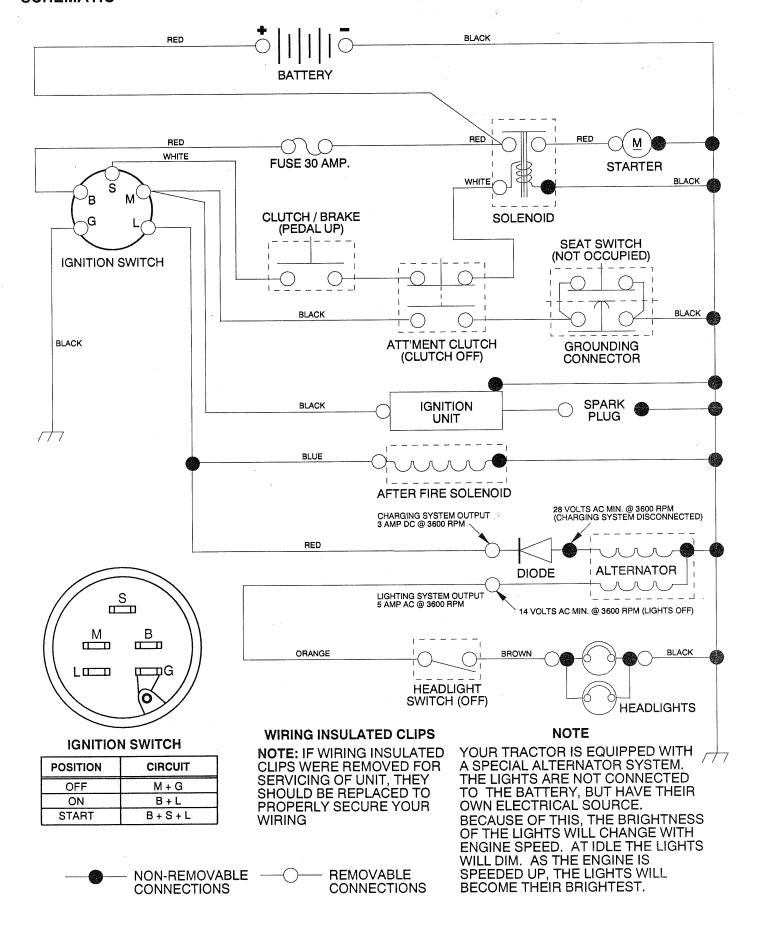
# TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION			
Will not start	<ol> <li>Out of fuel.</li> <li>Engine not "CHOKED" properly.</li> <li>Engine flooded.</li> <li>Bad spark plug.</li> <li>Dirty air filter.</li> <li>Dirty fuel filter.</li> <li>Water in fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>Fill fuel tank.</li> <li>See "TO START ENGINE" in Operation section.</li> <li>Wait several minutes before attempting to start.</li> <li>Replace spark plug.</li> <li>Clean/replace air filter.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>Check all wiring.</li> <li>Contact an authorized service center/department.</li> <li>Contact an authorized service center/department.</li> </ol>			
Hard to start	<ol> <li>Dirty air filter.</li> <li>Bad spark plug.</li> <li>Weak or dead battery.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>Clean/replace air filter.</li> <li>Replace spark plug.</li> <li>Recharge or replace battery.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and refill with fresh gasoline.</li> <li>Check all wiring.</li> <li>Contact an authorized service center/department.</li> <li>Contact an authorized service center/department.</li> </ol>			
Engine will not turn over	<ol> <li>Clutch/brake pedal not depressed.</li> <li>Attachment clutch is engaged.</li> <li>Weak or dead battery.</li> <li>Blown fuse.</li> <li>Corroded battery terminals.</li> <li>Loose or damaged wiring.</li> <li>Faulty ignition switch.</li> <li>Faulty solenoid or starter.</li> <li>Faulty operator presence switch(es).</li> </ol>	<ol> <li>Depress clutch/brake pedal.</li> <li>Disengage attachment clutch.</li> <li>Recharge or replace battery.</li> <li>Replace fuse.</li> <li>Clean battery terminals.</li> <li>Check all wiring.</li> <li>Check/replace ignition switch.</li> <li>Check/replace solenoid or starter.</li> <li>Contact an authorized service center/department.</li> </ol>			
Engine clicks but will not start	Weak or dead battery.     Corroded battery terminals.     Loose or damaged wiring.     Faulty solenoid or starter.	Recharge or replace battery.     Clean battery terminals.     Check all wiring.     Check/replace solenoid or starter.			
Loss of power	<ol> <li>Cutting too much grass/too fast.</li> <li>Throttle in "CHOKE" position.</li> <li>Build-up of grass, leaves and trash under mower.</li> <li>Dirty air filter.</li> <li>Low oil level/dirty oil.</li> <li>Faulty spark plug.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Water in fuel.</li> <li>Dirty engine air screen/fins.</li> <li>Dirtyclogged muffler.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>Set in "Higher Cut" position/reduce speed.</li> <li>Adjust throttle control.</li> <li>Clean underside of mower housing.</li> <li>Clean/replace air filter.</li> <li>Check oil level/change oil.</li> <li>Clean and regap or change spark plug.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and refill with fresh gasoline.</li> <li>Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>Connect and tighten spark plug wire.</li> <li>Clean engine air screen/fins.</li> <li>Clean/replace muffler.</li> <li>Check all wiring.</li> <li>Contact an authorized service center/department.</li> <li>Contact an authorized service center/department.</li> </ol>			
Excessive vibration	Worn, bent or loose blade.     Bent blade mandrel.     Loose/damaged part(s).	<ol> <li>Replace blade. Tighten blade bolt.</li> <li>Replace blade mandrel.</li> <li>Tighten loose part(s). Replace damaged parts.</li> </ol>			

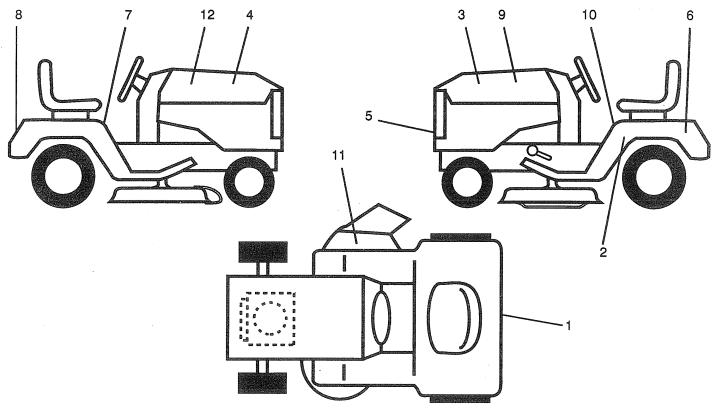
# TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION			
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/department.			
Poor cut - uneven	Worn, bent or loose blade.     Mower deck not level.     Buildup of grass, leaves, and trash under mower.     Bent blade mandrel.     Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Replace blade mandrel. 5. Clean around mandrels to open vent holes.			
Mower blades will not rotate	Obstruction in clutch mechanism.     Worn/damaged mower drive belt.     Frozen idler pulley.     Frozen blade mandrel.	Remove obstruction.     Replace mower drive belt.     Replace idler pulley.     Replace blade mandrel.			
Poor grass discharge	<ol> <li>Engine speed too slow.</li> <li>Travel speed too fast.</li> <li>Wet grass.</li> <li>Mower deck not level.</li> <li>Low/uneven tire air pressure.</li> <li>Worn, bent or loose blade.</li> <li>Buildup of grass, leaves and trash under mower.</li> <li>Mower drive belt worn.</li> <li>Blades improperly installed.</li> <li>Improper blades used.</li> <li>Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol> <li>Place throttle control in "FAST" position.</li> <li>Shift to slower speed.</li> <li>Allow grass to dry before mowing.</li> <li>Level mower deck.</li> <li>Check tires for proper air pressure.</li> <li>Replace/sharpen blade. Tighten blade bolt.</li> <li>Clean underside of mower housing.</li> <li>Replace mower drive belt.</li> <li>Reinstall blades sharp edge down.</li> <li>Replace with blades listed in this manual.</li> <li>Clean around mandrels to open vent holes.</li> </ol>			
Headlight(s) not working (if so equipped)	1. Switch is "OFF". 2. Bulb(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	<ol> <li>Turn switch "ON".</li> <li>Replace bulb(s).</li> <li>Check/replace light switch.</li> <li>Check wiring and connections.</li> <li>Replace fuse.</li> </ol>			
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	Replace battery.     Check/clean all connections.     Replace regulator.     Replace alternator.			
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.			

