Operator's manual 325HE3 325HE4



English

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

KEY TO SYMBOLS

Symbols

WARNING! Incorrect or careless use of a hedge trimmer can turn it into a dangerous tool that can cause serious or even fatal injury. It is extremely important that you read and understand the contents of this operator's manual.

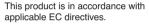


Please read the operator's manual carefully and make sure you understand the instructions before using the machine.



Always wear:

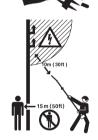
- A protective helmet where there is a risk of falling objects
- Approved hearing protection
- Approved eye protection





Cutting tool. Do not touch the tool without first switching off the engine.

This machine is not electrically insulated. If the machine touches or comes close to highvoltage power lines it could lead to death or serious bodily injury. Electricity can jump from one point to another by arcing. The higher the voltage, the greater the distance electricity can iump. Electricity can also travel through branches and other objects, especially if they are



wet. Always keep a distance of at least 10 m between the machine and high-voltage power lines and/or any objects that are touching them. If have to work within this safe distance you should always contact the relevant power company to make sure the power is switched off before you start work.

This machine can be dangerous! The operator of the machine must ensure, while working, that no persons or animals come closer than 15 meters.

Arrows which show limits for handle positioning.







Wear sturdy, non-slip boots or shoes.



Choke control



Primer bulb



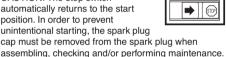
Noise emission to the environment according to the European Community's Directive. The machine's emission is specified in the Technical data chapter and on the label.



Other symbols/decals on the machine refer to special certification requirements for certain markets.

The engine is switched off by moving the stop switch to the stop position. CAUTION! The stop switch automatically returns to the start position. In order to prevent unintentional starting, the spark plug cap must be removed from the spark plug when

Always wear approved protective aloves.



Regular cleaning is required.



Visual check.



Protective goggles or a visor must be



CONTENTS

Contents

KEY TO SYMBOLS	
Symbols	2
CONTENTS	
Contents	3
Note the following before starting:	3
INTRODUCTION	
Dear Customer,	4
WHAT IS WHAT?	
What is what?	5
GENERAL SAFETY PRECAUTIONS	
Important	6
Personal protective equipment	6
Machine's safety equipment	7
ASSEMBLY	
Fitting the handle	10
Adjusting the harness	10
Fitting the impact guard	10
FUEL HANDLING	
Fuel safety	11
Fuel	11
Fueling	12
STARTING AND STOPPING	
Check before starting	13
Starting and stopping	13
WORKING TECHNIQUES	
General working instructions	15
Transport position	17
MAINTENANCE	
Carburettor	18
Muffler	18
Cooling system	18
Spark plug	19
Air filter	19
Gear	20
Cleaning and lubrication	20
Maintenance schedule	21
TECHNICAL DATA	
Technical data	22
EC Declaration of Conformity	23

Note the following before starting:

Please read the operator's manual carefully.



WARNING! Long-term exposure to noise can result in permanent hearing impairment. So always use approved hearing protection.



WARNING! Under no circumstances may the design of the machine be modified without the permission of the manufacturer. Always use original accessories. Non-authorized modifications and/or accessories can result in serious personal injury or the death of the operator or others.



WARNING! Incorrect or careless use of a hedge trimmer can turn it into a dangerous tool that can cause serious or even fatal injury. It is extremely important that you read and understand the contents of this operator's manual.

INTRODUCTION

Dear Customer,

Congratulations on your choice to buy a Husqvarna product! Husqvarna is based on a tradition that dates back to 1689, when the Swedish King Karl XI ordered the construction of a factory on the banks of the Husqvarna River, for production of muskets. The location was logical, since water power was harnessed from the Huskvarna River to create the water-powered plant. During the more than 300 years in existence, the Husqvarna factory has produced a lot of different products, from wood stoves to modern kitchen appliances, sewing machines, bicycles, motorcycles etc. In 1956, the first motor driven lawn mowers appeared, followed by chain saws in 1959, and it is within this area Husqvarna is working today.

Today Husqvarna is one of the leading manufacturers in the world of forest and garden products, with quality as our highest priority. The business concept is to develop, manufacture and market motor-driven products for forestry and gardening, as well as for the building and construction industry. Husqvarna's aim is also to be at the front edge for ergonomics, usability, security and environmental protection. That is the reason why we have developed many different features to add to our products within these areas.

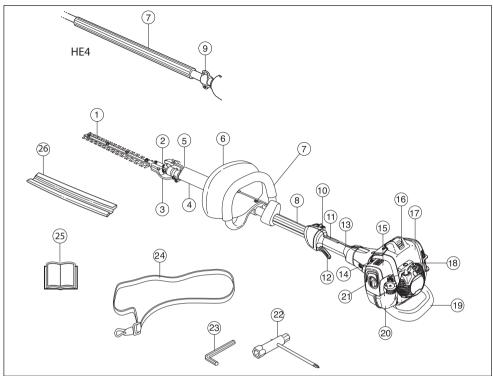
We are convinced that you will appreciate with great satisfaction the quality and performance of our product for a very long time to come. The purchase of one of our products gives you access to professional help with repairs and service whenever this may be necessary. If the retailer who sells your machine is not one of our authorised dealers, ask for the address of your nearest service workshop.

It is our wish that you will be satisfied with your product and that it will be your companion for a long time. Think of this operator's manual as a valuable document. By following its content (usage, service, maintenance, etc), the life span and the second-hand value of the machine can be extended. If you sell this machine, make sure that the operator's manual is passed on to the buyer.

Thank you for using a Husqvarna product.

Husqvarna AB has a policy of continuous product development and therefore reserves the right to modify the design and appearance of products without prior notice.

WHAT IS WHAT?



What is what?

- 1 Cutting unit
- 2 Grease nipple and plug for filling lubricant.
- 3 Bevel gear
- 4 Shaft
- 5 Angle adjustment handle
- 6 Hand guard
- 7 Front handle
- 8 Angle adjustment knob
- 9 Harness support hook (325HE4)
- 10 Stop switch
- 11 Throttle trigger lockout
- 12 Throttle trigger
- 13 Rear handle

- 14 Choke control
- 15 Air filter cover
- 16 Spark plug cap and spark plug
- 17 Cylinder cover
- 18 Starter handle
- 19 Impact guard (325HE4)
- 20 Fuel tank
- 21 Primer bulb
- 22 Combination spanner
- 23 Allen key
- 24 Harness (325HE4)
- 25 Operator's manual
- 26 Transport guard

Important

IMPORTANT!

