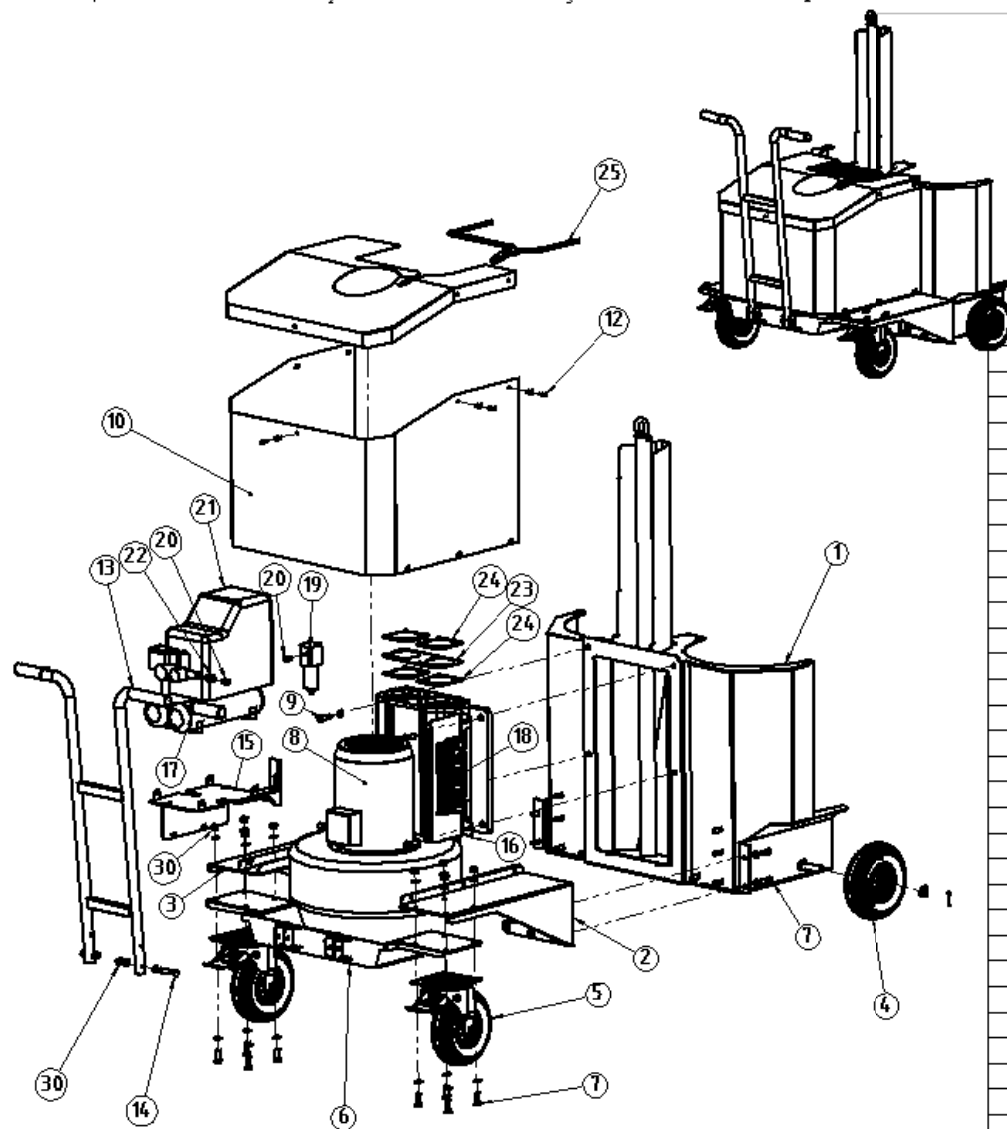


**ANVÄNDARHANDBOK
OPERATIONS INSTRUCTIONS**

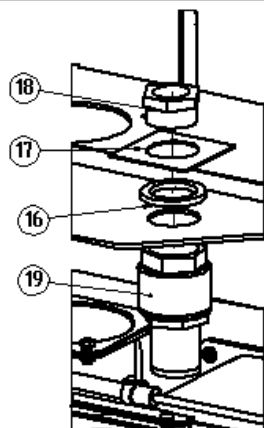
HTC 110 DAP



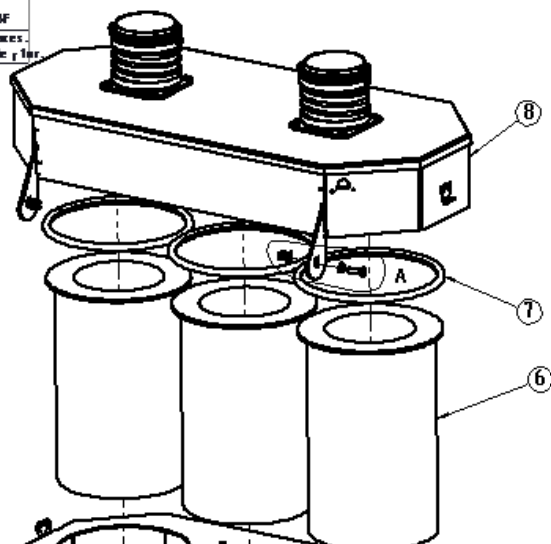
30	10	1360256	LM12
29	5	1359030	RIVET NUT M8 STEEL
28	36	1360141	SRB12 WASHER (DIA 12,5x22x2)
27	2	1342058	Sprint (DIA 4x36)
26	2	1360145	RB21 WASHER (DIA 21x37x3)
25	1	1351001	TL4 SEAL (4X9)
24	4	200700025	SEAL RS
23	1	200600288	Sheet metal
22	1	200700079	ADAPTER P6A-JS12-005
21	1	10150	FIAC ECU 2011,5hk
20	3	200700078	UNION MALE F4PB8-1/4
19	1	200700077	WATER DRAIN VALVE
18	1	590428502	VALVE DISTRIBUTOR 2MGAF6A M12
17	2	5345001	RUBBER HANDLE
16	1	200600338	Valve holder
15	1	200600337	Tourniquet hold
14	2	1360338	M6S12x65
13	1	200700014	HANDLE WELD
12	13	1360337	MRTM6X20
11	1	200600163	Cover complete
10	1	200600164	Sweep
9	4	1360250	M6SM12x45
8	1	SC50 11kW	SC50 11kW
7	20	1360307	M6SM12x35
6	1	200600203	Bottom beam weld
5	2	200700027	L-VWPP 260K-ST
4	2	200700026	VWPP 260/20K
3	1	200700007	WHEEL MOUNT LEFT WELD
2	1	200700005	WHEEL MOUNT RIGHT WELD
1	1	200600353	Stand
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

DESIGNED BY RN	YEAR 2006	WITHDRAWN CHECKED BY 40	DESIGN CHECKED BY Kent	APPROVED BY	DATE
			DESCRIPTION (ENGLISH) HTC110DAP ASSEMBLY DESCRIPTION (OWN LANGUAGE) HTC110DAP MONTAGE		DRAWING NR 200600867
PART / ASSEMBLY FILE 200600867		DRAWING FILE 200600867		SHEET 1	OF 4
					REV 1