# 12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 SCHEMATIC

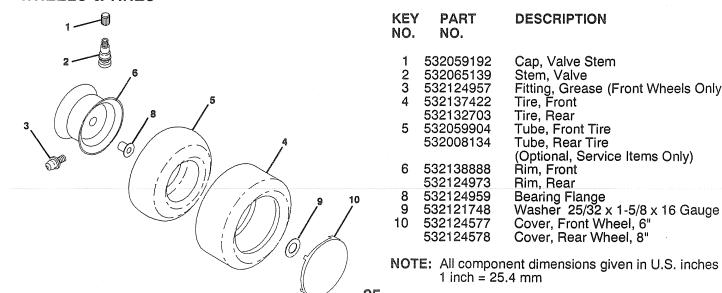


12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 **DECALS** 



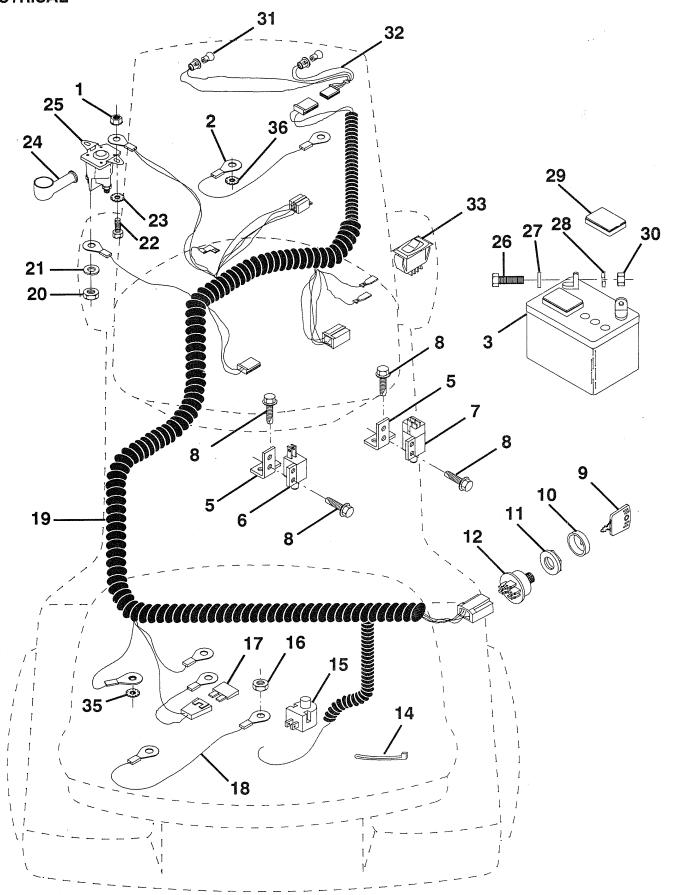
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	•	PART NO.	DESCRIPTION
1	532127520	Decal, USA, White	10	_	32133795	Decal Caution Fender
2	532135073	Decal, Indicator	11	5	32137259	Decal, Warning
3	532137541	Decal, Hood, L.H.	12	5	32137713	Decal, Hood, Insert, R.H.
4	532137540	Decal, Hood, R.H.		5	32140016	Manual, Owner's, English
5	532125989	Decal, Logo, Grill		5	32140017	Manual, Owner's, French
6	532121549	Decal, Caution, Battery				
7	532123637	Decal, Instruction, Warning,	AVA	IL	ABLE ACCES	SSORIES (Not Included with tractor)
8	532131582	Decal, Logo, Fender				
9	532137714	Decal, Hood, Insert L.H.		-(	CER38	Bagger

## WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
4	532059192 532065139 532124957 532137422 532132703 532059904 532008134	Cap, Valve Stem Stem, Valve Fitting, Grease (Front Wheels Only) Tire, Front Tire, Rear Tube, Front Tire Tube, Rear Tire
6	532138888 532124973	(Optional, Service Items Only) Rim, Front Rim, Rear
9	532124959 532121748 532124577 532124578	Bearing Flange Washer 25/32 x 1-5/8 x 16 Gauge Cover, Front Wheel, 6" Cover, Rear Wheel, 8"

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 ELECTRICAL

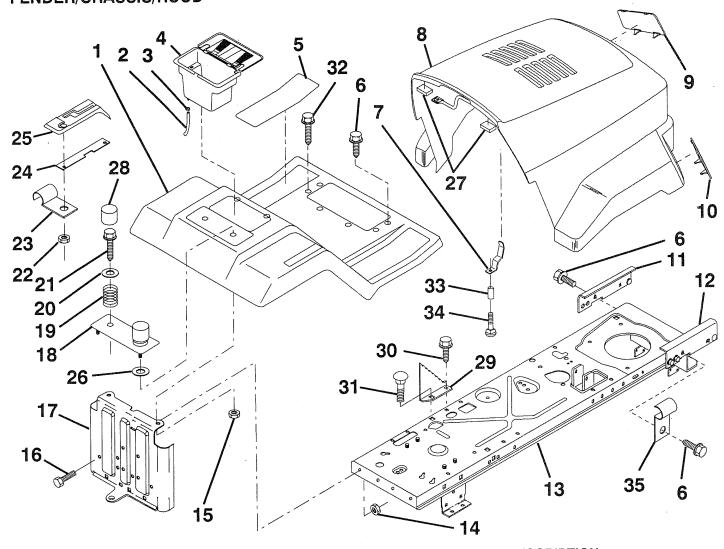


12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 ELECTRICAL

KEY NO.		DESCRIPTION
1 2 3 5 6 7 8	873510400 532108423 532133909 532108236 532104445 532109553 817021008	Nut, Hex, Keps 1/4-20 Assembly, Cable Battery Bracket, Switch Switch, Interlock, 2 Terminal Switch, Interlock, 4 Terminal Screw, Hex Head, Self-Tapping #10-24 x 1/2
20		Key, Molded Cover, Ignition Key Nut, Ignition Switch, Ignition Tie, Cable Switch, Plunger Nut, Hex, Keps 5/16-18 Fuse Assembly, Cable Harness, Ignition Nut, Hex, Jam 1/4-20 Washer, Lock 1/4 Bolt, Hex Head, Fin.
23 24 25 26 27 28 29 30 31 32 33 35 36	873220400 532131078 532004152	1/4-20 UNC x 1/2 Grade 5 Washer, Lock, External Tooth 1/4 Cover, Terminal Solenoid Bolt, Hex Head 1/4-20 UNC x 3/4 Washer 9/32 x 5/8 x 16 Washer, Lock 1/4 Cap, Battery Nut, Hex, Fin. 1/4-20 UNC Harness, Headlight Bulb, Light Switch, Light Washer, Lock, External Tooth 3/8 Washer, Lock, Internal Tooth 1/4

