

LTH120

Owner's Manual

SAFETY RULES



Safe Operation Practices for Ride-On Mowers

IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- · Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes *slow* and *gradual*. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly *straight* down the slope.

DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and *down* for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

A WARNING A

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm. **CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	LTH120
SERIAL NUMBER	·

DATE OF PURCHASE _____

THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A PLATE UNDER THE SEAT.

YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

PRODUCT SPECIFICATIONS

HORSEPOWER:	12.0
GASOLINE CAPACITY AND TYPE:	2 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM
VALVE CLEARANCE:	INTAKE: .005"007" EXHAUST: .009"011"
GROUND SPEED (MPH):	FORWARD: 5.7 REVERSE: 2.7
TIRE PRESSURE:	FRONT: 14 PSI REAR: 12 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
BLADE BOLT TORQUE:	27-35 FT. LBS.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest authorized service center/department (See RE-PAIR PARTS section of this manual).

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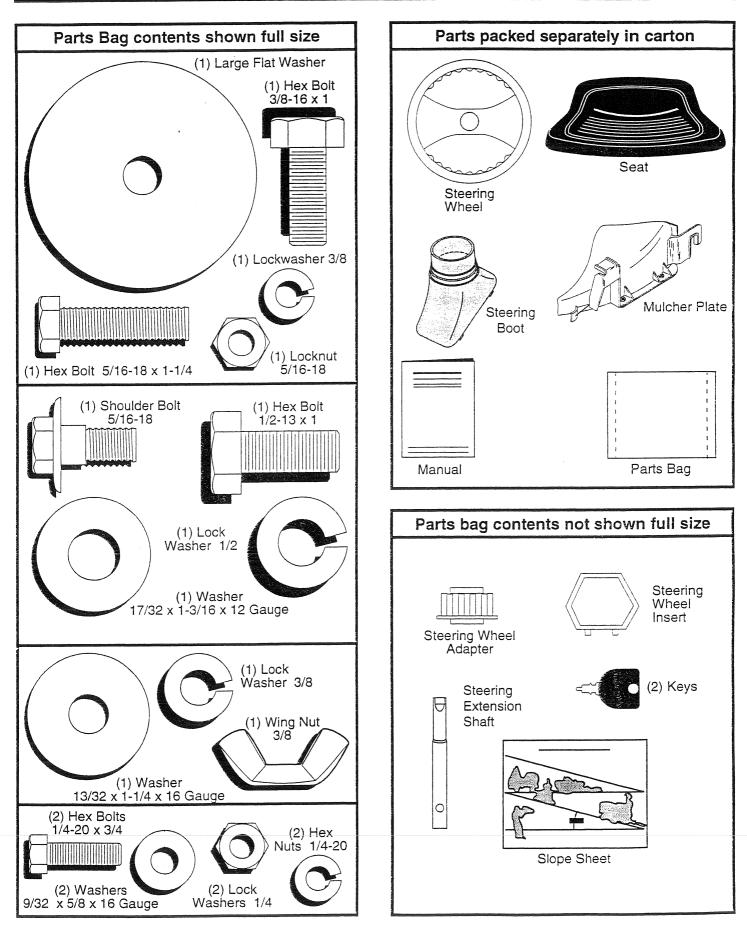
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CONTENTS OF HARDWARE PACK



ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

- (2) 7/16" wrenches
 - Tire pressure gauge

Utility knife

- (2) 1/2" wrenches
- (1) 9/16" wrench

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton (See page 5).
- Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
- Check for any additional loose parts or cartons and remove.

BEFORE ROLLING TRACTOR OFF SKID

ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

• Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

• Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

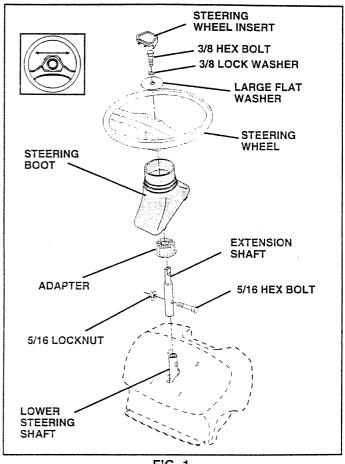


FIG. 1

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place freewheel control in freewheeling position to disengage transmission (See "TO TRANSPORT" in the Operation section of this manual).
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

ASSEMBLY

HOW TO SET UP YOUR TRACTOR

CONNECT BATTERY (See Figs. 2 and 3)



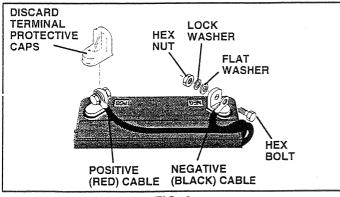
CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove cardboard packing from seat pan and lift seat pan to raised position.
- Open battery box door.
- Remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close battery box door.

Open battery box door for:

- Inspection for secure connections (to tighten hard-ware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging .





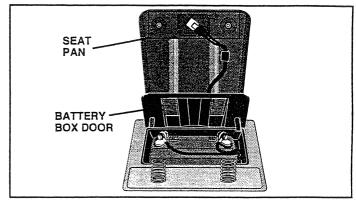
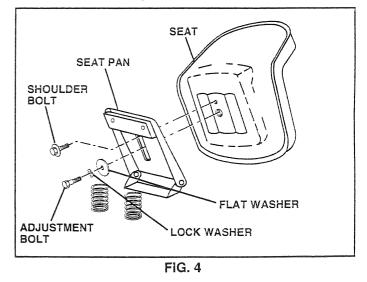


FIG. 3

INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt. Tighten shoulder bolt securely.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.



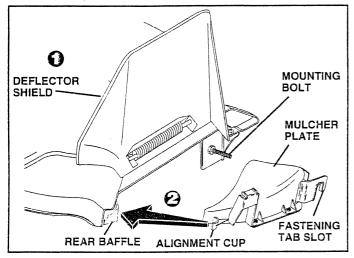
ASSEMBLY

INSTALL MULCHER PLATE (See Figs. 5 and 6)



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

- ∂ Raise and hold deflector shield in the upright position.
- Σ Position alignment cup over rear baffle.
- Π Pivot mulcher plate forward and hook on mounting bolt. Be sure hang tab hooks top of deck opening.
- π Assemble flat washer, lock washer and wing nut to mounting bolt and tighten securely.



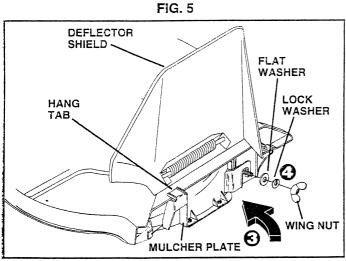


FIG. 6

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

NOTE: If discharging or bagging results are unsatisfactory with mulcher blades on mower, remove the mulcher blades and install high performance discharging blades, which are available at an authorized service center/department. (See MOWER in the Repair Parts section of this manual).

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

• Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

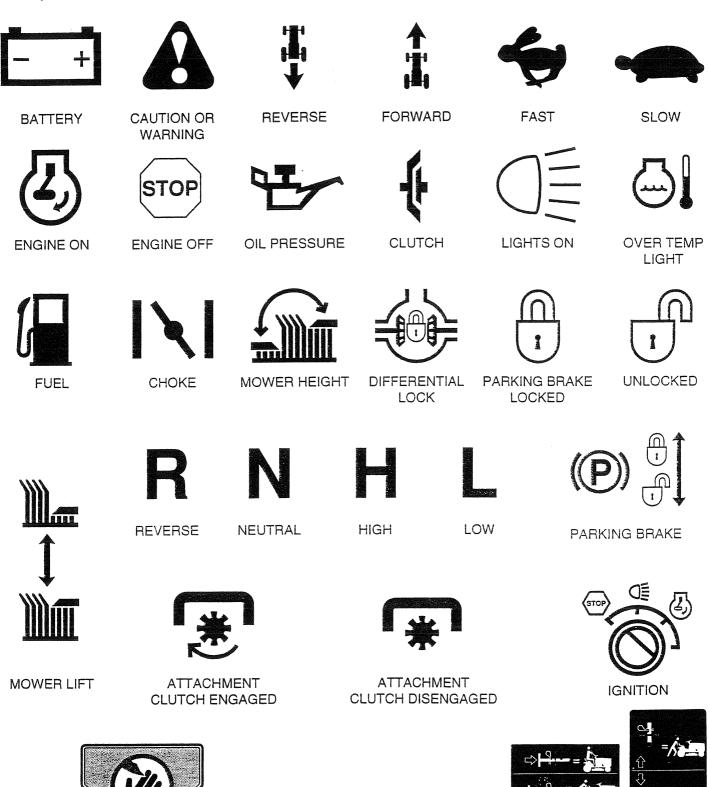
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive beits. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.
- Before driving tractor, be sure freewheel control is in drive position.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- Be sure brake system is in safe operating condition.
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



HYDROSTATIC FREE WHEEL (Hydro Models only)



DANGER, KEEP HANDS AND FEET AWAY

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

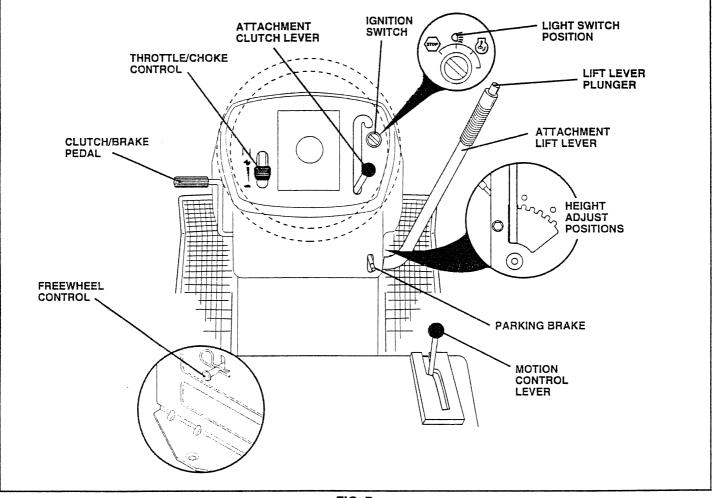


FIG. 7

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH POSITION: Turns the headlights on.