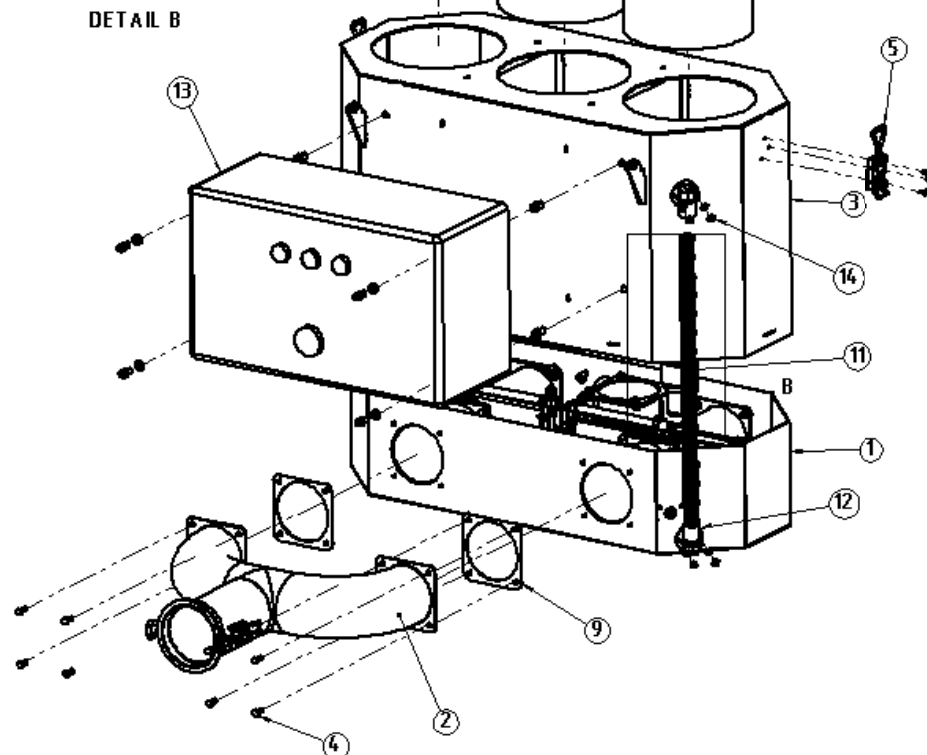
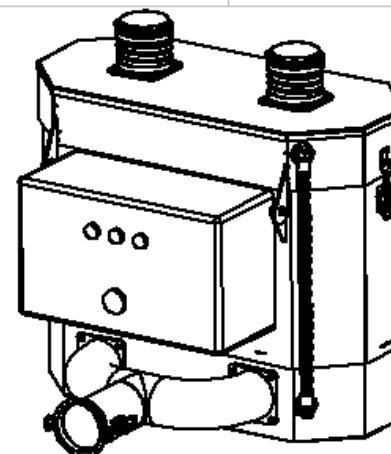
TOLERANCES, max. in ISO / TOLERANSEER end. ISO
 Applicable -here no tolerance is indicated.
 Gäller där tolerans ej direkt utsläppts
 For machining / För bearbetning ISO 2768-mk
 For welding / För svetsning SS-EN ISO 13920-BF
 Surface finish max. for ISO 1302, Ra 3,2 Machined surfaces
 Ytfinishet enligt ISO 1302, För bearbetade ytor



