

PL3 Art. 7744 3 m x 4 m

PL6 Art. 7745 4 m x 5 m

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GARDENA Pre-Sized Flexible Pond-Liner PL3, Art. No. 7744 3 m x 4 m

PL6, Art. No. 7745 4 m x 5 m

Welcome to GARDENA aquamotion ...

Please read carefully these instructions for building a garden pond.

GARDENA Pre-sized Flexible Pond-Liners PL3 and PL6 have been designed for building an outdoor garden pond.

“Ponds” – A brief introduction

Choosing a position

- When you choose a position for your pond make sure that at least part of the pond is shaded – either naturally or artificially – during the hottest time of the day. (But it should be exposed to sunlight for at least 6 hours a day.)
- It is not a good idea to build your pond underneath conifers, as falling needles may make the pond water too acid, and therefore toxic.
- Wind helps to mix the water naturally. Bear this in mind when building your pond. Slight edges and large water surfaces are suitable.
- Please note that the edge of the pond (especially when the pond is situated on a slope) must be level.

Pond design

- Divide your pond up into different areas:
Bog area: approximately one third of the pond surface, 10 - 20 cm deep
Shallow area: approximately 30-50 cm deep
Deep area: for fish ponds, at least 80 cm deep, better: 100 - 120 cm deep
(→ to make sure that fish can survive over the winter in the frozen pond).
- Size of the Pond: Here the rule is, the larger and deeper, the better → to establish a biological balance and to prevent the pond water being exposed to harmful external effects (e.g. big changes in temperature).
- Avoid steep edges and sides → makes planting easier and animals that fall into the water can find their way out more easily.
- Make the pond part of the overall design of your garden (e.g. a path leading to the pond, seating areas, views of the pond, the edging round the pond etc.).

Planting

We recommend that you make a sketch of your pond, including a plan of the area to be planted.

- max. 2 - 3 plants per m², of which approximately one third should be deep water plants
- 30 - 60 % of the surface to be planted should be free from plants.

Suggestions for planting a pond

Please consult your specialist supplier about choice of plants and the best planting scheme for your pond.

Position	Names of Plants (family name and species)
Bog area	Tall rushes (<i>Butomus umbellatus</i>), Bog Iris (<i>Iris pseudacorus</i>), Common Water-plantain (<i>Alisma plantago-aquatica</i>), types of reeds (<i>Juncus</i>), Water forget-me-nots (<i>Myosotis palustris</i>), Marsh Marigold (<i>Caltha palustris</i>), Mare's Tail (<i>Hippuris vulgaris</i>), Water Violet (<i>Hottonia palustris</i>)
Shallow area	Types of Bulrush (<i>Typha</i>), Pickerel Weed (<i>Pontederia cordata</i>), Arrowhead (<i>Sagittaria sagittifolia</i>), Water Rush (<i>Scirpus tabernaemontanii-zebrinus</i>), Comarum palustre, Water Hawthorn (<i>Aponogeton distachyos</i>), Polygonum amphibium
Deep area	Water-lilies (<i>Nymphaea</i>), Fringed Water-lily (<i>Nymphoides peltata</i>), Common Water Crowfoot (<i>Ranunculus aquatilis</i>), Hornwort (<i>Ceratophyllum demersum</i>), Canadian Pondweed (<i>Eloea canadensis</i>), Marsh Marigold (<i>Callitricha palustris</i>)

Recommended planting accessories

- Put the roots of the pond plants, with a mixture of sand and clay, into GARDENA Planting Container Liners, Art. No. 7805, and place them in the pond using GARDENA Planting Baskets, Art. No. 7794 to 7800.
- For the edging: GARDENA Pond Edge Mat, Art. No. 7806.
- For planting steep areas and edges: GARDENA Planting Containers, Art. No. 7804.

Wildlife

Species such as dragon flies, beetles and frogs will be encouraged to visit your garden by themselves. You may stock your pond with fish, but be careful: do not put in too many, otherwise the pond's balance will be upset.
→ Rule of thumb: maximum length of fish per cubic meter of water, 80 cm.
Feeding: Do not over-feed. High levels of nutrients cause excess algae growth.

Safety

Make sure your pond is secure and that children cannot fall into it.

Specialist reading

We recommend that you consult appropriate specialist books on pond design, pond installation and planting.