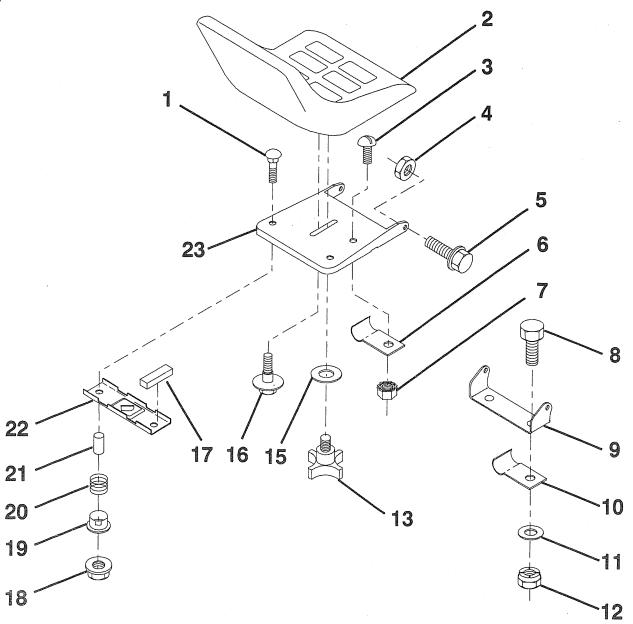
**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 FENDER/CHASSIS/HOOD



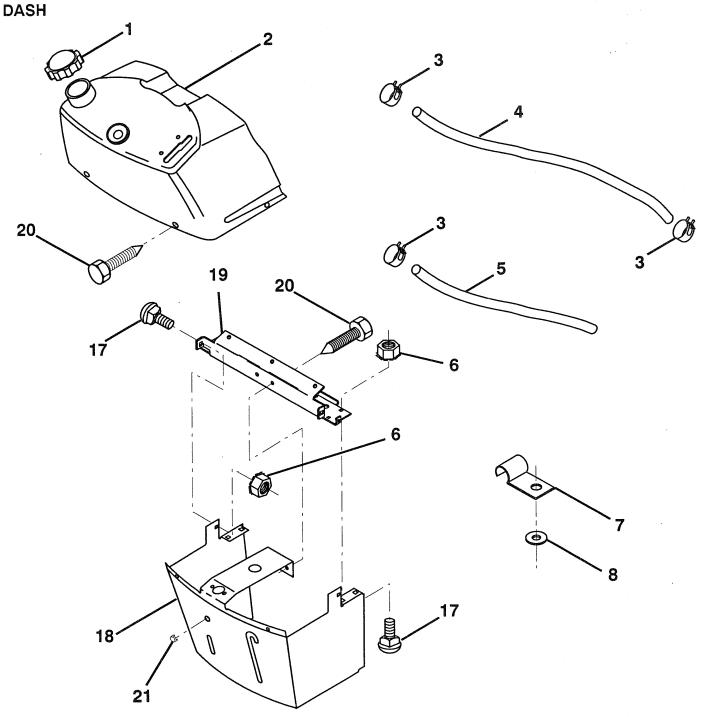
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532125434	Fender/Footrest	20	819132012	Washer 13/32 x 1-1/4 x 12 Gauge
ż	532109238	Tube, Battery Drain	21	817490612	Screw, Hex Washer Head, Thd.,
3	532109596	Clamp, Hose			Roll. 3/8-16 x 3/4
4	532129965	Case, Battery	22	532124346	Nut, Self-Threading, Washer Head
5	532126700	Pad, Footrest			3/16
6	817490512	Screw, Hex Washer Head, Thd.,	23	532126470	Clip, Insulated
		Roll. 5/16-18 x 3/4	24	532124307	Bar, Shift Lock
7	532131318	Latch, Hood	25	532126995	Console, Shift Control
8	532138739	Hood and Grill Assembly	26	819091413	Washer 9/32 x 7/8 x 13 Gauge
		(Includes Key Numbers 9 and 10)	27	532126938	Bumper, Hood
9	532130986	Lens, L.H.	28	532124238	Cap, Seat Spring
10	532130985	Lens, R.H.	29	532132562	Plate, Depth Stop
11	532128449	Pivot Bracket Assy., Chassis, L.H.	30	817490508	Screw, Thd., Roll. 5/16-18 x 1/2
12	532128808	Pivot Bracket Assy., Chassis, R.H.	31	872110506	Bolt, Carriage 5/16-18 x 3/4
13	532137097	Assembly, Frame	32	817490516	Screw, Thd., Roll. 5/16-18 x 1
14	873680500	Nut, Hex, Crownlock 5/16-18	33	532138748	Spacer
15	873510400	Nut, Hex, Keps 1/4-20 UNC	34	872110412	Bolt, Carriage 1/4-20 x 1-1/2
16	874760512	Bolt, Hex Head 5/16-18 UNC x 3/4	35	532124996	Clip, Fuel Line
17	532127880	Drawbar			
18	532125142	Plate Assembly, Battery	NOT		ent dimensions given in U.S. inches
19	532124181	Spring, Compression, Seat		1 inch = 25	.4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 SEAT



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	872050411	Bolt, Carriage 1/4-20 x 1-3/8	13	532120068	Knob, Seat
2	532127398	Seat	15	819171912	Washer 17/32 x 1-3/16 x 12 Gauge
3	874641008	Screw, Slotted Pan Head	16	532127018	Bolt, Shoulder
		#10-32 x 1/2	17	532121251	Strip, Foam
4	873680500	Nut, Hex, Crownlock 5/16-18	18	532123976	Nut, Hex, Large, Flange Lock
5	532105529	Bolt, Hex, Shoulder 5/16-18 UNC	19	532121248	Bushing, Snap
6	532124967	Clip, Insulated	20	532121250	Spring, Compression
7	873951000	Nut, Hex, Keps #10-32 UNF	21	532134300	Spacer, Split 28 ld. x .96 Lg.
8	874760612	Bolt, Hex, Fin. 3/8-16 UNC x 3/4	22	532121246	Bracket, Switch Mounting
9	532126656	Bracket, Pivot, Seat	23	532131451	Pan, Seat
10	532126471	Clip, Insulated			
11	819133210	Washer 12/32 x 2 x 10 Gauge	NOT	E: All compon	ent dimensions given in U.S. inches
12	873680600	Nut. Hex. Crownlock 3/8-16 UNC		1 inch = 25	4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5	532132735 532138395 532123487 532008544 532008548	Cap, Fuel Dashboard & Fuel Tank Assembly Clamp, Hose Line, Fuel Line, Fuel	17 18 19 20 21	872110404 532131886 532134744 817060408 532134014	Bolt, Carriage 1/4-20 x 1/2 Grade 5 Support Assembly, Dash Brace, Cross Screw, Self-Tapping 1/4-20 x 1/2 Plug, Dome, Black
6 7 8	873510400 532124996 819091216	Nut, Hex, Keps 1/4-20 Clip, Fuel Line Washer 9/32 x 3/4 x 16 Gauge	NOT	E: All compor 1 inch = 25	nent dimensions given in U.S. inches 5.4 mm

**KEY** 

NO.

2

3

5

6

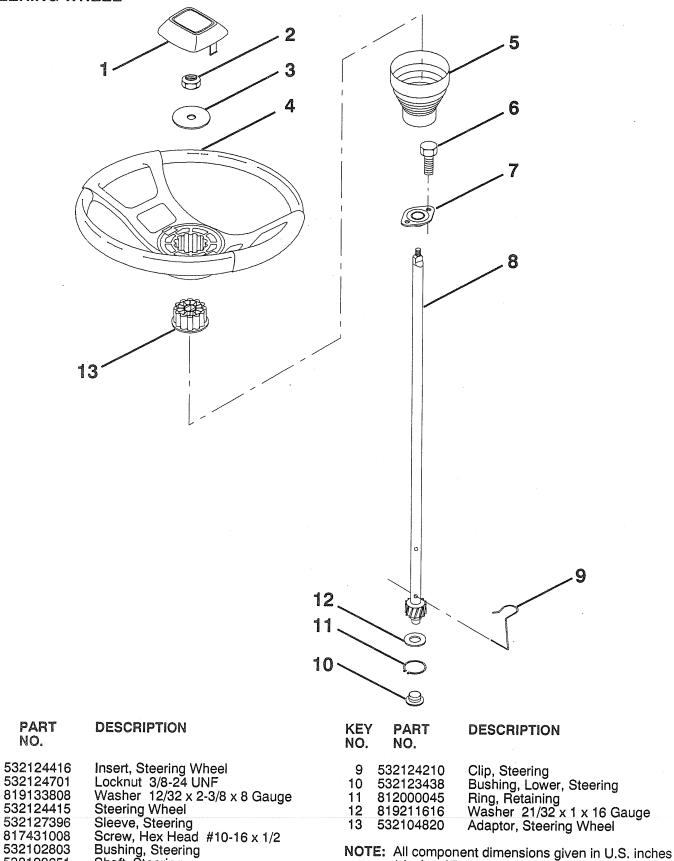
7

NO.