DETAIL B



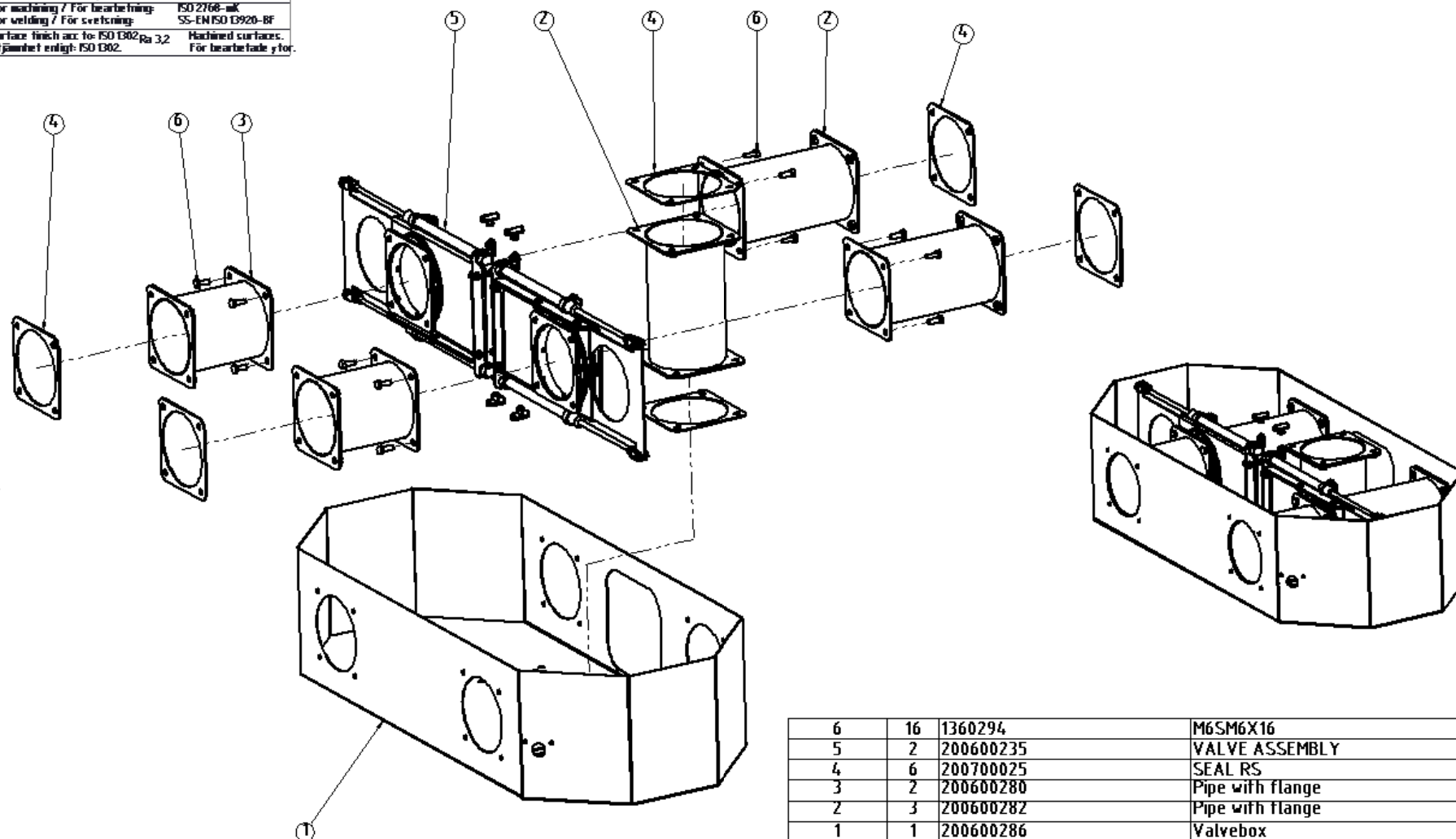
DETAIL A



25	2	1360114	LM8
23	4	1360149	RB5 WASHER (DIA 5,3x10x1)
22	8	1360273	SRB9 WASHER (DIA 9x16x1.5)
21	6	1359015	AD 66 RIVET (4.8x9,5)
20	4	1359030	RIVET NUT M8 STEEL
19	1	806831	YORK BA 1108 DN32
18	1	1349125	BUSSING (R32utv/R25inv)(RSK:1986181)
17	1	20060003a	Reinforce
16	1	1351101	SEALING
15	1	200600288	Sheet metal
14	4	1360328	MRTM5X12
13	1	200700069	STARTSKAP T110-X2 400V 50 HZ
12	2	10349	FLANGE MOUNT 90 DEGREES
11	1	10351	PROTECTION HOSE NW10 BLACK
10	2	1360227	M6SM8X25
9	8	200700025	SEAL RS
8	1	200700046	TOP COVER ASSEMBLY
7	3	1351001	SEALING
6	3	1337057	Filter
5	2	1341030	Excentric lock
4	12	1360294	M6SM6X16
3	1	200600261	Hepabox
2	1	200700037	INLET PIPE WELD
1	1	200700031	VALVE BOX ASSEMBLY
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

DRAWN BY RN	YEAR 2006	WEEK/DRAWING CHECKED BY 40	DESIGN CHECKED BY Kent	APPROVED BY	DATE
			DESCRIPTION (ENGLISH) HTC110DAP ASSEMBLY DESCRIPTION (OWN LANGUAGE) HTC110DAP MONTAGE		
PART / ASSEMBLY FILE 200600867			DRAWING NR 200600867		
SHEET 2			OF 4		
REV 1					

TOLERANCES acc. to ISO / TOLERANSEER enl. ISO
 Applicable where no tolerance is indicated.
 Gäller där tolerans ej direkt utgår.
 For machining / För bearbetning: ISO 2768-mK
 For welding / För svetsning: SS-EN ISO 13920-BF
 Surface finish acc. to ISO 1302 Ra 3.2 Machined surfaces.
 Ytjämnhet enl. ISO 1302. För bearbetade ytor.



