

600CRT

Owner's Manual



SAFETY RULES



Safe Operation Practices for Walk-Behind Powered Rotary Tillers

TRAINING

- Read the Owner's Manual carefully. Be thoroughly familiar with the controls and the proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
- Never allow children to operate the equipment. Never allow adults to operate the equipment without proper instruction.
- Keep the area of operation clear of all persons, particularly small children, and pets.

PREPARATION

- Thoroughly inspect the area where the equipment is to be used and remove all foreign objects.
- Disengage all clutches and shift into neutral before starting the engine (motor).
- Do not operate the equipment without wearing adequate outer garments. Wear footwear that will improve footing on slippery surfaces.
- Handle fuel with care; it is highly flammable.
- Use an approved fuel container.
- Never add fuel to a running engine or hot engine.
- Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
- Replace gasoline cap securely and clean up spilled fuel before restarting.
- Use extension cords and receptacles as specified by the manufacturer for all units with electric drive motors or electric starting motors.
- Never attempt to make any adjustments while the engine (motor) is running (except where specifically recommended by manufacturer).

OPERATION

- Do not put hands or feet near or under rotating parts.
- Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic. Do not carry passengers.
- After striking a foreign object, stop the engine (motor), remove the wire from the spark plug, thoroughly inspect the tiller for any damage, and repair the damage before restarting and operating the tiller.
- Exercise caution to avoid slipping or falling.
- If the unit should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Stop the engine (motor) when leaving the operating position.
- Take all possible precautions when leaving the machine unattended. Disengage the tines, shift into neutral, and stop the engine.
- Before cleaning, repairing, or inspecting, shut off the engine and make certain all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting. Disconnect the cord on electric motors.
- Do not run the engine indoors; exhaust fumes are dangerous.
- Never operate the tiller without proper guards, plates, or other safety protective devices in place.

- Keep children and pets away.
- Do not overload the machine capacity by attempting to till too deep at too fast a rate.
- Never operate the machine at high speeds on slippery surfaces. Look behind and use care when backing.
- Never allow bystanders near the unit.
- Use only attachments and accessories approved by the manufacturer of the tiller.
- Never operate the tiller without good visibility or light.
- Be careful when tilling in hard ground. The tines may catch in the ground and propel the tiller forward. If this occurs, let go of the handlebars and do not restrain the machine.

MAINTENANCE AND STORAGE

- Keep machine, attachments, and accessories in safe working condition.
- Check shear pins, engine mounting bolts, and other bolts at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
- Never store the machine with fuel in the fuel tank inside a building where ignition sources are present, such as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- Always refer to the operator's guide instructions for important details if the tiller is to be stored for an extended period.

- IMPORTANT -

CAUTIONS, IMPORTANTS, AND NOTES ARE A MEANS OF ATTRACTING ATTENTION TO IMPORTANT OR CRITICAL INFORMATION IN THIS MANUAL.

IMPORTANT: USED TO ALERT YOU THAT THERE IS A POSSIBILITY OF DAMAGING THIS EQUIPMENT.

NOTE: Gives essential information that will aid you to better understand, incorporate, or execute a particular set of instructions.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a new tiller. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problems you cannot easily remedy, please contact your nearest authorized service center. We have competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tiller properly. Always observe the "SAFETY RULES".

<p>MODEL NUMBER 600CRT</p> <p>SERIAL NUMBER _____</p> <p>DATE OF PURCHASE _____</p> <p>THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON THE MODEL PLATE ATTACHED TO THE TOP OF THE TRANSMISSION.</p> <p>YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.</p>
--

PRODUCT SPECIFICATIONS

HORSEPOWER:	6.0 HP
DISPLACEMENT:	13.53 cu. in. (221.8cc)
GASOLINE CAPACITY:	4 Quarts Unleaded Regular
OIL(API-SF/SG/SH) : (CAPACITY: 20 oz./0.6L)	SAE 30 (Above 32°F/0°C) SAE 5W-30 (Below 32°F/0°C)
SPARK PLUG : (GAP: .030"/0.76mm)	Champion J8C

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tiller.
- Follow instructions under "Customer Responsibilities" and "Storage" sections of this Owner's Manual.

IMPORTANT: THIS UNIT IS EQUIPPED WITH AN INTERNAL COMBUSTION ENGINE AND SHOULD NOT BE USED ON OR NEAR ANY UNIMPROVED FOREST-COVERED, BRUSH-COVERED OR GRASS COVERED LAND UNLESS THE ENGINE'S EXHAUST SYSTEM IS EQUIPPED WITH A SPARK ARRESTER MEETING APPLICABLE LOCAL LAWS (IF ANY). IF A SPARK ARRESTER IS USED, IT SHOULD BE MAINTAINED IN EFFECTIVE WORKING ORDER BY THE OPERATOR.

IN THE STATE OF CALIFORNIA, A SPARK ARRESTER IS REQUIRED BY LAW (SECTION 4442 OF THE CALIFORNIA PUBLIC RESOURCES CODE). OTHER STATES MAY HAVE SIMILAR LAWS. FEDERAL LAWS APPLY ON FEDERAL LANDS. SEE YOUR AUTHORIZED SERVICE CENTER/DEPARTMENT FOR SPARK ARRESTER.

TABLE OF CONTENTS

SAFETY RULES	2	MAINTENANCE SCHEDULE	12
CUSTOMER RESPONSIBILITIES	3,12-14	SERVICE & ADJUSTMENTS	14-17
PRODUCT SPECIFICATIONS	3	STORAGE	18
ASSEMBLY	5-7	TROUBLESHOOTING	19
OPERATION	8-11	REPAIR PARTS-TILLER	20-26
		WARRANTY	27

ASSEMBLY

Your new tiller has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tiller all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

- (1) Utility knife
- (1) Tire pressure gauge
- (1) Pair of pliers
- (1) 9/16" wrench

OPERATOR'S POSITION (See Fig. 1)

When right or left hand is mentioned in this manual, it means when you are in the operating position (standing behind tiller handles).

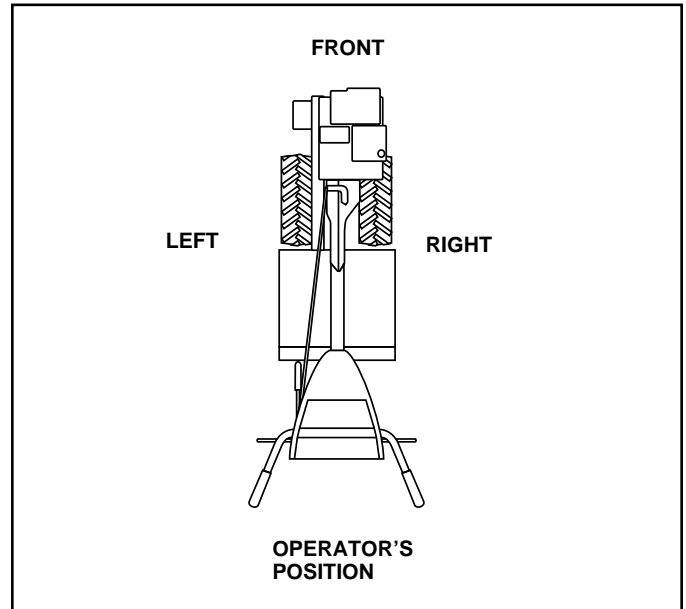
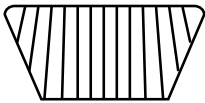
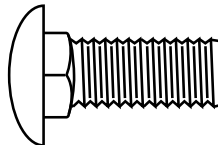


FIG. 1

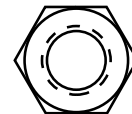
CONTENTS OF HARDWARE PACK



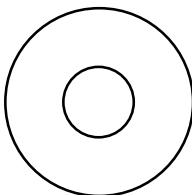
(2) Handle Locks



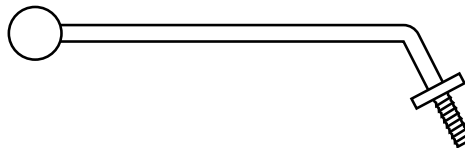
(1) Carriage Bolt
3/8-16 UNC x 1 Grade 5



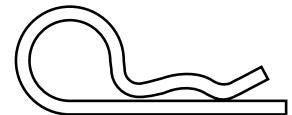
(1) Center Locknut
3/8-16 UNC



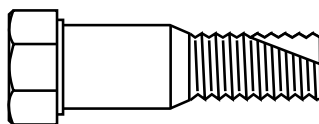
(1) Flat Washer 13/32 x 1 x 11 Gauge



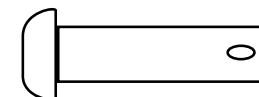
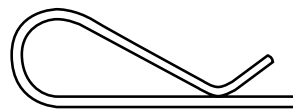
(1) Handle Lock Lever



(1) Hairpin Clip



(1) Pivot Bolt
3/8-16 UNC Grade 5



Extra Shear Pins & Clips

ASSEMBLY

UNPACKING CARTON (See Fig. 2)



CAUTION: Be careful of exposed staples when handling or disposing of cartoning material.

IMPORTANT: WHEN UNPACKING AND ASSEMBLING TILLER, BE CAREFUL NOT TO STRETCH OR KINK CABLES.

- While holding handle assembly, cut cable ties securing handle assembly to top frame and depth stake. Let handle assembly rest on tiller.
- Remove top frame of carton.
- Slowly ease handle assembly up and place on top of carton.
- Cut down right hand front and right hand rear corners of carton, lay side carton wall down.
- Remove packing material from handle assembly.

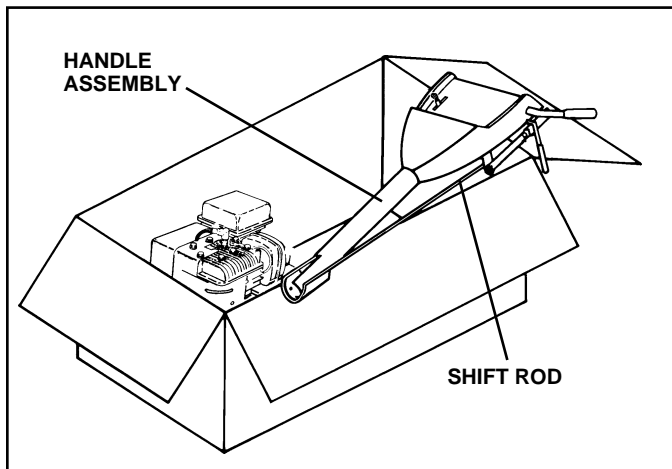


FIG. 2

INSTALL HANDLE (See Figs. 3, 4, and 5)

- Insert one handle lock (with teeth facing outward) in gearcase notch. (Apply grease on smooth side of handle lock to aid in keeping lock in place until handle assembly is lowered into position.)

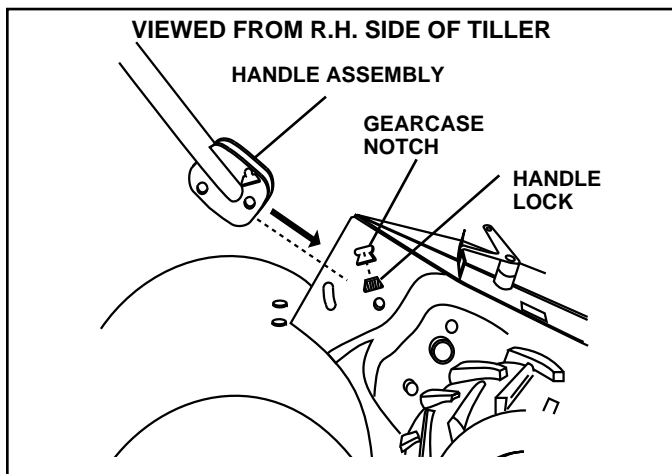


FIG. 3

- Grasp handle assembly. Hold in "up" position. Be sure handle lock remains in gearcase notch. Slide handle assembly into position.

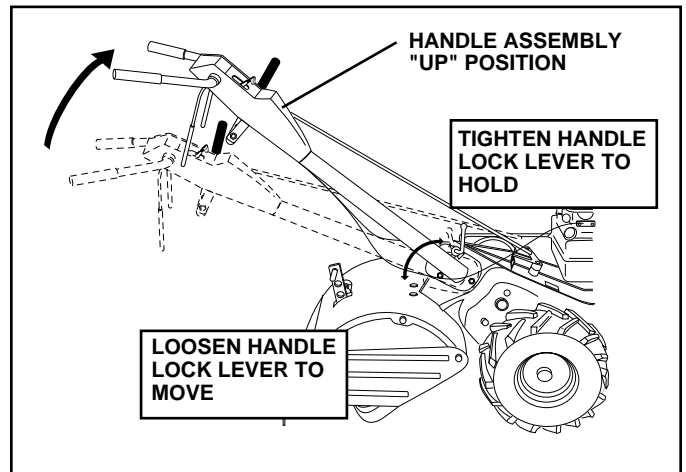


FIG. 4

- Rotate handle assembly down. Insert rear carriage bolt first, with bolt head on L.H. side of tiller and loosely assemble locknut (See Fig. 5).
- Insert pivot bolt in front part of plate and tighten.
- Cut down remaining corners of carton and lay panels flat.
- Lower the handle assembly. Tighten nut on carriage bolt so handle moves with some resistance. This will allow for easier adjustment.
- Place flat washer on threaded end of handle lock lever.
- Insert handle lock lever through handle base and gearcase. Screw in handle lock lever just enough to hold lever in place.
- Insert second handle lock (with teeth inward) in the slot of the handle base (just inside of washer).
- With handle assembly in lowest position, securely tighten handle lock lever by rotating clockwise. Leaving handle assembly in lowest position will make it easier to remove tiller from carton.