The hedgetrimmer is only designed for cutting branches and twigs.

Never use a machine that has been modified in any way from its original specification.

National or local regulations may regulate the use. Comply to given regulations.

Never use the machine if you are tired, if you have drunk alcohol, or if you are taking medication that could affect your vision. your judgement or your co-ordination.

Wear personal protective equipment. See instructions under the "Personal protective equipment" heading.

Never use the machine in extreme weather conditions such as severe cold, very hot and/or humid climates.

Never use a machine that is faulty. Carry out the safety checks, maintenance and service instructions described in this manual. Some maintenance and service measures must be carried out by trained and qualified specialists. See instructions under the Maintenance heading.

All covers and guards must be fitted before starting. Ensure that the spark plug cap and ignition lead are undamaged to avoid the risk of electric shock.



WARNING: Tampering with the engine voids the EU type-approval of this product..



WARNING! This machine produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this machine.



WARNING! Running an engine in a confined or badly ventilated area can result in death due to asphyxiation or carbon monoxide poisoning.



WARNING! Faulty blades can increase the risk of accidents.



WARNING! Never allow children to use or be in the vicinity of the machine. As the machine is equipped with a springloaded stop switch and can be started by low speed and force on the starter handle, even small children under some circumstances can produce the force necessary to start the machine. This can mean a risk of serious personal injury. Therefore remove the spark plug cap when the machine is not under close supervision.

Personal protective equipment

IMPORTANT!

Incorrect or careless use of a hedge trimmer can turn it into a dangerous tool that can cause serious or even fatal injury. It is extremely important that you read and understand the contents of this operator's manual.

You must use approved personal protective equipment whenever you use the machine. Personal protective equipment cannot eliminate the risk of injury but it will reduce the degree of injury if an accident does happen. Ask your dealer for help in choosing the right equipment.



WARNING! Listen out for warning signals or shouts when you are wearing hearing protection. Always remove your hearing protection as soon as the engine stops.

HEARING PROTECTION

Wear hearing protection that provides adequate noise reduction.



EYE PROTECTION

Always wear approved eye protection. If you use a visor then you must also wear approved protective goggles. Approved protective goggles must comply with the ANSI Z87.1 standard in the USA or EN 166 in EU countries.





GLOVES

Gloves should be worn when necessary, e.g. when fitting cutting attachments.



BOOTS

Wear sturdy, non-slip boots or shoes.



CLOTHING

Wear clothes made of a strong fabric and avoid loose clothing that can catch on twigs and branches. Always wear heavy, long pants. Do not wear jewellery, shorts sandals or go barefoot. Secure hair so it is above shoulder level

FIRST AID KIT

Always have a first aid kit nearby.



Machine's safety equipment

This section describes the machine's safety equipment, its purpose, and how checks and maintenance should be carried out to ensure that it operates correctly. See the "What is what?" section to locate where this equipment is positioned on your machine.

The life span of the machine can be reduced and the risk of accidents can increase if machine maintenance is not carried out correctly and if service and/or repairs are not carried out professionally. If you need further information please contact your nearest service workshop.

IMPORTANT!

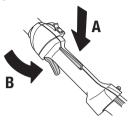
All servicing and repair work on the machine requires special training. This is especially true of the machine's safety equipment. If your machine fails any of the checks described below you must contact your service agent. When you buy any of our products we guarantee the availability of professional repairs and service. If the retailer who sells your machine is not a servicing dealer, ask him for the address of your nearest service agent.



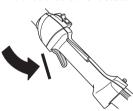
WARNING! Never use a machine with faulty safety equipment. The machine's safety equipment must be checked and maintained as described in this section. If your machine fails any of these checks contact your service agent to get it repaired.

Throttle trigger lockout

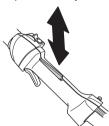
The throttle lockout is designed to prevent accidental operation of the throttle control. When you press the lock (A) (i.e. when you grasp the handle) it releases the throttle control (B). When you release the handle the throttle control and the throttle lockout both move back to their original positions. This movement is controlled by two independent return springs. This arrangement means that the throttle control is automatically locked at the idle setting.



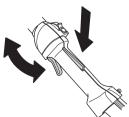
Make sure the throttle control is locked at the idle setting when the throttle lockout is released.



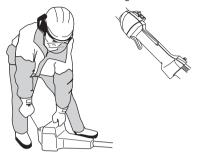
Press the throttle lockout and make sure it returns to its original position when you release it.



Check that the throttle trigger and throttle lockout move freely and that the return springs work properly.

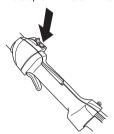


See instructions under the heading Start. Start the hedge trimmer and apply full throttle. Release the throttle trigger and check that the blades stop and remain stationary. If the blades move when the throttle trigger is in the idle position then the carburettor idle setting must be adjusted. See instructions under the heading Maintenance.



Stop switch

Use the stop switch to switch off the engine.



Start the engine and make sure the engine stops when you move the stop switch to the stop setting.

Hand guard

The hand guard prevents hands from coming into contact with the moving blades, for example, if the operator loses grip on the front handle.



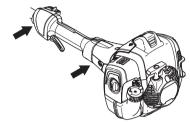
Check that the hand guard is fitted correctly. Check that the hand guard is undamaged.

Vibration damping system





Your machine is equipped with a vibration damping system that is designed to minimize vibration and make operation easier.



The machine's vibration damping system reduces the transfer of vibration between the engine unit/cutting equipment and the machine's handle unit.



WARNING! Overexposure to vibration can lead to circulatory damage or nerve damage in people who have impaired circulation. Contact your doctor if you experience symptoms of overexposure to vibration. Such symptoms include numbness, loss of feeling, tingling, pricking, pain, loss of strength, changes in skin colour or condition. These symptoms normally appear in the fingers, hands or wrists. The risk increases at low temperatures.

Muffler







The muffler is designed to keep noise levels to a minimum and to direct exhaust fumes away from the user. A muffler fitted with a catalytic converter is also designed to reduce harmful exhaust gases.



In countries that have a warm and dry climate there is a significant risk of fire. We therefore fit certain mufflers with a spark arrestor mesh. Check whether the muffler on your machine is fitted with this kind of mesh.



For mufflers it is very important that you follow the instructions on checking, maintaining and servicing your machine.

Never use a machine that has a faulty muffler.



Regularly check that the muffler is securely attached to the machine.