THROTTLE/CHOKE CONTROL: Used for starting and controlling engine speed.

CLUTCH/BRAKE PEDAL: Used for declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

MOTION CONTROL LEVER: Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

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SAFETY GLASSE	s
FORESIGHT IS BETTI THAN NO SIGHT	ER
THAN NO SIGHT	

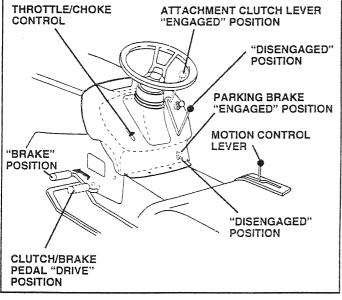
The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 8)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.





STOPPING (See Fig. 8)

MOWER BLADES -

• Move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED. ENGINE -

Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

TO USE THROTTLE CONTROL (See Fig. 8)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the motion control lever.

- Start tractor with motion control lever in neutral (N) position.
- Release parking brake and clutch/brake pedal.
- Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 8)

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

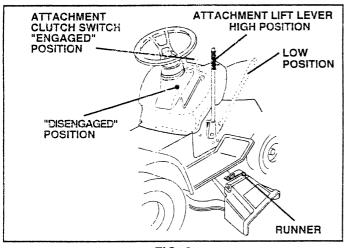
- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.





TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

TO TRANSPORT (See Fig. 10)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

Raise attachment lift to highest position with attachment lift control.

- Pull freewheel control knob out and hold in position by inserting retainer spring into forward hole of control rod.
- Do not push or tow tractor at more than two (2) MPH.

• To reengage transmission, reverse above procedure. **NOTE:** To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

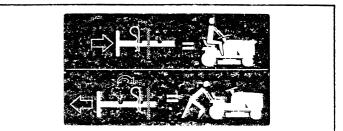


FIG. 10

BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL (See Fig. 14)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

• Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE (See Fig. 7)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place motion control lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke position.

Note: Before starting, read the warm and cold starting procedures below.

• Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

 When engine starts, allow engine to run with the throttle control in the choke position until the engine runs roughly, then move throttle control to fast position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

HYDROSTATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
 - Be sure the tractor is on level ground.
 - Place the motion control lever in neutral. Release the parking brake and let the clutch/brake slowly return to operating position.
 - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can also be used during the engine warm-up period after the transmission has been warmed up.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

PURGE TRANSMISSION



CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

NOTE: During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

- Move motion control lever to neutral (N) position. Shutoff engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your tractor is now purged and now ready for normal operation.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TOLEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- Use the runner on the right hand side of mower as a guide. The blade cuts approximately an inch outside the runner (See Fig. 9).
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 10).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

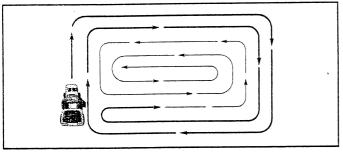


FIG. 10

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 11). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

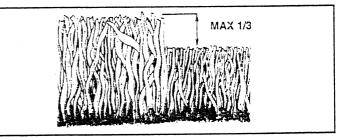


FIG. 11

MAINTENANCE SCHEDULE FILL IN DATES FILL IN DATES FILL IN DATES AS YOU COMPLETE BEFORE FLORE REGULAR SERVICE BEFORE FLORE											
	Check Brake Operation	V	V								
	Check Tire Pressure	V	V						1		
T	Check for Loose Fasteners	V				17		V			
R	Sharpen/Replace Mower Blades			V ₄					1		
A C	Lubrication Chart			5				V			
ĬŤ	Check Battery Level/Recharge			V 6							
0	Clean Battery and Terminals	·		V				V			
R	Check Transaxle Cooling			V					1		
	Adjust Blade Belt(s) Tension					V ₅					
	Adjust Motion Drive Belt(s) Tension					V ₅			1		
	Check Engine Oil Level	V	V						1000		
	Change Engine Oil			1,2,3				V	1		
E	Clean Air Filter			V 2							
N	Clean Air Screen			V 2							
G	Inspect Muffler/Spark Arrester				V						
1	Replace Oil Filter (If equipped)					1,2					
N E	Clean Engine Cooling Fins					1/2			-		
	Replace Spark Plug					1	1				
	Replace Air Filter Paper Cartridge					1 /2			THERE		
contragenting	Replace Fuel Filter						V				

1 - Change more often when operating under a heavy load or in high ambient temperatures.

2 - Service more often when operating in dirty or dusty conditions.

3 - If equipped with oil filter, change oil every 50 hours.

4 - Replace blades more often when mowing in sandy soil.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

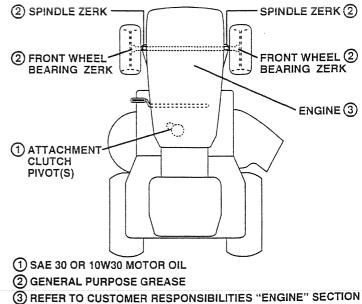
 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum.
 Do not overtighten.

LUBRICATION CHART



IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRI-CANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POW-DERED GRAPHITE TYPE LUBRICANT SPARINGLY.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

BLADE CARE

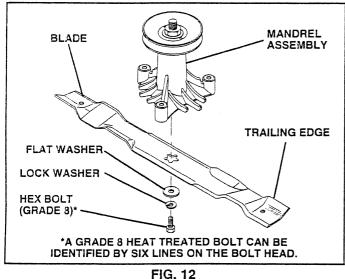
For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 12)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.



TO SHARPEN BLADE (See Fig. 13)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

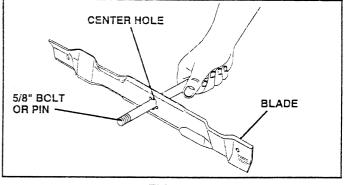


FIG. 13

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

The fan and cooling fins of transmission should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

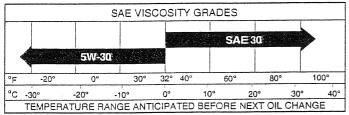
TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG, or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 14)

Determine temperature range expected before oil change. All oil must meet API service classification SF or SG.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.

- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

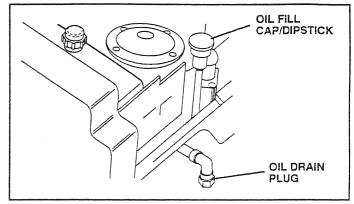


FIG. 14

AIR FILTER (See Fig. 15)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

- Remove knob(s) and cover.
- TO SERVICE PRE-CLEANER
- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

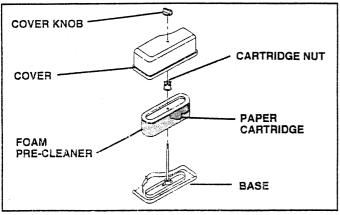


FIG. 15

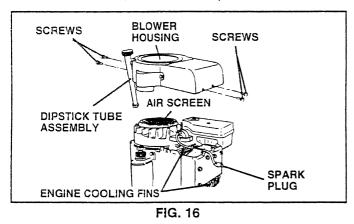
CLEAN AIR SCREEN (See Fig. 16)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

ENGINE COOLING FINS (See Fig. 16)

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating.

- Remove screws from blower housing and lift housing and dipstick tube assembly off engine.
- Cover oil fill opening to prevent entry of dirt.
- Use compressed air or stiff bristle brush to thoroughly clean engine cooling fins.
- To reassemble, reverse above procedure.



MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

IN-LINE FUEL FILTER (See Fig. 17)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

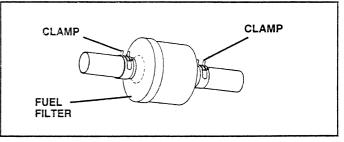


FIG. 17

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Depress clutch/brake pedal fully and set parking brake.
- Place motion control lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

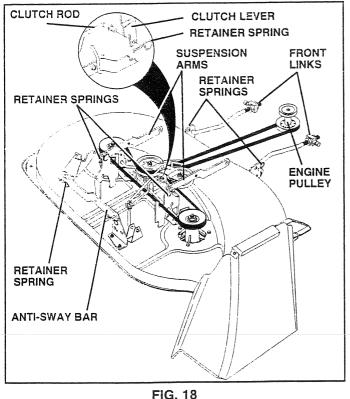
TRACTOR

TO REMOVE MOWER (See Fig. 18)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.





TO INSTALL MOWER (See Fig. 18)

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 19 and 20)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Three full turns of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

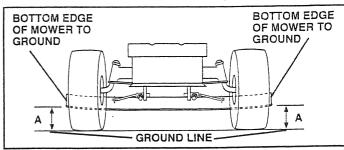
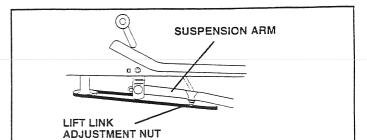


FIG. 19





10

FRONT-TO-BACK ADJUSTMENT (See Figs. 21 and 22) IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

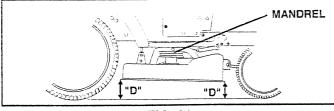
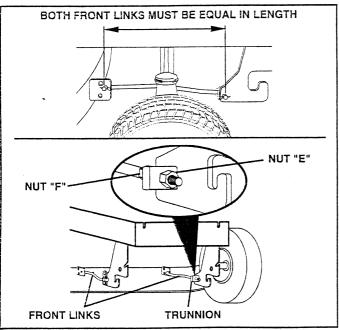


FIG. 21



TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 23)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect R.H. suspension arm from rear deck bracket by removing retainer spring.
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.