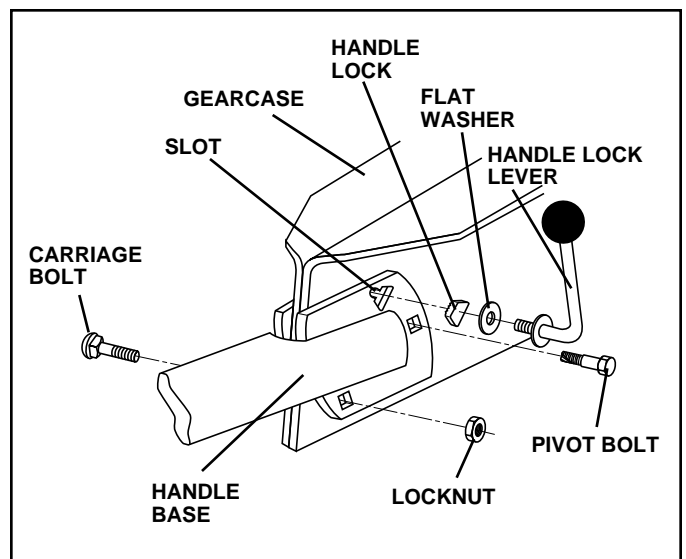


FIG. 5

ASSEMBLY

ATTACH CLUTCH CABLE (See Fig. 6)

- Hook end of clutch cable through hole in control bar bracket.

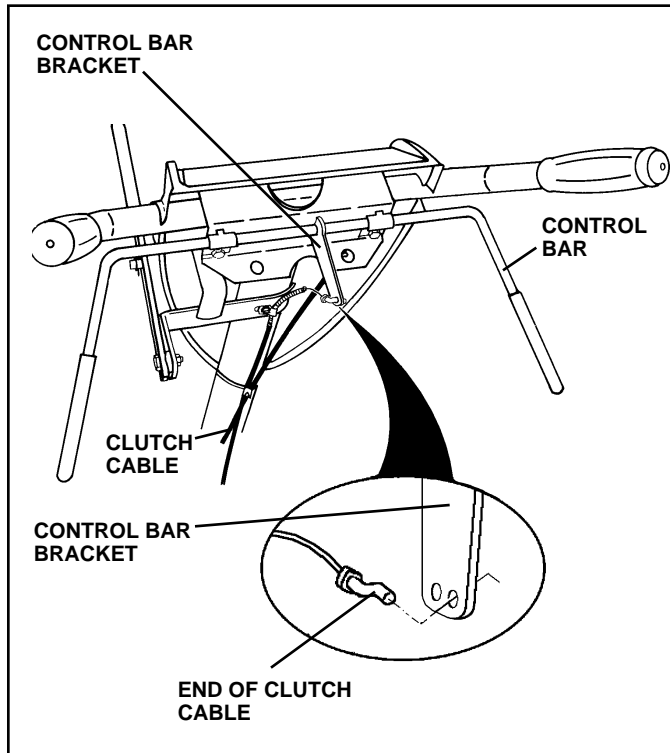


FIG. 6

CONNECT SHIFT ROD (See Fig. 7)

- Insert end of shift rod into hole of shift lever indicator.
- Insert hairpin clip through hole of shift rod to secure.

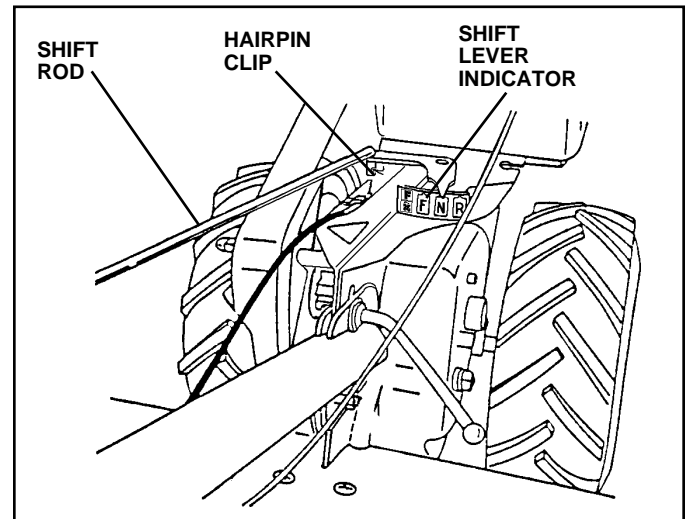


FIG. 7

REMOVE TILLER FROM CRATE

- Make sure shift lever indicator is in "N" position (See Fig. 7)
- Tilt tiller forward by lifting handle. Separate cardboard cover from leveling shield.
- Rotate tiller handle to the right and pull tiller out of carton.

CHECK TIRE PRESSURE

The tires on your unit were overinflated at the factory for shipping purposes. Correct and equal tire pressure is important for best tilling performance.

- Reduce tire pressure to 20 PSI (1.4 kg/cm²).

HANDLE HEIGHT

- Handle height may be adjusted to better suit operator. (See "TO ADJUST HANDLE HEIGHT" in the Service and Adjustments section of this manual).

OPERATION

KNOW YOUR TILLER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TILLER.

Compare the illustrations with your tiller to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your Tiller or in literature supplied with the product. Learn and understand their meaning.

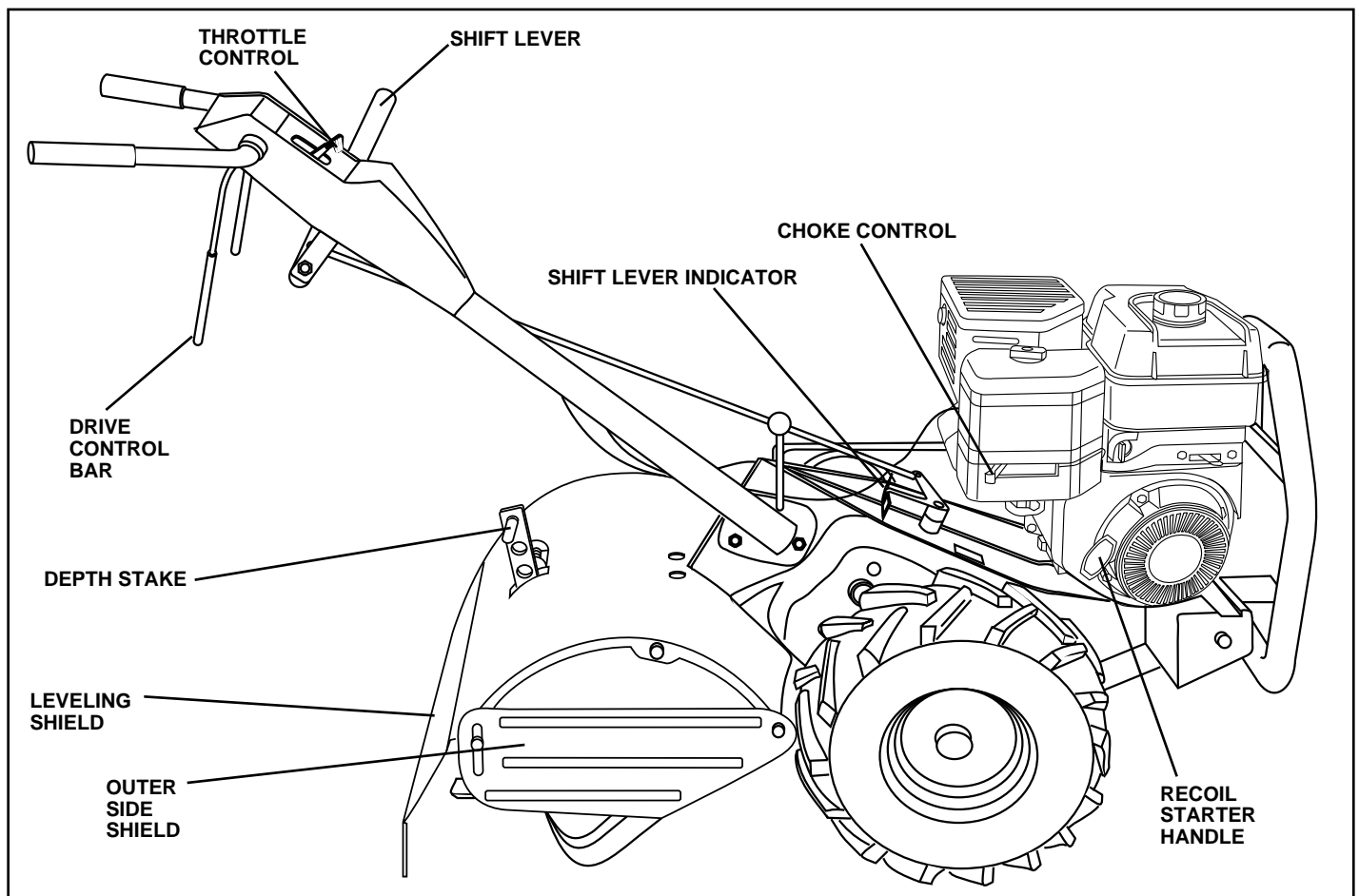
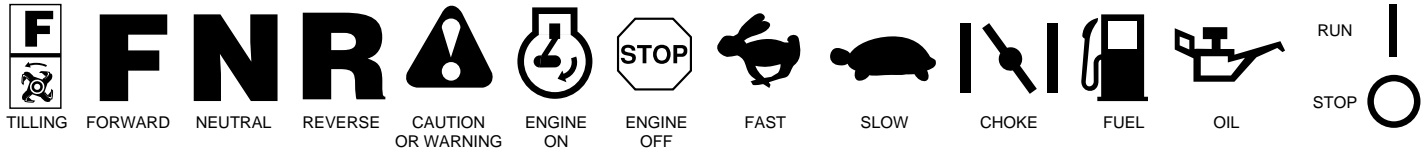


FIG. 8

MEETS ANSI SAFETY REQUIREMENTS

Our tillers conform to the safety standards of the American National Standards Institute.

CHOKE CONTROL - Used when starting a cold engine.
DEPTH STAKE - Controls depth at which tiller will dig.
DRIVE CONTROL BAR - Used to engage tines.
LEVELING SHIELD - Levels tilled soil.
OUTER SIDE SHIELD - Adjustable to protect small plants from being buried.

RECOIL STARTER HANDLE - Used to start the engine.
SHIFT LEVER - Used to shift transmission gears.
SHIFT LEVER INDICATOR - Shows which gear the transmission is in.
THROTTLE CONTROL - Controls engine speed.

OPERATION



The operation of any tiller can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields before starting your tiller and while tilling. We recommend a wide vision safety mask for over spectacles or standard safety glasses.

HOW TO USE YOUR TILLER

Know how to operate all controls before adding fuel and oil or attempting to start engine.

STOPPING (See Fig. 9)

TINES AND DRIVE

- Release drive control bar to stop movement.
- Move shift lever to "N" (neutral) position.

ENGINE

- Move throttle control to "STOP" position.
- Never use choke to stop engine.

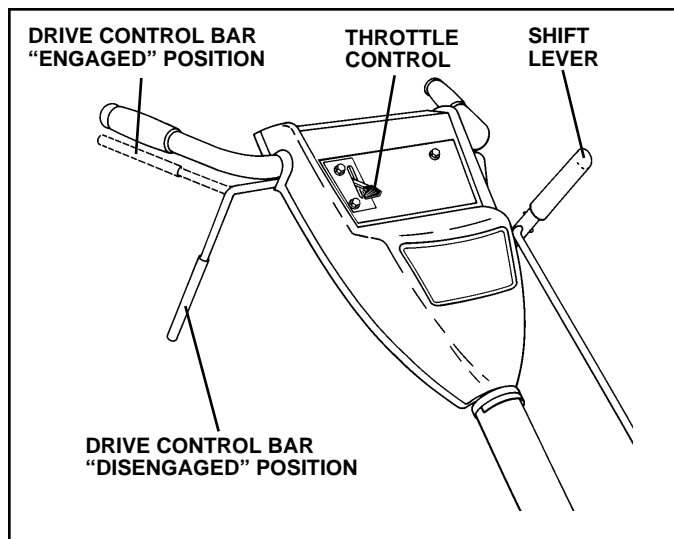


FIG. 9

TINE OPERATION - WITH WHEEL DRIVE

- Always release drive control bar before moving shift lever into another position.
- Tine movement is achieved by moving shift lever to (N) till position and engaging drive control bar.

FORWARD - WHEELS ONLY/TINES STOPPED

- Release drive control bar and move shift lever indicator to "F" (forward) position. Engage drive control bar and tiller will move forward.

REVERSE - WHEELS ONLY/TINES STOPPED

- DO NOT STAND DIRECTLY BEHIND TILLER.
- Release the drive control bar.
- Move throttle control to "SLOW" position.
- Move shift lever indicator to "R" (reverse) position.
- Hold drive control bar against the handle to start tiller movement.

DEPTH STAKE (See Fig. 10)

The depth stake can be raised or lowered to allow you more versatile tilling and cultivating, or to more easily transport your tiller.