532123651

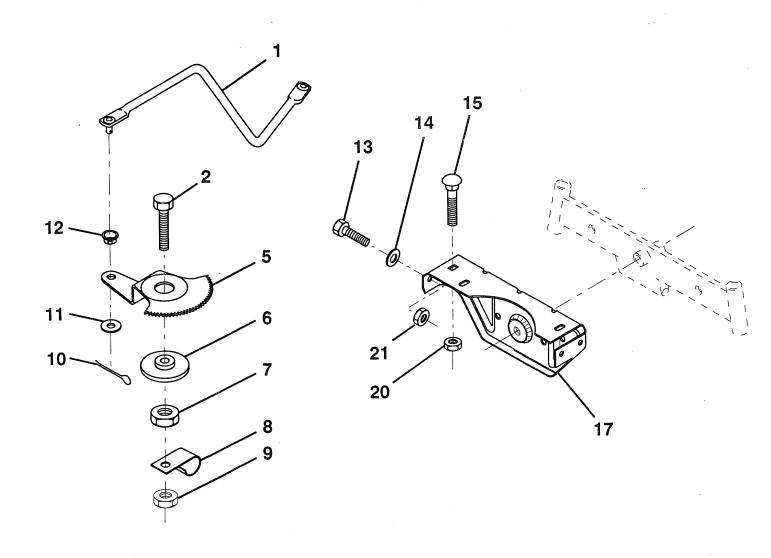
Shaft, Steering

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 STEERING WHEEL



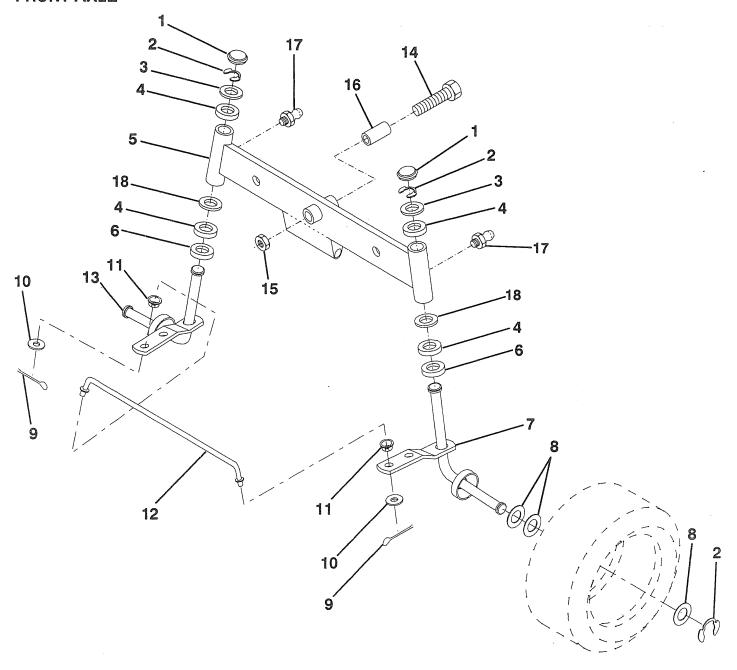
1 inch = 25.4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 SECTOR GEAR / AXLE SUPPORT



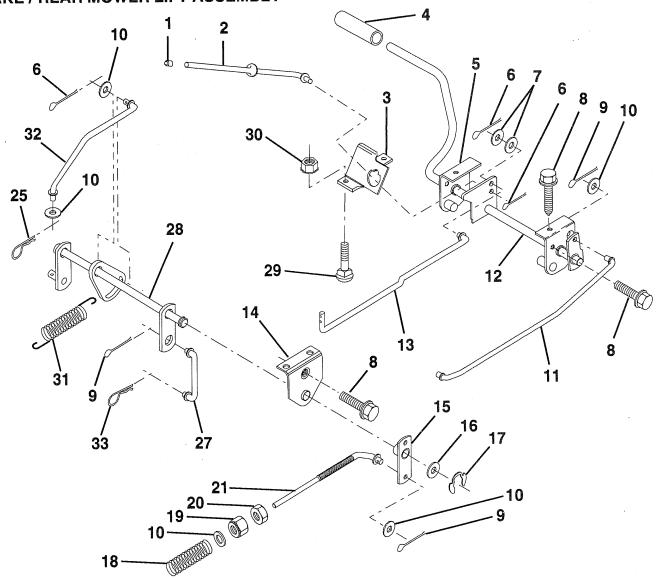
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 5 6 7	532132566 874780828 532121926 532121927 873030800	Link, Drag Bolt, Hex Head, Fin. 1/2-13 x 1-3/4 Gear, Sector Bushing Nut, Heavy Hex, Top Lock 1/2-13 UNC	12 13 14 15 17 20	532126847 874760512 819111416 872110606 532137096 873680600	Bushing Bolt, Hex Head 5/16-18 UNC x 3/4 Washer 11/32 x 7/8 x 16 Gauge Bolt, Carriage 3/8-16 UNC x 3/4 Support, Front Axle Nut, Hex, Crownlock 3/8-16 UNC
8 9 10 11	532126472 873680800 876020412 819131316	Clip, Insulated Nut, Hex, Crownlock 3/8-16 Pin, Cotter 1/8 x 3/4 Washer 13/32 x 13/16 x 16 Gauge	21 NOT	873680500 E: All compor 1 inch = 25	Nut, Hex, Crownlock 5/16-18 nent dimensions given in U.S. inches .4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 FRONT AXLE



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	•	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9	532121232 812000029 532121748 532124937 532133988 532124931 532137062 532121749 876020412 819131316	Cap, Spindle Ring, Clip Washer 25/32 x 1-5/8 x 16 Gauge Bearing Axle, Front Bearing, Thrust Spindle Assembly, R.H. Washer 25/32 x 1-1/4 x 16 Gauge Pin, Cotter 1/8 x 3/4 Washer 13/32 x 13/16 x 16 Gauge	11 12 13 14 15 16 17 18	53 87 87 53 53	32126847 32130465 32137061 74011056 73901000 32110438 32124836 9272016 All compone 1 inch = 25.	Bushing Rod, Tie Spindle Assembly, L.H. Bolt, Hex Head 5/8-11 x 3-1/2 Locknut, Flange 5/8-11 Spacer, Bearing, Front Axle Grease Fitting Washer 27/32 x 1-1/4 x 16 Gauge ent dimensions given in U.S. inches 4 mm

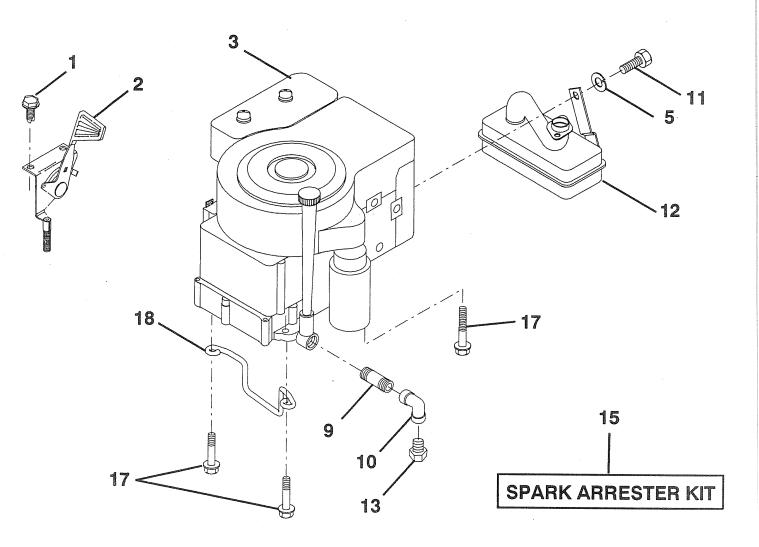
12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 BRAKE / REAR MOWER LIFT ASSEMBLY



KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 532071673 2 532123436 3 532123437 4 532008156 5 532132205 6 876020312 7 819131016 8 817490508 9 876020412 10 819131316 11 532123543 12 532139934 13 532123394 14 532121978 15 532123641 16 819251816 17 812000034	Cap, Plunger Rod, Parking Brake Bracket, Parking Brake Cover, Pedal Bracket, Clutch/Brake Pedal, L.H. Pin, Cotter 3/32 x 3/4 Washer 13/32 x 5/8 x 16 Gauge Screw, Hex Head, Thd., Roll. 5/16-18 x 1/2 Pin, Cotter 1/8 x 3/4 Washer 13/32 x 13/16 x 16 Gauge Rod, Brake, Front Assembly, Clutch/Brake Pedal Rod, Clutch Bracket, Lift Shaft Assembly, Brake, Pivot, Arm Washer 25/32 x 1-1/8 x 16 Gauge Ring, Klip	18 532106888 19 873350600 20 873680600 21 532131460 22 532127378 23 873680600 24 819132012 25 532124961 26 873930600 27 532136780 28 532136779 29 872110506 30 873510500 31 532133095 32 532133721 NOTE: All comport	Spring, Brake Rod Nut, Hex, Jam 3/8-16 UNC Nut, Crownlock 3/8-16 Rod, Brake, Rear Trunnion, Lift Nut, Crownlock 3/8-16 UNC Washer 13/32 x 1-1/4 x 12 Gauge Spring, Retainer Nut, Centerlock 3/8-16 UNC Link, Lift, Rear Assembly, Rear Mower Lift Bolt, Carriage 5/16-18 UNC x 3/4 Nut, Hex, Keps 5/16-16 UNC Spring, Counterbalance Link, Lift Lever ment dimensions given in U.S. inches 1.4 mm

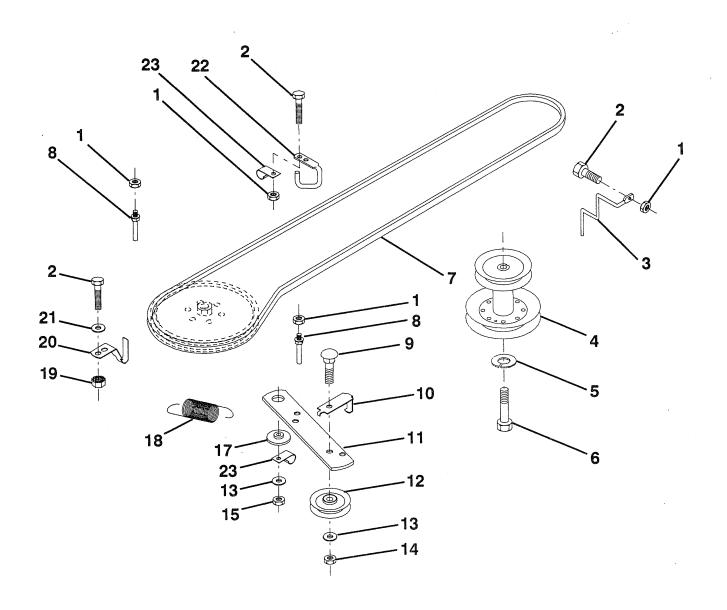
## HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 ENGINE



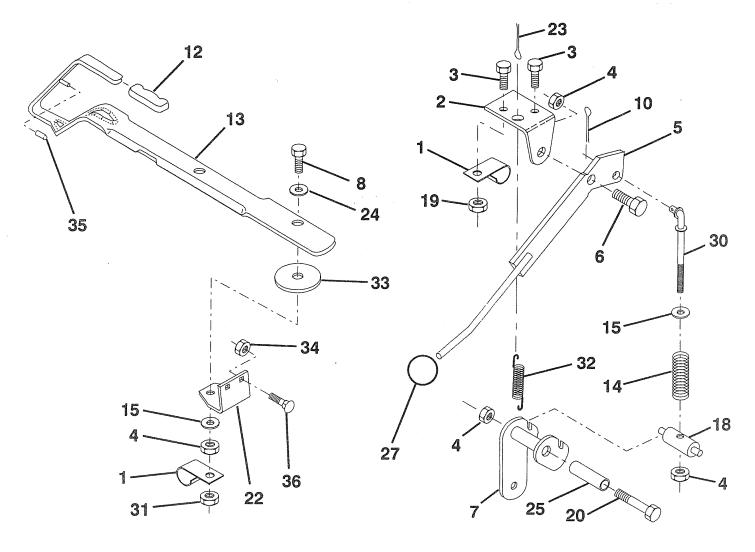
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION		
1	817060408	Screw, Hex Head, Thread Cutting	12	532138149	Muffler		
_		1/4-20 x 1/2	13		Plug, Oil Drain		
2	532132753	Control, Throttle			(Order From Engine Manufacturer)		
3		Engine, Kohler, Model No. CV12.5S	15	532137180	Arrester, Spark		
5	810040500	Washer, Lock, Heavy Helical Spring	. •		(Optional Equipment)		
		5/16	17	532125398	Bolt, Hex Head		
9	813280328	Nipple, Pipe 3/8 N.P.T. x 3-1/2	18	532126636	Keeper, Ground Drive Belt		
10	813200300	Elbow, Standard 90°		002120000	receper, Ground Drive Belt		
11	874760508	Bolt, Hex Head, Fin. 5/16-18 x 1/2	NOTE: All component dimensions given in U.S. inches				
			1 inch = 25.4 mm				

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 GROUND DRIVE



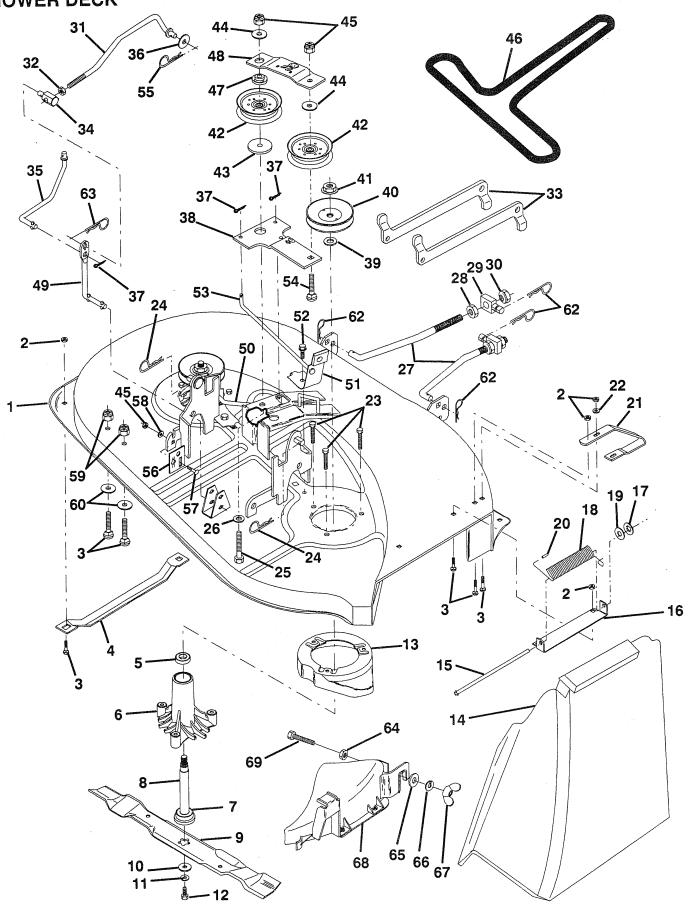
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	873680500	Nut, Hex, Crownlock 5/16-18	13	819131316	Washer 13/32 x 13/16 x 16 Gauge
2	874760512	Bolt, Hex Head 5/16-18 UNC x 3/4	14	873930600	Nut, Centerlock 3/8-16 UNC
3	532132946	Keeper, Mower Drive Belt, R.H.	15	873680600	Nut, Crownlock 3/8-16 UNC
4	532135036	Pulley, Engine	17	532122052	Spacer, Retainer
5	810040700	Washer, Lock 7/16	18	532131459	Spring Extension
6	532138887	Bolt, Hex Head M10 x 1.5 x .75mm	19	873510500	Nut, Keps 5/16-18 UNC
7	532124525	V-Belt, Ground Drive	20	532123891	Keeper, T/A Ground Drive Belt
8	532123405	Keeper, Ground Drive Belt	21	819111016	Washer 11/32 x 5/8 x 16 Ga.
9	872140612	Bolt, Carriage 3/8-16 UNC x 1-1/2	22	532123404	Keeper, Frame Ground Drive Belt
10	532123396	Keeper, Ground Drive Belt, Idler	23	532126472	Clip, Insulated
11	532123395	Clutch Arm, Ground Drive			• •
12	532004859	Idler, Flat	NOT	E: All compon 1 inch = 25	ent dimensions given in U.S. inches .4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 MOWER LIFT LEVER



