

LTH120

Owner's Manual

SAFETY RULES



🛕 Safe Operation Practices for Ride-On Mowers 🛕



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing road-
- Use extra care when loading or unloading the machine into a trailer or truck.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mowerrelated injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause slidina.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.

SAFETY RULES



A Safe Operation Practices for Ride-On Mowers













- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing
- Check brake operation frequently. Adjust and service as required.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers or children even with the blades off.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.



Look for this symbol to point out important safety precautions. It means CAU-TION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Do not coast down a hill in neutral, you may lose control of the tractor.



CAUTION: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.



CAUTION: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

A WARNING A

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest authorized service center/department (See REPAIR PARTS section of this manual).

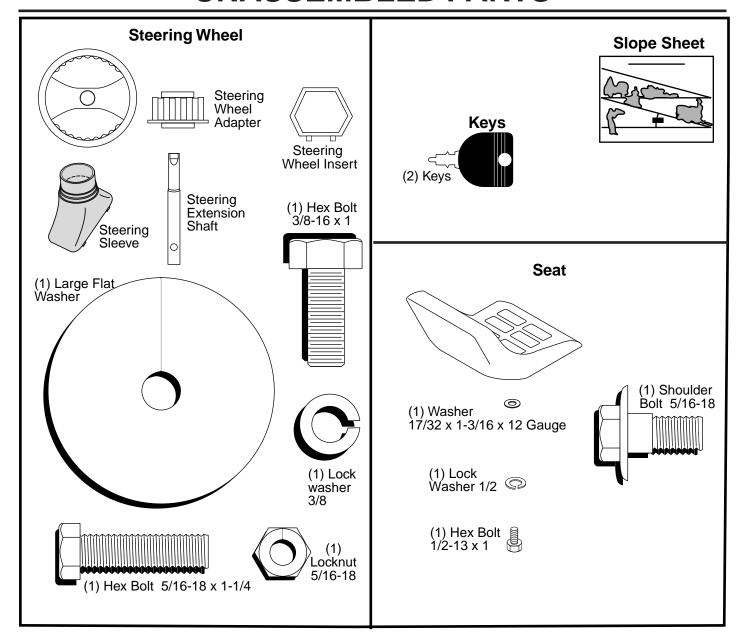
PRODUCT SPECIFICATIONS

GASOLINE CAPACITY AND TYPE:	1.25 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	W/FILTER: 3.5 PINTS W/OFILTER: 3.0 PINTS
SPARK PLUG: (GAP: .040")	CHAMPION RJ19LM or J19LM
VALVE CLEARANCE:	INTAKE: .005"007" EXHAUST: .009"011"
GROUND SPEED (MPH):	FORWARD: 5.7 REVERSE: 2.7
TIRE PRESSURE:	FRONT: 14 PSI REAR: 12 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
BLADE BOLT TORQUE:	27-35 FT. LBS.

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	STORAGETROUBLESHOOTINGREPAIR PARTS - TRACTOR

UNASSEMBLED PARTS



ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

Phillips Screwdriver

(2) 1/2" wrenches Tire pressure gauge

(2) 9/16" wrenches Utility knife(1) 3/4" socket with drive ratchet

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton.
- Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
- Check for any additional loose parts or cartons and remove

BEFORE REMOVING TRACTOR FROM SKID

ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

- Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.
- Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Remove steering wheel adapter from steering wheel and slide adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

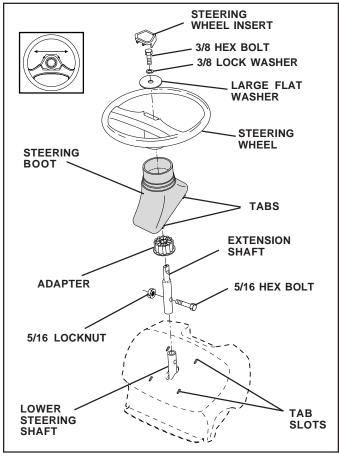


FIG. 1

HOW TO SET UP YOUR TRACTOR

CHECK BATTERY (See Fig. 2)

- Lift seat pan to raised position and open battery box door.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in CUSTOMER RESPONSIBILITIES section of this manual for charging instructions).

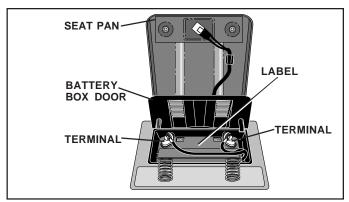


FIG. 2

ASSEMBLY

INSTALL SEAT (See Fig. 3)

Adjust seat before tightening adjustment knob.

- Remove adjustment bolt, lockwasher and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
- Pivot seat upward and remove from the cardboard packing. Remove the carboard packing and discard.
- Place seat on seat pan and assemble shoulder bolt.
 Tighten shoulder bolt securely.
- Assemble adjustment bolt, lockwasher and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

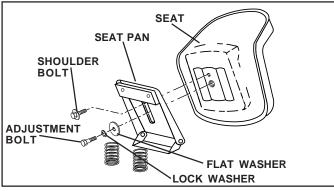


FIG. 3

NOTE: You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

TO ROLL TRACTOR OFF SKID (See Operation section, page 10, for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place freewheel control in freewheeling position to disengage transmission (See "TO TRANSPORT" in the Operation section of this manual).
- · Roll tractor forward off skid.

TO DRIVE TRACTOR OFF SKID (See Operation section, page 10, for location and function of controls)

WARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

- Be sure all above assembly steps have been completed.
- Check engine oil level and fill fuel tank with gasoline
- Place freewheel control in "transmission engaged" position.

- Sit on seat in operating position, depress clutch/break pedal and set the parking brake.
- Place motion control lever in neutral (N) position.
- Press lift lever plunger and raise attachment lift lever to its highest position.
- Start the engine. After the engine has started, move the throttle control to idle position.
- Release parking brake.
- Slowly move the motion control lever forward and slowly drive tractor off skid.
- Apply brake to stop tractor, set parking brake and place motion control lever in neutral position.
- Turn ignition key to "OFF" position.

INSTALL MULCHER PLATE (See Figs. 4A and 4B)

(If previously Removed)



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

- Raise and hold deflector shield in the upright position.
- Position alignment cup over rear baffle.
- Pivot mulcher plate forward and hook on mounting bolt. Be sure hang tab hooks top of deck opening.
- Assemble flat washer, lock washer and wing nut to mounting bolt and tighten securely.

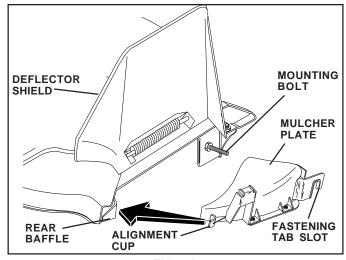


FIG. 4A

ASSEMBLY

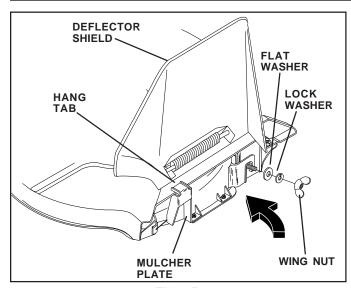


FIG. 4B

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

NOTE: If discharging or bagging results are unsatisfactory with mulcher blades on mower, remove the mulcher blades and install high performance discharging blades, which are available at an authorized service center/department. (See MOWER in the Repair Parts section of this manual).

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" section of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

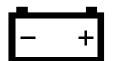
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.
- ✓ Before driving tractor, be sure freewheel control is in drive position.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



ENGINE OFF



OIL PRESSURE



LIGHTS ON



OVER TEMP LIGHT



FUEL



CHOKE



MOWER HEIGHT



PARKING BRAKE **LOCKED**



UNLOCKED



MOWER LIFT



ATTACHMENT CLUTCH ENGAGED



REVERSE



NEUTRAL



HIGH



LOW





PARKING BRAKE



IGNITION



ATTACHMENT CLUTCH DISENGAGED









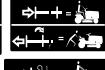


KEEP AREA CLEAR

SLOPE HAZARDS

(SEE SAFETY RULES SECTION)









DANGER, KEEP HANDS AND FEET AWAY

FREE WHEEL (Automatic Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

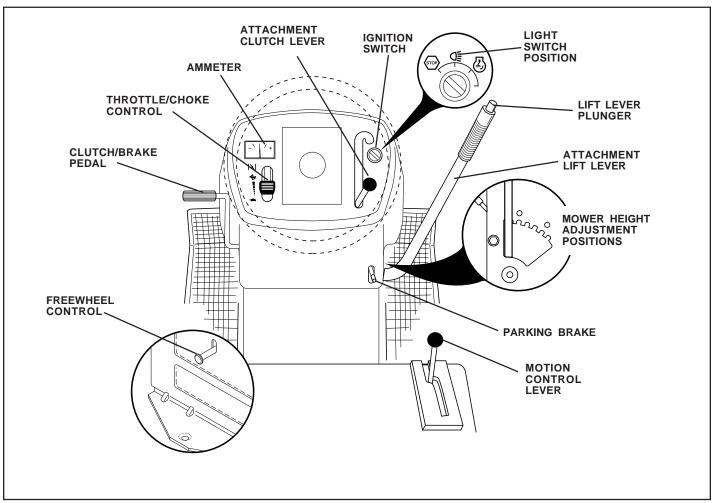


FIG. 5

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER - Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH POSITION - Turns the headlights on.