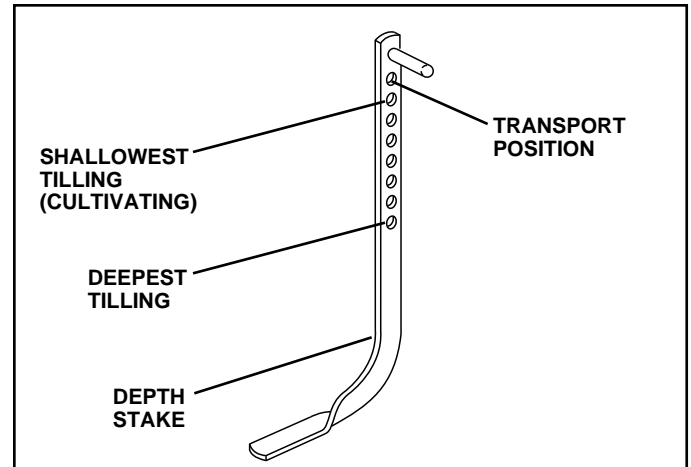


FIG. 10

TILLING (See Fig. 11)

- Release depth stake pin. Pull the depth stake up for increased tilling depth. Place depth stake pin in hole of depth stake to lock in position.
- Place shift lever indicator in tilling position.
- Hold the drive control bar against the handle to start tilling movement. Tines and wheels will both turn.
- Move throttle control to "FAST" position for deep tilling. To cultivate, throttle control can be set at any desired speed, depending on how fast or slow you wish to cultivate.

IMPORTANT: ALWAYS RELEASE DRIVE CONTROL BAR BEFORE MOVING SHIFT LEVER INTO ANOTHER POSITION.

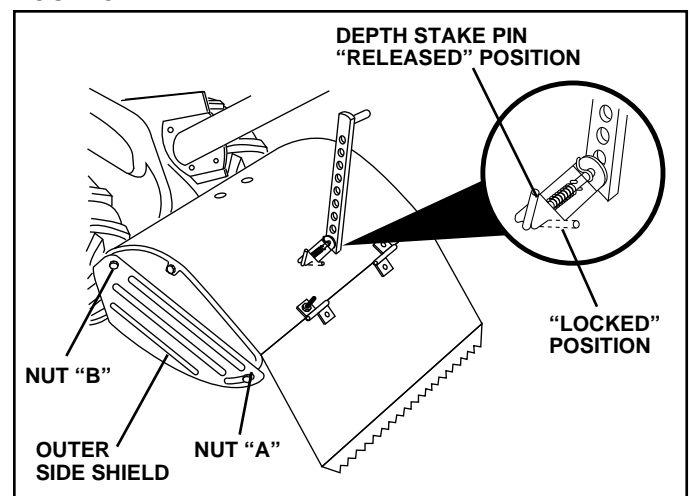


FIG. 11

OPERATION

TURNING

- Release the drive control bar.
- Move throttle control to “SLOW” position.
- Place shift lever indicator in “F” (forward) position. Tines will not turn.
- Lift handle to raise tines out of ground.
- Swing the handle in the opposite direction you wish to turn, being careful to keep feet and legs away from tines.
- When you have completed your turn-around, release the drive control bar and lower handle. Place shift lever in till position and move throttle control to desired speed. To begin tilling, hold drive control bar against the handle.

OUTER SIDE SHIELDS (See Fig. 11)

The back edges of the outer side shields are slotted so that the shields can be raised for deep tilling and lowered for shallow tilling to protect small plants from being buried. Loosen nut “A” in slot and nut “B”. Move shield to desired position (both sides). Retighten nuts.

TO TRANSPORT



CAUTION: Before lifting or transporting, allow tiller engine and muffler to cool. Disconnect spark plug wire. Drain gasoline from fuel tank.

AROUND THE YARD

- Release the depth stake pin. Move the depth stake down to the top hole for transporting the tiller. Place depth stake pin in hole of depth stake to lock in position. This prevents tines from scuffing the ground.
- Place shift lever indicator in “F” (forward) position for transporting.
- Hold the drive control bar against the handle to start tiller movement. Tines will not turn.
- Move throttle control to desired speed.

AROUND TOWN

- Disconnect spark plug wire.
- Drain fuel tank.
- Transport in upright position to prevent oil leakage.

BEFORE STARTING ENGINE

IMPORTANT: BE VERY CAREFUL NOT TO ALLOW DIRT TO ENTER THE ENGINE WHEN CHECKING OR ADDING OIL OR FUEL. USE CLEAN OIL AND FUEL AND STORE IN APPROVED, CLEAN, COVERED CONTAINERS. USE CLEAN FILL FUNNELS.

FILL ENGINE WITH OIL (See Fig.12)

- The engine in your unit has been shipped, from the factory, already filled with SAE 30 summer weight oil.
- With engine level, clean area around oil filler plug and remove plug.
- Engine oil should be to point of overflowing when engine is level. For approximate capacity see “PRODUCT SPECIFICATIONS” on page 3 of this manual. All oil must meet A.P.I. Service Classification SF, SG or SH.
- For cold weather operation you should change oil for easier starting (See oil viscosity chart in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

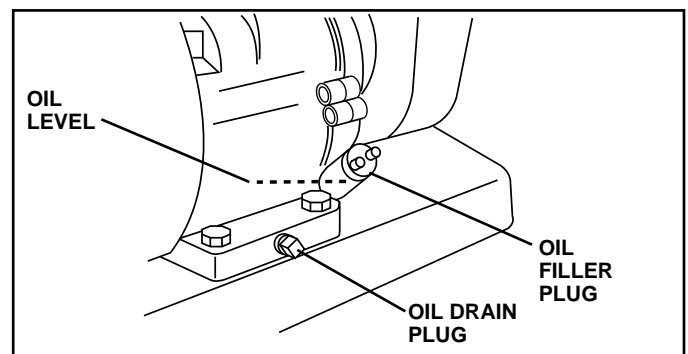


FIG. 12

ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life.)

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F (0°C), USE FRESH, CLEAN, WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. **To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer.** Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. **Use fresh fuel next season.** See Storage section of this manual for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to within 1/2 inch of top of fuel tank to prevent spills and to allow for fuel expansion. If gasoline is accidentally spilled, move machine away from area of spill. Avoid creating any source of ignition until gasoline vapors have disappeared.

Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

OPERATION

TO START ENGINE (See Fig. 13)



CAUTION: Keep drive control bar in "DISENGAGED" position when starting engine.

When starting engine for the first time or if engine has run out of fuel, it will take extra pulls of the recoil starter to move fuel from the tank to the engine.

- Make sure spark plug wire is properly connected.
- Move shift lever indicator to "N" (neutral) position.
- Place throttle control in "FAST" position.
- Turn fuel shut-off valve 1/4 turn to open position.
- Move choke control to choke position.
- Grasp recoil starter handle with one hand and grasp tiller handle with other hand. Pull rope out slowly until engine reaches start of compression cycle (rope will pull slightly harder at this point).
- Pull recoil starter handle quickly. Do not let starter handle snap back against starter.
- If engine fires but does not start, move choke control to half choke position. Pull recoil starter handle until engine starts.
- When engine starts, slowly move choke control to "RUN" position as engine warms up.

NOTE: A warm engine requires less choking to start.

- Move throttle control to desired running position.
- Allow engine to warm up for a few minutes before engaging tines.

NOTE: If at a high altitude (3000 feet) or in cold temperatures (below 32°F), the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

NOTE: If engine does not start, see troubleshooting points.

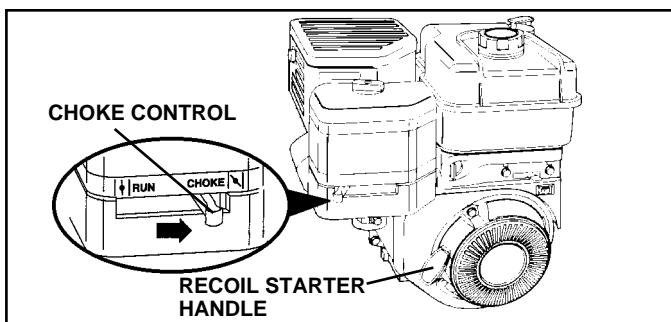


FIG. 13

TILLING HINTS



CAUTION: Until you are accustomed to handling your tiller, start actual field use with throttle in slow position (midway between "FAST" and "IDLE").

- Tilling is digging into, turning over, and breaking up packed soil before planting. Loose, unpacked soil helps root growth. Best tilling depth is 4" to 6" (10-15 cm). A tiller will also clear the soil of unwanted vegetation. The decomposition of this vegetable matter enriches the soil. Depending on the climate (rainfall and wind), it may be advisable to till the soil at the end of the growing season to further condition the soil.

- You will find tilling much easier if you leave a row untilled between passes. Then go back between tilled rows. (See Fig. 14) There are two reasons for doing this. First, wide turns are much easier to negotiate than about-faces. Second, the tiller won't be pulling itself, and you, toward the row next to it.
- Soil conditions are important for proper tilling. Tines will not readily penetrate dry, hard soil which may contribute to excessive bounce and difficult handling of your tiller. Hard soil should be moistened before tilling; however, extremely wet soil will "ball-up" or clump during tilling. Wait until the soil is less wet in order to achieve the best results. When tilling in the fall, remove vines and long grass to prevent them from wrapping around the tine shaft and slowing your tilling operation.
- Do not lean on handle. This takes weight off the wheels and reduces traction. To get through a really tough section of sod or hard ground, apply upward pressure on handle or lower the depth stake.

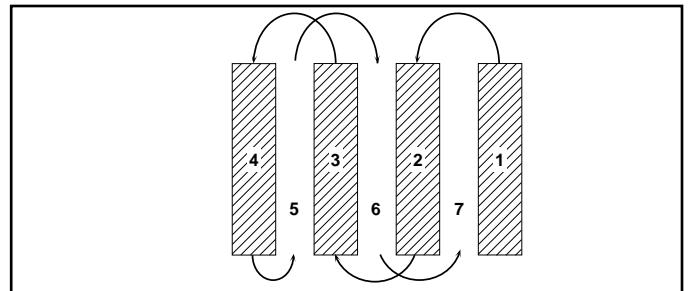


FIG. 14

CULTIVATING

Cultivating is destroying the weeds between rows to prevent them from robbing nourishment and moisture from the plants. At the same time, breaking up the upper layer of soil crust will help retain moisture in the soil. Best digging depth is 1" to 3" (2.5-7.5 cm). Lower the outer side shields to protect small plants from being buried.

- Cultivate up and down the rows at a speed which will allow tines to uproot weeds and leave the ground in rough condition, promoting no further growth of weeds and grass (See Fig. 15).

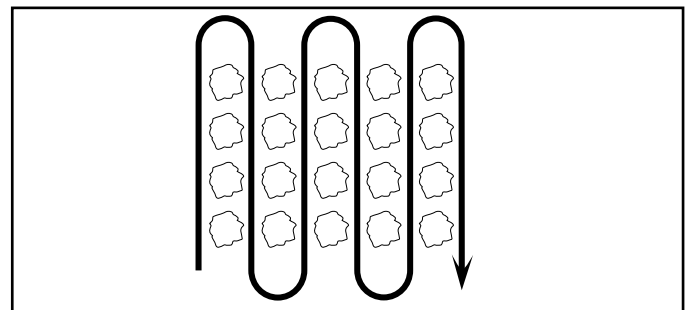


FIG. 15

TINE SHEAR PINS

The tine assemblies on your tiller are secured to the tine shaft with shear pins (See "TINE REPLACEMENT" in the Service and Adjustments section of this manual).

If the tiller is unusually overloaded or jammed, the shear pins are designed to break before internal damage occurs to the transmission.

- If shear pin(s) break, replace only with those shown in the Repair Parts section of this manual.

CUSTOMER RESPONSIBILITIES

MAINTENANCE SCHEDULE					SERVICE DATES														
	BEFORE EACH USE	EVERY 5 HOURS	EVERY 25 HOURS	EVERY 50 HOURS															
FILL IN DATES AS YOU COMPLETE REGULAR SERVICE																			
Check Engine Oil Level	✓	✓																	
Change Engine Oil			✓ _{1,2}																
Oil Pivot Points		✓																	
Inspect Spark Arrester / Muffler				✓															
Inspect Air Screen	✓																		
Clean or Replace Air Cleaner Cartridge				✓ ₂															
Clean Engine Cylinder Fins				✓															
Replace Spark Plug				✓															

1 - Change more often when operating under a heavy load or in high ambient temperatures.
 2 - Service more often when operating in dirty or dusty conditions.

GENERAL RECOMMENDATIONS

The warranty on this tiller does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain tiller as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tiller.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year you should replace the spark plug, clean or replace air filter, and check tines and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

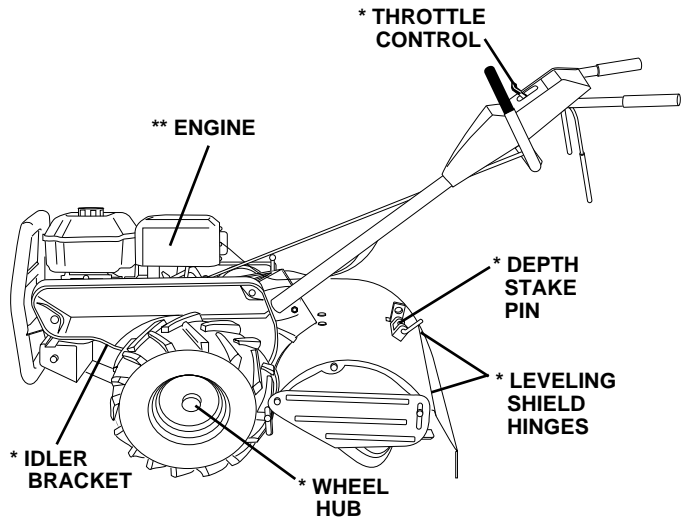
BEFORE EACH USE

- Check engine oil level.
- Check tine operation.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



* SAE 30 OR 10W-30 MOTOR OIL

** REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION

CUSTOMER RESPONSIBILITIES



Disconnect spark plug wire before performing any maintenance (except carburetor adjustment) to prevent accidental starting of engine.