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532126470	Clip, Insulated	20	874760644	Bolt, Hex Head, Fin.
2	532122018	Bracket, Mower Clutch			3/8-16 UNC x 2-3/4
3	874780408	Bolt, Hex Head, Fin.	22	532132561	Bracket, Lift Lever
		1/4-20 UNC x 1/2 Grade 5	23	876020312	Pin, Cotter 3/32 x 3/4
4	873680600	Nut, Crownlock 3/8-16 UNC	24	532007672	Washer 25/64 x 1-1/4 x 12 Gauge
5	532132552	Assembly, Clutch Lever	25	532121933	Tube, Spacer
6	532106451	Bolt, Shoulder	27	532121466	Knob
7	532135110	Assembly, Mower Clutch Arm	30	532135039	Rod, Tension, Clutch
8	874930624	Bolt, Hex Head 3/8-16 UNC x 1-1/2	31	873930600	Nut, Centerlock
10	876020412	Pin, Cotter 1/8 x 3/4	32	532133435	Spring, Extension, Return
12	532122027	Handle, Lift Lever	33	532062333	Washer .390 x 1.437 x .074
13	532136658	Assembly, Lift Handle	34	873680500	Nut, Crownlock 5/16-18
14	532133939	Spring, Compression	35	532133603	Cap, Vinyl, Red
15	819131616	Washer 13/32 x 1 x 11 Gauge	36	872140506	Bolt, Carriage 5/16-18 x 3/4
18	532135107	Trunnion, Threaded 3/8-16			
19	873680400	Nut, Crownlock 1/4-20	NOT	E: All compon 1 inch = 25	ent dimensions given in U.S. inches .4 mm

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 MOWER DECK

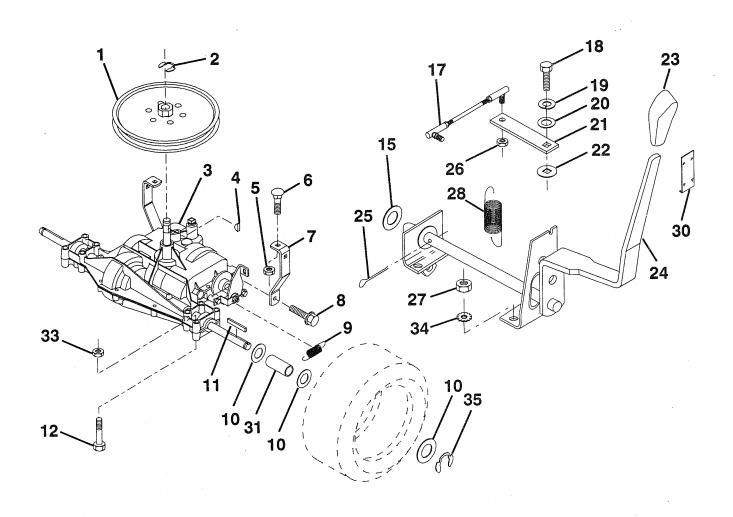


12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 MOWER DECK

KEY NO.		DESCRIPTION	KEY NO.		DESCRIPTION
1	532138356	Mower Deck Assembly	40	532129206	Pulley, Mandrel
2	873680500	Nut, Crownlock 5/16-18	41	873050900	Nut, Flangelock 9/16
3	872140506	Bolt, Carriage 5/16-18 x 3/4	42	532131494	Pulley, Flat Idler
4	532125074	Runner, L.H.		532122052	Spacer, Retainer
5	532110485	Bearing Housing Mandrel	44		Washer 13/32 x 1 x 12 Gauge
6	532128774	riousing, manurer	45	873680600	Nut, Crownlock 3/8-16
7 8	532129895	Bearing	46	532131290	Belt
0	532137645	Shaft and Bearing Assembly,	47		Spacer, Idler Arm
9	532134148	Mandrel (Includes Key Number 7) Blade, Mulching	48 49	532133503	Stiffener, Idler Arm
10	532129962	Washer, Hardened		532133551 532131289	Rod, Pivot Rod, Brake, L.H.
11	810030600	Washer, Lock 3/8	51	532130840	Brake Assembly
12	532850857	Bolt, Hex 3/8-24 x 1-1/4 Grade 8	52	817490512	Screw, Hex Washer Head, Thd.,
13	532136929	Stripper, Mower, Vented	-	017 100012	Roll. 5/16-18 x 3/4
14	532106736	Shield, Deflector	53	532131288	Rod, Brake, R.H.
15	532106735	Rod, Hinge	54	872110614	Bolt, Carriage
16	532137607	Bracket Assembly, Deflector			3/8-16 x 1-3/4 Grade 5
17	532110452	Pushnut	55	532124788	Spring, Retainer
18	532106734	Spring, Deflector	56	532136782	Plate, Adjustment, Rear Link, L.H.
19	819111016	Washer 11/32 x 5/8 x 16 Gauge		872140606	Bolt, Carriage 3/8-16 x 3/4
20 21	532105304	Cap, Sleeve	58	819131212	Washer 13/32 x 3/4 x 12 Gauge
22	532128772 819111216	Runner, R.H.	59	873800500	Locknut, Hex, with Washer Insert
23	532078158	Washer 11/32 x 3/4 x 16 Gauge Bolt, Hex Head 5/16-18 x 1-1/4	60	010111110	5/16-18
24	532124670	Retainer, Spring		819111112 532124660	Washer 11/32 x 11/16 x 12 Gauge
25	874600636	Bolt, Carriage 3/8-16 x 2-1/4	63	874930620	Retainer, Spring Bolt, Hex Head 3/8-16 x 1-1/4
26	819131612	Washer 13/32 x 1 x 12 Gauge		873750600	Locknut 3/8-16
27	532132556	Link Assembly, Front	65	819132016	Washer 13/32 x 1-1/4 x 16 Gauge
28	873350800	Nut, Hex, Jam 1/2-13 UNC	66	810040600	Washer, Lock, Heavy Helical Spring
29	532130171	Trunnion			3/8
30	873800800	Locknut with Washer Insert	67	532135651	Nut, Wing
		1/2-13 UNC	68		Cover Assembly, Mulching
31	532132553	Clutch Rod, Primary		532130794	Mandrel Assembly (Includes Key
32	873350600	Nut, Hex, Jam 3/8-16			Numbers 5-8, 10-12, 39 and 41)
33	532132559	Arm, Suspension, Rear		532138422	Mower Deck, Standard
34 35	532133604	Trunnion 3/8-16			- Order Mulching Blade and
36	532132554 819131316	Clutch Rod, Secondary			Mulcher Components Seperately
37	876020312	Washer 13/32 x 13/16 x 16 Gauge Pin, Cotter 3/32 x 3/4			(Key Numbers 9 and 63-68)
38	532133840	Idler Arm	NOT	E. Allooman	and disconning about to 110 to 1
39	532129963	Washer .150 Thick	IVUI	1 inch = 25	ent dimensions given in U.S. inches
		TAGENOR TOO THICK		1 111011 = 25	ATTION OF THE STATE OF THE STAT