6	16	1360294	M6SM6X16
5	2	200600235	VALVE ASSEMBLY
4	6	200700025	SEAL RS
3	2	200600280	Pipe with flange
2	3	200600282	Pipe with flange
1	1	200600286	Valvebox
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

DRAWN BY: Kent YEAR: 2007 WEEK DRAWING CHECKED BY: 4 DESIGN CHECKED BY: APPROVED BY: DATE:



DESCRIPTION (ENGLISH)
 VALVE BOX ASSEMBLY
 DESCRIPTION (SWEDISH)
 VENTILLADA MONTAGE

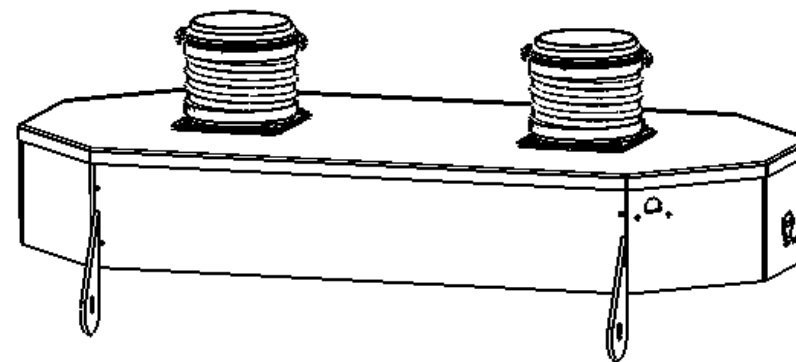
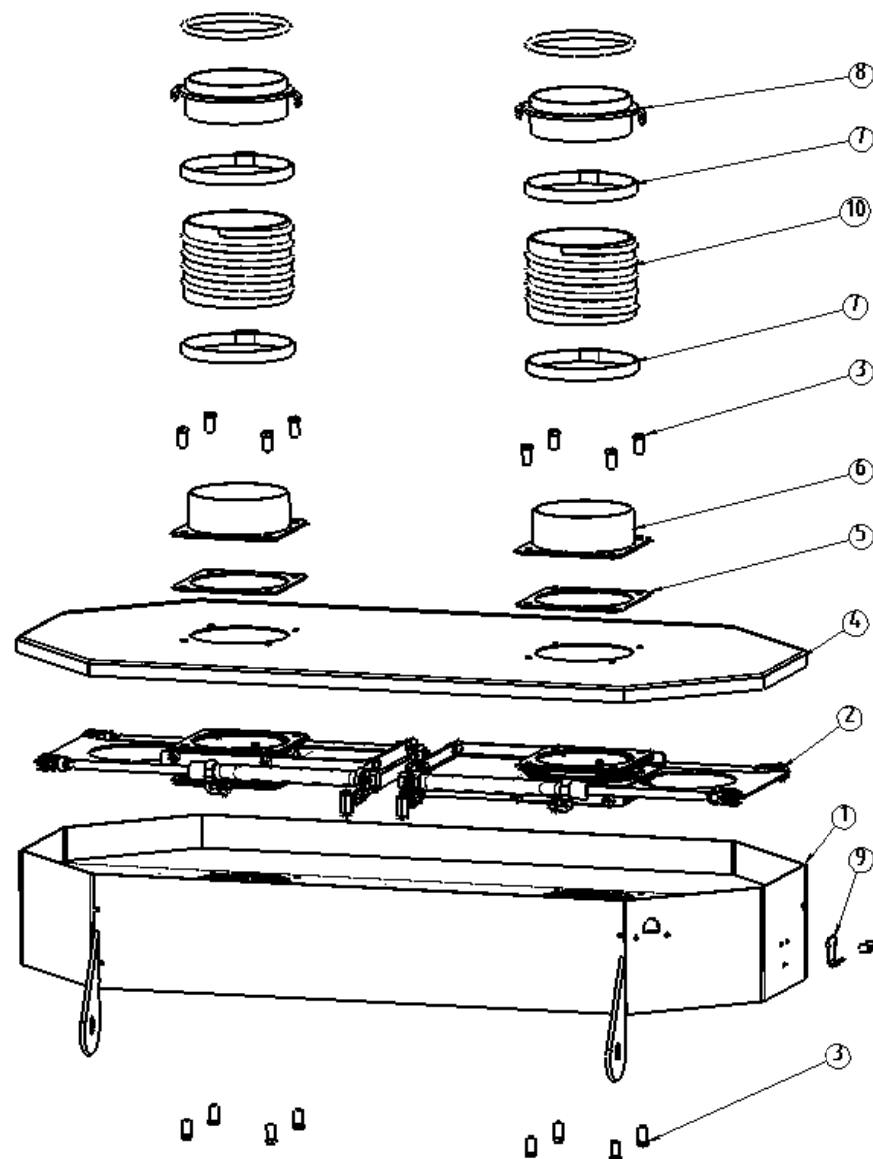
DRAWING NO.
 200700031