Prevent fires! Keep the engine free of grass, leaves, spilled oil, or fuel. Remove fuel from tank before tipping unit for maintenance. Clean muffler area of all grass, dirt, and debris.

Do not touch hot muffler or cylinder fins as contact may cause burns.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected temperature.

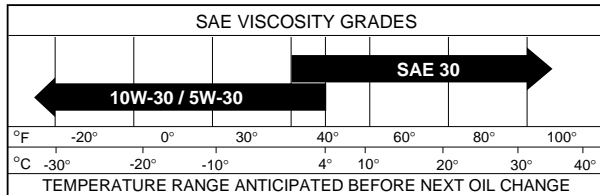


FIG. 16

NOTE: Although multi-viscosity oils (5W-30, 10W-30, etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 40°F (4°C). Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the tiller is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Add SAE 30 motor oil or equivalent. Tighten oil filler plug securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Figs. 16 and 17)

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tiller is on level surface.
- Oil will drain more freely when warm.
- Use a funnel to prevent oil spill on tiller, and catch oil in a suitable container.
- Remove drain plug. For easier removal of plug use 7/16 12 Pt. socket with extension.)
- Tip tiller forward to drain oil.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Remove oil filler plug. Be careful not to allow dirt to enter the engine.
- Refill engine with oil. See "CHECK ENGINE OIL LEVEL" in the Operation section of this manual.

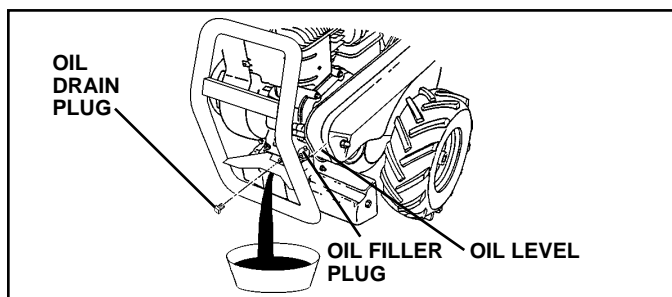


FIG. 17

AIR FILTER (See Fig. 18)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first. Service air cleaner more often under dusty conditions.

- Remove cover screw and cover.

TO SERVICE PRE-CLEANER

- Remove foam pre-cleaner from air cleaner cover.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner into air cleaner cover.
- Reinstall cover and secure screw.

TO SERVICE CARTRIDGE

- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, cover with pre-cleaner and secure with screw.

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

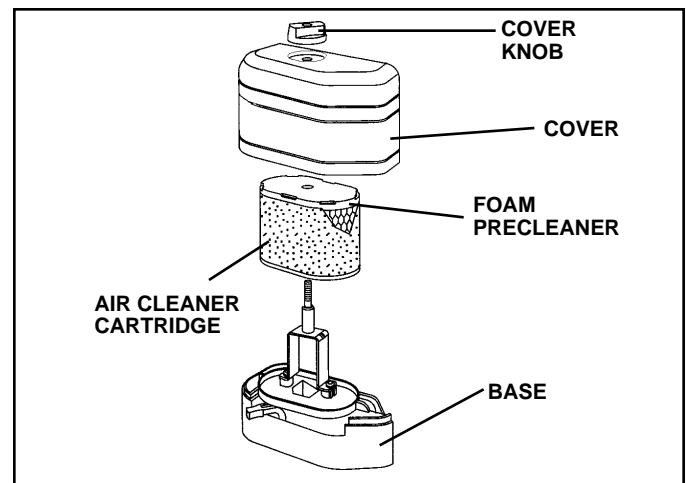


FIG. 18

COOLING SYSTEM (See Fig. 19)

Your engine is air cooled. For proper engine performance and long life keep your engine clean.

- Clean air screen frequently using a stiff-bristled brush.
- Keep cylinder fins, levers, and linkage free of dirt and chaff.

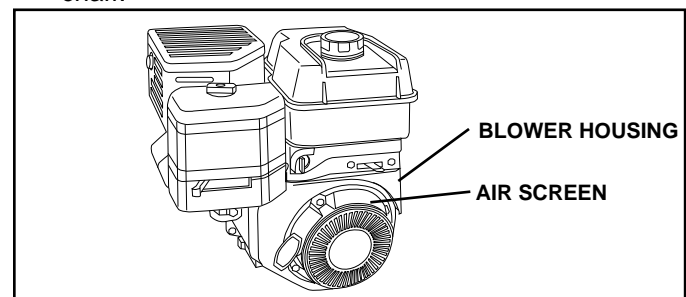


FIG. 19

CUSTOMER RESPONSIBILITIES

MUFFLER

Do not operate tiller without muffler. Do not tamper with exhaust system. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary. If your engine is equipped with a spark arrester screen assembly, remove every 50 hours for cleaning and inspection. Replace if damaged.

SPARK PLUG

Replace spark plugs at the beginning of each tilling season or after every 50 hours of use, whichever comes first. Spark plug type and gap setting is shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

TRANSMISSION

Your transmission is sealed and will only require lubrication if serviced.

CLEANING

- Clean engine, wheels, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your unit unless the muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

SERVICE AND ADJUSTMENTS



CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come into contact with plug.

TILLER

TO ADJUST HANDLE HEIGHT (See Fig. 20)

Select handle height best suited for your tilling conditions. Handle height will be different when tiller digs into soil.

- First loosen handle lock lever.
- Handle can be positioned at different settings between "HIGH" and "LOW" positions.
- Retighten handle lock lever securely after adjusting.

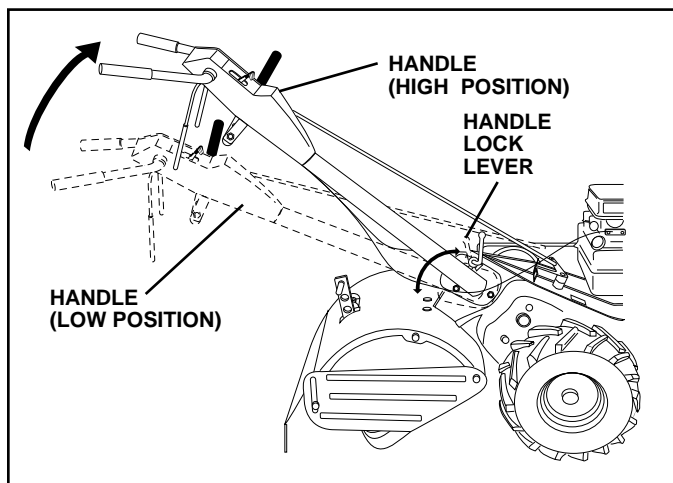


FIG. 20

TIRE CARE



CAUTION: When mounting tires, unless beads are seated, overinflation can cause an explosion.

- Maintain 20 PSI (1.4 kg/cm²) of tire pressure. If tire pressures are not equal, tiller will pull to one side.
- Keep tires free of gasoline or oil which can damage rubber.

TO REMOVE WHEEL (See Fig. 21)

- Place blocks under transmission to keep tiller from tipping.
- Remove outer side shield by removing nuts "A" and "B".
- Remove inner side shield by removing nuts "C" and "D".
- Remove hairpin clip and clevis pin from wheel.
- Remove wheel and tire.
- Repair tire and reassemble.

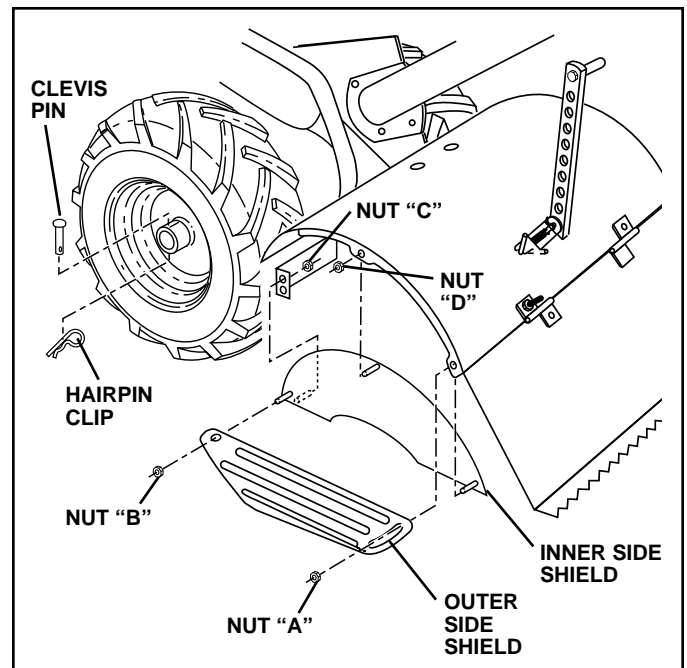


FIG. 21

SERVICE AND ADJUSTMENTS

TO REMOVE BELT GUARD (See Fig. 22)

- Remove L.H. outer and inner side shields (See "TO REMOVE WHEEL" in this section of this manual).
- Remove hairpin clip and clevis pin from left wheel. Pull wheel out from tiller about 1 inch.
- Remove two (2) cap nuts and washers from side of belt guard.
- Remove hex nut and washer from bottom of belt guard (located behind wheel).
- Pull belt guard out and away from unit.
- Replace belt guard by reversing above procedure.

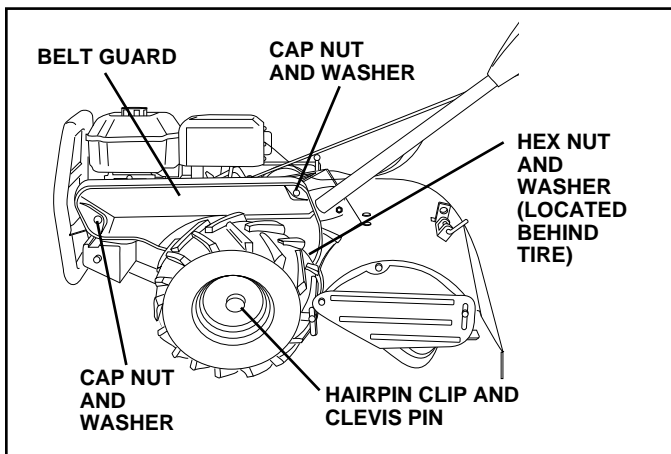


FIG. 22

TO REPLACE GROUND DRIVE BELT (See Fig. 23)

- Remove belt guard (See "TO REMOVE BELT GUARD" in this section of this manual).
- Loosen belt guides "A" and "B" and also stud "C".
- Remove old belt by slipping off engine pulley first then remove from transmission pulley.
- Place new belt in groove of transmission pulley and into engine pulley. BELT MUST BE IN GROOVE ON TOP OF IDLER PULLEY. NOTE POSITION OF BELT TO GUIDES.
- Tighten belt guides "A" and "B" and stud "C".
- Check belt adjustment as described below.
- Replace belt guard.
- Reposition wheel and replace clevis pin and hairpin clip.
- Replace inner and outer side shields.

GROUND DRIVE BELT ADJUSTMENT (See Fig. 23)

For proper belt tension, the extension spring should have about 5/8 inch stretch when drive control bar is in "ENGAGED" position. This tension can be attained as follows:

- Loosen cable clip screw securing the drive control cable.
- Slide cable forward for less tension and rearward for more tension until about 5/8 inch stretch is obtained while the drive control bar is engaged.
- Tighten cable clip screw securely.