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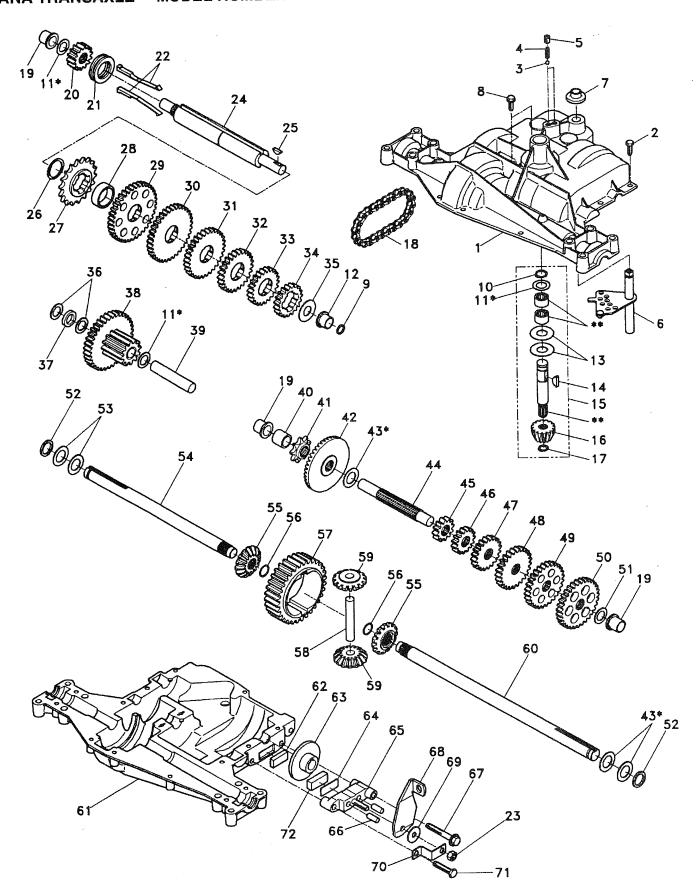
12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 TRANSAXLE



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 12 15 17 18	532123385 812000028 532137366 532125096 873680500 872140506 532123378 817490512 532110422 532121749 532123583 874760644 819171616 532123632 871040412	Pulley Ring, Retainer Transaxle, Dana, 6 Speed, Model Number 4360-51 Key, Woodruff #9 Nut, Hex, Crownlock 5/16-18 Bolt, Carriage 5/16-18 UNC x 3/4 Strap, Torque Screw 5/16-18 x 3/4 Spring, Brake Washer 25/32 x 1-1/4 x 16 Gauge Key, Square Bolt, Hex 3/8-16 x 2-3/4 Washer 17/32 x 1 x 16 Gauge Link, Shift Bolt, Hex, Fin. 1/4-28 UNF x 3/4 Grade 8	19 20 21 22 23 24 25 26 27 28 30 31 33 34 35	810040400 819091210 532123539 532105701 532122011 532128202 876020416 873810500 873510500 532128085 532123692 532123409 873680600 811050500	Washer, Lock 1/4 Washer 9/32 x 3/4 x 10 Gauge Arm, Shift Washer, Shift Plate Knob, Golfclub Shift Handle Assembly Pin, Cotter 1/8 x 1 Locknut 5/16-24 UNF Nut, Hex, Keps 5/16-18 Extension, Spring Retainer KnoNut, Crownlock 3/8-16 Space, Split .80 x 1.31 Nut, Crownlock 3/8-16 Washer, External Tooth 5/16 E-Ring ment dimensions given in U.S. inches
		1/4 20 ON X 0/1 GIAGO 0		1 inch = 25	5.4 mm

# **SERVICE NOTES**

12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 DANA TRANSAXLE----MODEL NUMBER 4360-51



12.5 HP 38" TRACTOR-MODEL NO. LR125 (HU125R38MB), PRODUCT NO. 954 00 05-22 NA TRANSAXLE----MODEL NUMBER 4360-51

1	PART		KEV	PART	
	NÔ.	DESCRIPTION		NO.	DESCRIPTION
•	140.	DESCRIPTION	IVO.	140.	DESCRIPTION
	532138248	Housing, Upper	41	532105928	Sprocket, 9 Teeth
	532002274	Screw, Self-Tapping, Large		532110084	Gear, Bevel, 42 Teeth
	00200227 -	1/4-20 x .734			* Accombly Kit Chim 750 Chaft
	532134400	Ball, Detent	44		* Assembly, Kit, Shim .750 Shaft
				532120473	Shaft, Drive
	532105904	Spring, Detent	45	532105933	Gear, Spur, 12 Teeth
	532105905	Screw, Set		532106151	Gear, Spur, 15 Teeth
	532138235	Kit, Shifter Assembly		532120407	Gear, Spur, 20 Teeth
	532134399	Boot, Shifter	48	532106589	Gear, Spur, 25 Teeth
	532134791	Screw, Self-Tapping, with Sealer	-	532120408	Gear, Spur, 28 Teeth
	532138241	Square Ring	50	532105937	Gear, Spur, 31 Teeth
	532002267	Square Hing Ring, Retaining * Assembly, Kit, Shim .625 Shaft	51	532002226	Washer, Plain .632 x 1.00 x .060
	532134793	* Assembly, Kit, Shim .625 Shaft	52	532134401	Washer, Neoprene
	532138240	Bearing, Flange	53	532002264	Washer, Plain .758 x 1.25 x .031
	532120415	Washer, Plain .632 x 1.38 x .046	54	532123907	Axle, L.H.
	532002257	Key, Woodruff, #9	55	532110081	Gear, Miter, 15 Teeth
	532138234	Assembly, Kit, Input Shaft	56	532105941	Ring, Retaining
	532110078	Pinion, Bevel, 14 Teeth	57	532110071	Gear, Spur, 32 Teeth
	532105909	Ring, Retaining	58	532120952	Shaft, Cross
	532105910	Chain, 24 Pitches	59	532110082	Gear, Miter, 15 Teeth
	532105911	Bearing, Flange	60	532123908	Axle, R.H.
	532138242	Gear, Špur, 14 Teeth	61	532138247	Housing, Lower
	532138246	Collar, Clutch	62	532120961	Puck, Friction
	532138236	Assembly, Kit, Clutch Keys	63	532007294	Disc, Brake
	873810500	Locknut 5/16-24	64	532108989	Spacer
	532138243	Shaft, Intermediate	65	532120953	Jaw, Brake
	532002244	Key, Woodruff, #61	66	532120954	Pin, Dowel
	532105916	Ring, Retaining	67	532134799	Screw, Self-Tapping, Large
	532120470	Sprocket, 18 Teeth	0,	002104700	5/16-18 x 2.25
	532110070	Spacer	68	532138244	Lever, Actuating
	532108977	Gear, Spur, 37 Teeth	69	532108996	Washer, Plain .321 x 1.00 x .055
	532109254	Gear, Spur, 35 Teeth	70	532120956	Bracket, Anti-Rotation
	532120405	Gear, Spur, 30 Teeth	71	532106596	Screw, Self-Tapping, Large
	532108980	Gear, Spur, 25 Teeth	, ,	302100330	5/16-18 x 1.44
	532120406	Gear, Spur, 22 Teeth	72	532120951	
	532134796		73		Puck, Friction
	532105925	Gear, Spur, 19 Teeth Washer, Plain .640 x 1.37 x .061	13	532120416	Grease
	532002232	Washer Plain 620 v 1 00 v 006	*	Lloo in combine	ediama da mastratato municipal
	532108978	Washer, Plain .632 x 1.00 x .026		Use in combina	ations to maintain proper clearances
		Spacer .630 x 1.00 x .169	**	O	48
٦	532110079	Assembly, Gear, Combination of		Order Key No.	15
١,	500104600	12 Teeth and 35 Teeth	A 1 🗪 ama :	<b>=</b> Au	
	532124639	Shaft, Idler	NOT	E: All compone	ent dimensions given in U.S. inches
۱ 5	532120472	Spacer .635 x .875 x .755		1 inch = 25.4	4 mm

## LIMITED WARRANTY

### DANA CORPORATION Spicer-Off-Highway Axle Division Fredericktown, OH 43019

Dana Corporation, Spicer-Off-Highway Axle Division, will at its options, replace or repair without charge to the original purchaser for materials or labor, any part or parts manufactured by it and found upon examination to be DEFECTIVE IN MATERIAL AND OR WORKMANSHIP, if received for examination within TWO YEARS\* from the date of original purchase.