If the muffler on your machine is fitted with a spark arrestor mesh this must be cleaned regularly. A blocked mesh will cause the engine to overheat and may lead to serious damage.





WARNING! Mufflers fitted with catalytic converters get very hot during use and remain so for some time after stopping. This also applies at idle speed. Contact can result in burns to the skin.

Remember the risk of fire!



WARNING! The inside of the muffler contain chemicals that may be carcinogenic. Avoid contact with these elements in the event of a damaged muffler.



WARNING! The exhaust fumes from the engine are hot and may contain sparks which can start a fire. Never start the machine indoors or near combustible material!

Blades





Turn off the motor. Disconnect the HT lead from the spark plug.

To ensure good cutting results it is important that the contact pressure between the blades is correct. The contact pressure is adjusted by turning the screws on the underside of the bar clockwise as far as they will go. Then turn the screws anticlockwise a 1/4 turn. Lock the screws using the locking nut on the top of the bar. Check that the screws are loose enough to allow the washers under the screw heads to slide sideways.



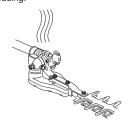
When the blades are correctly adjusted the play between the blades should be 0,2–0,4 mm, measured at the screws.

The edges of the blades are too hard to be filed. Dull blades should be sharpened using a grinder.

Replace the blades if they are bent or damaged.

Gear

The gear housing gets hot when the machine has been in use. To avoid burning yourself do not touch the gear housing.



ASSEMBLY

Fitting the handle

Fit the handle using two screws.



Adjusting the harness

(325HE4)



You should always use the harness with the machine to give maximum control over the machine and reduce the risk of fatigue in your arms and back.

- 1 Put on the harness.
- 2 Hook the machine onto the harness support hook.
- 3 Adjust the length of the harness so that the support hook is roughly level with your right hip.

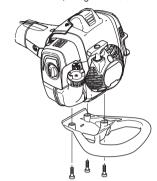


Fitting the impact guard

(325HE4)



Fit the guard with three screws. Tighten the screws to 30 ft/lbs. (4 Nm). After the machine has been in use for around 20 hours, re-tighten the screws to 4 Nm.



FUEL HANDLING

Fuel safety

Never start the machine:

- 1 If you have spilled fuel on it. Wipe off the spillage and allow remaining fuel to evaporate.
- 2 If you have spilled fuel on yourself or your clothes, change your clothes. Wash any part of your body that has come in contact with fuel. Use soap and water.
- 3 If the machine is leaking fuel. Check regularly for leaks from the fuel cap and fuel lines. In the event of leakage, contact your service agent.

Transport and storage

- Store and transport the machine and fuel so that there is no risk of any leakage or fumes coming into contact with sparks or open flames, for example, from electrical machinery, electric motors, electrical relays/ switches or boilers.
- When storing and transporting fuel always use approved containers intended for this purpose.
- When storing the machine for long periods the fuel tank must be emptied. Contact your local petrol station to find out where to dispose of excess fuel.
 Drain the tank into the appropriate containers and in a well ventilated area.
- Ensure the machine is cleaned and that a complete service is carried out before long-term storage.
- The transport guard must always be fitted to the cutting attachment when the machine is being transported or in storage.
- · Secure the machine during transport.
- In order to prevent unintentional starting of the engine, the spark plug cap must always be removed during long-term storage, if the machine is not under close supervision and when performing all service measures.
- Allow the hedge trimmer to cool down after use before putting it away for storage.



WARNING! Take care when handling fuel. Bear in mind the risk of fire, explosion and inhaling fumes.

Fuel

CAUTION! The machine is equipped with a two-stroke engine and must always be run using a mixture of petrol and two-stroke oil. It is important to accurately measure the amount of oil to be mixed to ensure that the correct mixture is obtained. When mixing small amounts of fuel, even small inaccuracies can drastically affect the ratio of the mixture.



WARNING! Fuel and fuel fumes are highly inflammable and can cause serious injury when inhaled or allowed to come in contact with the skin. For this reason observe caution when handling fuel and make sure there is adequate ventilation.



WARNING! Always ensure there is adequate ventilation when handling fuel.

Petrol



CAUTION! Always use a quality petrol/oil mixture at least 90 octane (RON). If your machine is equipped with a catalytic converter (see chapter on Technical data) always use a good quality unleaded petrol/oil mixture. Leaded petrol will destroy the catalytic converter.

Use low-emission petrol, also known as alkylate petrol, if it is available.



Ethanol blended fuel, E10 may be used (max 10% ethanol blend). Using ethanol blends higher than E10 will create lean running condition which can cause engine damage.

- The lowest octane recommended is 90 (RON). If you run the engine on a lower octane grade than 90 socalled knocking can occur. This gives rise to a high engine temperature, which can result in serious engine damage.
- When working at continuous high revs a higher octane rating is recommended.

Two-stroke oil

- For best results and performance use HUSQVARNA two-stroke engine oil, which is specially formulated for our air-cooled two-stroke engines.
- Never use two-stroke oil intended for water-cooled engines, sometimes referred to as outboard oil (rated TCW).
- Never use oil intended for four-stroke engines.
- A poor oil quality and/or too high oil/fuel ratio may jeopardise function and decrease the life time of catalytic converters.
- · Mixing ratio
 - 1:50 (2%) with HUSQVARNA two-stroke oil.
 - 1:33 (3%) with oils class JASO FB or ISO EGB formulated for air-cooled, two-stroke engines.

FUEL HANDLING

Petrol, litre	Two-stroke oil, litre		
	2% (1:50)	3% (1:33)	
5	0,10	0,15	
10	0,20	0,30	
15	0,30	0,45	
20	0,40	0,60	

Mixing

- Always mix the petrol and oil in a clean container intended for fuel.
- Always start by filling half the amount of the petrol to be used. Then add the entire amount of oil. Mix (shake) the fuel mixture. Add the remaining amount of petrol.
- Mix (shake) the fuel mixture thoroughly before filling the machine's fuel tank.



- Do not mix more than one month's supply of fuel at a time.
- If the machine is not used for some time the fuel tank should be emptied and cleaned.



WARNING! The catalytic converter muffler gets very hot during and after use. This also applies during idling. Be aware of the fire hazard, especially when working near flammable substances and/ or vapours.

Fueling





WARNING! Taking the following precautions, will lessen the risk of fire:

Mix and pour fuel outdoors, where there are no sparks or flames.

Do not smoke or place hot objects near fuel.

Always shut off the engine before refuelling.