 $\label{thm:controlling} \textbf{THROTTLE/CHOKE CONTROL} - \textbf{Used for starting and controlling engine speed}.$

FREE WHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.

CLUTCH/BRAKE PEDAL - Used for declutching and braking the tractor and starting the engine.

AMMETER - Indicates charging (+) or discharging (-) of battery.

PARKING BRAKE - Locks clutch/brake pedal into the brake position.

MOTION CONTROL LEVER - Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER - Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER - Used to release attachment lift lever when changing its position.

IGNITION SWITCH - Used for starting and stopping the engine.



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

HOW TO USE YOUR TRACTOR TO SET PARKING BRAKE (See Fig. 6)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

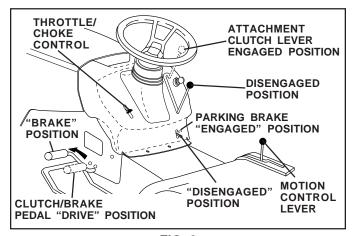


FIG. 6

STOPPING (See Fig. 6)

MOWER BLADES -

 To stop mower blades, move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- To stop ground drive, depress clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED. ENGINE -

Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

IMPORTANT: LEAVING THE IGNITION SWITCH IN ANY POSITION OTHER THAN "OFF" WILL CAUSE THE BATTERY TO BE DISCHARGED, (DEAD).

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

TO USE THROTTLE CONTROL (See Fig. 6)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance

TO MOVE FORWARD AND BACKWARD (See Fig. 6)

The direction and speed of movement is controlled by the motion control lever.

- Start tractor with motion control lever in neutral (N) position.
- Release parking brake and clutch/brake pedal.
- Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 6)

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO OPERATE MOWER (See Fig. 7)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

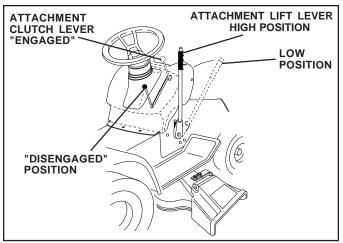


FIG. 7

TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO neutral (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

TO TRANSPORT (See Figs. 6 and 8)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

- Raise attachment lift to highest position with attachment lift control.
- Pull freewheel control out and down into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

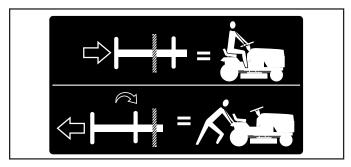


FIG. 8

TOWING CARTS AND OTHER ATTACH-MENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL (See Fig. 13)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Unthread and remove oil fill cap/dipstick; wipe oil off. Reinsert the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE (See Fig. 6)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place motion control lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke position.

NOTE: Before starting, read the warm and cold starting procedures below.

• Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

 When engine starts, allow engine to run with the throttle control in the choke position until the engine runs roughly, then move throttle control to fast position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

AUTOMATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
 - Be sure the tractor is on level ground.
 - Place the motion control lever in neutral. Release the parking brake and let the clutch/brake slowly return to operating position.
 - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can also be used during the engine warm-up period after the transmission has been warmed up.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

PURGE TRANSMISSION



CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

NOTE: During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

- Move motion control lever to neutral (N) position. Shutoff engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your tractor is now purged and now ready for normal operation.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 9).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

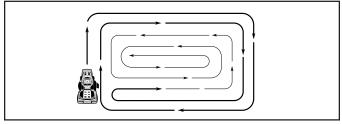


FIG. 9

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 10). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

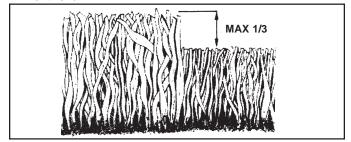


FIG. 10

AS	MAINTENANCE SCHEDUL L IN DATES YOU COMPLETE GULAR SERVICE	E /«	EFORE	EACHUS VERY 8	HOURS VERY?	5 HOUR'S	OHOUR VERY	S HOUF OD HOUF EVERY BY	S N EASON EFORE	STORP SER	VICE	DA ⁻	ΓES
	Check Brake Operation	V	/										
	Check Tire Pressure	V	/										
Т	Check Operator Presence and Interlock Systems	/											
R	Check for Loose Fasteners	1				✓ ₇		/					
AC	Sharpen/Replace Mower Blades			1 4									
۱¥	Lubrication Chart			/				/					
Ö	Check Battery Level			1 6									
R	Clean Battery and Terminals			V				V					
	Check Transaxle Cooling			V									
	Adjust Blade Belt(s) Tension					1 5							
	Adjust Motion Drive Belt(s) Tension					1 5							
	Check Engine Oil Level	1	/										
	Change Engine Oil			1,2,3				/					
lε	Clean Air Filter			✓ 2									
N	Clean Air Screen			✓ 2									
Ģ	Inspect Muffler/Spark Arrester				/								
ľ	Replace Oil Filter (If equipped)					1,2							
ΙË	Clean Engine Cooling Fins					1 2							
	Replace Spark Plug					/	/						
	Replace Air Filter Paper Cartridge					1 2							
	Replace Fuel Filter						1						

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil.

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.

LUBRICATION CHART

SPINDLE ZERK(1)

7 - Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

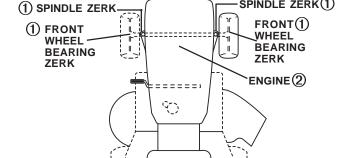
Some adjustments will need to be made periodically to properly maintain your tractor.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and interlock systems for proper operation.
- Check for loose fasteners.



(1) General Purpose Grease

(2) Refer to Customer Responsibilities "ENGINE" Section

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS UBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM

Be sure operator presence and interlock systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the clutch/brake pedal is fully depressed and attachement clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 11)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.

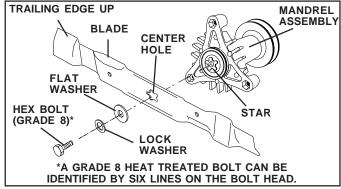


FIG. 11

IMPORTANT: TO ENSURE PROPER ASSEMBLY, CENTER HOLE IN BLADE MUST ALIGN WITH STAR ON MANDREL ASSEMBLY.

- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

TO SHARPEN BLADE (See Fig. 12)

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

 Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

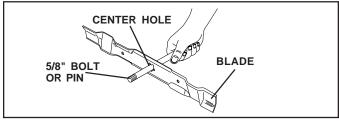


FIG. 12

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

The fan and cooling fins of transmission should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

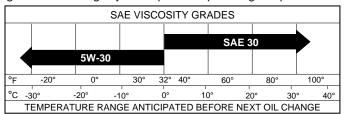
TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG, or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 13)

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

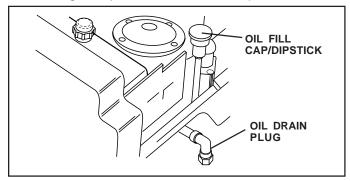


FIG. 13

CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

CLEAN AIR INTAKE/COOLING AREAS

To insure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.

Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean the cooling fins and external surfaces as necessary. Make sure the cooling shrouds are reinstalled.

NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

AIR FILTER (See Fig. 14)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF

THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

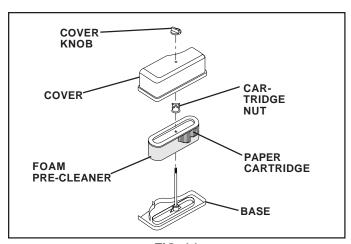


FIG. 14

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

IN-LINE FUEL FILTER (See Fig. 15)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

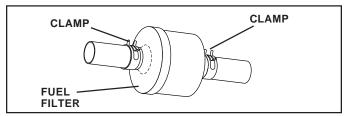


FIG. 15

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Depress clutch/brake pedal fully and set parking brake.
- Place motion control lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TO REMOVE MOWER (See Fig. 16)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Remove small retainer spring, and lift clutch spring off pulley bolt.
- Remove large retainer spring, slide collar off and push housing guide out of bracket.
- Disconnect anti-swaybar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: If an attachment other than the mower deck is to be mounted on the tractor, remove the front links and hook the clutch spring onto square hole in frame.