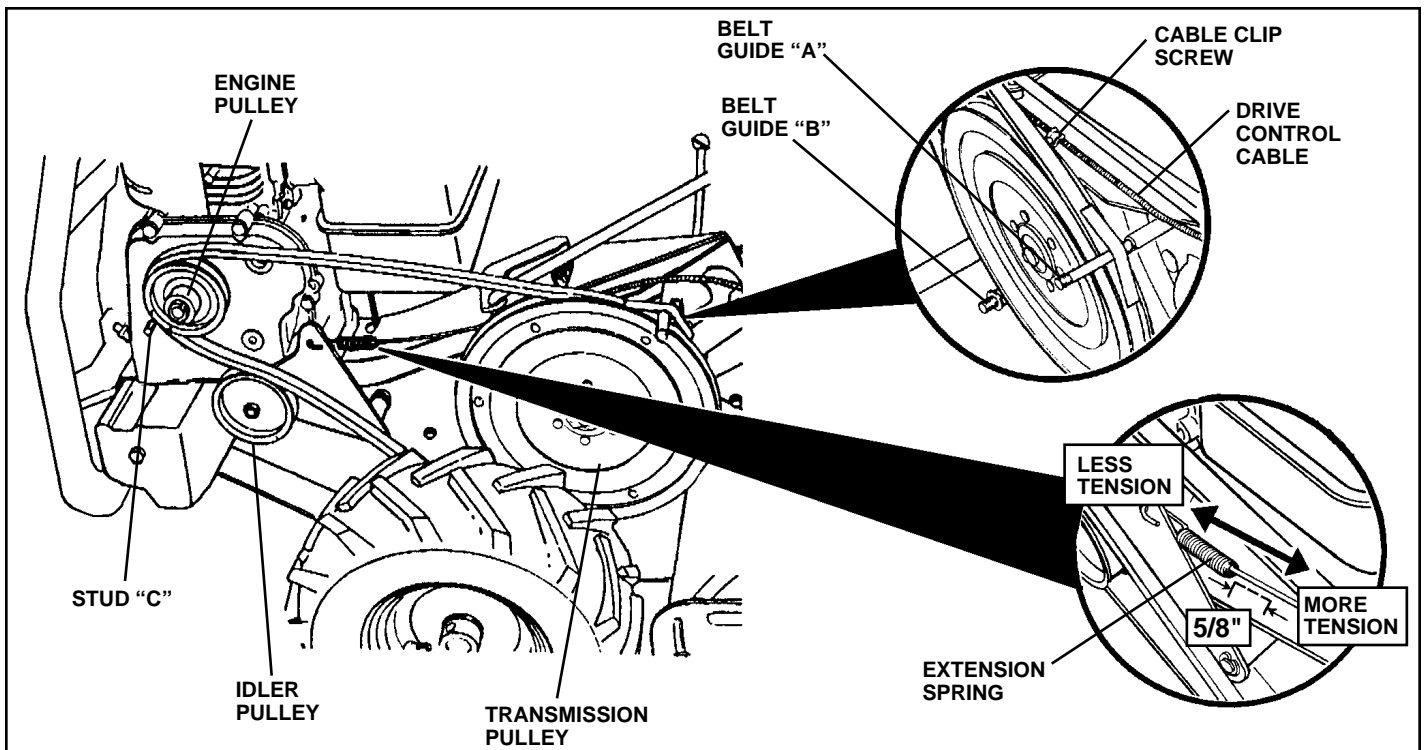


FIG. 23

SERVICE AND ADJUSTMENTS

TINE REPLACEMENT (See Figs. 24, 25, and 26)



CAUTION: Tines are sharp. Wear gloves or other protection when handling tines.

A badly worn tine causes your tiller to work harder and dig more shallow. Most important, worn tines cannot chop and shred organic matter as effectively nor bury it as deeply as good tines. A tine this worn needs to be replaced.

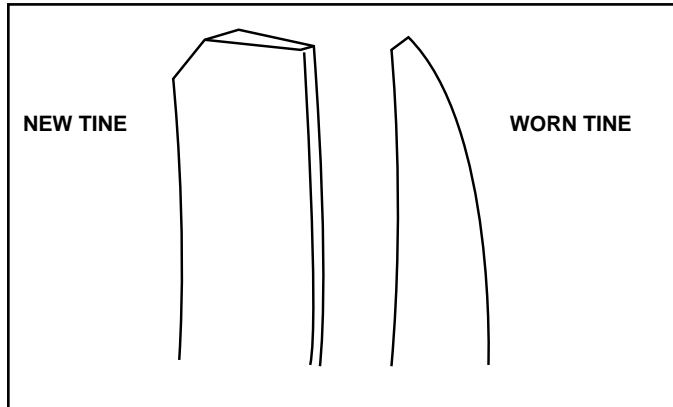


FIG. 24

- To maintain the superb tilling performance of this machine the tines should be checked for sharpness, wear, and bending, particularly the tines which are next to the transmission. If the gap between the tines exceeds 3-1/2 inches (9 cm), they should be replaced or straightened as necessary.
- New tines should be assembled as shown in Fig. 26. Sharpened tine edges will rotate rearward from above.

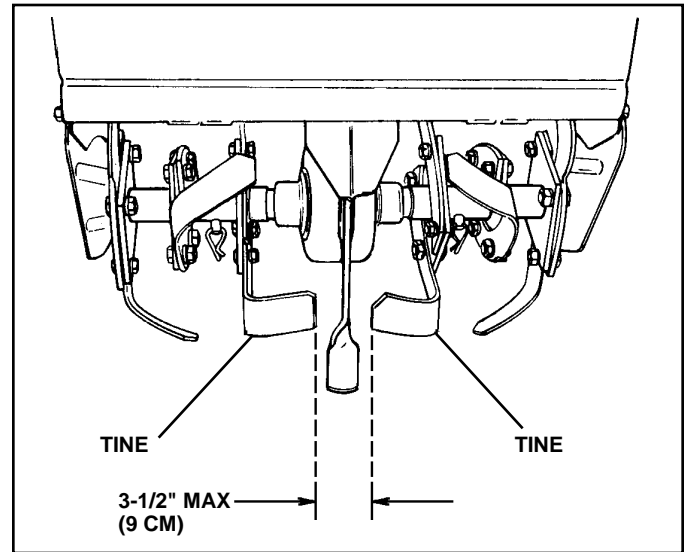


FIG. 25

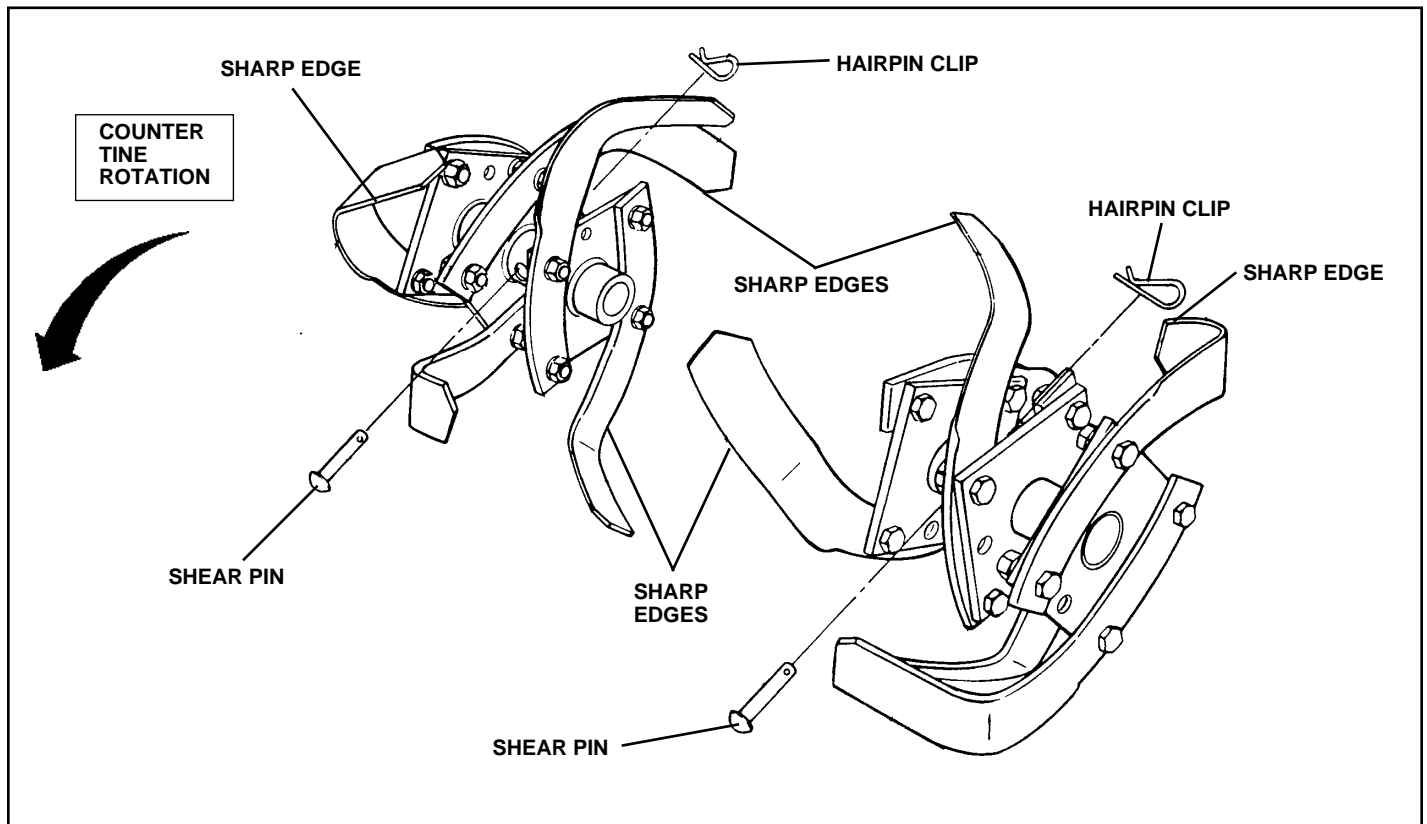


FIG. 26

SERVICE AND ADJUSTMENTS

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 27)

The throttle control has been preset at the factory and adjustment should not be necessary. If adjustment is necessary, proceed as follows:

- With engine not running, move remote throttle control lever to "FAST" position.
- If throttle lever on engine touches high speed stop, no further adjustment is necessary. If throttle lever does not touch high speed stop, continue with adjustment procedure.
- Loosen cable clamp screw.
- Move throttle lever up until it touches high speed stop, and hold in this position.
- Tighten cable clamp screw securely.

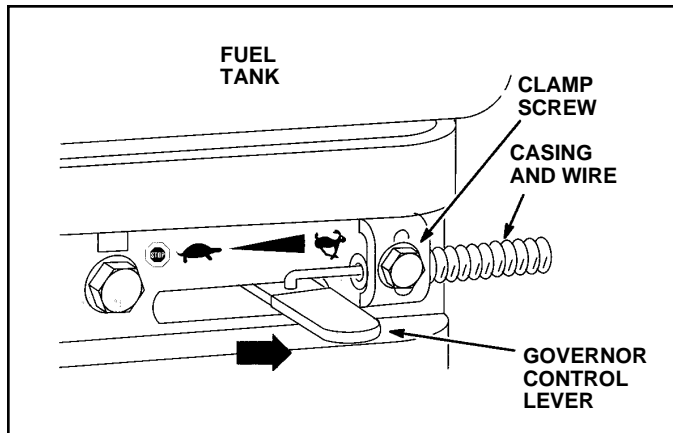


FIG. 27

TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, engine performance can be affected by differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, contact your nearest authorized service center/department

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS THE PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

STORAGE

Immediately prepare your tiller for storage at the end of the season or if the unit will not be used for 30 days or more.



CAUTION: Never store the tiller with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TILLER

- Clean entire tiller (See “CLEANING” in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS THE CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean oil. (See “ENGINE” in the Customer Responsibilities section of this manual).

CYLINDER(S)

- Remove spark plug.
- Pour 1 ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly several times to distribute oil.
- Replace with new spark plug.

OTHER

- **Do not store gasoline from one season to another.**
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: NEVER COVER TILLER WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