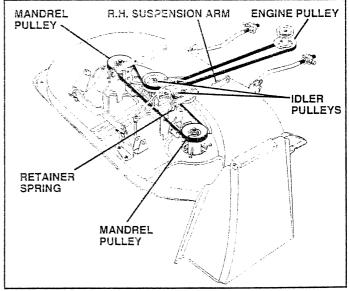


FIG. 23

TO ADJUST BRAKE (See Fig. 24)

Your tractor is equipped with an adjustable brake system which is mounted on the side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-3/4", loosen jam nut and turn nut "A" until distance becomes 1-3/4". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

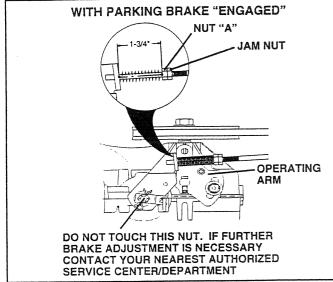


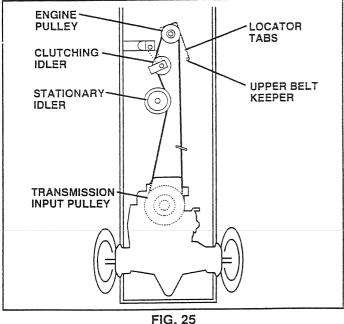
FIG. 24

TO REPLACE MOTION DRIVE BELT (See Fig. 25)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this . section of this manual.)
- Remove upper belt keeper. ۲
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
- Pull belt toward front of tractor and remove downward from around engine pulley.
- Install new belt by reversing above procedure.

IMPORTANT: MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.



TO ADJUST MOTION CONTROL LEVER (See Fig. 26)

The motion control lever has been preset at the factory and adjustment should not be necessary.

If for any reason the motion control lever will not hold its position while at a selected speed, it may be adjusted at the friction pack located on the right side of transmission.

- Park tractor on level surface. Stop tractor by turning ignition key to "OFF" position, and engage parking brake.
- Adjust motion control lever by tightening adjustment locknut one half (1/2) turn.

NOTE: If for any reason the effort to move the motion control lever becomes too excessive, reverse the above adjustment procedure by loosening locknut 1/4 to 1/2 turn.

Road test tractor after adjustment and repeat procedure if necessary.

TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMIS-SION" in the Operation section of this manual.

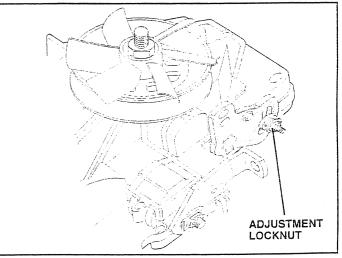


FIG. 26

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 27)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

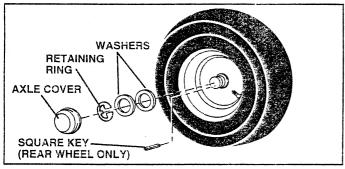


FIG. 27

TO START ENGINE WITH A WEAK BATTERY (See Fig. 28



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

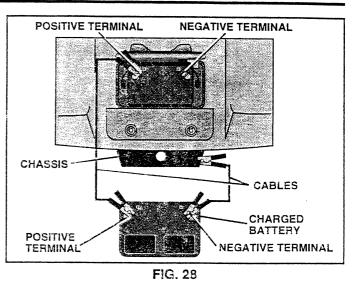
IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.



TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

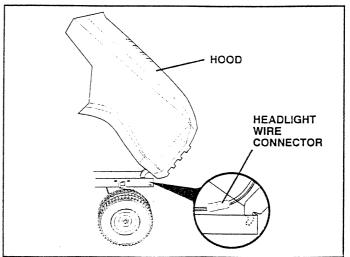
• Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 29)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.



EIC 29

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 30)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow to choke position. Slowly move lever from choke to fast position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.

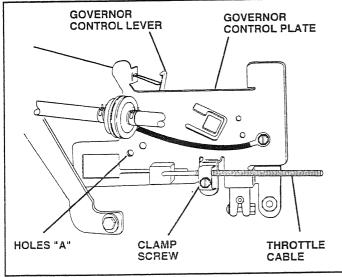


FIG. 30

TO ADJUST CARBURETOR (See Fig. 31)

NOTE: The carburetor on this engine is low emission. It is equipped with an idle fuel adjusting needle with a limiter cap, which allows some adjustment within the limits allowed by the cap. Do not attempt to remove the limiter cap. The limiter cap cannot be removed without breaking the adjusting needle.

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning idle mixture valve **in** (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/ air mixture. Turning the idle mixture valve **out** (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: DAMAGE TO THE NEEDLE VALVE AND THE SEAT IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT. PRELIMINARY SETTING -

- Air cleaner assembly must be assembled to the carburetor when making carburetor adjustments.
- Be sure the throttle control cable is adjusted properly (see above).

FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/motion control lever in neutral (**N**) position.
- Move throttle control lever to slow position. With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture valve full travel clockwise then counterclockwise until engine runs rough. Turn valve to a point midway between those two positions. Release throttle lever.

ACCELERATION TEST -

 Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle mixture valve out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

NEVER TAMPER WITH THE ENGINE IMPORTANT: GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR SERVICE AUTHORIZED CENTER/ NEAREST DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND NECESSARY EXPERIENCE ТΟ MAKE ANY ADJUSTMENTS.

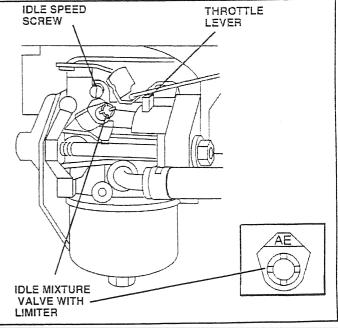


FIG. 31

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEMPARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

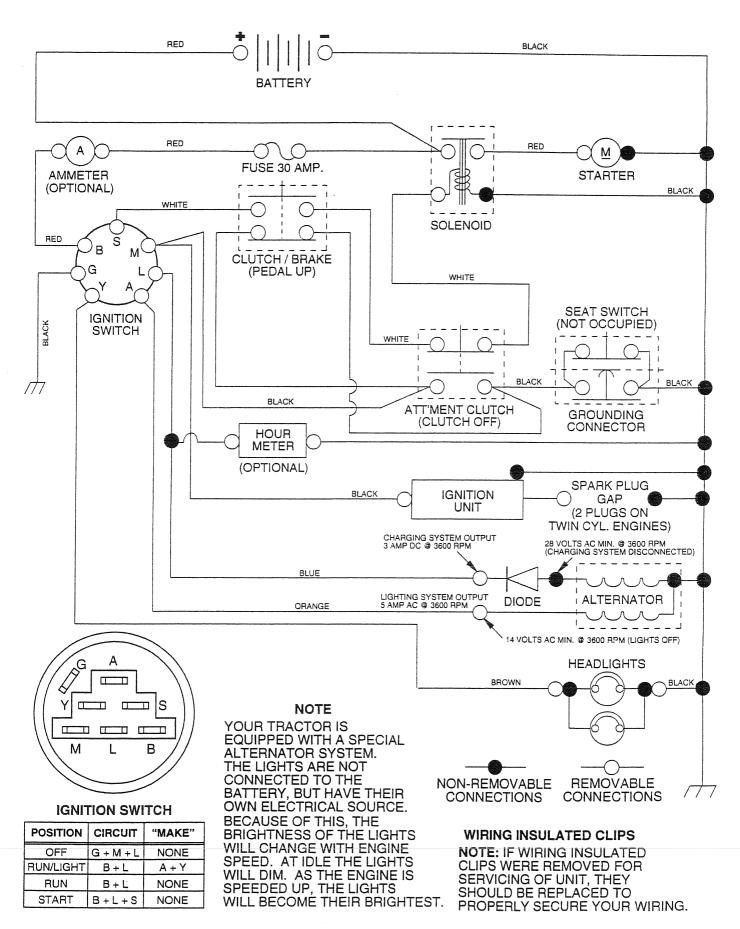
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	 Fill fuel tank. See "TO START ENGINE" in Operation section. Wait several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 			
Will not start	 Out of fuel. Engine not "CHOKED" properly. Engine flooded. Bad spark plug. Dirty air filter. Dirty fuel filter. Water in fuel. Loose or damaged wiring. Carburetor out of adjustment. Ingine valves out of adjustment. 				
Hard to start1. Dirty air filter.2. Bad spark plug.3. Weak or dead battery.4. Dirty fuel filter.5. Stale or dirty fuel.6. Loose or damaged wiring.7. Carburetor out of adjustment.8. Engine valves out of adjustment.		 Clean/replace air filter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 			
Engine will not turn over	 Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty solenoid or starter. Faulty operator presence switch(es). 	 Depress clutch/brake pedal. Disengage attachment clutch. Recharge or replace battery. Replace fuse. Clean battery terminals. Check all wiring. Check/replace ignition switch. Check/replace solenoid or starter. Contact an authorized service center/department. 			
Engine clicks but will not start	 Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter. 	 Recharge or replace battery. Clean battery terminals. Check all wiring. Check/replace solenoid or starter. 			
Loss of power	 Cutting too much grass/too fast. Throttle in "CHOKE" position. Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Spark plug wire loose. Dirty engine air screen/fins. Dirty/clogged muffler. Loose or damaged wiring. Carburetor out of adjustment. 	 Set in "Higher Cut" position/reduce speed. Adjust throttle control. Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 			
xcessive vibration	 Worn, bent or loose blade. Bent blade mandrel. Loose/damaged part(s). 	 Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts. 			