TO INSTALL MOWER

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PROD-UCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your

SIDE-TO-SIDE ADJUSTMENT (See Figs. 17 and 18)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Three full turns of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

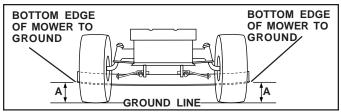


FIG. 17

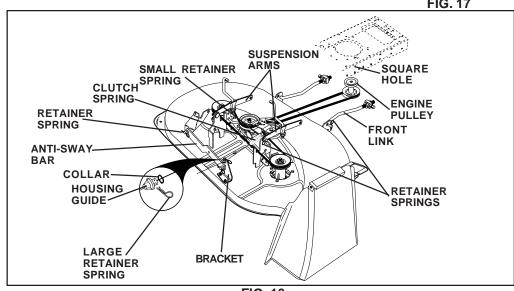


FIG. 16

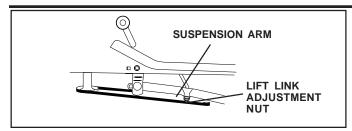


FIG. 18

FRONT-TO-BACK ADJUSTMENT (SEE FIGS. 23 AND 24)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position. Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

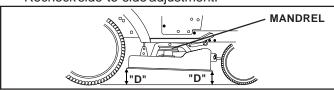


FIG. 19

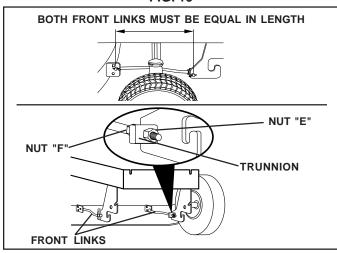


FIG. 20

20

TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 21)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.
- Install mower in reverse order of removal instructions.

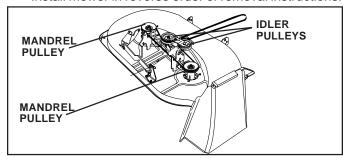
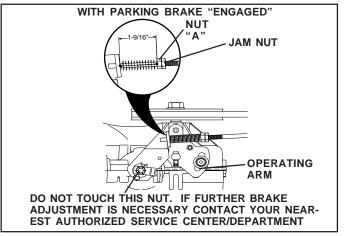


FIG. 21
TO ADJUST BRAKE (See Fig. 22)

Your tractor is equipped with an adjustable brake system which is mounted on the side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-9/16", loosen jam nut and turn nut "A" until distance becomes 1-9/16". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.



TO REPLACE MOTION DRIVE BELT (See Fig. 23)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
- Pull belt toward front of tractor and remove downward from around engine pulley.
- Install new belt by reversing above procedure.

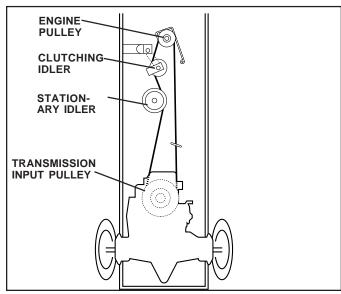


FIG. 23

TRANSAXLE MOTION CONTROL LEVER NEUTRAL ADJUSTMENT (See Fig. 24)

The motion control lever has been preset at the factory and adjustment should not be necessary.

- Loosen adjustment bolt in front of the right rear wheel, and lightly tighten.
- Start engine and move motion control lever until tractor does not move forward or backward.
- Hold motion control lever in that position and turn engine off
- While holding motion control lever in place, loosen the adjustment bolt.
- Move motion control lever to the neutral (N) (lock gate) position.
- Tighten adjustment bolt securely.

NOTE: If additional clearance is needed to get to adjustment bolt, move mower deck height to the lowest position.

After above adjustment is made, if the tractor still creeps forward or backward while motion control lever is in neutral position, follow these steps:

- Loosen the adjustment bolt.
- Move the motion control lever 1/4 to 1/2 inch in the direction it is trying to creep.
- Tighten adjustment bolt securely.
- Start engine and test.
- If tractor still creeps, repeat above steps until satisfied.

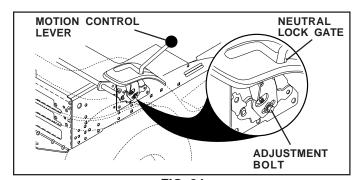


FIG. 24
TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 25)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

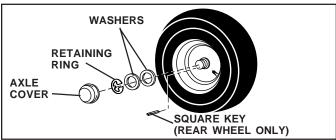


FIG. 25

TO START ENGINE WITH A WEAK BATTERY (See Fig. 26)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the CUSTOMER RESPON-SIBILITIES section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

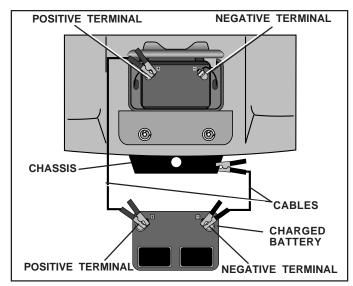


FIG. 26

REPLACING BATTERY (See Fig. 26 AND 27)



CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift seat pan to raised position and open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and carefully remove battery from tractor.
- Install new battery with terminals in same position as old battery.
- First connect RED battery cable to positive (+) terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt and keps nut. Tighten securely.
- Close battery box door.

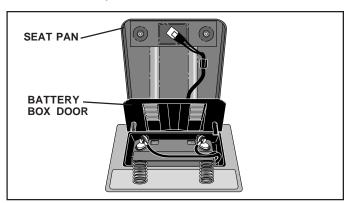


FIG. 27

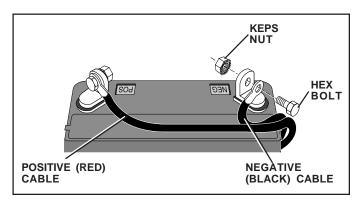


FIG. 28

TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

 Check wiring. See electrical wiring diagram in the Repair Parts section.

TO REPLACE FUSE

Replace with 15 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 29)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.

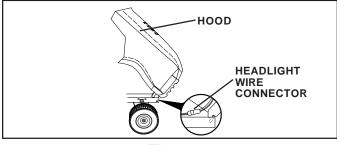


FIG. 29

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 30)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow to choke position. Slowly move lever from choke to fast position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.

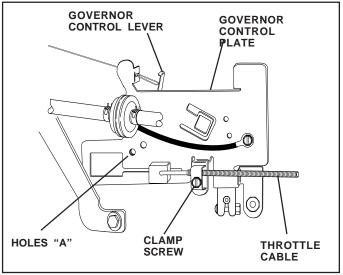


FIG. 30

TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, see engine manual.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDER(S)

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
 Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