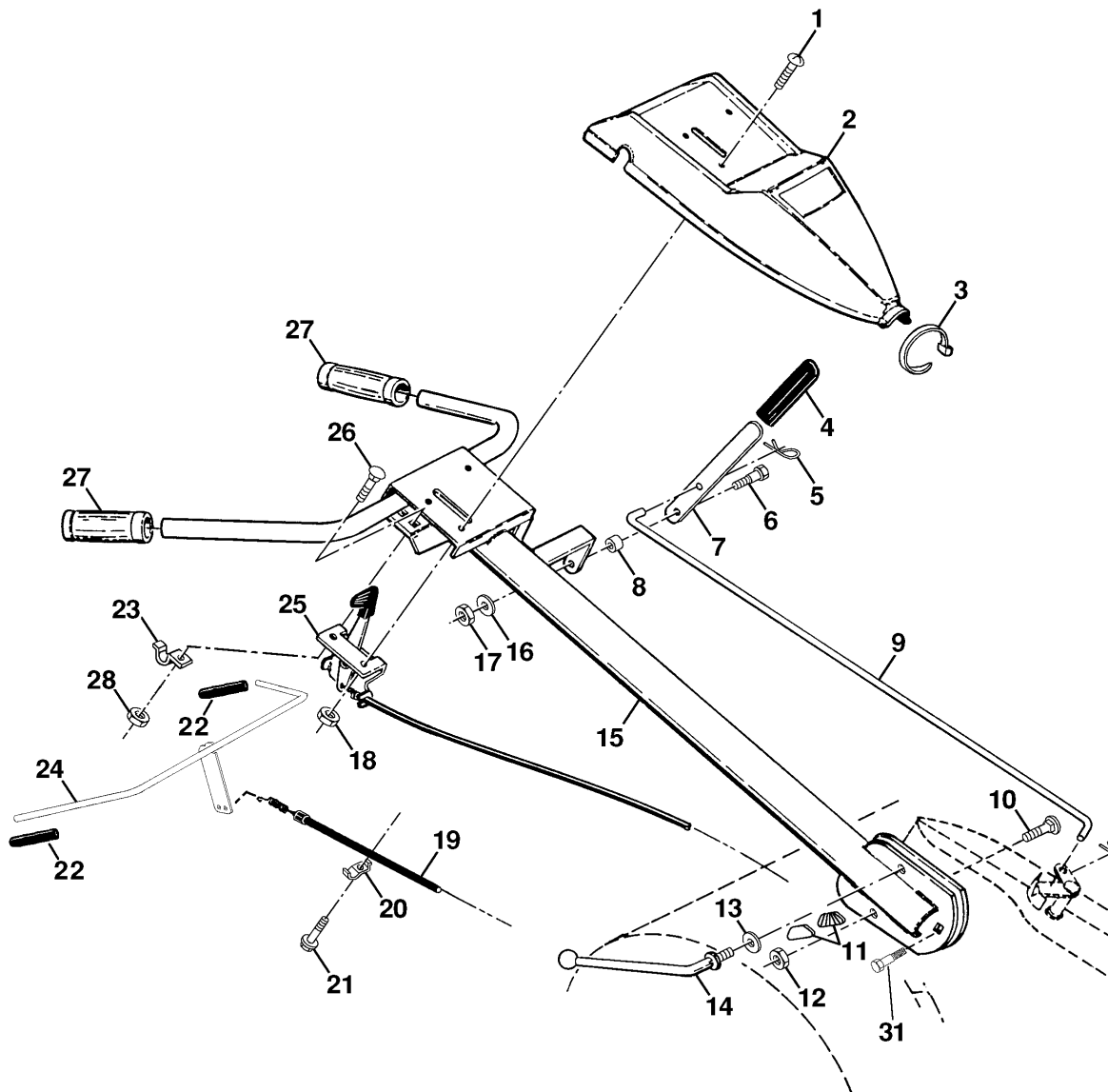
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Will not start	<ol style="list-style-type: none"> 1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Dirty air cleaner. 5. Water in fuel. 6. Clogged fuel tank. 7. Loose spark plug wire. 8. Bad spark plug or improper gap. 9. Carburetor out of adjustment. 10. Oil soaked air filter. 	<ol style="list-style-type: none"> 1. Fill fuel tank. 2. See "TO START ENGINE" in Operation section. 3. Wait several minutes before attempting to start. 4. Clean or replace air cleaner cartridge. 5. Drain fuel tank and carburetor, and refill tank with fresh gasoline. 6. Remove fuel tank and clean. 7. Make sure spark plug wire is seated properly on plug. 8. Replace spark plug or adjust gap. 9. Make necessary adjustments. 10. Replace air filter.
Hard to start	<ol style="list-style-type: none"> 1. Throttle control not set properly. 2. Dirty air cleaner. 3. Bad spark plug or improper gap. 4. Stale or dirty fuel. 5. Loose spark plug wire. 6. Carburetor out of adjustment. 	<ol style="list-style-type: none"> 1. Place throttle control in "FAST" position. 2. Clean or replace air cleaner cartridge. 3. Replace spark plug or adjust gap. 4. Drain fuel tank and refill with fresh gasoline. 5. Make sure spark plug wire is seated properly on plug. 6. Make necessary adjustments.
Loss of power	<ol style="list-style-type: none"> 1. Engine is overloaded. 2. Dirty air cleaner. 3. Low oil level/dirty oil. 4. Faulty spark plug. 5. Oil in fuel. 6. Stale or dirty fuel. 7. Water in fuel. 8. Clogged fuel tank. 9. Spark plug wire loose. 10. Dirty engine air screen. 11. Dirty/clogged muffler. 12. Carburetor out of adjustment. 13. Poor compression. 	<ol style="list-style-type: none"> 1. Set depth stake for shallower tilling. 2. Clean or replace air cleaner cartridge. 3. Check oil level/change oil. 4. Clean and regap or change spark plug. 5. Drain and clean fuel tank and refill, and clean carburetor. 6. Drain fuel tank and refill with fresh gasoline. 7. Drain fuel tank and carburetor, and refill tank with fresh gasoline. 8. Remove fuel tank and clean. 9. Connect and tighten spark plug wire. 10. Clean engine air screen. 11. Clean/replace muffler. 12. Make necessary adjustments. 13. Contact an authorized service center/department.
Engine overheats	<ol style="list-style-type: none"> 1. Low oil level/dirty oil. 2. Dirty engine air screen. 3. Dirty engine. 4. Partially plugged muffler. 5. Improper carburetor adjustment. 	<ol style="list-style-type: none"> 1. Check oil level/change oil. 2. Clean engine air screen. 3. Clean cylinder fins, air screen, and muffler area. 4. Remove and clean muffler. 5. Adjust carburetor to richer position.
Excessive bounce/ difficult handling	<ol style="list-style-type: none"> 1. Ground too dry and hard. 	<ol style="list-style-type: none"> 1. Moisten ground or wait for more favorable soil conditions.
Soil balls up or clumps	<ol style="list-style-type: none"> 1. Ground too wet. 	<ol style="list-style-type: none"> 1. Wait for more favorable soil conditions.
Engine runs but tiller won't move	<ol style="list-style-type: none"> 1. Drive control bar is not engaged. 2. V-belt not correctly adjusted. 3. V-belt is off pulley(s). 	<ol style="list-style-type: none"> 1. Engage drive control. 2. Inspect/adjust V-belt. 3. Inspect V-belt.
Engine runs but labors when tilling	<ol style="list-style-type: none"> 1. Tilling too deep. 2. Throttle control not properly adjusted. 3. Carburetor out of adjustment. 	<ol style="list-style-type: none"> 1. Set depth stake for shallower tilling. 2. Check throttle control setting. 3. Make necessary adjustments.
Tines will not rotate	<ol style="list-style-type: none"> 1. Shear pin(s) broken. 	<ol style="list-style-type: none"> 1. Replace shear pin(s).

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

HANDLE ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	871191008	Screw, Truss Hd. #10-24 UNC x 1/2
2	532126956	Panel, Control
3	532104164	Tie, Cable
4	532124797	Grip, Handle
5	532124788	Clip, Hairpin
6	532081328	Bolt, Shoulder
7	532109335	Handle, Shift
8	532109313	Grommet, Rubber
9	532109337	Rod, Shift
10	872110608	Bolt, Carriage 3/8-16 x 1 Gr. 5
11	532109229	Lock, Handle
12	873930600	Nut, Centerlock 3/8-16
13	819131611	Washer 13/32 x 1 x 11 Ga.
14	532109228	Lever, Lock, Handle
15	532151596	Handle
16	810040400	Washer, Lock 1/4

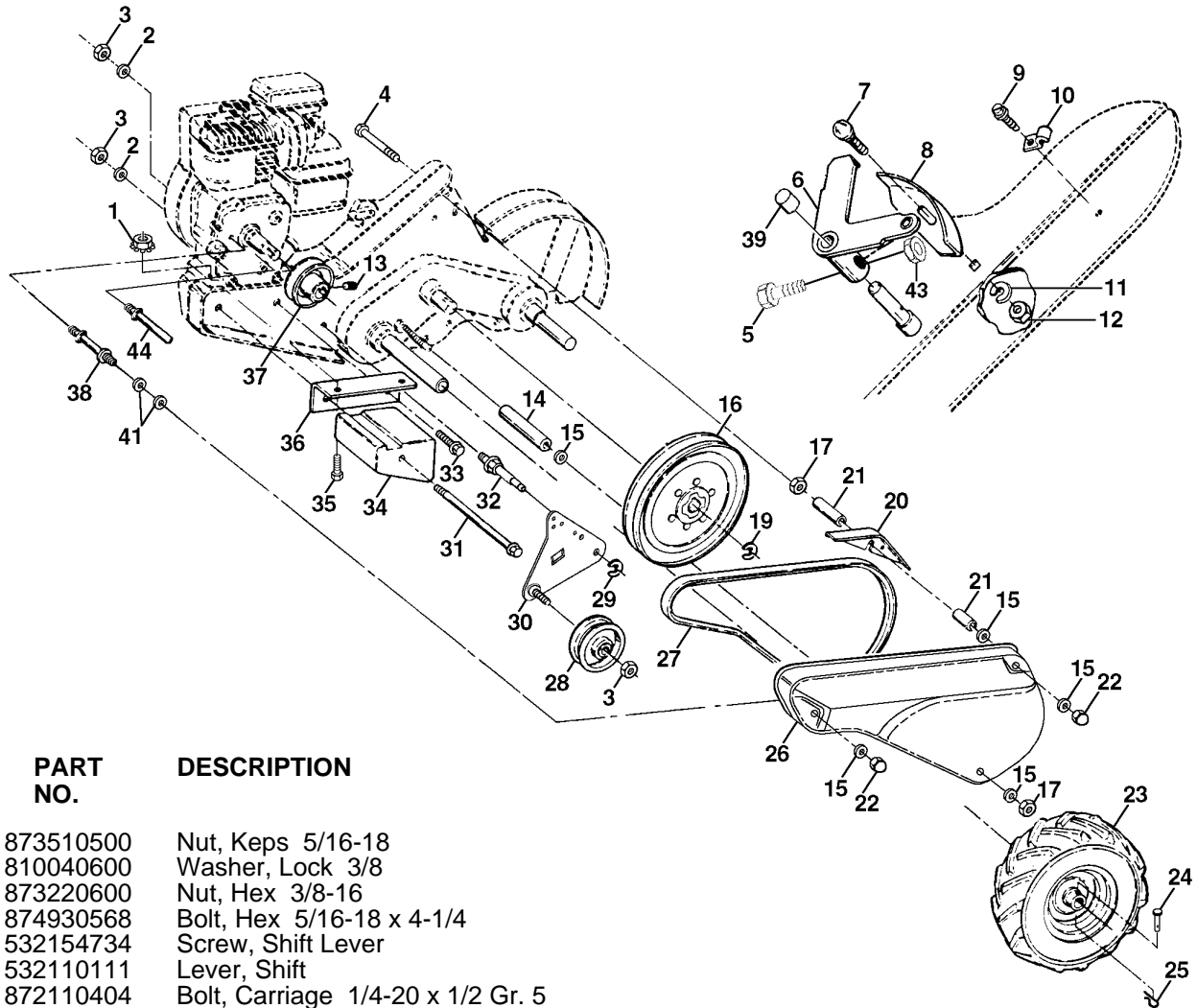
KEY NO.	PART NO.	DESCRIPTION
17	873220400	Nut, Hex 1/4-20
18	873731000	Nut, Keps #10-24 UNC
19	532159231	Cable, Clutch
20	532009484	Clip
21	532086777	Screw, Hex Washer Hd. Slotted #10-24 x 1/2
22	532102604	Grip, Bar, Control
23	532102744	Clamp, Bar, Control
24	532159228	Bar Assembly, Control
25	532164743	Control, Throttle
26	872140404	Bolt, Carriage 1/4-20 UNC x 1/2
27	532009266	Grip, Handle
28	873510400	Nut, Keps Hex 1/4-20
31	532150696	Bolt, Pivot

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

MAINFRAME, LEFT SIDE



KEY NO.	PART NO.	DESCRIPTION
1	873510500	Nut, Keps 5/16-18
2	810040600	Washer, Lock 3/8
3	873220600	Nut, Hex 3/8-16
4	874930568	Bolt, Hex 5/16-18 x 4-1/4
5	532154734	Screw, Shift Lever
6	532110111	Lever, Shift
7	872110404	Bolt, Carriage 1/4-20 x 1/2 Gr. 5
8	532008700	Plate, Shift Indicator
9	532086777	Screw, Hex, Washer Head, Slotted #10-24 x 1/2
10	532009484	Clip
11	810040400	Washer, Lock 1/4
12	873220400	Nut, Hex 1/4-20
13	823230506	Screw, Set, Hex 5/16-18 x 3/8
14	532120938	Spacer, Split 0.327 x 0.42 x 2.68
15	819111116	Washer 11/32 x 11/16 x 16 Ga.
16	532145102	Sheave, Transmission
17	873220500	Nut, Hex 5/16-18
19	812000028	Retainer, Ring
20	532110653	Guard, Pinch Point
21	532145216	Spacer, Split 0.327 x 0.42 x 1.688
22	532104214	Nut, Cap 5/16-18
23	532005015	Tire
	532124366	Rim
	532124718	Tire Valve
24	532126875	Rivet, Drilled
25	532124788	Clip, Hairpin
26	532125339	Guard, Belt
27	532132801	Belt, V