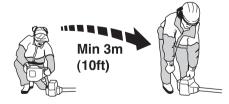
Always stop the engine and let it cool for a few minutes before refuelling. Refuel in a well ventilated area. Never fuel the machine indoors.

When refuelling, open the fuel cap slowly so that any excess pressure is released gently.

Tighten the fuel cap carefully after refuelling.

Always move the machine away from the refuelling area and source before starting.

- Always use a fuel container with an anti-spill valve.
- If you have spilled fuel on it. Wipe off the spillage and allow remaining fuel to evaporate.
- Clean the area around the fuel cap. Contamination in the tank can cause operating problems.
- Ensure that the fuel is well mixed by shaking the container before filling the tank.



STARTING AND STOPPING

Check before starting





- Inspect the working area. Remove any objects that could be thrown out.
- Check the cutting attachment. Never use blades that are dull, cracked or damaged.



- Check that the machine is in perfect working order.
 Check that all nuts and screws are tight.
- Make sure the gear housing is lubricated correctly.
 See instructions under the heading Gear housing.
- Check that the cutting attachment always stops when the engine is idling.
- Only use the machine for the purpose it was intended for
- Make sure that the handle and safety features are in good working order. Never use a machine that lacks a part or has been modified outside its specifications.
- All covers must be correctly fitted and undamaged before you start the machine.

Starting and stopping



WARNING! The complete clutch cover and shaft must be fitted before the machine is started, otherwise the clutch can come loose and cause personal injury.

Always move the machine about 3 metres from the refuelling position before starting. Place the machine on a firm surface. Remember that the blades may start to move when the engine is started. Make sure the blades cannot come into contact with any object. Make sure that no unauthorised persons are in the working area, otherwise there is a risk of serious personal injury.

The safety distance is 15 metres.

Starting

Primer bulb: Press the air purge repeatedly until fuel begins to fill the bulb. The bulb need not be completely filled



Choke: Set the choke control in the choke position.



Hold the body of the machine on the ground using your left hand (CAUTION! Not with your foot!). Grip the starter handle, slowly pull out the cord with your right hand until you feel some resistance (the starter pawls grip), now quickly and powerfully pull the cord. **Never twist the starter cord around your hand.**

Repeat pulling the cord until engine attemps to start (or maximum 5 pulls).

Pull the cord until engine starts and gradually operate throttle trigger for increasing engine speed to operate speed. The throttle will automatically disengage from the start setting.

CAUTION! Do not pull the starter cord all the way out and do not let go of the starter handle when the cord is fully extended. This can damage the machine.



STARTING AND STOPPING

CAUTION! Do not put any part of your body in marked area. Contact can result in burns to the skin, or electrical shock if the spark plug cap has been damaged. Always use gloves. Do not use a machine with damaged spark plug cap.



Stopping

The engine is switched off by moving the stop switch to the stop position.



CAUTION! The stop switch automatically returns to the start position. In order to prevent unintentional starting, the spark plug cap must be removed from the spark plug when assembling, checking and/or performing maintenance.

WORKING TECHNIQUES

General working instructions

IMPORTANTI

This section takes up the basic safety precautions for working with a hedge trimmer.

If you encounter a situation where you are uncertain how to proceed you should ask an expert. Contact your dealer or your service workshop.

Avoid all usage which you consider to be beyond your capability.



WARNING! The machine can cause serious personal injury. Read the safety instructions carefully. Learn how to use the machine.



WARNING! Cutting tool. Do not touch the tool without first switching off the engine.

Personal protection



- Always wear boots and other equipment described under the heading Personal protective equipment.
- Always wear working clothes and heavy-duty long trousers.
- · Never wear loose clothing or jewellery.
- Make sure your hair does not hang below shoulder level.

Safety instructions regarding the surroundings

- · Never allow children to use the machine.
- Ensure that no-one comes closer than 15 metres while you are working.
- Never allow anyone else to use the machine without first ensuring that they have read and understood the contents of the operator's manual.

 Never work from a ladder, stool or any other raised position that is not fully secured.



Keep in mind that the operator is responsible for accidents or hazards occuring to other people or their property.

Safety instructions while working

- Always ensure you have a safe and stable working position.
- Always use both hands to hold the machine. Hold the machine at the side of your body.



· Use your right hand to control the throttle setting.



- Make sure that your hands and feet do not come near the cutting attachment when the engine is running.
- When the engine is switched off, keep your hands and feet away from the cutting attachment until it has stopped completely.
- Watch out for stumps of branches that can be thrown out during cutting.
- Always lay the machine on the ground when you are not using it.
- Do not cut too close to the ground. Stones and other objects can be thrown out.
- Check the working area for foreign objects such as electricity cables, insects and animals, etc, or other objects that could damage the cutting attachment, such as metal items

WORKING TECHNIQUES

- If any foreign object is hit or if vibrations occur stop the machine immediately. Disconnect the HT lead from the spark plug. Check that the machine is not damaged. Repair any damage.
- If anything jams in the blades while you are working, switch off the engine and wait until it has stopped completely before cleaning the blades. Disconnect the spark plug cap from the spark plug.
- Never put the machine down with the engine running unless you have it in clear sight.

Safety instructions after completing work







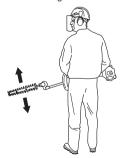
- The transport guard should always be fitted to the cutting attachment when the machine is not in use.
- Make sure the cutting attachment has stopped before cleaning, carrying out repairs or an inspection.
 Disconnect the spark plug cap from the spark plug.
- Always wear heavy-duty gloves when repairing the cutting attachment. This is extremely sharp and can easily cause cuts.



- · Store the machine out of reach of children.
- · Use only original spare parts for repairs.

Basic working techniques

 Work with a swinging action from the bottom upwards when trimming sides.



- · Adjust the throttle setting to suit the load.
- When trimming a hedge the engine should always face away from the hedge.

 Hold the machine as close to your body as possible to get the best balance.



- · Make sure that the tip does not touch the ground.
- Do not rush the work, but work steadily until all the branches have been cut back cleanly.

Changing the hedge trimmer angle





· Loosen the knob on the shaft (clockwise).





 Press the cutting unit against a firm surface until the required angle is set.



· Turn the knob (anti-clockwise).







WARNING! Do not hold the cutting head when you adjust the angle. The blades are sharp and you could easily cut yourself.

WORKING TECHNIQUES

Transport position

(325HE4)

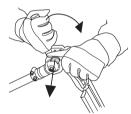


Once the work has been completed fold the cutting unit back against the shaft to simplify transport and storage of the hedge trimmer.