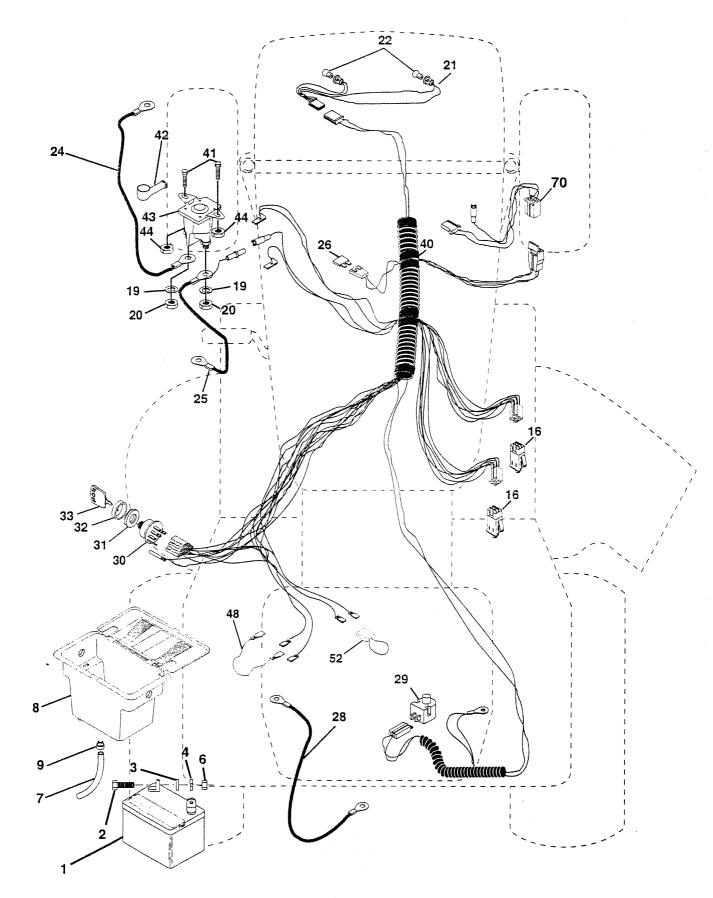
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Engine continues to run when operator leaves seat with attachment clutch engaged	1. Faulty operator-safety presence control system.	 Check wiring, switches and connections. If not corrected, contact an authorized service center/ department.
Poor cut - uneven	 Worn, bent or loose blade. Mower deck not level. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Replace blade. Tighten blade bolt. Level mower deck. Clean underside of mower housing. Replace blade mandrel. Clean around mandrels to open vent holes.
Mower blades will not rotate	 Obstruction in clutch mechanism. Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. 	 Remove obstruction. Replace mower drive belt. Replace idler pulley. Replace blade mandrel.
Poor grass discharge	 Engine speed too slow. Travel speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Wom, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	 Switch is "OFF". Bulb(s) burned out. Faulty light switch. Loose or damaged wiring. Blown fuse. 	 Turn switch "ON". Replace bulb(s). Check/replace light switch. Check wiring and connections. Replace fuse.
Battery will not charge	 Bad battery cell(s). Poor cable connections. Faulty regulator (if so equipped). Faulty alternator. 	 Replace battery. Check/clean all connections. Replace regulator. Replace alternator.
Loss of drive	 Freewheel control in "disengaged" position. Motion drive belt worn, damaged, or broken. Air trapped in transmission during shipment or servicing. 	 Place freewheel control in "engaged" position. Replace motion drive belt. Purge transmission.
Engine "backfires" when turning engine "OFF"	 Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine. 	 Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 SCHEMATIC



TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 ELECTRICAL



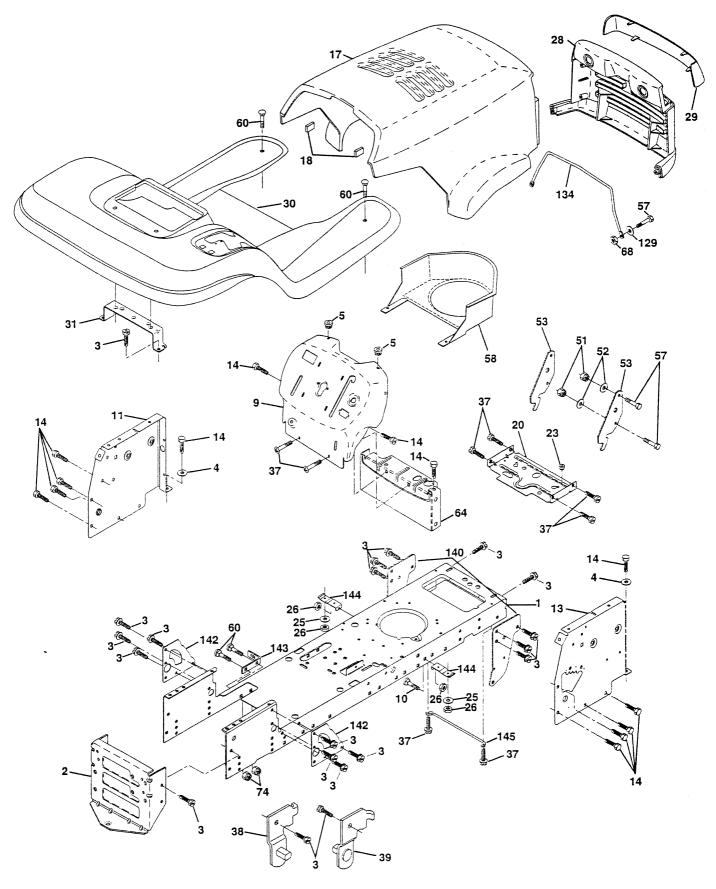
TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 ELECTRICAL

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KE) NO.	(PART NO.	DESCRIPTION
1 2 3 4 6 8 16 19 20 21 22 24 25	873350400 532136850 532004152	Battery 12 Volt 25 AMP Bolt Hex Hd 1/4-20unc X 3/4 Washer 9/32 X 5/8 X 16 Ga. Washer Lock Hvy Helical 1/4 Nut Fin Hex 1/4-20 Unc Case Battery Mech Hinge Switch Interlock Push-In Washer Lock 1/4 Nut Jam Hex 1/4-20 Unc Harness Asm Light W/4152j Bulb Light #1156 Cable Battery 6 Ga 11" red Cable Battery 6 Ga 44" red w/16 wire
26 28 29 30 31 32 33 40 41 42 43 44 48 52 70	532140301 532124211 532141226 532122147 532156442 871110408 532131563 532145673	Fuse 30 AMP Auto Green Cable Ground 6 Ga 12" black Switch Plunger Nc Gray Switch Ign 4 pos w/lights Nut Ignition Cover Sw Ignition Key Ign Modelled Generic Harness Ign. Bolt Blk Fin Hex 1/4 - 20 x 1/2 Cover Terminal Red Solenoid Nut Keps Hex 1/4-20 Unc Adapter Ammeter Rectangular Protection Wire Loop Harness, Eng. B&S/Tec Dual

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 CHASSIS AND ENCLOSURES



TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 CHASSIS AND ENCLOSURES

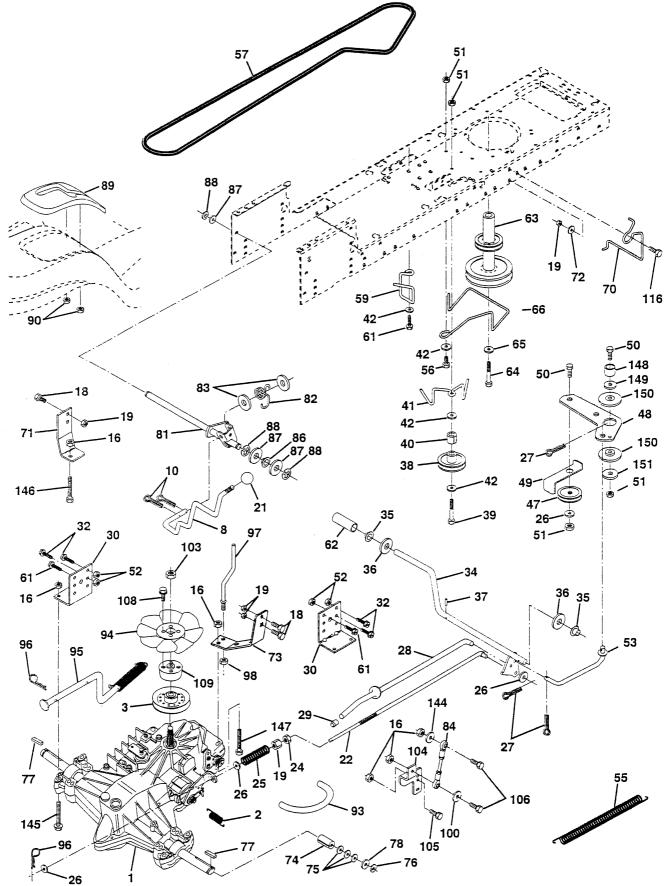
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03

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DRIVE



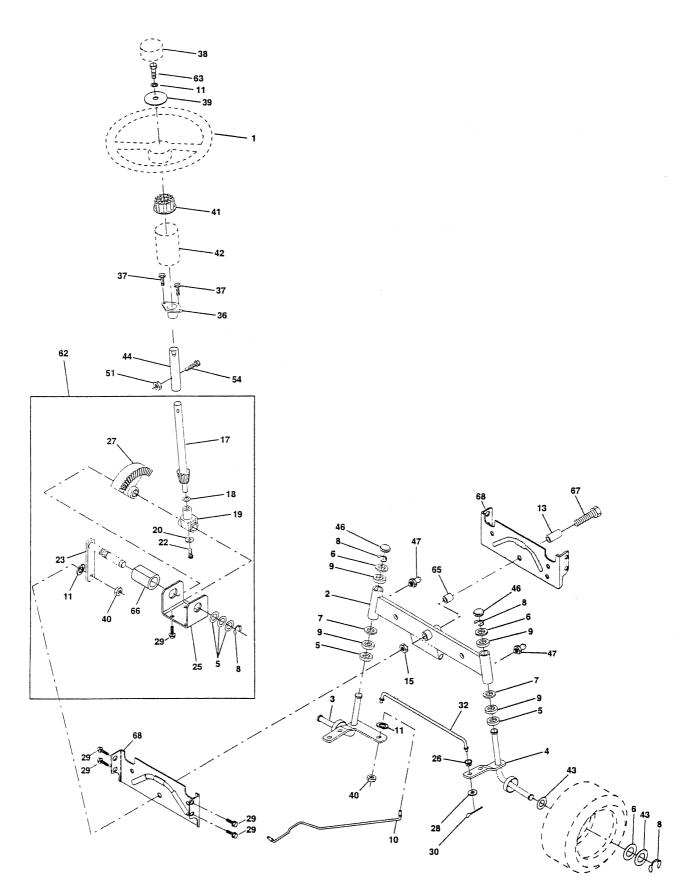
TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03