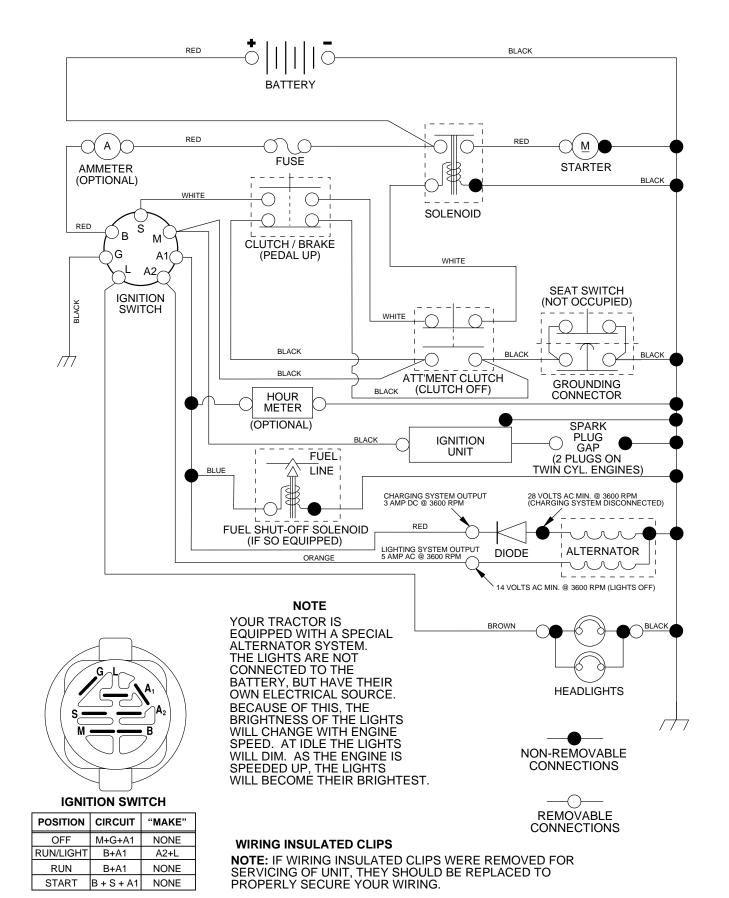
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Will not start	 Out of fuel. Engine not "CHOKED" properly. Engine flooded. Bad spark plug. Dirty air filter. Dirty fuel filter. Water in fuel. Loose or damaged wiring. Carburetor out of adjustment. 	 Fill fuel tank. See "TO START ENGINE" in Operation section. Wait several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Hard to start	 Dirty air filter. Bad spark plug. Weak or dead battery. Dirty fuel filter. Stale or dirty fuel. Loose or damaged wiring. Carburetor out of adjustment. 8. Engine valves out of adjustment.	 Clean/replace air filter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Engine will not turn over	 Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty solenoid or starter. Faulty operator presence switch(es). 	 Depress clutch/brake pedal. Disengage attachment clutch. Recharge or replace battery. Replace fuse. Clean battery terminals. Check all wiring. Check/replace ignition switch. Check/replace solenoid or starter. Contact an authorized service center/department.
Engine clicks but will not start	Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter.	 Recharge or replace battery. Clean battery terminals. Check all wiring. Check/replace solenoid or starter.
Loss of power	 Cutting too much grass/too fast. Throttle in "CHOKE" position. Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Spark plug wire loose. Dirty engine air screen/fins. Dirty/clogged muffler. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. 	 Set in "Higher Cut" position/reduce speed. Adjust throttle control. Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean engine air screen/fins. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Excessive vibration	Worn, bent or loose blade. Bent blade mandrel. Loose/damaged part(s).	 Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts.

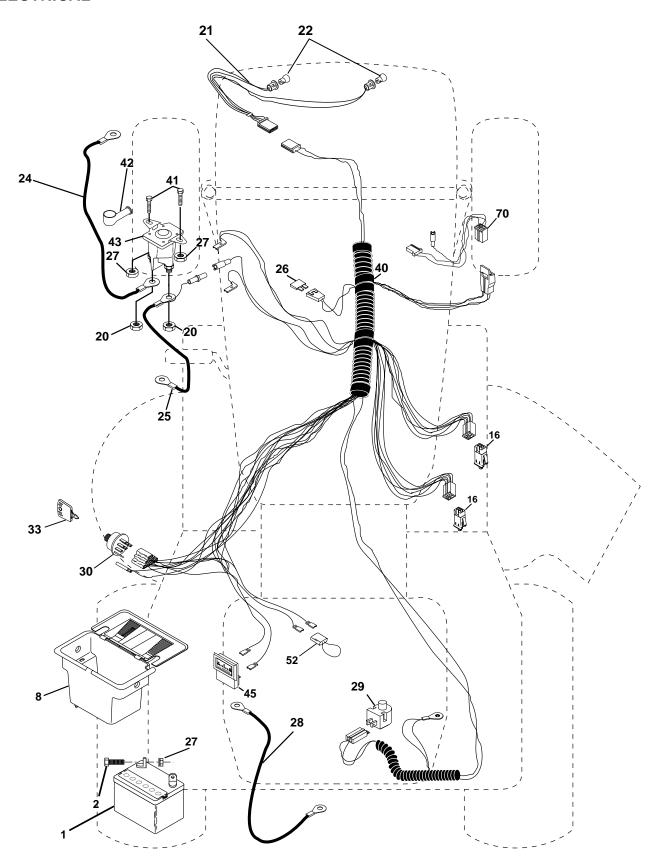
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION			
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/department.			
Poor cut - uneven	 Worn, bent or loose blade. Mower deck not level. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Replace blade. Tighten blade bolt. Level mower deck. Clean underside of mower housing. Replace blade mandrel. Clean around mandrels to open vent holes. 			
Mower blades will not rotate	 Obstruction in clutch mechanism. Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. 	 Remove obstruction. Replace mower drive belt. Replace idler pulley. Replace blade mandrel. 			
Poor grass discharge	 Engine speed too slow. Travel speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Worn, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes. 			
Headlight(s) not working (if so equipped)	 Switch is "OFF". Bulb(s) burned out. Faulty light switch. Loose or damaged wiring. Blown fuse. 	 Turn switch "ON". Replace bulb(s). Check/replace light switch. Check wiring and connections. Replace fuse. 			
Battery will not charge	 Bad battery cell(s). Poor cable connections. Faulty regulator (if so equipped). Faulty alternator. 	 Replace battery. Check/clean all connections. Replace regulator. Replace alternator. 			
Loss of drive	 Freewheel control in "disengaged" position. Motion drive belt worn, damaged, or broken. Air trapped in transmission during shipment or servicing. 	 Place freewheel control in "engaged" position. Replace motion drive belt. Purge transmission. 			
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.			

TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 SCHEMATIC



TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 ELECTRICAL

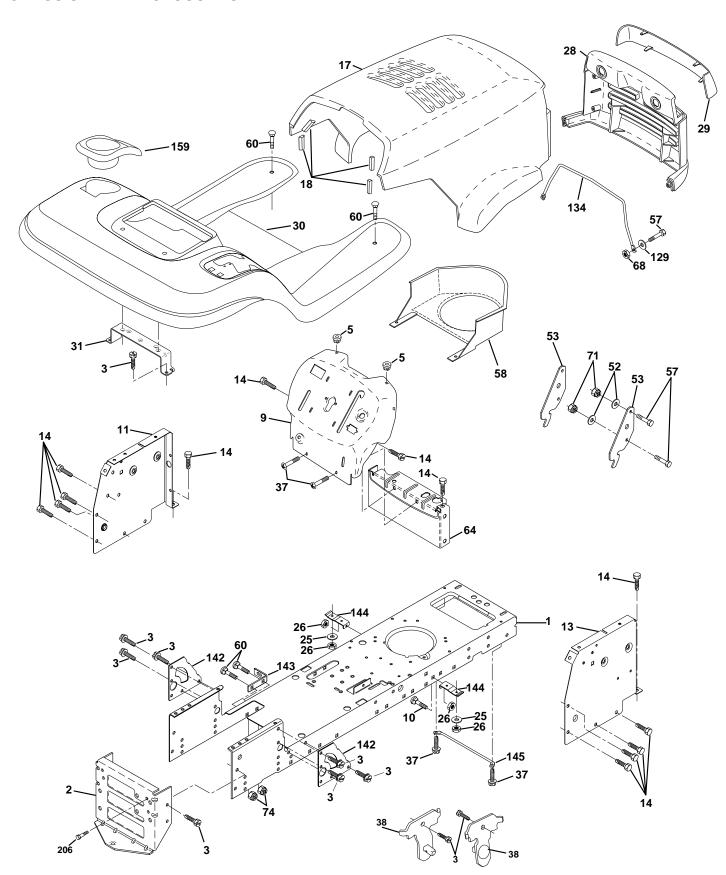


TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
21 22 24 25 26 27 28 29 30 33 40 41 42 43 45 52	532004152 532124780 532146147 532166180 873510400 532124773 532121305 532163968 532140401 532170217	Battery 12 Volt 25 AMP Bolt Hex Hd 1/4-20unc X 3/4 Case Battery Mech Hinge Switch Interlock Push-In Nut Jam Hex 1/4-20 Unc Harness Asm Light W/4152j Bulb Light #1156 Cable Battery 6 Ga 11" red Cable Battery 6 Ga 44" red w/16 wire Fuse 15 AMP Nut Keps Hex 1/4-20 Unc Cable Ground 6 Ga 12" black Switch Plunger Nc Gray Switch Ign Delta Key Ign Molded Generic Harness Ign. Bolt Blk Fin Hex 1/4 - 20 x 1/2 Cover Terminal Red Solenoid Ammeter Rectangular 6 Amps Protection Wire Loop Harness, Eng. B&S