- 1 Turn off the motor.
- 2 Loosen the knob on the shaft (clockwise).



3 Grip the handle on the cutting unit and angle the cutting unit upwards. At an angle of 90 degrees there is a stop position. To pass the stop position, pull out the lock button.



4 Fold down the cutting unit against the shaft.



5 Turn the knob (anti-clockwise).



CAUTION! When the stop position has been passed the blades are blocked, do not try to cut with the cutting unit in this position.

Carburettor

Adjustment of the idle speed

Before any adjustments are made, make sure that the air filter is clean and the air filter cover is fitted.

Adjust the idle speed with the idle adjustment screw T, if adjustment is necessary. First turn the idle adjustment screw T clockwise until the blades start to move. Then turn the idle adjustment screw T anticlockwise until the blades stop. The idle speed is correctly adjusted when the engine runs smoothly in every position. There should also be a clear margin to the speed at which the blades start to move.



The blades must also remain stationary when the choke control is in the start throttle position.

Recommended idle speed: See the Technical data section.



WARNING! If the idle speed cannot be adjusted so that the cutting attachment stops, contact your dealer/service workshop. Do not use the machine until it has been correctly adjusted or repaired.

Muffler





CAUTION! Some mufflers are fitted with a catalytic converter. See chapter on Technical data to see whether your machine is fitted with a catalytic converter.

The muffler is designed to reduce the noise level and to direct the exhaust gases away from the operator. The exhaust gases are hot and can contain sparks, which may cause fire if directed against dry and combustible material.



Some mufflers are equipped with a special spark arrestor mesh. If your machine has this type of muffler, you should clean the mesh at least once a week. This is best done with a wire brush.



On mufflers without a catalytic converter the mesh should be cleaned weekly, or replaced if necessary. On mufflers fitted with a catalytic converter the mesh should be checked, and if necessary cleaned, monthly. If the mesh is damaged it should be replaced. If the mesh is frequently blocked, this can be a sign that the performance of the catalytic converter is impaired. Contact your dealer to inspect the muffler. A blocked mesh will cause the machine to overheat and result in damage to the cylinder and piston.

CAUTION! Never use a machine with a defective muffler.



WARNING! Mufflers fitted with catalytic converters get very hot during use and remain so for some time after stopping. This also applies at idle speed. Contact can result in burns to the skin.

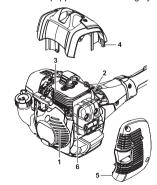
Remember the risk of fire!

Cooling system





To keep the working temperature as low as possible the machine is equipped with a cooling system.



The cooling system consists of:

- 1 Air intake on the starter.
- 2 Fins on the flywheel.
- 3 Cooling fins on the cylinder.
- 4 Cylinder cover (directs cold air over the cylinder).

Clean the cooling system with a brush once a week, more often in demanding conditions. A dirty or blocked cooling system results in the machine overheating which causes damage to the piston and cylinder.

Spark plug

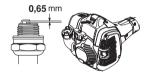


The spark plug condition is influenced by:

- Incorrect carburettor adjustment.
- An incorrect fuel mixture (too much or incorrect type of oil).
- · A dirty air filter.

These factors cause deposits on the spark plug electrodes, which may result in operating problems and starting difficulties.

If the machine is low on power, difficult to start or runs poorly at idle speed: always check the spark plug first before taking any further action. If the spark plug is dirty, clean it and check that the electrode gap is 0.65 mm. The spark plug should be replaced after about a month in operation or earlier if necessary.



CAUTION! Always use the recommended spark plug type! Use of the wrong spark plug can damage the piston/cylinder. Check that the spark plug is fitted with a suppressor.

Air filter

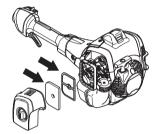




The air filter must be regularly cleaned to remove dust and dirt in order to avoid:

- Carburettor malfunctions.
- · Starting problems.
- Loss of engine power.
- · Unnecessary wear to engine parts.
 - Excessive fuel consumption.

Clean the filter every 25 hours, or more regularly if conditions are exceptionally dusty.



Cleaning the air filter

Close the choke valve by moving the choke control up.



Remove the air filter cover and take out the filter. Wash it clean in warm, soapy water. Ensure that the filter is dry before refitting it.

An air filter that has been in use for a long time cannot be cleaned completely. The filter must therefore be replaced with a new one at regular intervals. A damaged air filter must always be replaced.

If the machine is used in dusty conditions the air filter should be soaked in oil. See instructions under the heading Oiling the air filter.

Oiling the air filter







Always use HUSQVARNA filter oil, art. no. 531 00 92-48. The filter oil contains a solvent to make it spread evenly through the filter. You should therefore avoid skin contact.

Put the filter in a plastic bag and pour the filter oil over it. Knead the plastic bag to distribute the oil. Squeeze the excess oil out of the filter inside the plastic bag and pour off the excess before fitting the filter to the machine. Never use common engine oil. This would drain through the filter quite quickly and collect in the bottom.



Gear



There is a grease nipple and a plug for filling lubricant on the gear housing. Use a grease gun to fill with grease. This should be done after every 60 working hours. Use Husqvarna's special grease, no. 503 98 96-04.



CAUTION! The gear housing must not be filled completely with grease. The grease expands as the machine heats up during operation. If the gear housing was completely filled with grease it could damage the seals and lead to leakage of grease.

The grease in the bevel gear does not normally need to be changed except if repairs are carried out.

Cleaning and Iubrication



Clean any resin and plant residue from the blades using Husqvarna cleaning agent (UL22) before and after using the machine.

Lubricate the blade bars with Husqvarna special grease (UL 21) before long periods of storage.



Maintenance schedule

The following is a list of the maintenance steps that must be performed on the machine. Most of the items are described in the Maintenance section. The user must only carry out the maintenance and service work described in this Operator's Manual. More extensive work must be carried out by an authorized service workshop.