PART / ASSEMBLY FILE: 200700031 DRAWING FILE: 200700031 SHEET: 1 OF 1 REV: 00

TOLERANCES acc. to ISO / TOLERANSEER enl. ISO
Applicable where no tolerance is indicated.
Gäller där tolerans ej direkt utläses

For machining / För bearbetning: ISO 2768-mK
For welding / För svetsning: SS-EN ISO 13920-BF

Surface finish acc. to ISO 1302 Ra 3,2
Ytjämnhet enligt ISO 1302: För bearbetade ytor.

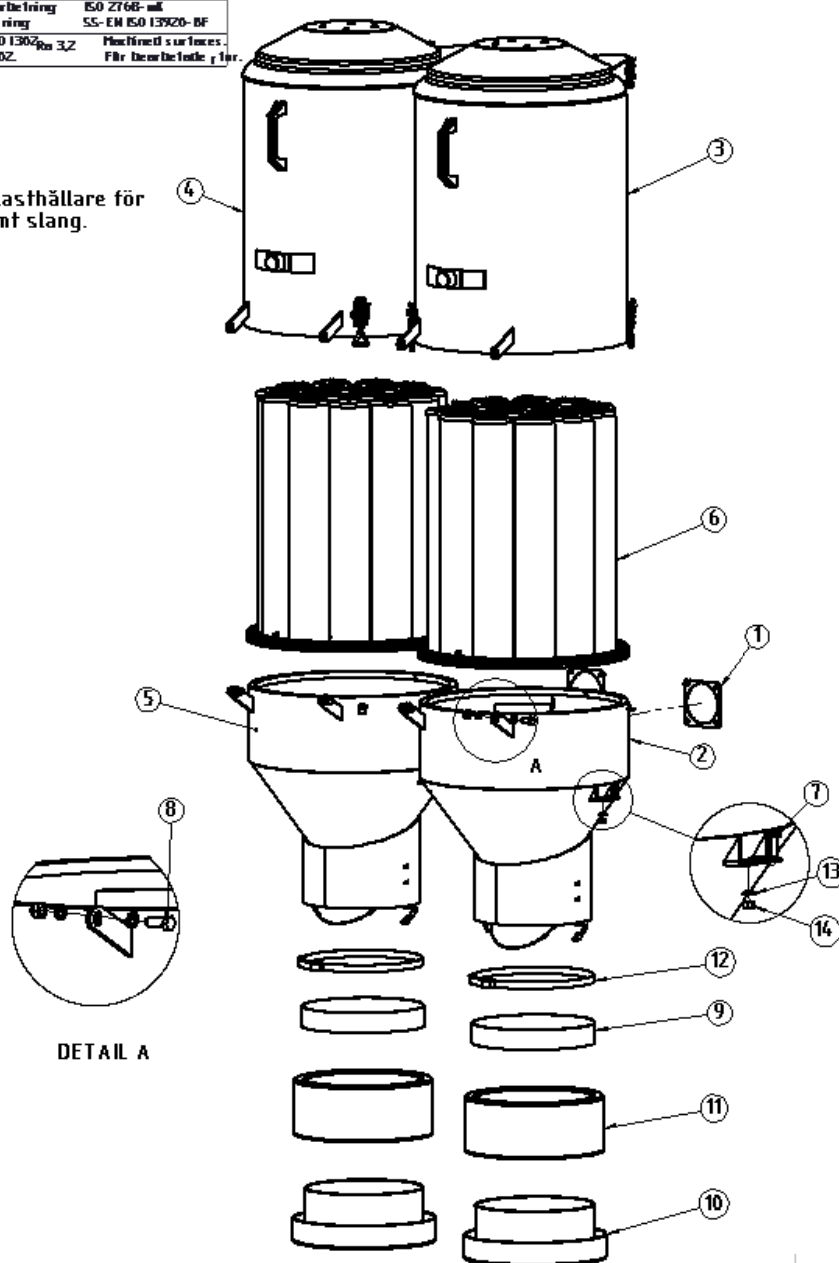


12	4	1359017	AD 56 Popnit (4x9,5)
11	2	9611	O-RING
10	2	7530102	ERMAFLEX 102 MM
9	2	200700049	MOUNT NR16
8	2	200600216	Snap coupling 4" short weld
7	4	1357063	HOSE CLAMP 87-112mm
6	2	200600220	Connection
5	2	200700025	SEAL RS
4	1	200600221	Top cover
3	16	1360294	M6SM6X16
2	2	200600235	VALVE ASSEMBLY
1	1	200600243	Top
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

DRAWN BY Kent	YEAR 2007	WEEK 5	CHECKED BY	DESIGN CHECKED BY	APPROVED BY	DATE
			DESCRIPTION (ENGLISH) TOP COVER ASSEMBLY DESCRIPTION (SWEDISH) TOPLOCK MONTAGE		DRAWING NO. 200700046	