DRIVE

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KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 532140607 2 532142431 3 532144698 8 532154792 10 876020416 15 874490540 16 873800500 18 874780616 19 873800600 21 532121274 22 532145627 24 873350600 25 532106888 26 819131316 27 876020412 28 532145204 29 532071673 30 532130807 32 874760512 34 532155071 35 532120183 36 819211616 37 532124963 38 532123674 39 874760644 40 532124965 41 532154777 42 819131312 47 532127783 48 532154407 49 532123205 50 874760624 51 873680600 52 873680500 53 532105710 55 532105709 56 874760620 57 532161850 59 532140312 61 817490612 62 532161399 64 871170764 65 810040700	Transaxle Assembly Spring, Return, Brake Pulley, Transaxle Rod Shift Fender STLT Pin Cotter 1/8 x 1 CAD Bolt Hex Flghd 5/16-18 Gr 5 Nut Lock Hex W/Ins 5/16-18 Unc P Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5 Nut Lock Hex W/Wsh 3/8-16 Unc Knob 1/2-13 Rod, Brake Hydro Nut Spring, Brake Rod Washer Pin Cotter 1/8 x 3/4 CAD. Rod, Parking Brake Cap, Parking Brake Bracket, Transaxle Bolt Hex Hd 5/16-18 Unc x 3/4 Shaft, Foot Pedal Bearing, Nylon Washer Pin, Roll Pulley, Idler, Flat Bolt Spacer, Split Keeper, Belt Retainer Washer 13/32 x 13/16 x 12 Gauge Pulley, Idler, V-Groove Bellcrank Clutch Grnd Drv STL Retainer, Belt Bolt Nut Crownlock 3/8-16 Nut Crownlock 5/16-18 Link, Clutch Spring, Return, Clutch Bolt Fin Hex 3/8-16 Unc x 1-1/4 V-Belt, Ground Drive Keeper, Center Span Screw Thdrol. 3/8-16 x 3/4 Ty. TT Cover, Pedal Pulley, Engine Mech 38" Deg Hydro Bolt, Hex Washer	149 532122052 150 532150935 151 819133210	Keeper, Belt Engine Hydro Keeper Belt Engine Strap Torque Lh Hydro 500 18" Washer 13/32 x 1-1/4 x 12 Gauge Strap Torque Rh Hydro 500 18" Spacer, Split Washer 25/32 x 1-1/4 x 16 Gauge E-Ring Key, Square Washer 25/32 x 1-5/8 x 16 Gauge Shaft Asm. Cross Hydro 500/18" 98 Spring Torsion T/A Washer 17/32 x 3/4 x 16 Ga. Rod, Tie Hydro Sph Ball 500 Bushing Washer 21/32 x 1-1/4 x 16 Ga. Ring Klip #5304-62 Console, Shift Hydro STLT Nut Self-Thd Wsh-Hd 1/4 Zinc Line Fuel Hydro 4" Fan, Hydro 7" Control Asm. Bypass Hydro Retainer Spring 1" Zinc/Cad Keeper Belt Rh Hydro 500 Nut Keps Hex 3/8-16 Unc Washer 11/32 x 3/4 x 16 Ga. Nut, Hex Jam Toplock 1/2-20 Unf Arm, Control Pump Screw Cap Hex 5/16 x 18 x 1 Bolt Fin Hex 5/16-18 Unc x 1-1/4 Screw Hex Wh Hd #10-24 x 1-5/8 Adaptor Fan/Hydro Lt Hyd Alum Bolt, RDHD SQ Neck 3/8-16 X 1.25 Washer 11/32 x 5/8 x 16 Ga. Bolt Hex FlgHd 5/16-18 x 2-1/4 Bolt Hex FlgHd 5/16-18 x 2-1/4 Bolt Hex FlgHd 5/16-18 x 1-1/2 Spacer Spacer Retainer PM Mower Bushing Nylon Collered Washer 13/32 x 2 x 10 Ga.

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 STEERING ASSEMBLY



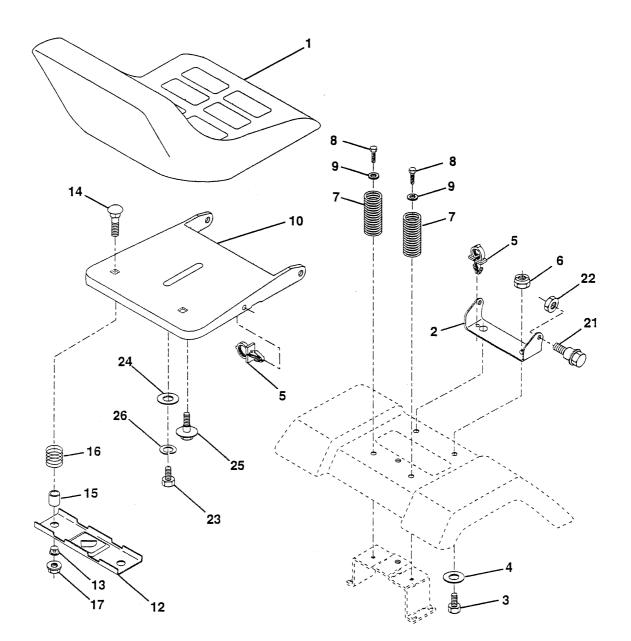
TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03

STEERING ASSEMBLY

KE NC		DESCRIPTION
12345678901135789023567890267890123467142356666666	532124415 532154422 532154422 532154422 532154422 532157473 53212493 53212493 53212493 53212493 53212493 53212493 532156448 810040600 532154778 873901000 532156546 532057079 532124035 532126684 871200410 53215701 532154406 543126847 532130465 532152927 532154406 817490612 876020412 532155099 532152927 532124416 819133808 532155092 532155092 532152927 532124416 819133808 532155092 532155092 532153720 532153720 532154404 874780500 874780500 874780500	 Axle Asm STMP Dropped STL Spindle Asm LH Spindle Asm RH Bearing Race Thrust Harden Washer 25/32 X 1-5/8 X 16 Ga Washer 27/32 X 1-1/4 X 16 Ga Washer 27/32 X 1-1/4 X 16 Ga Ring Klip #t5304-75 Bearing Col Strg Blk Link Drag Extended Stamp Washer Lock Hvy Hlcl Spr 3/8 Bearing Axle STLT/GT Nut Lock Flange 5/8-11 Unc Shaft Asm Strg Washer Thrust 515x 750x 033 Support Shaft Washer Shim 1/4 X 5/8 X 062 Screw Hex Socket 1/4-20 x 5/8 Shaft Asm Pittman Bracket Steering Bushing Link Drag Blk LR Gear Sector

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 SEAT ASSEMBLY



KEY PART NO. NO.

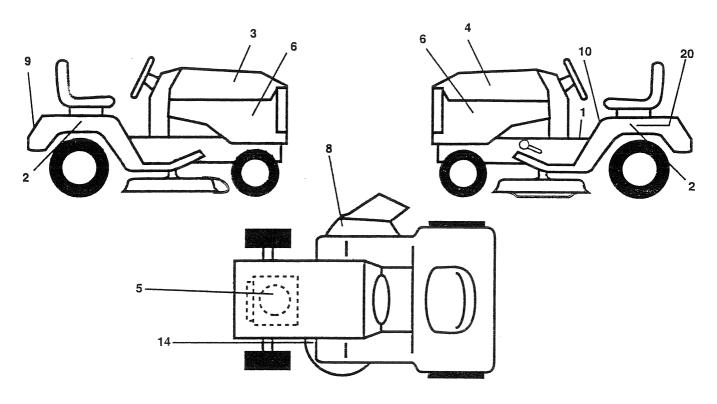
DESCRIPTION

1	532140838	Seat
2	532140551	Bracket Pivot Seat 8 720
3	874760616	Bolt Fin Hex 3/8-16unc X 1
4	819131610	Washer 13/32 X 1 X 10 Ga
5	532145006	Clip Push-In
6	873800600	Nut Hex w/Ins. 3/8-16 Unc
7	532124181	Spring Seat Cprsn 2 250 Blk Zi
8	817490616	Screw Thdrol 3/8-16 X 1 Ty-tt
9	819131614	Washer 13/32 X 1 X 14 Ga.
10	532155925	Pan Seat
12	532121246	Bracket Mounting Switch
13	532121248	Bushing Snap Blk Nyl 50 ld

	Y PART . NO.	DESCRIPTION
14 15 16 17 21 22 23	872050412 532134300 532121250 532123976 532153236 873800500 874780814	Bolt Rdhd Sqnk 1/4-20x1-1/2 Spacer Split 28x 96 Yel Zinc Spring Cprsn 1 27 Blk Pnt Nut Lock 1/4 Lge Flg Gr 5 Zinc Bolt Shoulder 5/16-18 Unc Nut Hex Lock W/Ins 5/16-18 Bolt, Hex Head, Fin 1/2-13 x 7/8 Grade 5
24 25 26	819171912 532127018 810040800	Washer 17/32 X 1-3/16 X 12 Ga. Bolt Shoulder 5/16-18 X 62 Washer Lock

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 DECALS



1532157032Decal Oper. Step Thru Eng/Fr2532157007Decal Fender Auto Husq Radius3532157195Decal Hood LH4532157193Decal Hood RH5532271967Decal HP Engine6532159713Decal Pnl Side8532137259Decal Warning9532150617Decal Fender Husq10532157140Decal Fender Danger Eng/Fr14532136832Decal V-Belt Schematic	

KEY PART NO. NO.