Maintenance	Daily maintenance	Weekly maintenance	Monthly maintenance
Clean the outside of the machine.	X		
Make sure the throttle trigger lock and the throttle function correctly from a safety point of view.	Х		
Check that the stop switch works correctly.	Х		
Check that the blades do not move when the engine is idling or when the choke is in the start throttle position.	Х		
Check that the blades are undamaged and show no signs of cracking or other damage. Replace the blades if necessary.	Х		
Clean the air filter. Replace if necessary.	Х		
Check that the hand guard is not damaged. Replace the guard if damaged.	Х		
Check that nuts and screws are tight.	Х		
Check that there are no fuel leaks from the engine, tank or fuel lines.	Х		
Check the starter and starter cord.		Х	
Check that the vibration damping elements are not damaged.		Х	
Clean the outside of the spark plug. Remove it and check the electrode gap. Adjust the gap to 0,65 mm or replace the spark plug. Check that the spark plug is fitted with a suppressor.		Х	
Clean the machine's cooling system.		Х	
Clean or replace the spark arrestor mesh on the muffler (only applies to mufflers without a catalytic converter).		Х	
Clean the outside of the carburettor and the space around it.		Х	
Fill the gear housing with grease. This should be carried out approximately every 60 working hours.		Х	
Check that the screws that hold the blades together are correctly tightened.		Х	
Clean the fuel tank.			Х
Check the fuel filter for contamination and the fuel hose for cracks or other defects. Replace if necessary.			х
Check all cables and connections.			Х
Check the clutch, clutch springs and the clutch drum for wear. Replace if necessary by an autorized service workshop.			Х
Replace the spark plug. Check that the spark plug is fitted with a suppressor.			Х
Check and clean the spark arrestor mesh on the muffler (only applies to mufflers fitted with a catalytic converter).			Х
To reduce the fire hazard, clean dirt, leaves and surplus lubricant, etc from the muffler and engine.			х

TECHNICAL DATA

Technical data

	325HE3	325HE4
Engine		
Cylinder displacement, cm ³	25,4	25,4
Cylinder bore, mm	34	34
Stroke, mm	28	28
Idle speed, rpm	2800-3200	2800-3200
Recommended max. speed, rpm	11000-12000	11000-12000
Max. engine output, acc. to ISO 8893, kW/ rpm	1,0/8500	1,0/8500
Catalytic converter muffler	Yes	Yes
Speed-regulated ignition system	Yes	Yes
Ignition system		
Spark plug	NGK BPMR8Y	NGK BPMR8Y
Electrode gap, mm	0,65	0,65
Fuel and lubrication system		
Fuel tank capacity, cm ³ /litre	0,5	0,5
Weight		
Weight without fuel, kg	6,3	6,4
Noise emissions		
(see note 1)		
Sound power level, measured dB (A)	105	105
Sound power level, guaranteed L _{WA} dB (A)	106	106
Sound levels		
(see note 2)		
Equivalent sound pressure level at the operator's ear, measured according to EN ISO 10517, dB(A):	96	93
Vibration levels		
(see note 3)		
Equivalent vibration levels (a _{hv,eq}) at handles, measured according to EN ISO 10517, m/s ²		
Front/rear handles:	3,1/4,0	5,4/2,4
Blades		
Length, mm	550	550
Blade speed, cuts/min	4300	4300

Note 1: Noise emissions in the environment measured as sound power (L_{WA}) in conformity with EC directive 2000/14/ EC. Reported sound power level for the machine has been measured with the original cutting attachment that gives the highest level. The difference between guaranteed and measured sound power is that the guaranteed sound power also includes dispersion in the measurement result and the variations between different machines of the same model according to Directive 2000/14/EC.

Note 2: Reported data for equivalent sound pressure level for the machine has a typical statistical dispersion (standard deviation) of 1 dB (A).

Note 3: Reported data for equivalent vibration level has a typical statistical dispersion (standard deviation) of 1 m/s².

TECHNICAL DATA

EC Declaration of Conformity

Husqvarna AB, SE561 82 Huskvarna, Sweden, tel +4636146500, declares under sole responsibility that the hedge trimmers **Husqvarna 325HE3 and 325HE4** from 2016's serial numbers and onwards (the year is clearly stated in plain text on the rating plate with subsequent serial number), complies with the requirements of the COUNCIL'S DIRECTIVES:

- of May 17, 2006 "relating to machinery" 2006/42/EC.
- of February 26, 2014 "relating to electromagnetic compatibility" 2014/30/EU.
- of May 8, 2000 "relating to the noise emissions in the environment" **2000/14/EC**. Conformity assessment according to Annex V. For information relating to noise emissions, see the Technical data chapter.
- of June 8, 2011 "on the restriction of the use of certain hazardous substances in electrical and electronic equipment" 2011/65/EU.

The following standards have been applied: EN ISO 12100:2010, CISPR 12:2007/A1:2009, EN ISO 10517:2009/A1:2013. EN 50581:2012.

SMP Svensk Maskinprovning AB, Box 7035, SE-750 07 Uppsala, Sweden, has carried out voluntary type approval for Husqvarna AB. The certificates have the numbers:

325HE3, 325HE4 - SEC/15/2434

Huskvarna March 30, 2016

Per Guslefor

Per Gustafsson, Development manager (Authorized representative for Husqvarna AB and responsible for technical documentation.)

EN - The object of the declaration described in the Declaration of conformity is in conformity with the relevant Union harmonization legislation:

- of June 8, 2011 "on the restriction of the use of certain hazardous substances in electrical and electronic equipment" 2011/65/EU. The following standards have been applied:

- EN 50581:2012

WARNING: Tampering with the engine voids the EU type-approval of this product.

SE - Obiektet som är föremål för försäkran om överensstämmelse överensstämmer med relevant harmoniserad unionslagstiftning: - av den 8 juni 2011 angående "begränsning av användning av vissa farliga ämnen i elektrisk och elektronisk utrustning" 2011/65/EU. Följande standarder har tillämpats:

- EN 50581:2012

VARNING: Manipulering av motorn upphäver EG-typgodkännandet för den här produkten.

DK - Genstanden for erklæringen, der er beskrevet i overensstemmelseserklæringen, er i overensstemmelse med den pågældende EU harmoniseringslovgivning:

- af den 8. juni 2011 "om begrænsning af anvendelsen af visse farlige stoffer i elektrisk og elektronisk udstyr" 2011/65/EU.

Der er anvendt følgende standarder:

- FN 50581:2012

ADVARSEL! Ved manipulation af motoren bortfalder EUtypegodkendelsen af dette produkt.

NO - Formålet med erklæringen beskrevet i Samsvarserklæringen er i overensstemmelse med relevante EU-regelverk:

- av 8. juni 2011 "om begrensning i bruk av visse farlige stoffer i elektrisk og elektronisk utstyr" 2011/65/EU.

Følgende standarder er blitt brukt:

- FN 50581-2012

ADVARSEL! Tukling med motoren opphever EU-type-godkjenningen til dette produktet.