All transportation charges on and damage or loss incurred in connection with the transportation of parts submitted for replacement or repair under this LIMITED WARRANTY shall be borne by the purchaser.

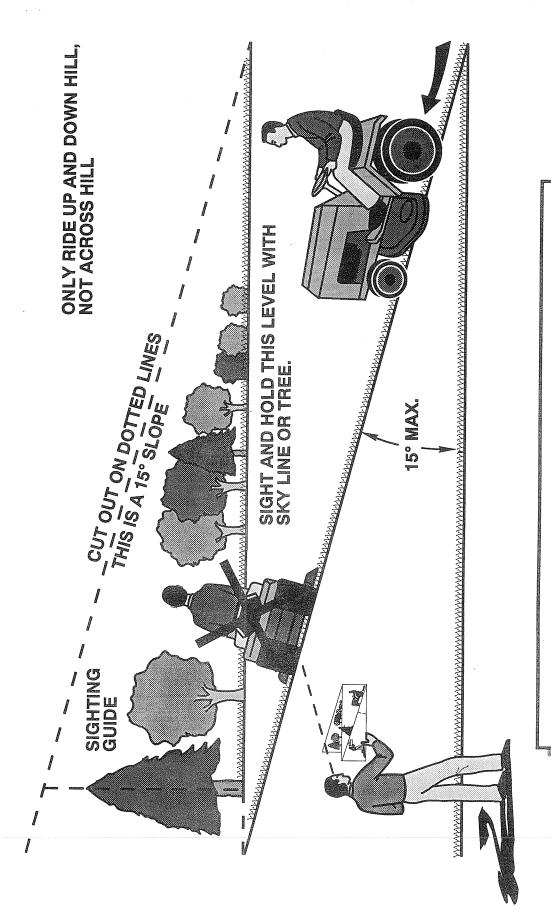
The EXPRESSED WARRANTY contained herein shall not apply to any damage resulting from accident, abuse, or neglect. Nor will this LIMITED WARRANTY apply to damage resulting from failure to follow the manufacturer's instructions for operation and maintenance nor from improper selection of a particular application.

The foregoing EXPRESSED WARRANTY IS IN LIEU OF ALL OTHER EXPRESSED WARRANTIES. Dana Corporation, Spicer-Off-Highway Axle Division, neither assumes nor authorizes any other persons, natural or corporate, to assume for it any obligations or liability in connection with or with respect to any parts covered hereunder.

DANA CORPORATION, SPICER-OFF-HIGHWAY AXLE DIVISION, HEREBY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE, TO THE EXTENT THAT SUCH DISCLAIMER IS NOT FORBIDDEN BY ANY APPLICABLE LAW. ANY IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE WHICH DANA CORPORATION, SPICER-OFF-HIGHWAY AXLE DIVISION, IS SO FORBIDDEN TO DISCLAIM BY ANY APPLICABLE LAW, ARE LIMITED TO THE PERIODS OF THE EXPRESSED WARRANTY. DANA CORPORATION, SPICER-OFF-HIGHWAY AXLE DIVISION, SHALL IN NO EVENT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES AND OR EXPENSES.

Some states do not allow limitations on warranties so the above limitation may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This warranty does not cover transmission units used for commercial purposes.



Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

# SERVICE NOTES



# SECTION 1: LIMITED WARRANTY

Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original purchaser to be free from defective material and workmanship from the date of purchase for the "Warranty Period" here stated dependent upon the type of product use. Warranty period is as follows for products listed:

5 Year Warranty: Plastic walk behind mower decks for noncommercial, noninstitutional or nonincome producing use.

5 2 Year Warranty: Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers and attachments for noncommercial, noninstitutional or nonincome producing use. Ignition coils or modules the chain saws, clearing saws and trimmers.

1 Year Warranty: Chain saws, clearing saws, trimmers, blowers and batteries for noncommercial, noninstitutional or nonincome producing use.

90 Day Warranty: Any Husqvarna product used for rental, commercial, professional, or income producing

30 Day Warranty: Husqvarna professional bow bars

30 Day Replacement Part Warranty: Unless otherwise stated, replacement parts are warranted for 30 days from date of purchase.

# SECTION 2: HUSQVARNA'S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will remedy defects in material and workmanship during the warranty period by repairing or replacing, at Husqvarna's option, the defective component without charge for parts or labor.

# SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY

The following items are not covered by this warranty:

- Normal customer maintenance items (i.e., belts, blades, blade adapters, bulbs, filters, guide bars, ubricants, rewind springs, saw chain, spark plugs, starter ropes and tines) Ξ
  - Normal wear, normal adjustment, standard hardware or items worn through regular use. Ø 9 9 0
    - Natural discoloration of material due to ultraviolet light.
- The replacement or maintenance of worn items.
- Briggs & Stratton, Kawasaki and Kohler engines, including starters, generators, alternators and accessories. These items are covered by the engine manufacturer's warranty as stated with the product information supplied at the time of purchase. All claims for specified engines, starters, generators, alternators and accessories should be sent to the appropriate manufacturer.
- Agri-Fab, Foote, and Tecumseh-Peerless drive systems. These items are covered by the drive system manufacturer's warranty as stated with the product information supplied at the time of purchase. All claims for specified drive systems should be sent to the appropriate manufacturer. <u>©</u>

# **SECTION 4: EXCEPTIONS AND LIMITATIONS**

This warranty shall be inapplicable to defects resulting from the following:

Accident, abuse, misuse, negligence and neglect, including stale fuel, dirt abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage habits. Ξ

- Failure to operate or maintain the unit in accordance with the Owner's/Operator's manual or instruction sheet furnished by Husqvarna. Ñ
- Alterations or modifications that affect the unit's performance, operation, safety, durability, change its intended use, or cause failure of compilance with current regulatory standards or applicable federal, state ල
- Use of parts or accessories which are not recommended by Husqvarna Forest & Garden Company. €
- Additional damage to parts or components due to continued use occurring after any of the above. 9

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER. HUSGVARIA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABIL ITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT, HUSGVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an Implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

# SECTION 5: CUSTOMER RESPONSIBILITIES

The customer must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner's/Operation's manuel. Should an operational problem or failure occur the product should not be used, but delivered as is to an authorized Husquerna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

# SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to validate the warranty and to provide post-sale service. Proof of purchase must be presented to the authorized Husqvama dealer in order to obtain warranty service. This receipt must include date purchased, model number, serial number, and complete name and address of the selling dealer. To obtain the benefit of this warranty, the product believed to be defective must be delivered in a timely manner, within thirty (30) days from date of operational problem or failure, and during the warranty period, to any authorized Husqvarna dealer. The product must be delivered to the dealer, at the owner's expense. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory.

# HUSQVARNA FOREST & GARDEN CO. CHARLOTTE, NORTH CAROLINA 28216 9006-J PERIMETER WOODS DRIVE

530-0683-91-2-04/21/92