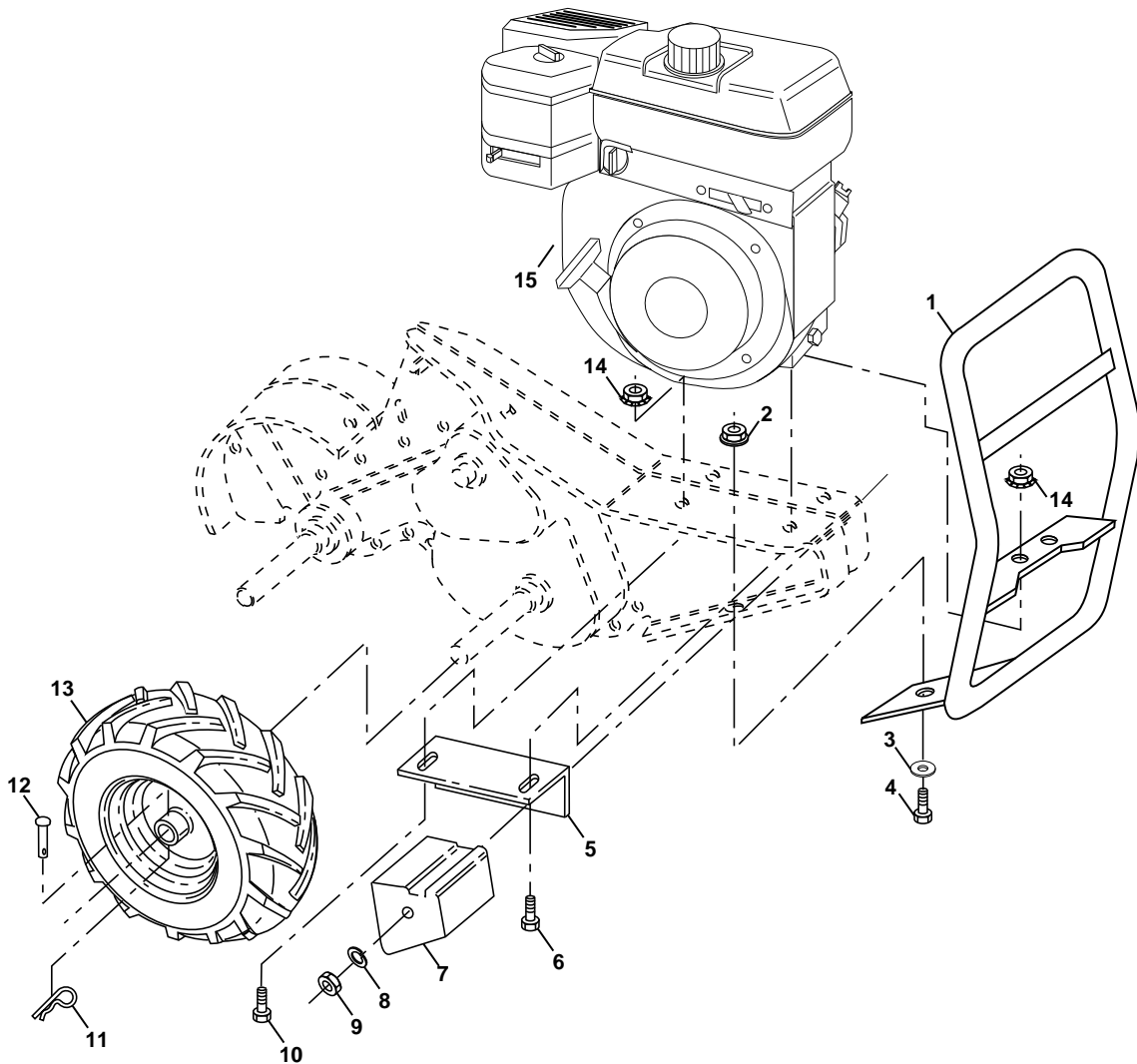
KEY NO.	PART NO.	DESCRIPTION
28	532104679	Pulley, Idler
29	812000032	Ring, Klip
30	532159229	Bracket, Idler
31	532102384	Bolt, Hex 5/16-16 x 12
32	532102141	Shaft, Idler Arm
33	874760616	Bolt, Hex 3/8-16 x 1
34	532102383	Counterweight, L. H.
35	874760532	Bolt, Hex 5/16-18 x 2
36	532102331	Bracket, Reinforcement, L. H.
37	532130812	Sheave, Engine
38	532145822	Stud, Belt Guard
39	532140062	Cap, Plunger Blk
41	819111610	Washer 11/32 x 1 x 10 Ga.
43	532069180	Nut, Lock #10-24
44	532164173	Belt, Keeper

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

MAINFRAME, RIGHT SIDE



KEY NO.	PART NO.	DESCRIPTION
1	532166532	Bumper
2	873970500	Locknut, Hex, Flange 5/16-18
3	819111116	Washer 11/32 x 11/16 x 16 Ga.
4	874760512	Bolt, Hex 5/16-18 x 3/4
5	532102332	Bracket, Reinforcement
6	874760532	Bolt, Hex 5/16-18 x 2
7	532102173	Counter Weight, R.H.
8	810040600	Washer, Lock 3/8
9	873220600	Nut, Hex 3/8-16
10	874760524	Bolt, Hex 5/16-18 x 1-1/2
11	532124788	Clip, Hairpin
12	532126875	Rivet, Drilled

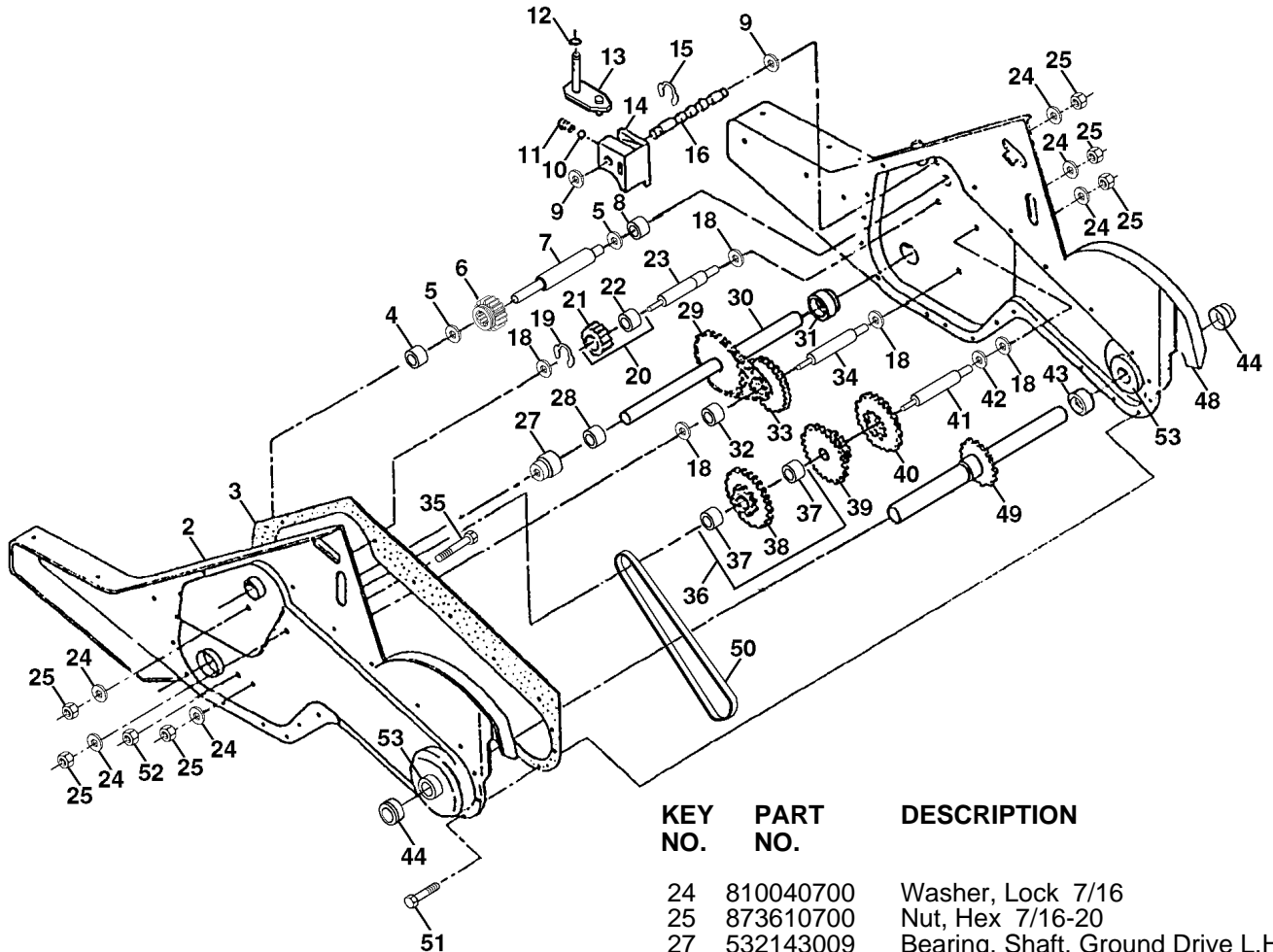
KEY NO.	PART NO.	DESCRIPTION
13	532005015	Tire
	532124366	Rim
	532124718	Tire Valve
14	873970500	* Nut, Lock, Hex Flange
15	-----	Engine, Briggs & Stratton Model No. 121432

NOTE: All component dimensions given in U.S.inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

TRANSMISSION



KEY NO.	PART NO.	DESCRIPTION
1	532154354	Transmission Assembly (Includes Key Nos. 2-53)
2	532150698	Gearcase, L.H. w/Bearing (Includes Key No. 4)
3	532161963	Gasket, Gearcase
4	532005020	Bearing, Needle
5	532001370	Washer, Thrust 5/8 x 1.10 x 1/32
6	532137335	Pinion, Input
7	532145101	Shaft, Input
8	532124792	Bearing, Needle
9	532154467	Washer, Seal
10	532124697	Ball, Steel
11	532100371	Spring, Shift, Fork
12	532106160	O-Ring
13	532142145	Arm, Shift
14	532008353	Fork, Shift
15	812000039	Ring, Klip
16	532154466	Shaft, Shift
18	532004358	Washer
19	812000040	Ring, Klip
20	532102114	Gear, Assembly, Reverse Idler (Includes Key Nos. 21 and 22)
21	532102115	Gear, Reverse Idler
22	532006803	Bearing, Needle
23	532102111	Shaft, Reverse Idler

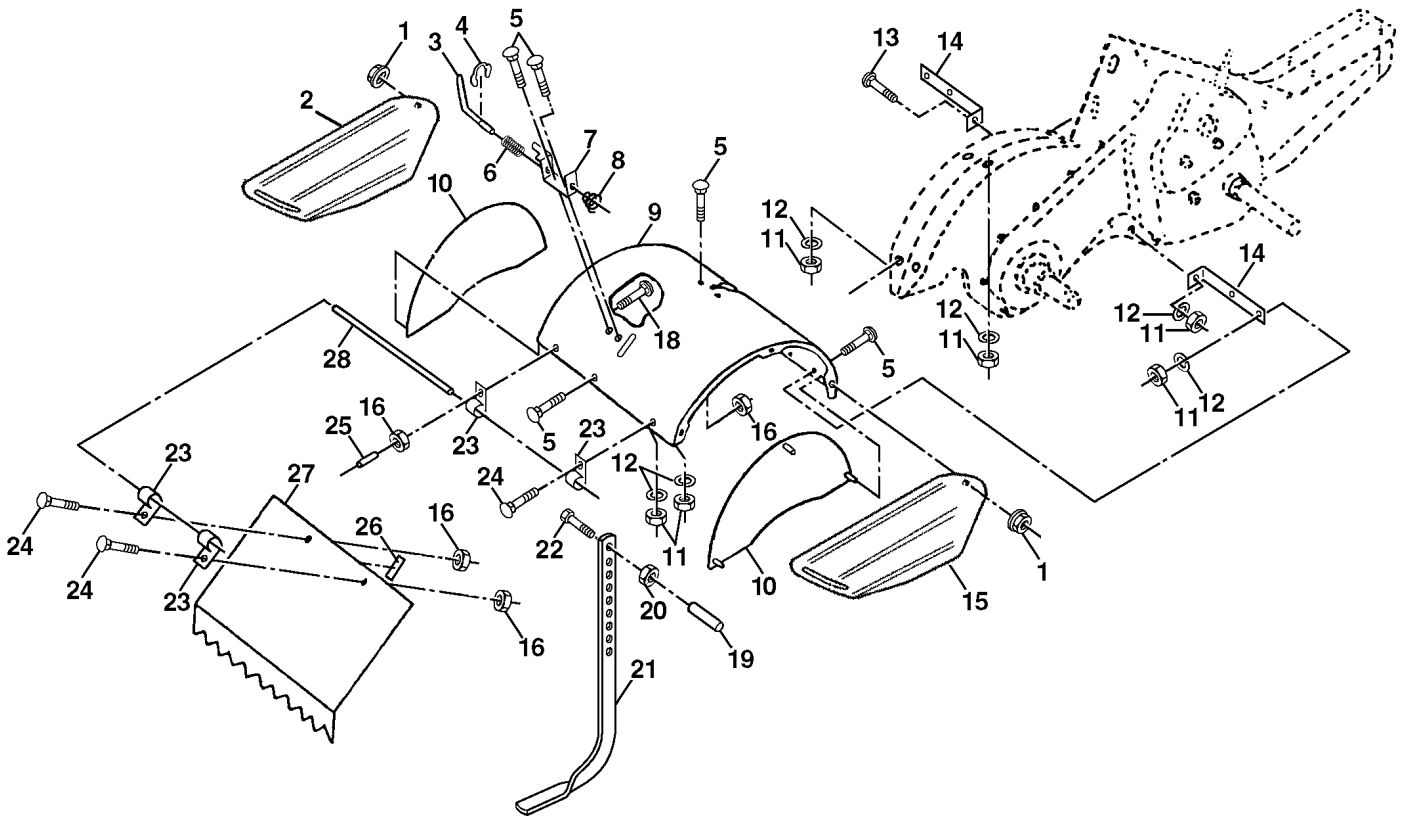
KEY NO.	PART NO.	DESCRIPTION
24	810040700	Washer, Lock 7/16
25	873610700	Nut, Hex 7/16-20
27	532143009	Bearing, Shaft, Ground Drive L.H.
28	532106390	Spacer 0.765 x 1.125 x 1.23
29	532102134	Chain #35-50 Pitch
30	532150737	Ground Shaft Assembly
31	532143008	Bearing, Shaft, Ground Drive R.H.
32	532106388	Spacer 0.70 x 1.00 x 1.150
33	532102121	Sprocket and Gear Assembly
34	532102112	Shaft, Reduction (2nd)
35	532102101	Screw, Whiz, Lock 5/16-18 x 3-1/2
36	532154355	Sprocket Assembly w/Bearing (Includes Key Nos. 37 and 38)
37	532124791	Bearing, Needle
38	532154356	Sprocket, Tine
39	532105345	Gear, Cluster, Red 1st & 2nd
40	532105346	Gear, Reverse
41	532008358	Shaft, Reduction (1st)
42	532004220	Washer, Thrust
43	532106146	Spacer 1.01 x 1.75 x 0.760
44	532155236	Seal Asm, Oil
48	532150700	Gearcase, R.H. w/Bearing (Includes Key No. 8)
49	532132688	Shaft, Tine
50	532106147	Chain, Roller #50-50 Pitch
51	817720408	Screw 1/4-20 x 1/2
52	873220500	Nut, Hex 5/16-18
53	532165140	Kit, Bearing
--	532006066	Grease, Plastilube #1