FI - Tässä vaatimustenmukaisuusvakuutuksessa kuvattu kohde on sitä koskevien EU:n lainsäädäntöä vhdenmukaistavien säännösten mukainen: - 8. kesäkuuta 2011 annettu direktiivi tiettyjen vaarallisten aineiden käytön rajoittamisesta sähkö- ja elektroniikkalaitteissa, 2011/65/EU. Seuraavia standardeia on sovellettu:

- FN 50581:2012

VAROITUS! Moottorin muokkaaminen mitätöi tuotteen EU-tyyppihyväksynnän.

DE - Die in der Konformitätserklärung beschriebene Erklärung entspricht der jeweiligen Rechtsangleichung innerhalb der EU:

- Richtlinie "zur Beschränkung der Verwendung bestimmter gefährlicher Stoffe in Elektro- und Elektronikgeräten" 2011/65/EU vom 8. Juni 2011. Die folgenden Normen werden erfüllt:

- EN 50581:2012

WARNUNG! Bei einem Eingriff in den Motor erlischt die EU-Typgenehmigung für dieses Produkt.

FR - L'objet de la déclaration décrite dans la Déclaration de conformité est en conformité avec la législation d'harmonisation de l'Union concernée: - du 8 juin 2011 « relative à la limitation de l'utilisation de certaines substances dangereuses au sein d'équipements électriques et électroniques » 2011/65/UE.

Les normes harmonisées suivantes ont été appliquées:

- EN 50581:2012

AVERTISSEMENT! Toute altération du moteur a pour effet d'annuler l'homologation de type UE de ce produit.

NL - Het object beschreven in de verklaring van overeenstemming is conform de betreffende harmonisatiewetgeving van de Unie: - van 8 iuni 2011 "inzake beperking van het gebruik van bepaalde gevaarlijke stoffen in elektrische en elektronische apparatuur" 2011/65/EU. De volgende normen zijn van toepassing:

- EN 50581:2012

WAARSCHUWING! De EU-typegoedkeuring van dit product vervalt als ongeoorloofde wijzigingen aan de motor aangebracht worden. ES - El obieto de la declaración descrita en la Declaración de conformidad es la conformidad con la legislación de armonización pertinente de la Unión:

- de 8 de junio de 2011 "sobre restricciones de utilización de determinadas sustancias peligrosas en aparatos eléctricos y electrónicos" 2011/65/UE. Se han aplicado las normas siguientes:

- EN 50581:2012

ATENCIÓN! La manipulación del motor anula la homologación de la UE de este producto.

PT - A declaração descrita na Declaração de conformidade está de acordo com a legislação de harmonização aplicável da União:

- de 8 de junho de 2011 "relativa à restrição do uso de determinadas substâncias perigosas em equipamento elétrico e eletrónico" 2011/65/UE. Foram respeitadas as seguintes normas:

- EN 50581:2012

ATENÇÃO! A adulteração do motor anula a aprovação deste produto pela UE.

IT - L'oggetto della dichiarazione contenuta nel documento denominato "Dichiarazione di conformità" è la conformità con la normativa dell'Unione sull'armonizzazione corrispondente:

- dell'8 giugno 2011 sulla "restrizione dell'uso di determinate sostanze pericolose nelle apparecchiature elettriche ed elettroniche". 2011/65/UE. Sono state applicate le seguenti norme:

- FN 50581:2012

AVVERTENZA! La manomissione del motore rende nulla l'omologazione UE del prodotto.

JP - 適合性宣言に記載されている宣言の目的は、関連する欧州連合整合法に 準拠することです。

- 2011 年 6 月 8 日付「電気・電子製品に含まれる特定有害物質の使用制限に 関する」2011/65/EU。

次の標準規格にも適合しています:

- FN 50581:2012

▲ 警告! エンジンを改造すると、この製品の EC 型式認証が無効になりま

KO - 준수 선언문에 명시된 선언 목표는 다음 관련 연합 조화법을

준수하는 것입니다. - 2011년 6월 8일 "전기 및 전자 장치의 특정 위험 물질 사용에 관한 제한" 2011/65/EU

다음 표준이 적용되었습니다. - EN 50581:2012

경고! 엔진을 개조하면 이 제품의 EU 형식 승인이 무효화됩니다.

EE - Vastavusdeklaratsioonis kirjeldatud deklaratsiooni objekt vastab Euroopa Liidu asjakohastele ühtlustamise õigusaktidele:

- 8. juuni 2011. a., "teatavate ohtlike ainete kasutamise piiramise kohta elektri- ja elektroonikaseadmetes" 2011/65/EL.

Rakendatud on järgmisi standardeid:

- EN 50581:2012

ETTEVAATUST! Mootori igasugune modifitseerimine, muutmine või rikkumine tühistab toote EL-i tüübikinnituse.

LV - Atbilstības deklarācijā aprakstītais deklarācijas priekšmets atbilst attiecīgajiem Savienības saskanošanas tiesību aktiem:

- 2011. gada 8. jūnija Direktīva 2011/65/ES par dažu bīstamu vielu izmantošanas ierobežošanu elektriskās un elektroniskās iekārtās. Ir piemēroti šādi standarti:

- EN 50581:2012

BRĪDINĀJUMS! Motora atvēršana anulē šī kēdes zāģa ES tipa apstiprinājumu.

LT - Atitikties deklaracijoje apibūdintas deklaracijos objektas atitinka atitinkamus Sąjungos suderintus įstatymus:

- 2011 m. birželio 8 d. direktyvos 2011/65/ES dėl tam tikrų pavojingų medžiagu naudojimo. Pritaikyti tokie standartai:

- EN 50581:2012

PERSPĖJIMAS! Variklio modifikavimas panaikina šio produkto ES tipo patvirtinimą.

- SI Predmet izjave, opisan v in Izjavi o skladnosti, je skladen z veljavnimi usklajenimi pravili združenja:
- z dne 8. junija 2011 o omejevanju uporabe nekaterih nevarnih snovi v električni in elektronski opremi 2011/65/EU.
 Uporablieni so naslednji standardi:
- FN 50581:2012

OP070

OPOZORILO! Zaradi predelave motorja se razveljavi EUhomologacija tega izdelka.

- **HU** A megfelelőségi nyilatkozatban leírt nyilatkozat tárgya megfelel a releváns Uniós harmonizációs jogszabályoknak:
- a 2011. június 8-i, "az egyes veszélyes anyagok elektromos és elektronikus berendezésekben való alkalmazásának korlátozására" vonatkozó irányelv 2011/65/EU.