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 CHASSIS AND ENCLOSURES

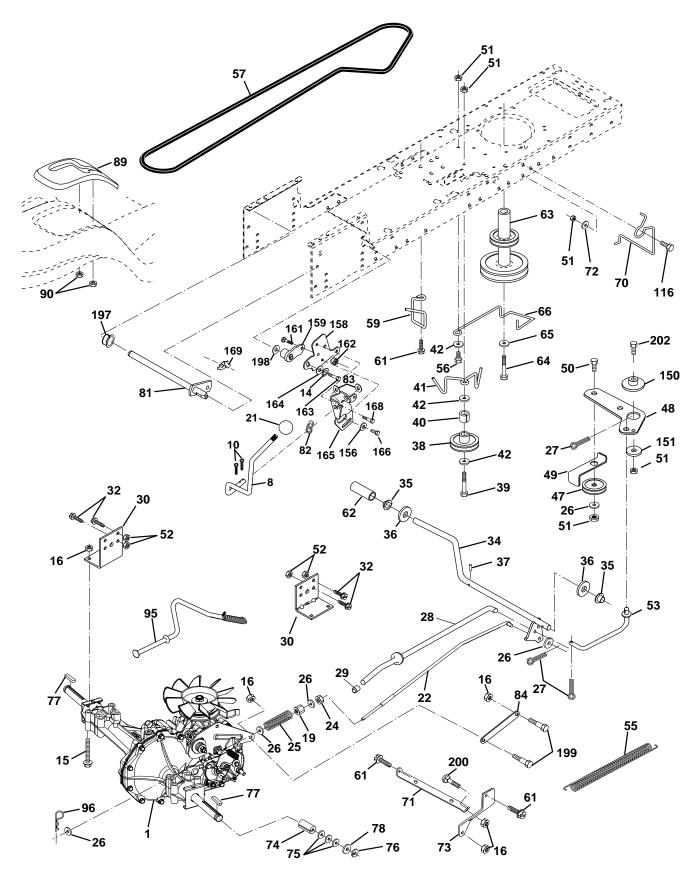


TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1 2 3 5 9 10 11 13 14 17 18 25 26 28 29 30 31 37 38 52 53 57 58 60 64 68 71 74 129 134 142 143 144 145	532169630 532169061 817490612 532155272 532171708 872140608 532155927 532169195 817490608 532165378 532126938 819131312 873800600 532165379 532165380 532171625 532139976 817490508 532150067 874780412 532150067 874780412 532150127 872140606 53215498 873510400 873680600 819091016 532169834 873510400 873680600 819091016 53215498 873510400 873680600 819091016 532154966 532154207 532156524 532156524 532166508	Chassis Stamping Drawbar, 12 Ga. Screw Thdrol 3/8-16x3/4 Ty-tt Bumper Hood/Dash Dash Slkscr Bolt Carriage 3/8-16 x 1 Panel Dash Lh Panel Dash Rh Screw Thdrol 3/8-16x1/2 Ty-tt Hood LT/PL Husqvarna Bumper Hood Washer 13/32 X 13/16 X 12 Ga Nut Lock Hex W/Ins 3/8-16 Unc Grille LT/PL Husqvarna Lens LT/PL Husqvarna Fender Footrest STLT Pnt Bracket Support Fender Screw Thdrol 6/16-18 x 1/2 TYT Bracket Asm Pivot Mower Rear Washer 9/32 x 7/8 x 16 Ga. Bracket Pnt. Pick off LT/PL Husqvarna Bolt Hex 1/4-20 x 3/4 Air Duct Engine P/L Bolt Rdhd Sqnk 3/8-16unc x 3/4 Dash Lower STLT Nut Keps Hex 1/4-20unc Nut Cronwn Lock 1/4-20 Unc Blk D Nut Crownlock 3/8-16 UNC Washer 9/32 x 5/8 x 16 Ga. Rod Support Hood LT/PL Husq. Plate Reinforcement STLT Bracket Swaybar Chassis Bracket Pnt Footrest STLT Rod Pivot Chassis/Hood Cupholder Stlt Grey Bolt Shoulder 5/16-18 TT Plug Button

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 DRIVE

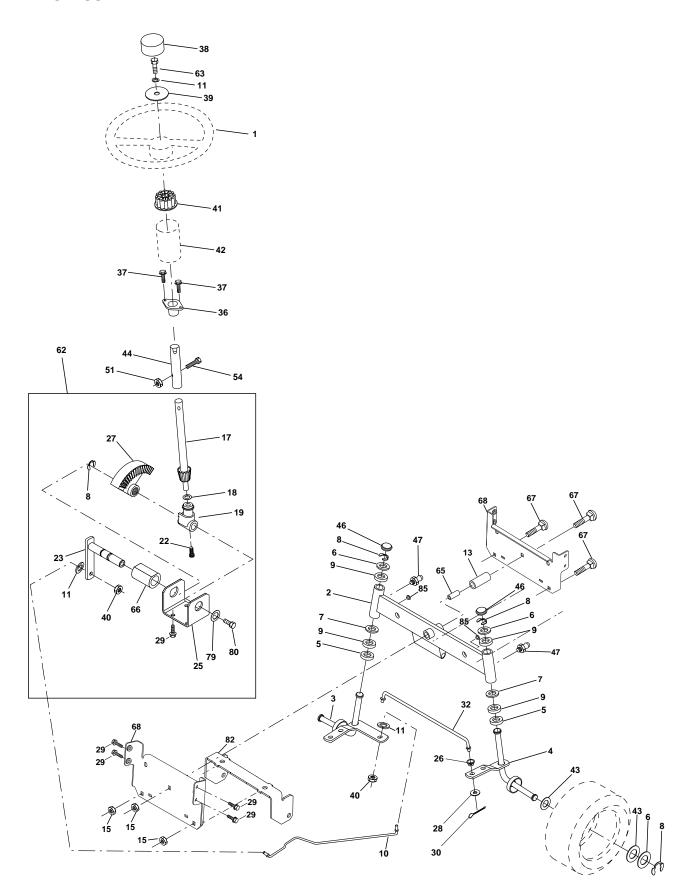


TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1		Transaxle Hydro Gr Model 322-0510	70	532134683	Guide Belt Mower Drive RH
		(Order parts from transaxle mfg.)	71	532169183	Strap Torque Lh Hydro
8	532165866	Rod Shift Fender STLT	72	819132012	Washer 13/32 x 1-1/4 x 12 Ga.
10	876020416	Pin Cotter 1/8 x 1 CAD	73	532169182	Strap Torque Rh Hydro
14	810040400	Washer Lock Hvy Helical 1/4	74	532169496	Spacer, Axle
16	873800500	Nut Lock Hex W/Ins. 5/16-18 Unc P	75	532121749	Washer 25/32 x 1-1/4 x 16 Gauge
19	873800600	Nut Lock Hex W/Wsh 3/8-16 Unc	76	812000001	E-Ring
21	532121274	Knob, Duckhead	77	532123583	Key, Šquare
22	532169498	Rod, Brake Hydro	78	532121748	Washer 25/32 x 1-5/8 x 16 Gauge
24	873350600	Nut	81	532165596	Shaft Asm. Cross Hydro
25	532106888	Spring, Brake Rod	82	532165711	Spring Torsion T/A
26	819131316	Washer	83	819171216	Washer 17/32 x 3/4 x 16 Ga.
27	876020412	Pin Cotter 1/8 x 3/4 CAD.	84	532169843	Link Transaxle
28	532145204	Rod, Parking Brake	89	532166510	Console, Shift
29	532071673	Cap, Parking Brake	90	532124346	Nut Self-Thd wsh-Hd 1/4 Zinc
30	532169592	Bracket, Transaxle	93	532142564	Line Fuel Hydro 4"
32	874760512	Bolt Hex Hd 5/16-18 Unc x 3/4	95	532170201	Control Asm Bypass Hydro
34	532155071	Shaft, Foot Pedal	96	532124788	Retainer Spring 1" Zinc/Cad
35	532120183	Bearing, Nylon		872110610	Boulon 3/8-16 x 1.25
36	819211616	Washer	15	874490544	Bolt Hex Flg Hd 5/16-18 X Gr.5
37	532124963	Pin, Roll	150	532165850	Bushing Bellcrank Grd Drive
38	532131494	Pulley, Idler, Flat	151	819133210	Washer 13/32 x 2 x 10 Ga.
39	872110622	Bolt		532166002	Washer Srrtd 5/16 ID x 1.0 x .125 Tk
40	532124965	Spacer, Split	158	532165589	Bracket Shift Mount
41	532165838	Keeper, Belt Idler		532165494	Hub Tapered Flange Shift LT
42	819131312	Washer 13/32 x 13/16 x 12 Gauge	161	872140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
47	532127783	Pulley, Idler, V-Groove	162	873680400	Nut Crownlock 1/4-20 Unc
48	532154407	Bellcrank Clutch Grnd Drv Stl		874780416	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
49	532123205	Retainer, Belt		819091010	Washer 5/8 x .281 x 10 Ga
50	872110612	Bolt		532165623	Bracket Pivot Lever
51	873680600	Nut		532166880	Screw 5/16-18 x 5/8 TT Yellow
52	873680500	Nut Crownlock 5/16-18	168	532165492	Bolt Shoulder 5/16-18 x .561 TT
53	532105710	Link, Clutch	169	532165580	Plate Fastening Cross Shf. STLT/
55	532105709	Spring, Return, Clutch			CRD
56	874760620	Bolt Fin Hex 3/8-16 UNC x 1-1/4	197		Nyliner Snap-In 5/8" ID
57	532140294	V-Belt, Ground Drive	198		Washer Nyl. 7/8 ID x .105"
59	532169595	Keeper, Center Span	199	532169612	Bolt Shoulder 5/16-18 Unc
61	817060612	Screw 3/8-16 x 3/4		532078051	Bolt Rdhd Sq Neck Unc
62	532124872	Cover, Pedal	201	817490612	Screw Thdrol 3/8-16 x 3/4
63	532140186	Pulley, Clutch Eng			
64	871170764	Bolt Hex 7/16-20 x 4 Ga. 5	NOT	E. All cores	nont dimonologo givo in LLC inches
65	810040700	Washer	NOT		nent dimensions give in U.S. inches.
66	532154778	Keeper Belt Engine		1 inch = 25). 4 IIIIII.

TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 STEERING ASSEMBLY

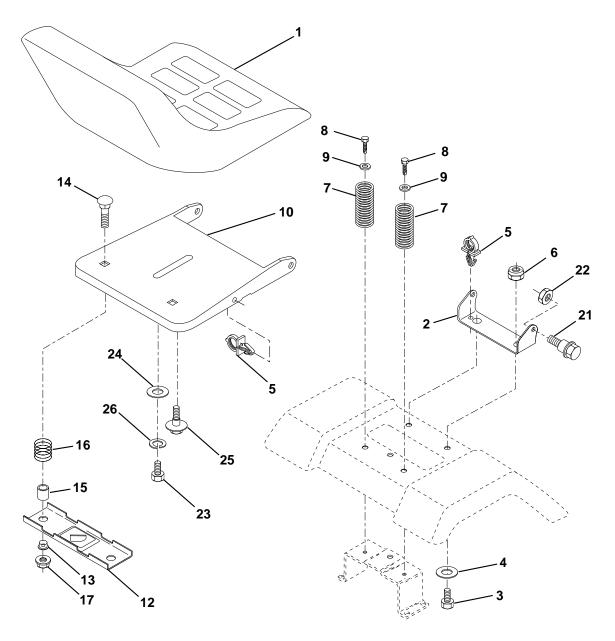


TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 13 15 17 18 19 22 23 25 26 27 28	532124415 532154427 532169840 532169839 532124931 532121748 819272016 812000029 532124937 532169832 810040600 532136518 532145212 532156546 532057079 532160395 532165857 532165857 532165851 532154406 532126847 532136874 819131416	Wheel Steering Axle Asm STMP Dropped STL Spindle Asm LH Spindle Asm RH Bearing Race Thrust Harden Washer 25/32 X 1-5/8 X 16 Ga Washer 27/32 X 1-1/4 X 16 Ga Ring Klip #t5304-75 Bearing Col Strg Blk Link Drag Washer Lock Hvy Hlcl Spr 3/8 Spacer Brg Axle Front Nut Hex Flange Lock Shaft Asm Strg Washer Thrust 515x 750x 033 Support Shaft Screw Hex WshHd Torx Shaft Asm Pittman Bracket Steering Bushing Link Drag Blk LR Gear Sector Washer 13/32 X 7/8 X 16 Ga
29 30 32 36 37 38 39	817060612 876020412 532130465 532155099 532152927 532124416 819133812	Screw 3/8-16x3/4 Pin Cotter 1/8 X 3/4 Cad Rod Tie Wire Form 19 75 Mech Bushing Strg Screw Insert Cap Strg Wh Au Washer 13/32 X 2-3/8 X 12 Ga
40 41 42 43 44 46 47	532124701 532100711 532169634 532121749 532153720 532121232 532124836	Lock nut Adaptor Wheel Strg Boot Steering Shaft Washer 25/32 X 1 1/4 X 16 Ga Extension Steering Shaft LR/LT Cap Spindle Fr Top Blk Fitting Grease
51 54 62 63 65 66 67 68 79	873800500 874780520 532167902 874780616 532160367 532154404 872110618 532169827 819132012	Nut Lock Hex w/Ins 5/16-18 Bolt Fin Hex 5/16-18 Unc x 1-1/4 Kit, Steering Assembly Svc Bolt Fin Hex 3/8-16unc x 1 Gr. 5 Spacer Brace Axle Bearing Arm Pittman Bolt Rdhd Sqnk 3/8-16 x 2-1/4 Axle, Brace Washer 13/32 x 1-1//4 x 12 Ga.
80 82	874950612 532169835	Bolt Hex Nylon 3/8-16 x 3/4 Bracket Susp Chassis Front

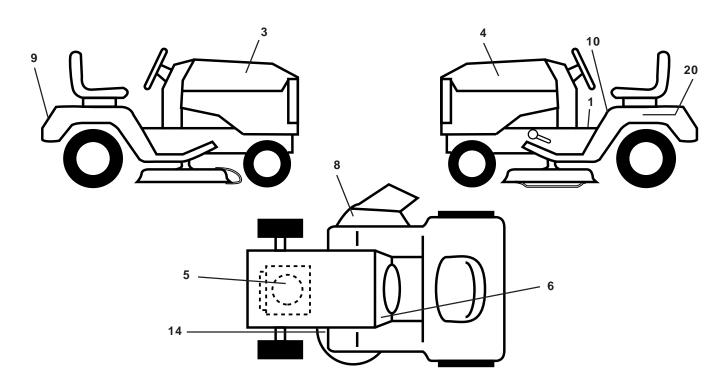
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 SEAT ASSEMBLY



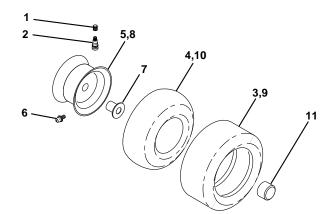
KEY NO.	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 12 13	532140838 532140551 874760616 819131610 532145006 873800600 532124181 817060616 819131614 532155925 532121246 532121248	Seat Bracket Pivot Seat 8 720 Bolt Fin Hex 3/8-16unc X 1 Washer 13/32 X 1 X 10 Ga Clip Push-In Nut Hex w/Ins. 3/8-16 Unc Spring Seat Cprsn 2 250 Blk Zi Screw 3/8-16 X 1-1/2 Washer 13/32 X 1 X 14 Ga. Pan Seat Bracket Mounting Switch Bushing Snap Blk Nyl 50 Id	15 16 17 21 22 23 24 25 26	532121250 532123976 532153236 873800500 874780814 819171912 532127018 810040800	Spacer Split 28x 96 Yel Zinc Spring Cprsn 1 27 Blk Pnt Nut Lock 1/4 Lge Flg Gr 5 Zinc Bolt Shoulder 5/16-18 Unc Nut Hex Lock W/Ins 5/16-18 Bolt, Hex Head, Fin 1/2-13 x 7/8 Grade 5 Washer 17/32 X 1-3/16 X 12 Ga. Bolt Shoulder 5/16-18 X 62 Washer Lock ent dimensions given in U.S. inches.
14	872050412	Bolt Rdhd Sqnk 1/4-20x1-1/2		1 111011 – 23.	7 111111

TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 3 4 5 6 8 9 10 14 20	532157032 532157193 532157195 532166100 532171458 532137259 532150617 532157140 532136832 532145005	Decal Oper. Step Thru Eng/Fr Decal Hood RH Decal Hood LH Decal HP Engine Decal Dash Logo Decal Warning Decal Fender Husq Decal Fender Danger Eng/Fr Decal V-Belt Schematic Decal Bat Dan/Psn	 Avail	532171589 532171590	Pad Footrest LH STLT Pad Footrest RH STLT Decal Handle Lft Height Adjust Decal Bypass Lt Hydro Manual Owner's (English) Manual Owner's (French) es not included with tractor: Mulcher Kit with Blades Grass Catcher