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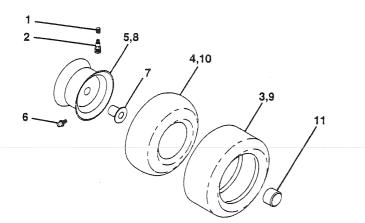
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DESCRIPTION

20	532145005	Decal Bat Dan/Psn
	532154515	Pad Footrest LH STLT
	532154516	Pad Footrest RH STLT
	532138311	Decal Handle Lft Height Adjust
	532142341	Decal Drawbar Cntrl Mvt Hyd
	532162498	Manual Owner's (English)
	532162499	Manual Owner's (French)
Avai	lable accessori	es not included with tractor:
	MK380	Mulcher Kit with Blades

WHEELS & TIRES

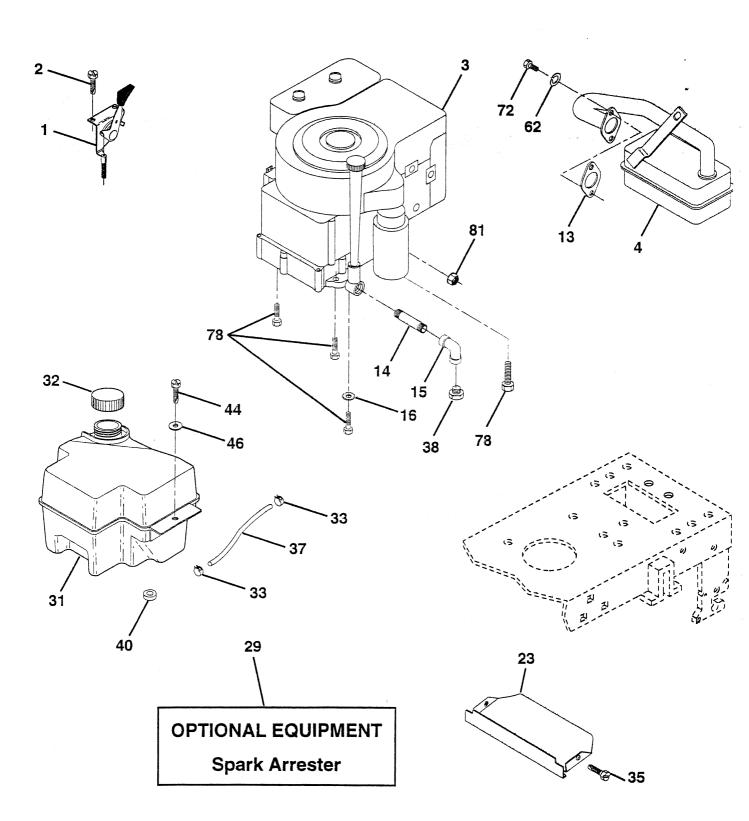


PART NO.	DESCRIPTION
532059192	Cap Valve Tire
532065139	Stem Valve
532106222	Tire F Ts 15 X 6 0 - 6 Service
532059904	Tube Front (Service Item Only)
532138336	Rim Asm 6"front Silver Service
532124957	Fitting Grease (Front Wheel On
532124959	Bearing Flange (Front Wheel O
	NO. 532059192 532065139 532106222 532059904 532138336 532124957

- 532124957 Fitting Grease (Front Wheel Only) 532124959
- Bearing Flange (Front Wheel Only) Rim Asm 8"rear Silver Service 532138337
- Tire R Ts 18x8 5-8 C Service 532124635 Tube Rear (Service Item Only) Cap Axle Blk 1 50 X 1 00 532124926 532104757
 - Sealant, Tire (10 oz. Tube) 532144334

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 ENGINE



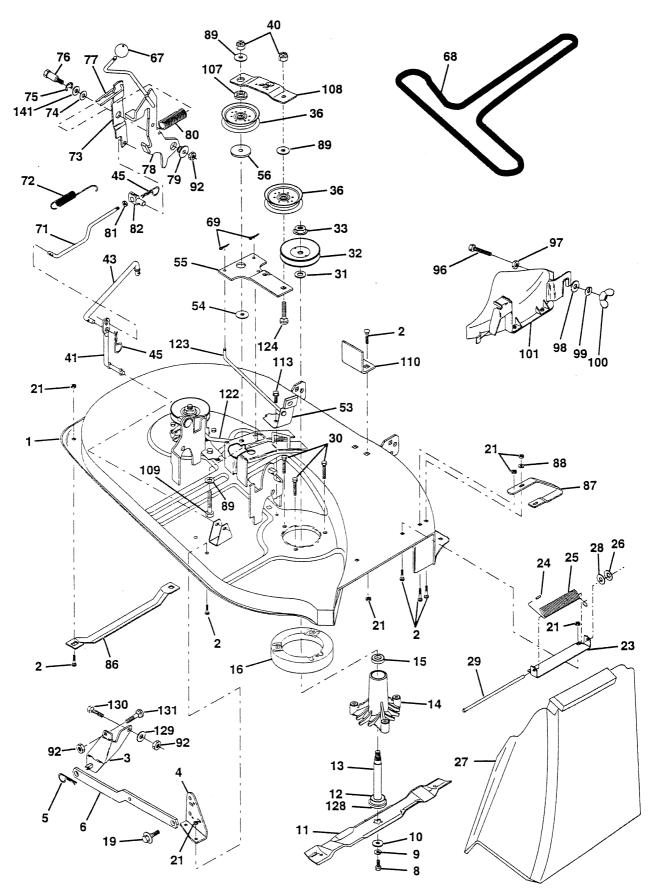
TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 13 14 15 16 239 312 335 37 38	811050600	Control Th/ch 23 5 LH Flag Screw Hex Thd Cut 1/4-20x5/8 T Engine, Briggs 289707 Muffler LT B&S 12/12.5/13HP Gasket Eng 1 313 Id Tin Plated Nipple Pipe 3/8 Npt X 3" Elbow Std 90 Degree 3/8-18 Npt Washer Lock Ext Tooth 3/8 Shield Brn/Dbr Guard Kit Spark Arrestor (Flat Scrn) Tank Fuel Front 2 00 Cap Asm Fuel W/sym Vented Clamp Hose Black Screw Line Fuel 20" Plug Oil Drain (Order From Engine Manufacturer)
40 44 62 72 78 81	532124028 817490412 819091416 810040500 871070512 817490620 532128861	Bushing Snap Nyl Blk Fuel Line Screw Hexwsh Thdrol 1/4-20x3/4 Washer 9/32 X 7/8 X 16 Ga Washer Lock Hvy Hlcl Spr 5/16 Screw Hexhd Cap 5/16-18x 3/4 Screw Thdrol 3/8-16x1-1/4 TYTT Nut Flange 1/4-20 Starter Nut

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 MOWER DECK

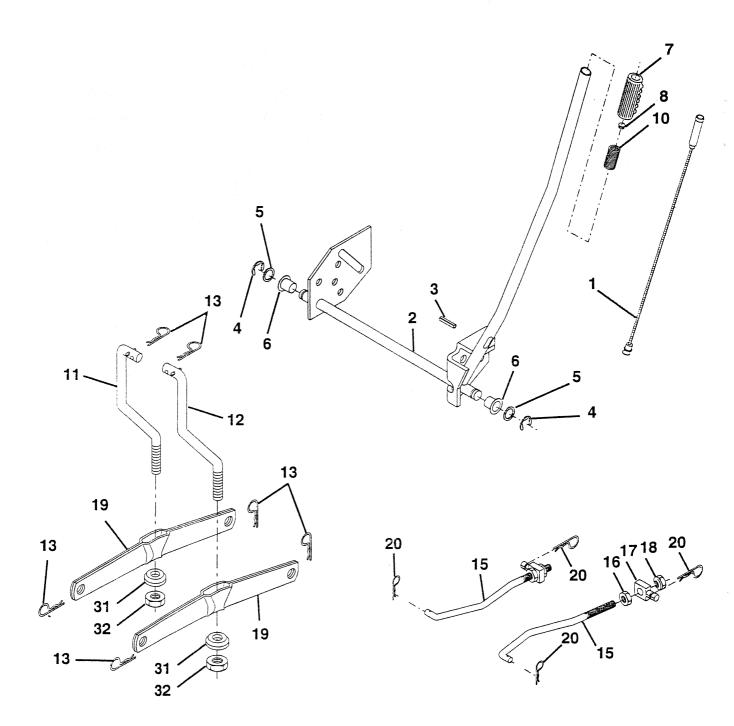


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TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 MOWER DECK