A következő szabványok kerültek alkalmazásra:

- EN 50581:2012

VIGYÁZAT! A motor módosítása érvényteleníti a termékre vonatkozó európai uniós típusjóváhagyást.

- **PL** Przedmiot opisany w deklaracji zgodności jest zgodny z odpowiednim unijnym prawodawstwem harmonizacyjnym:
- dyrektywie 2011/65/UE z 8 czerwca 2011 r. dotyczącej ograniczenia użycia niektórych substancji niebezpiecznych w sprzęcie elektrycznym i elektronicznym.

Zastosowanie maia nastepuiace normy:

- EN 50581:2012

OSTRZEŻENIE! Ingerencja w silnik powoduje unieważnienie europejskiego zatwierdzenia typu produktu.

CZ - Předmět prohlášení popsaný v prohlášení o shodě splňuje požadavky příslušných harmonizačních zákonů Unie.

- ze dne 8. června 2011 "o omezení používání některých nebezpečných látek v elektrických a elektronických zařízeních" 2011/65/EU. Bylv uplatněny následující standardní normy:
- EN 50581:2012

VÝSTRAHA! Manipulace s motorem vede k zneplatnění typového schválení EU tohoto výrobku.

SK - Predmet vyhlásenia opísaný vo Vyhlásení o zhode je v súlade s relevantnými právnymi predpismi Európskej únie pre zosúlaďovanie: - z 8. júna 2011, o obmedzení používania určitých nebezpečných látok v elektrických a elektronických zariadeniach", 2011/65/EÚ.
Výrobok vyhovuje nasledujúcim normám:

- EN 50581:2012

VAROVANIE! Nepovolená manipulácia s motorom ruší platnosť typového schválenia tohto výrobku pre EÚ.

HR - Predmet izjave naveden u izjavi o sukladnosti u skladu je s mjerodavnim zakonima Unije o harmonizaciji:

- od 8. lipnja 2011. "o ograničenoj upotrebi određenih opasnih tvari u električnoj i elektroničkoj opremi" 2011/65/EU.
- Primijenjeni su sljedeći standardi:

- EN 50581:2012

UPOZORENJE! Petljanjem po motoru gubite pravo na odobrenje EU-a ovog proizvoda.

RS - Predmet d eklaracije opisan u Deklaraciji o usklađenosti je usklađen s relevantnim zakonodavstvom u harmonizaciji u Uniji:

- od 8. juna 2011. "o ograničenju upotrebe određenih opasnih supstanci u električnoj i elektronskoj opremi" 2011/65/EU.
- Primenjeni su sledeći standardi:

- EN 50581:2012

UPOZORENJE! Neovlašćene prepravke motora poništavaju EU tip odobrenja za ovaj proizvod.

- **BA** Predmet deklaracije opisan u Deklaraciji o usklađenosti je usklađen s relevantnim zakonodavstvom u harmoniziranju u Uniji:
- od 8. juna 2011. "o ograničenju upotrebe određenih opasnih tvari u električnoj i elektronskoj opremi" 2011/65/EU.
 Primijenjeni su sljedeći standardi:
- EN 50581:2012

UPOZORENJE! Neovlaštenim otvaranjem proizvoda poništava se EU odobrenje tipa ovog proizvoda.

- RO Obiectul declarației, descris în Declarația de conformitate, este conform cu legislația de armonizare aplicabilă a Uniunii:
- din 8 iunie 2011 privind "restricțiile de utilizare a anumitor substanțe periculoase cu echipamente electrice și electronice" 2011/65/UE.
 Au fost aplicate următoarele standarde:
- EN 50581:2012

AVERTISMENT! În urma modificării neautorizate a motorului, este anulată aprobarea de tip UE pentru acest produs.

TR - Uygunluk Beyanı'nda belirtilen beyanın konusu ilgili Avrupa Birliği uyumluluk yönetmeliğine uygunluktur:

 - 8 Haziran 2011 Perşembe tarihinden itibaren "elektrikli ve elektronik ekipmanlardaki belirli tehlikeli maddelerin kısıtlanmasına ilişkin olarak" 2011/65/FU.

Aşağıdaki standartlar uygulanmıştır:

- EN 50581:2012

UYARI! Motorun kurcalanması bu ürünün AB tip onayını geçersiz

RU - Объект декларации, описанный в Декларации о соответствии, соответствует применимому законодательству Европейского Совета по унификации норм:

 - от 8 июня 2011 года "об ограничении использования определенных опасных веществ в электрическом и электронном оборудовании" 2011/65/EU.

Применяются следующие стандарты:

- EN 50581:2012

ПРЕДУПРЕЖДЕНИЕ! В случае вмешательства в работу двигателя данное изделие перестанет соответствовать нормативам ЕС.

UA - Об'єкт, описаний у Декларації відповідності, відповідає вимогам таких уніфікаційних законодавчих документів Євросоюзу:

 - Від 8 червня 2011 р. «Про обмеження використання деяких небезпечних речовин в електричному та електронному обладнанні» 2011/65/EU.

Застосовано такі стандарти:

- EN 50581:2012

УВАГА! Внесення змін у двигун позбавляє чинності сертифікацію ЄС для цього виробу.

- BG Предметът на декларацията, описан в Декларацията за съответствие, е в съответствие със свързаното законодателство за хармонизиране на Съюза:
- от 08 юни 2011 г. "по отношение на ограничението за използване на определени опасни вещества в електрическо и електронно оборудване" 2011/65/EC.
- Приложени са следните стандарти:
 - EN 50581:2012

ПРЕДУПРЕЖДЕНИЕ! Намесата в двигателя прави невалидно ЕС одобрението на тип на този продукт.

GR - Το αντικείμενο της δήλωσης που περιγράφεται στη Δήλωση Συμμόρφωσης συμμορφώνεται με τη σχετική νομοθεσία εναρμόνισης της Γένωσης:

 - της 8ης Ιουνίου 2011 "σχετικά με τον περιορισμό της χρήσης ορισμένων επικίνδυνων ουσιών σε είδη ηλεκτρικού και ηλεκτρονικού εξοπλισμού" 2011/65/ΕΕ.

Εφαρμόστηκαν τα ακόλουθα πρότυπα:

- EN 50581:2012

ΠΡΟΗΙΔΟΠΟΙΗΣΗ! Οποιαδήποτε μη εξουσιοδοτημένη παρέμβαση στον κινητήρα ακυρώνει την έγκριση τύπου ΕΕ αυτού του προϊόντος.

Original instructions 1157424-26