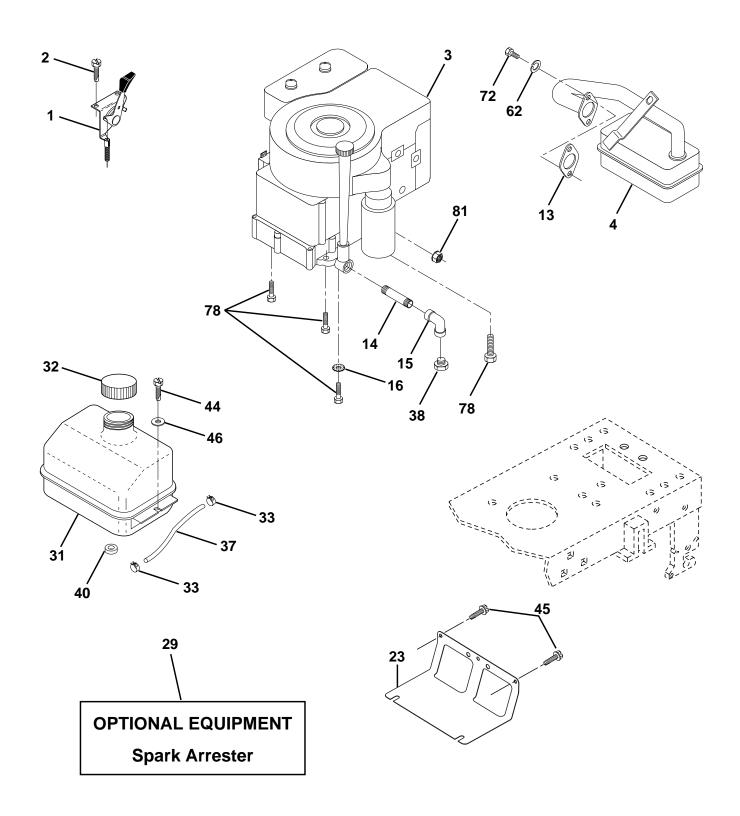
WHEELS & TIRES



PART NO.	DESCRIPTION
532059192	Cap Valve Tire
532065139	Stem Valve
532106222	Tire F Ts 15 X 6 0 - 6 Service
532059904	Tube Front (Service Item Only)
532138336	Rim Asm 6"front Silver Service
532124957	Fitting Grease (Front Wheel Only)
532124959	Bearing Flange (Front Wheel Only)
532138337	Rim Asm 8"rear Silver Service
532124635	Tire R Ts 18x8 5-8 C Service
532124926	Tube Rear (Service Item Only)
532104757	Cap Axle Blk 1 50 X 1 00
532144334	Sealant, Tire (10 oz. Tube)
	NO. 532059192 532065139 532106222 532059904 532138336 532124957 532124959 532138337 532124635 532124926 532104757

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 ENGINE

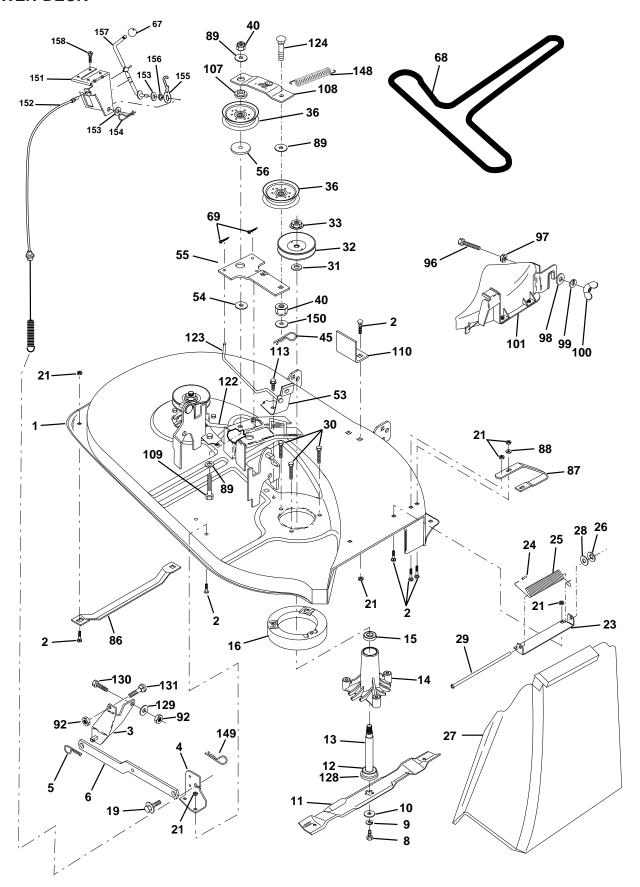


TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 ENGINE

KEY NO.		DESCRIPTION
1	532140310	Control Th/ch 23 5 LH Flag
2	817720410	Screw Hex Thd Cut 1/4-20x5/8 T Engine, Briggs 289707
O		(Order parts from engine manufacturer)
4	532137348	Muffler LT B&S 12/12.5/13HP
13	532165291	Gasket Eng 1 313 ld Tin Plated
	813280324	Nipple Pipe 3/8 Npt x 3"
	813200300	Elbow Std 90 Degree 3/8-18 Npt
	811050600	Washer Lock Ext Tooth 3/8
	532169837 532137180	Shield Brn/Dbr Guard Kit Spark Arrestor (Flat Scrn)
31	532109202	Tank Fuel Front
32		Cap Asm Fuel W/sym Vented
33		Clamp Hose Black
37	532137040	Line Fuel 20"
38		Plug Oil Drain (Order From Engine Manufacturer)
40	532124028	Bushing Snap Nyl Blk Fuel Line
44	817490412	Screw Hexwsh Thdrol 1/4-20 x 3/4
45	817060612	Screw
46	819091416	Washer 9/32 x 7/8 x 16 Ga
62 72	810040500 871070510	Washer Lock Hvy Hlcl Spr 5/16 Screw Hexhd Cap 5/16-18 x 5/8
81	532128861	Nut Flange 1/4-20 Starter Nut
O i	302 12000 I	Hat lange 1/4 20 Otalio Hat

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

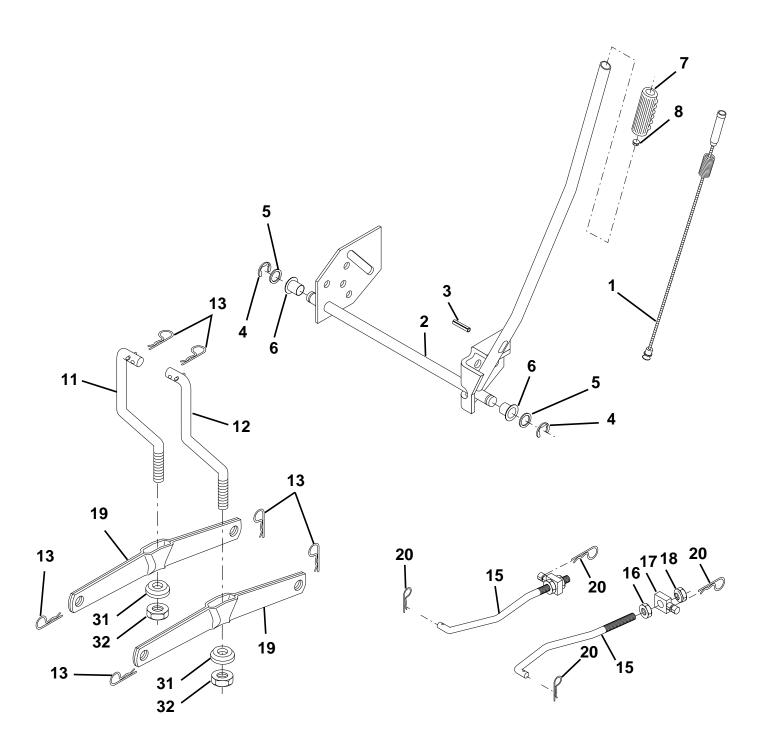
TRACTOR-MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 MOWER DECK



TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 MOWER DECK

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
NO. NO. 1 532170280 2 872140506 3 532138017 4 532169970 5 532124670 6 532130832 8 532850857 9 810030600 10 532140296 11 532134148 12 532129895 13 532137645 14 532128774 15 532110485 16 532140329 19 532132827 21 873680500 23 532137607 24 532105304 25 532123713 26 532110452 27 532171709 28 819111016 29 532106735 30 532157722 31 532129963 32 532157722 31 532129963 32 532153532 33 532137266 36 532131494 40 873680600 45 532133943 55 532133840 54 532133840 56 532133840	Deck Asm Weldment Bolt Rdhd Sqnk 5/16-18unc X3/4 Bracket Asm Fr Sway Bar 38/42 Bracket Asm Deck Sway Bar Retainer Spring Arm Suspension Rear Bolt 3/8 - 24 X 1.25 Gr 8 Washer Lock Hvy 3/8 Washer Hard Blade Mower Vented Blade Mower Mulching 38" Bearing Ball #6024 (Mandrel) Shaft Asm W/lower Bearing Housing Mandrel Vented Bearing Ball Mandrel Stripper Mower Vented Bolt Shoulder Nut Crownlock 5/16-18 UNC Bracket Deflector Mower Cap Sleeve 80x 112 Blk Mower Spring Torsion Deflector 2 52 Nut Push Phos & Oil Shield Deflector Washer 11/32 X 5/8 X 16 Ga Rod Hinge Screw Thdrol Rolling Washer Head Washer Spacer Mower Vented Pulley Mandrel Nut 9/16 Toplock Flng Oil Dip Pulley Idler Flat 3 060 Nut Crownlock 3/8-16 UNC Spring Retainer 1" Zinc/cad Asm Brake Washer Hardened Arm Idler Spacer Retainer Mower		Washer 11/32 x 3/4 x 16 Ga. Washer 13/32 x 1 x 12 Ga. Nut Lock Hex W/Ins 3/8-16 Unc Bolt 3/8-16 x 1-1/4 Mulcher Nut Crownlock 3/8-16 UNC Washer 13/32 x 1-1/4 x 16 Ga. Washer Lock Hvy Hlcl Spr 3/8 Nut Wing Cover Asm Mulching 38" Spacer, Retainer Stiffener, Idler Arm Bolt, Hex Head 3/8-16 x 2-1/2 Upstop Deck Front 38" Screw 5/16-18 X 3/4 Rod, Brake, LH Rod, Brake, RH Bolt, Carriage 3/8-16 x 1-3/4 Washer Felt Washer 13/32 x 13/16 x 12 Ga. Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5 Bolt, Rdhd Sqnk 3/8-16 x 1 Spring, Idler Return Retainer Spring Yellow Zinc Washer 9/32 x 3/4 x 16 Ga. Bracket Clutch Cable Clutch Cable 38"/46" Washer Flat 3/8" Type B Spring Retainer Spring Retention Lvr Clutch Cab Spacer Clutch Cable Rod Clutch Cable 3/8" Screw Hex Thdcut 1/4-20 x 5/8 Mandrel Asm Service (Includes Key Nos. 8-10, 12-15, 31 and 33) Mower Deck Complete (Std. Deck -
56 532165723 67 532106932 68 532144200 69 876020312 86 532125074 87 532128772	Spacer Retainer Mower Knob Rd 3/8-16 Plstc Thds Blk V-Belt Mower Pin, Cotter 3/32 x 3/4 Runner, LH Runner, RH		order separately mulcher plate components key nos. 96-101) nent dimensions given in U.S. inches

TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 MOWER LIFT



TRACTOR - MODEL NO. LTH120 (954140106A), PRODUCT NO. 9541401-06 MOWER LIFT

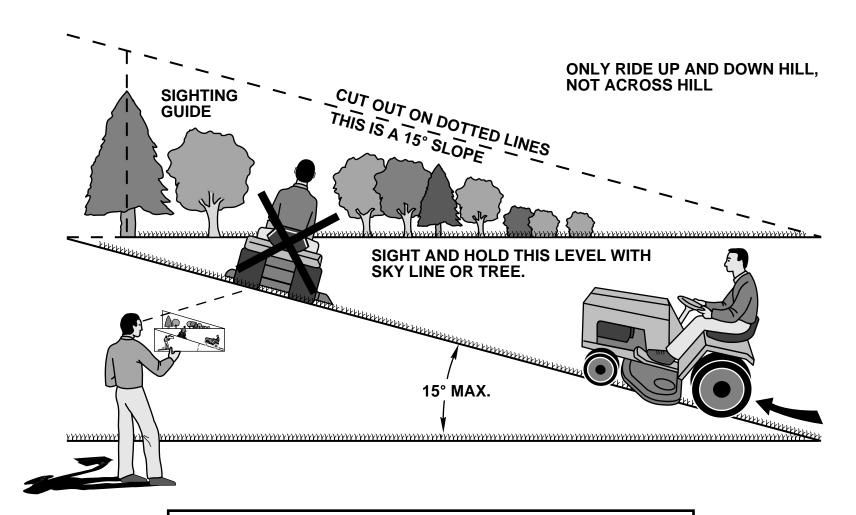
KEY NO.	PART NO.	DESCRIPTION
1	532159460	Wire Asm Inner W/plunger LT
2 3 4	532159471	Shaft Asm Lift
3	532105767	Pin Groove
4	812000002	E Ring#5133-62
5	819211621	Washer PLTD 21/32 X 1 X 21ga
6	532120183	Bearing Nylon Blk 629 Id
7	532109413	Grip Handle Bicycle
8	532124526	Button Plunger Black
	532139865	Link Lift LH
	532139866	Link Lift RH
13		Retainer Spring
	532167253	Link Front
16		Nut Jam Hex 1/2-13 Unc
17		Trunnion Blk Zinc
18	873680800	Nut Crownlock 1/2-13 Unc
19	532139868	Arm Suspension Rear
20		Spring, Retainer
31	532140302	Bearing Pvt. Lift Spherical
32	873540600	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.



SECTION 1: LIMITED WARRANTY

Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original purchaser to be free from defects in material and workmanship from the date of purchase for the "Warranty Period" of the product as set forth below:

Lifetime Warranty: All tiller tines, trimmer shafts, ignition coils and modules on hand held product.

2 Year Warranty: Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, trimmers, brushcutters, snow blowers, handheld blowers, hedge trimmers, and electrical products for noncommercial, nonprofessional, noninstitutional or nonincome producing use, except as herein stated.

Emission control system components necessary to comply with CARB-95 and EPA regulations, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchaser has received a separate warranty with product information supplied at time of purchase.

1 Year Warranty: Chain saws, clearing saws and backpack blowers for noncommercial, nonprofessional, noninstitutional or nonincome producing use. Trimmer models 120, 125, 122, 132, 225, 232 and 235 used for commercial purposes.

90 Day Warranty: Any Husqvarna product used for rental, commercial, institutional, professional or income producing use except as otherwise provided herein.

30 Day Warranty: Husqvarna bow guide and replacement parts.

SECTION 2: HUSQVARNA'S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will repair or replace defective components without charge for parts or labor if a component fails because of a defect in material or workmanship during the warranty period.

SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY

The following items are not covered by this warranty:

- (1) Normal customer maintenance items which become worn through normal regular use, including, but not limited to, belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines;
- (2) Natural discoloration of material due to ultraviolet light;
- (3) Engine and drive systems not manufactured by Husqvarna; these items are covered by the respective manufacturer's warranty as provided in writing with the product information supplied at the time of purchase; all claims must be sent to the appropriate manufacturer;
- (4) Lawn and garden attachments are covered by a third party which gives a warranty, all claims for warranty should be sent to the manufacturer; and
- (5) Emission Control System components necessary to comply with CARB-95 and EPA regulations which are manufactured by third party engine manufacturer.

SECTION 4: EXCEPTIONS AND LIMITATIONS

This warranty shall be inapplicable to defects resulting from the following:

 Accident, abuse, misuse, negligence and neglect, including stale fuel, dirt, abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage or use habits;

- (2) Failure to operate or maintain the unit in accordance with the Owner's/Operator's manual or instruction sheet furnished by Husqvarna;
- (3) Alterations or modifications that change the intended use of the product or affects the product's performance, operation, safety, or durability, or causes the product to fail to comply with any applicable laws: or:
- (4) Additional damage to parts or components due to continued use occurring after any of the above.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. HUSQVARNA SHALL NOTBE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SECTION 5: CUSTOMER RESPONSIBILITIES

The product must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner's/Operator's manual. Should an operational problem or failure occur, the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to confirm the warranty and to facilitate post-sale service.

Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This proof must include date purchased, model number, serial number, and complete name and address of the selling dealer.

To obtain the benefit of this warranty, the product believed to be defective must be delivered to an authorized Husqvarna dealer in a timely manner, no later than thirty (30) days from date of the operational problem or failure. The product must be delivered at the owner's expense. Pick-up and delivery charges are not covered by this warranty. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory or by calling 1-800-HUSKY62 for a dealer in your area.

HUSQVARNA FOREST & GARDEN COMPANY 9006-J PERIMETER WOODS DRIVE CHARLOTTE, NC 28216

531 83 81-23 2/95

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