KEY NO.		DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1	532142829	Deck Asm Weldment	73 532127847	Arm Clutch Secondary
2	872140506	Bolt Rdhd Sqnk 5/16-18unc X3/4	74 532121748	Washer 25/32 X 1-5/8 X 16 Ga
3	532138017	Bracket Asm Fr Sway Bar 38/42	75 812000029	Ring Klip #t5304-75
4	532138440	Bracket Asm Deck Sway Bar	76 532128903	Bolt Shoulder 3/8-16 Unc 1 44
5	532124670	Retainer Spring	77 532127845	Keeper Spring 4 000
6	532130832	Arm Suspension Rear	78 532160570	Arm Asm Clutch Primary
8	532850857	Bolt 3/8 - 24 X 1.25 Gr 8	79 532127498	Bushing 747 Od X 794 Lg Brass
9 10	810030600	Washer Lock Hvy 3/8	80 532153701	Spring Clutch Mower
11	532140296 532134148	Washer Hard Blade Mower Vented Blade Mower Mulching 38"	81 873350600 82 532142028	Nut Hex Jam 3/8-16
12	532129895	Bearing Ball #6024 (Mandrel)	86 532142028	Trunnion Adj 94 Runner, LH
13	532137645	Shaft Asm W/lower Bearing	87 532128772	Runner, RH
14	532128774	Housing Mandrel Vented	88 819111216	Washer 11/32 x 3/4 x 16 Ga.
15	532110485	Bearing Ball Mandrel	89 819131612	Washer 13/32 x 1 x 12 Ga.
16	532140329	Stripper Mower Vented	92 873800600	Nut Lock Hex W/Ins 3/8-16 Unc
19	532132827	Bolt Shoulder	96 874930620	Bolt 3/8-16 x 1-1/4 Mulcher
21	873680500	Nut Crownlock 5/16-18 UNC	97 873930600	Nut Crownlock 3/8-16 UNC
23	532137607	Bracket Deflector Mower	98 819132016	Washer 13/32 x 1-1/4 x 16 Ga.
24	532105304	Cap Sleeve 80x 112 Blk Mower	99 810040600	Washer Lock Hvy Hicl Spr 3/8
25	532123713	Spring Torsion Deflector 2 52	100 532135651	Nut Wing
26	532110452	Nut Push Phos & Oil	101 532132803	Cover Asm Mulching 38"
27	532106736	Shield Deflector	107 532133502	Spacer, Retainer
28 29	819111016 532106735	Washer 11/32 X 5/8 X 16 Ga	108 532133503 109 874760640	Stiffener, Idler Arm
29 30	53257722	Rod Hinge Screw Thd Rolling Washer Head	110 532142587	Bolt, Hex Head 3/8-16 x 2-1/2 Upstop Deck Front 38"
31	532129963	Washer Spacer Mower Vented	113 817490512	Screw Thdrol 5/16-18 X 3/4
32	532153532	Pulley Mandrel	122 532131289	Rod, Brake, LH
33	532137266	Nut 9/16 Toplock Fing Oil Dip	123 532131288	Rod, Brake, RH
36	532131494	Pulley Idler Flat 3 060	124 872110614	Bolt, Carriage 3/8-16 x 1-3/4
40	873680600	Nut Ćrownlock 3/8-16 UNC	128 532153390	Washer Felt
41	532133551	Rod Pivot W/nibs	129 819131312	Washer 13/32 x 13/16 x 12 Ga.
43	532133504	Rod Clutch Secondary	130 874780616	Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5
45	532124788	Spring Retainer 1" Zinc/cad	131 872140608	Bolt, Rdhd Sqnk 3/8-16 x 1
53	532130840	Asm Brake	141 532124931	Washer Thrust .75 x 1.230
54	532133943	Washer Hardened	532130794	Mandrel Asm Service (Includes Key
55 56	532133840	Arm Idler Specer Detainer Bm Mawar	532142820	Nos. 8-10, 12-15, 31 and 33)
56 67	532122052 532162132	Spacer Retainer Pm Mower Knob Rd 7/16-14 Plastic Thds Blk	532142820	Mower Deck Complete (Std. Deck -
68	532144200	V-Belt Mower		order separately mulcher plate
69	876020312	Pin, Cotter 3/32 x 3/4		components key nos. 96-101)
71	532142427	Rod Clutch Primary 38/42	NOTE: All compo	nent dimensions given in U.S. inches
72	532131870	Spring Return	1 inch = 2	5.4 mm

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 MOWER LIFT

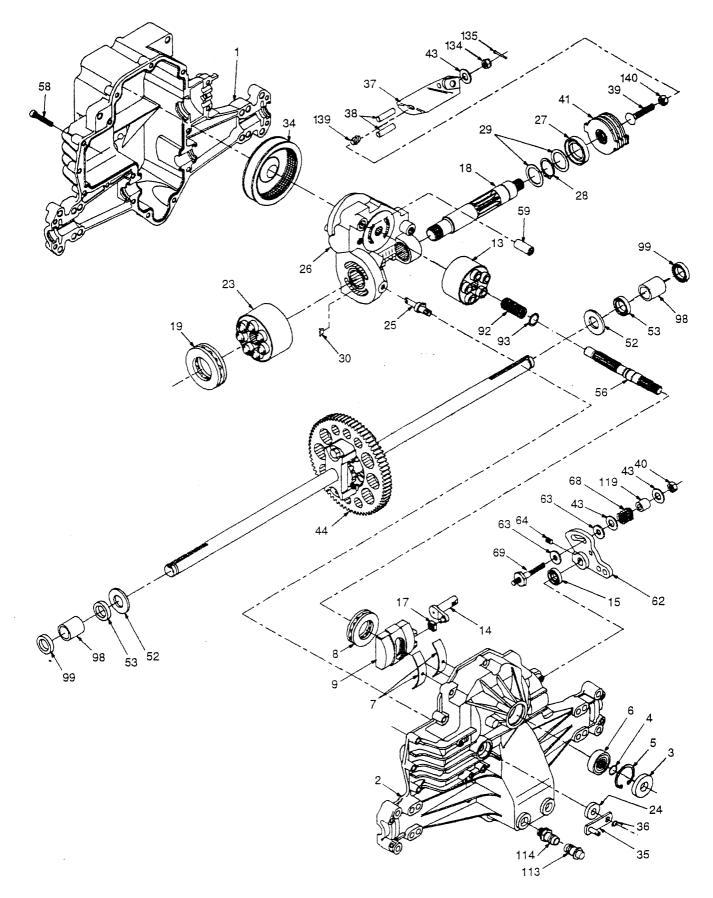


TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-03 MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
6 7	812000002 819211621 532120183 532109413 532124526	Wire Asm Inner/Sprg w/PIngr Lt Shaft Asm Lift Pin Groove E Ring #5133-62 Washer PLTD 21/32 X 1 X 21ga Bearing Nylon Blk 629 Id Grip Handle Bicycle Button Plunger Black
15 16 17 18 19 20	11 532139865 532139866 532124670 532127218 873350800 532130171 873800800 532139868 532124660 532140302 873540600	Link Lift LH Link Lift RH Retainer Spring Link Front Nut Jam Hex 1/2-13 Unc Trunnion Blk Zinc Nut Lock W/wsh 1/2-13unc Arm Suspension Rear Spring, Retainer Bearing Pvt. Lift Spherical Nut Crownlock 3/8-24
NOT	E: All compone	nt dimensions aiven in U.S. inche

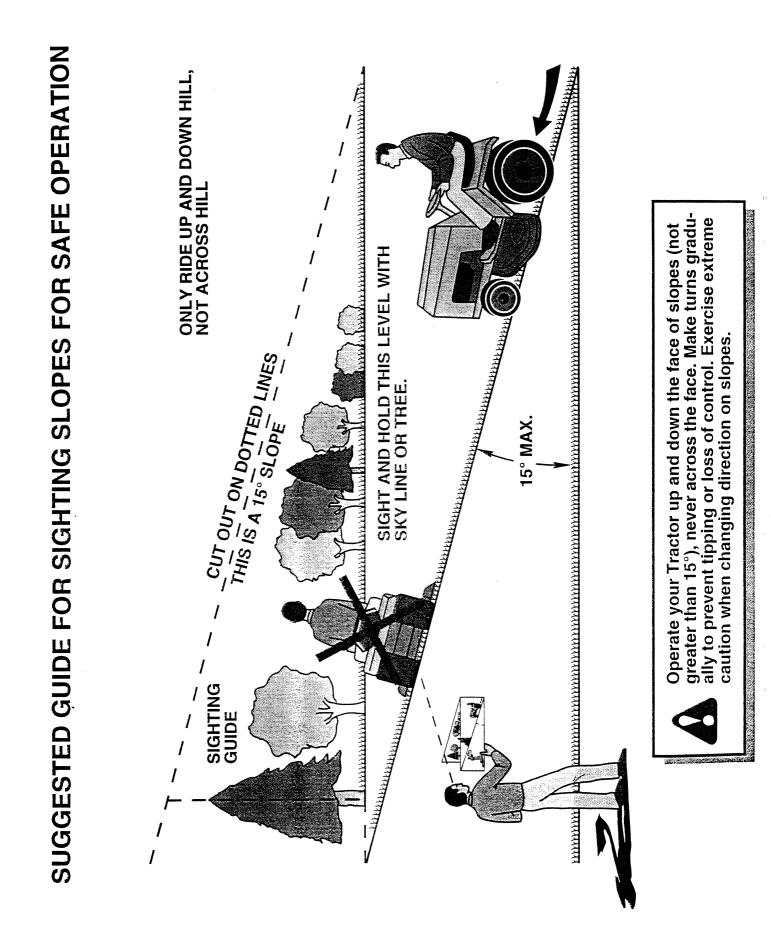
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-13 HYDRO TRANSAXLE - MODEL NUMBER 310-500



TRACTOR - MODEL NO. LTH120 (HCLTH120A), PRODUCT NO. 954 1400-13 HYDRO TRANSAXLE - MODEL NUMBER 310-500

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	-	PART NO.	DESCRIPTION
2 3 4 5 6 7 8 9 3 4 5 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7	532142951 532142952 532142953 532142954	Housing, Lower Assembly, Upper Housing Seal, Lip Ring, Wire Retaining Ring, Retaining Bearing, Shaft Ball Bearing, Cradle Bearing, Thrust 30 x 52 x 13 Swashplate, Variable Block, Cylinder Assembly Arm, Trunnion Seal, Lip Guide, Slot Shaft, Motor Bearing, Thrust 42 x 68 x 16 Block, Cylinder Assembly Seal, Lip 10 x 25 x 7 Actuator, Bypass Center Section Assembly Kit Seal, Lip 26 x 42 x 8 Ring, Retaining Washer 26 x 35 x 1 Nut, Jam Oil Filter Element Arm, Bypass Ring, Retaining Arm, Actuating Pin, Actuating	$\begin{array}{c} 40\\ 41\\ 43\\ 44\\ 52\\ 53\\ 56\\ 59\\ 62\\ 63\\ 64\\ 69\\ 92\\ 93\\ 99\\ 113\\ 114\\ 135\\ 139\\ 140\\ \end{array}$	ទទាំងទាំងទាំងទាំងទាំងទាំងទាំងទាំងទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទី	32150778 32142958 32142990 32142990 32142991 32142961 32142963 32142965 32142965 32142965 32142965 32142965 32142969 32142969 32142977 32142978	Locknut, Hex 5/16-24 UNJC Brake Rotor/Stator Kit Washer 7/16 x 7/8 x .060 Differential Assembly Washer 3/4 x 1.5 x .13 Seal .75 x 1.25 x .250 Shaft, Input Bolt 1/4-20 x 1.38 Pin .5 OD x .43 ID x .750 Arm, Control Puck, Dampener Set Screw Spring Stud 5/16-24 Spring, Block Washer, Block Thrust Sleeve Bearing Seal, Wiper Cap, Vent Assembly Fitting, O-Ring Assembly Spacer Nut, Castle 5/16-24 Pin, Cotter Spring, Compression Nut, Hex 5/16-24 ent dimensions given in U.S. inches
39 5	532150777	Bolt 5/16-24 x 1-3/4				