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

TINE SHIELD



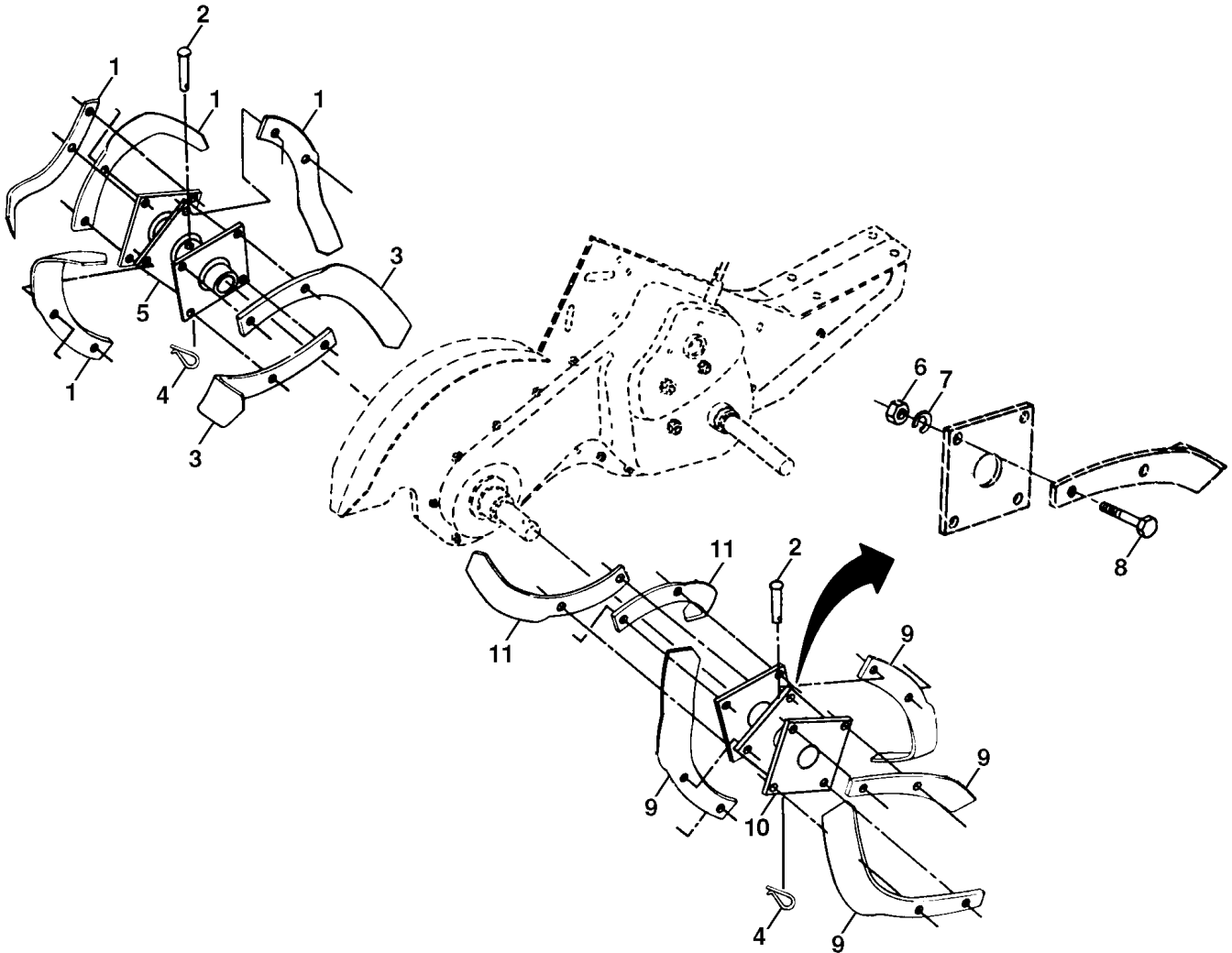
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	898000129	Nut, Flange 5/16-18	18	872040410	Bolt, Carriage 1/4-20 x 1-1/4 Gr. 5
2	532162952	Shield, Side, Outer L. H.	19	532102701	Grip
3	532008393	Pin, Stake, Depth	20	873220600	Nut, Hex 3/8-16
4	812000036	Ring, Klip	21	532102156	Stake, Depth
5	872140506	Bolt, Carriage 5/16-18 x 3/4 Gr. 5	22	874930632	Bolt, Hex 3/8-16 x 2
6	532008394	Spring	23	532004440	Hinge
7	532008392	Bracket, Latch	24	872140404	Bolt, Carriage 1/4-20 x 1/2 Gr. 5
8	532109230	Spring, Depth Stake	25	532124717	Cap, Vinyl
9	532142292	Shield, Tine	26	532109227	Pad, Idler
10	872140508	Bolt, Carriage 5/16-18 UNC x 1	27	532125016	Shield, Leveling
11	873220500	Nut, Hex 5/16-18	28	532120588	Pin, Hinge
12	810040500	Washer, Lock 5/16	29	532142293	Shield, Side
13	872110510	Bolt, Carriage 5/16-18 x 1-1/4	30	873970500	Locknut, Flange 5/16-18
14	532124311	Bracket, Shield Tine			
15	532162953	Shield, Side, Outer R.H.			
16	873510400	Nut, Keps Hex 1/4-20			

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NUMBER 600CRT (954140070A)

TINE ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	532004459	Tine, Outer, L.H.
2	532132673	Clevis Pin
3	532006554	Tine, Inner, L.H.
4	532163552	Clip, Hairpin
5	532132727	Assembly, Hub and Plate, L.H.
6	873610600	Nut, Hex 3/8-24
7	810040600	Washer, Lock 3/8

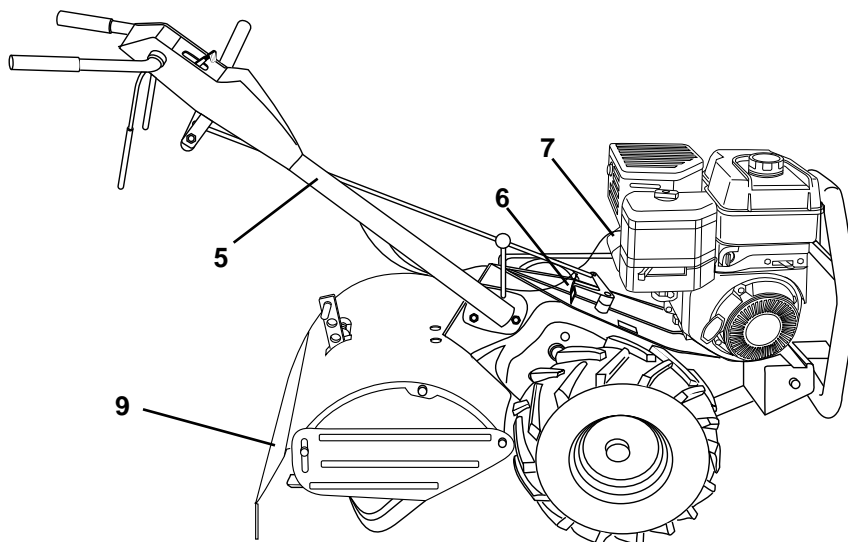
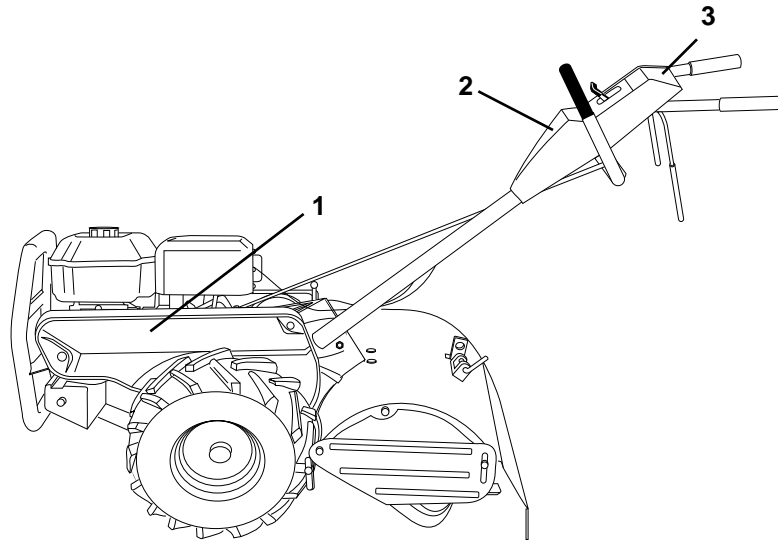
KEY NO.	PART NO.	DESCRIPTION
8	874610616	Bolt, Hex 3/8-24 x 1
9	532004460	Tine, Outer, R.H.
10	532132728	Assembly, Hub and Plate, R.H.
11	532006555	Tine, Inner, R.H.

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - MODEL NO. 600CRT (954140070A)

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532166400	Decal, Logo
2	532155449	Decal, Logo
3	532163385	Decal, Logo
5	532110614	Decal, Hand Placement
6	532102180	Decal, Shift Indicator
7	532162384	Decal, Caution
9	532120076	Decal, Warning, Rotating Tines
--	532166451	Manual, Owner's (English)
--	532166452	Manual, Owner's (French)



Effective May 1, 1992

WARRANTY STATEMENT

SECTION 1: LIMITED WARRANTY

Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original purchaser to be free from defective material and workmanship from the date of purchase for the "Warranty Period" here stated dependent upon the type of product use. Warranty period is as follows for products listed:

5 Year Warranty: Plastic walk behind mower decks for noncommercial, noninstitutional or nonincome producing use.

2 Year Warranty: Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers and attachments for noncommercial, noninstitutional or nonincome producing use. Ignition coils or modules on the chain saws, clearing saws and trimmers.

1 Year Warranty: Chain saws, clearing saws, trimmers, blowers and batteries for noncommercial, noninstitutional or nonincome producing use.

90 Day Warranty: Any Husqvarna product used for rental, commercial, professional, or income producing use.

30 Day Warranty: Husqvarna professional bow bars.

30 Day Replacement Part Warranty: Unless otherwise stated, replacement parts are warranted for 30 days from date of purchase.

SECTION 2: HUSQVARNA'S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will remedy defects in material and workmanship during the warranty period by repairing or replacing, at Husqvarna's option, the defective component without charge for parts or labor.

SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY

The following items are not covered by this warranty:

- (1) Normal customer maintenance items (i.e., belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines).
- (2) Normal wear, normal adjustment, standard hardware or items worn through regular use.
- (3) Natural discoloration of material due to ultraviolet light.
- (4) The replacement or maintenance of worn items.
- (5) Briggs & Stratton, Kawasaki and Kohler engines, including starters, generators, alternators and accessories. These items are covered by the engine manufacturer's warranty as stated with the product information supplied at the time of purchase. All claims for specified engines, starters, generators, alternators and accessories should be sent to the appropriate manufacturer.
- (6) Agri-Fab, Foote, and Tecumseh-Peerless drive systems. These items are covered by the drive system manufacturer's warranty as stated with the product information supplied at the time of purchase. All claims for specified drive systems should be sent to the appropriate manufacturer.

SECTION 4: EXCEPTIONS AND LIMITATIONS

This warranty shall be inapplicable to defects resulting from the following:

- (1) Accident, abuse, misuse, negligence and neglect, including stale fuel, dirt abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage habits.

- (2) Failure to operate or maintain the unit in accordance with the Owner's/Operator's manual or instruction sheet furnished by Husqvarna.
- (3) Alterations or modifications that affect the unit's performance, operation, safety, durability, change its intended use, or cause failure of compliance with current regulatory standards or applicable federal, state or local laws.
- (4) Use of parts or accessories which are not recommended by Husqvarna Forest & Garden Company.
- (5) Additional damage to parts or components due to continued use occurring after any of the above.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER. HUSQVARNA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SECTION 5: CUSTOMER RESPONSIBILITIES

The customer must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner's/Operator's manual. Should an operational problem or failure occur the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to validate the warranty and to provide post-sale service.

Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This receipt must include date purchased, model number, serial number, and complete name and address of the selling dealer.

To obtain the benefit of this warranty, the product believed to be defective must be delivered in a timely manner, within thirty (30) days from date of operational problem or failure, and during the warranty period, to any authorized Husqvarna dealer. The product must be delivered to the dealer, at the owner's expense. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory.

HUSQVARNA FOREST & GARDEN CO.
9006-J PERIMETER WOODS DRIVE
CHARLOTTE, NORTH CAROLINA 28216

530-0683-91-2-04/21/92