Building a pond

1

Mark out the shape of the pond

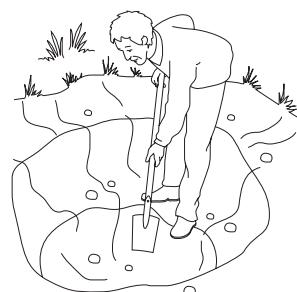
Mark out the shape of your pond using, for example, a piece of string, a hose pipe, sand or sawdust.



2

Digging the hole

Dig the hole for your pond, prepare the various planting areas (deep area, shallow area, bog area). Remove any large, pointed stones as well as rough roots. Level out the edge of the pond using, for example, a water level on a board or a hose level (→ the pond must be level and must be protected against overflowing!). Install a controlled overflow.



3

Calculating the size of Pond Liner and Fleece

Either

Use a flexible tape measure, laying it on the bottom of the excavated pond at the longest and widest points.

Then add a further 100 cm to both length and breadth for fixing the edges and to leave some spare liner all round to prevent the water touching the edges.

or

Length of Liner/Fleece

= Length of pond + 2 x depth of pond + 100 cm (for edges)

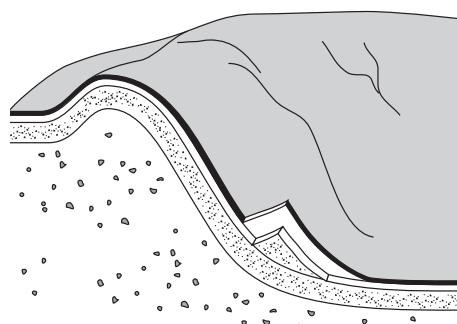
Breadth of Liner/Fleece

= Breadth of pond + 2 x depth of pond + 100 cm (for edges)

4

Protecting the Pond Liner

If necessary, add a layer of sand over the entire area and put a fleece on it (e.g. GARDENA Pond Fleece, Art. No. 7730 or 7731).



Then lay the liner over the excavated hole. Fit the liner to the hole by folding the fabric at points where the shape is curved.

5

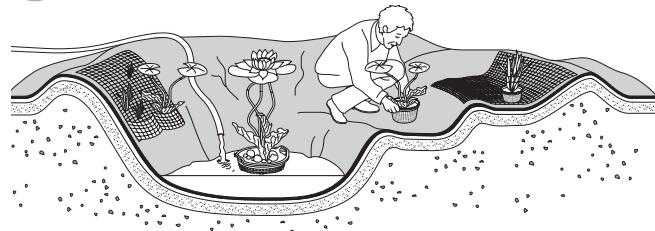
Design of the edging

When you design the edging of your pond, please make sure that the water level does not reach the surrounding ground or plants (e.g. turf).

This prevents your pond draining due to capillary effects; dig a ditch, 20 - 40 cm wide and 10 - 15 cm deep round the edge of the pond.

Put the pond fleece as well as the pond liner into the ditch. (Caution! Do not build a "tub"! → there must be drainage for rainwater.)

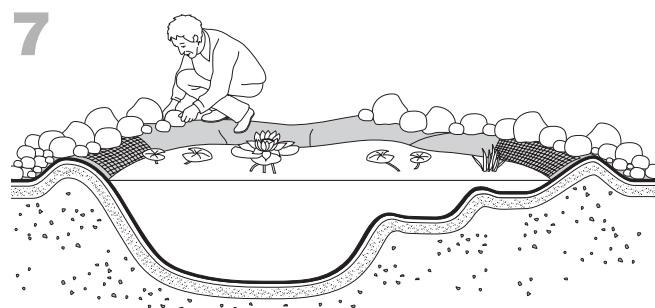
6



Fill the pond with water and plant it

Gradually fill your pond with water and put in the plants according to your plan for the planted area.

7



Design the edging

For example, put coarse gravel onto the liner in the ditch up to the edge of the pond to prevent the water touching the surrounding ground. Then lay a few big pebbles or natural stone slabs round the edges.

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Guarantee

GARDENA guarantees durability of the Pre-Sized Flexible Pond Liner PL3 and PL6 for 10 years (from date of purchase). In the event of fault, please cut out the warranty card and send it together with the receipt, a description of the fault and your complete address (including your telephone number), postage paid, to one of the GARDENA Service Centres on the back of these instructions. Then we will contact you.

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