Adherein ST and held product to the "Warranty ST and held product. mowers, tillers, trimmers, oducts for noncommercial, atted. d EPA regulations, except / engine manufacturers for pplied at time of purchase. an ir spectations, except / engine manufacturers for pplied at time of purchase. d EPA regulations, except / engine manufacturers for pplied at time of purchase. an ir spectation of purchase. and professional or income SEC and professional use, including, but This sellin	E Hus	Husqvarna
 usequaria product to the original date of purchase for the "Warranty date of purchase for the "Warranty les on hand held product. the behind mowers, tillers, trimmers, trical products for noncommercial, herein stated. B-95 and EPA regulations, except hird party engine manufacturers for attorn supplied at time of purchase. 132, 225, 232 and 235 used for an in the concommercial, nonprofessional, 22, 132, 225, 232 and 235 used for an in the concommercial, nonprofessional, 22, 132, 225, 232 and 235 used for an intervention supplied at time of purchase. IHE WARRANTY IHE WARRANTY IHE WARRANTY INT IHE WARRANTY Intervention, professional or income spectration supplied at the time of from h normal regular use, including, but ars, lubricants, rewind springs, saw the time of the time of the time of the fueld dirt, abrasives, moisture, rust, fuel, dirt, abrasives, moisture, rust, fuel, dirt, abrasives, moisture, rust, fueld, dirt, abrasives, moisture, rust, shallis: 	WARRANTY	STATEMENT
date of purchase for the "Warranty date of purchase for the "Warranty les on hand held product. (4) les on hand held product. The metrical products for noncommercial, except in DF attorn supplied at time of purchase. The monomercial, nonprofessional, EXCA herein stated. So 235 used for an implie specific natificitional, professional or income SECTI an implie specific natificants, rewind springs, saw the product. MIT MIT M	SECTION 1: LIMITED WARRANTY Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original	
 Iles on hand held product. Ic behind mowers, tillers, trimmers, stical products for noncommercial, herein stated. B-95 and EPA regulations, except hird party engine manufacturers for attime of purchase. Tenoncommercial, nonprofessional, 22, 132, 225, 232 and 235 used for an ir specentional, prolessional or income 22, 132, 225, 232 and 235 used for an ir specentional, prolessional or income 22, 132, 225, 232 and 235 used for an ir specentional, prolessional or income 22, 132, 225, 232 and 235 used for an ir specentional, prolessional or income 22, 132, 225, 232 and 235 used for an ir specentional, prolessional or income 22, 132, 225, 232 and 235, used for an ir specention. 22, 132, 225, 232 and 235, used for an ir specention. 22, 132, 225, 232 and 235, used for an ir specention supplied at the time of Huse of the gives a warranty, all claims for the fuely dir, abrasives, moisture, rust, fuel, directance, and and and and and and and and and and	purchaser to be free from defects in material and workmanship from the date of purchase for the "Warranty Period" of the product as set forth below:	
 c behind mowers, tillers, trimmers, trical products for noncommercial, herein stated. BB-95 and EPA regulations, except hird party engine manufacturers for an ir part party engine manufacturers for an ir procommercial, nonprofessional, 22, 132, 226, 232 and 235 used for an ir spectrational, professional or income SE and 235 used for an ir processional, professional or income SE and 235 used for an ir processional, professional or income SE and 235 used for an ir processional, professional or income SE and 235 used for an ir processional, professional or income ATTY ABRANTY ABRAN	Lifetime Warranty: All tiller tines, trimmer shafts, ignition coils and modules on hand held product.	REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY
RB-95 and EPA regulations, except tind party engine manufacturers for ation supplied at time of purchase. r noncommercial, nonprofessional, 22, 132, 225, 232 and 235 used for an ir spec nstitutional, professional or income SE nstitutional, professional or income SE NTY PHE WARRANTY Be for parts or labor if a component be for parts or labor if a component purc ge for parts or labor if a component purc ge for parts or labor if a component ars, lubricants, rewind springs, saw This aris, lubricants, rewind springs, saw This filled from an ecovered by the respective information supplied at the time of tr ch gives a warranty, all claims for warr ARB-95 and EPA regulations which telep	2 Year Warranty: Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, trimmers, brushcutters, snow blowers, handheld blowers, hedge trimmers, and electrical products for noncommercial, nonprofessional, noninstitutional or nonincome producing use, except as herein stated.	OF THE PURCHASER. HUSOVARNA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUEN- TIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MEDCHANTABILITY OR ETHERSE ON A DATIONIL OF DATION OF DATA DATA DATA
r noncommercial, nonprofessional, 22, 132, 225, 232 and 235 used for an im speci in the IHE WARRANTY Be for parts or labor if a component are purch beriod. Beriod. SEC NTY If and the purch pur	Emission control system components necessary to comply with CARB-95 and EPA regulations, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchaser has received a separate warranty with product information supplied at time of purchase.	IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITEDE THANTY OF THE MARRANTY STATEMENT. IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE REICHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFAC- TURED PRODUCTS.
In the the professional or income SEC THE WARRANTY in the proceed of the proceed of the proceed of the proceed of the component SEC NTY SEC NTY SEC NTY SEC NTY SEC NTY SEC NTY SEC NTY SEC NTY SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SEC SE	1 Year Warranty: Chain saws, clearing saws and backpack blowers for noncommercial, nonprofessional, noninstitutional or nonincome producing use. Trimmer models 120, 125, 122, 132, 225, 232 and 235 used for commercial purposes.	Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific lacel rights and you may also how other which which you form show to show
THE WARRANTY in the price	90 Day Warranty: Any Husqvarna product used for rental, commercial, institutional, professional or income producing use except as otherwise provided herein.	SECTION 5: CUSTOMER RESPONSIBILITIES
THE WARRANTY ge for parts or labor if a component period. NTY h normal regular use, including, but ars, lubricants, rewind springs, saw ars, lubricants, rewind springs, saw frems are covered by the respective information supplied at the time of ch gives a warranty, all claims for ARB-95 and EPA regulations which ARB-95 and EPA regulations which fuel, dirt, abrasives, moisture, rust, fuel, dirt, abrasives, moisture, rust,	30 Day Warranty: Husqvarna bow guide and replacement parts.	The product must exhibit reasonable care, maintenance, operation, storage and general upkeep as written
ge for parts or labor if a component beriod. NTY h normal regular use, including, but ars, lubricants, rewind springs, saw interms are covered by the respective information supplied at the time of r; ch gives a warranty, all claims for ARB-95 and EPA regulations which indirit, abrasives, moisture, rust, fuel, dirt, abrasives, moisture, rust, andits:		In the maintenance section of the Owner s/Operator's manual. Should an operational problem or tailure occur, the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, resis solely with the customer.
NTY h normal regular use, including, but ars, lubricants, rewind springs, saw ars, lubricants, rewind springs, saw terms are covered by the respective information supplied at the time of cf ch gives a warranty, all claims for ARB-95 and EPA regulations which ARB-95 and EPA regulations which arbitis, rust,	Husqvarna will repair or replace defective components without charge for parts or labor if a component fails because of a defect in material or workmanship during the warranty period.	SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION
h normal regular use, including, but ars, lubricants, rewind springs, saw are. Iubricants, rewind springs, saw liters are covered by the respective information supplied at the time of r; ch gives a warranty, all claims for ARB-95 and EPA regulations which ARB-95 and EPA regulations which anabits:	SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY	It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days
items are covered by the respective information supplied at the time of tr, The p ch gives a warranty, all claims for The p ARB-95 and EPA regulations which teleph ARB-95 and EPA regulations which teleph fuel, dirt, abrasives, moisture, rust, fuel, dirt, abrasives, moisture, rust,	The following items are not covered by this warranty: (1) Normal customer maintenance items which become worn through normal regular use, including, but not limited to, betts, blades blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, stater ropes and times uttraviolet light; (2) Natural discoloration of material due to ultraviolet light;	from the date of purchase in order to confirm the warranty and to facilitate post-sale service. Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This proof must include date purchased, model number, serial number, and complete name and address of the setting dealer.
HUSQVARNA FOREST & GARDEN COMPANY 9006-J PERIMETER WOODS DRIVE CHARLOTTE, NC 28216 bibbits:		To obtain the benefit of this warranty, the product believed to be defective must be delivered to an authorized Husqvarna dealer in a timely manner, no later than thirty (30) days from date of the operational problem or failure. The product must be delivered at the owner's expense. Pick-up and delivery charges are not covered by this warranty. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory or by calling 1-800-HUSKY62 for a dealer in your area.
9009-J FERIMELEH WOODS DRIVE CHARLOTTE, NC 28216 b habits:	SECTION 4: EXCEPTIONS AND LIMITATIONS	HUSQVARNA FOREST & GARDEN COMPANY
	fuel, d e habit	CHARLOTTE, NC 28216 531 83 81-23 295

Husqvarna 532162498 11.03.97 RH

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