PART / ASSEMBLY FILE 200700046			DRAWING FILE 200700046		SHEET 1 OF 1 	
						REV 00

TOLERANCES acc. to ISO	TOLERANSEER enl. ISO
Applicable where no tolerance is indicated.	Gäller där tolerans ej direkt utsetts
For machining / För bearbetning	ISO 2768-mS
For welding / För svetsning	ISO 5834-1
Surface finish acc. to ISO 1302	Ytjämnhet enligt ISO 1302
	Machine surfaces / För bearbetade ytor

Fattas plasthållare för slang samt slang.



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
16	4	1360131	LM10
15	8	1360272	SRB11 WASHER (DIA 11x18x2)
14	4	1360114	LM8
13	8	1360129	RB8 WASHER (DIA 8,4x16x1,6)
12	2	1371001	Belt
11	2	1376013	Longopac (4 pcs)
10	2	200600536	LONGOPAC HOLDER
9	2	1351145	Antiskid 290mm
8	4	1360305	M6SM10x30
7	4	1360227	M6SM8x25
6	2	200600596	FILTER PACKAGE ASSEMBLY
5	1	200700056	BOTTOM CONE RIGHT ASSEMBLY
4	1	200700066	TANK RIGHT ASSEMBLY (ex. HTC110DAP)
3	1	200700065	TANK LEFT ASSEMBLY
2	1	200700055	BOTTOMCONE LEFT ASSEMBLY
1	2	200700025	SEAL RS

DRAWN BY: RN YEAR: 2006 WEEK: 40 CHECKED BY: Kent APPROVED BY: DATE:



DESCRIPTION (ENGLISH)
HTC110DAP ASSEMBLY
DESCRIPTION (SWEDISH)
HTC110DAP MONTAGE

DRAWING NO.
200600867

PART / ASSEMBLY FILE
200600867

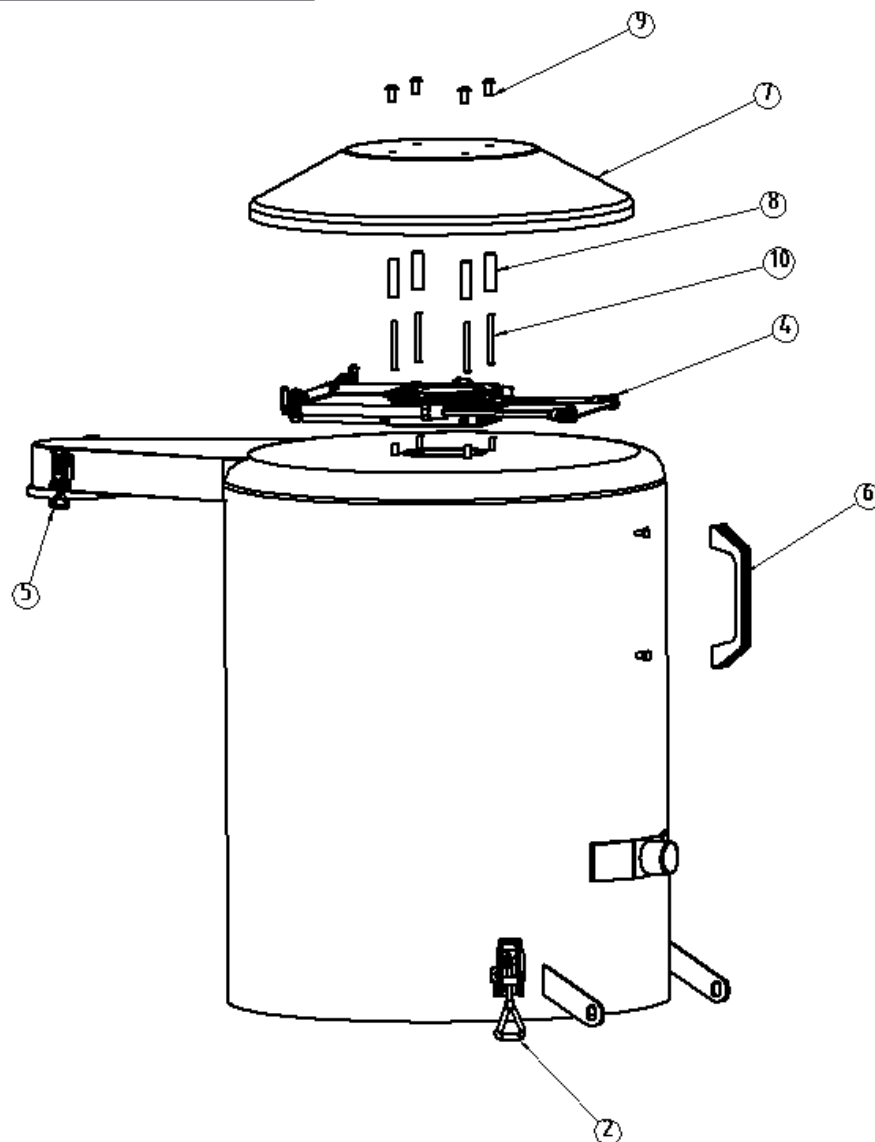
DRAWING FILE
200600867

SHEET
3

OF
4

REV
1

TOLERANCES acc. to ISO / TOLERANSER enl. ISO	
Applicable where no tolerance is indicated.	
Gäller där tolerans ej direkt utsatts	
For machining / För bearbetning: ISO 2768-mK	
For welding / För svetsning: SS-EN ISO 13920-BF	
Surface finish acc. to ISO 1302 Ra 3.2	Machined surfaces.
Ytjämnhet enligt ISO 1302.	För bearbetade ytor.



14	12	1359015	AD 66 RIVET (4.8x9,5)
13	2	1360252	M6M12 M12
12	4	1360294	M6SM6X16
11	2	1360295	M6SM6X25
10	4	1360263	Thread bar M6x60
9	4	1360291	MKSM6 NUT
8	4	200600317	DISTANCE PIPE
7	1	200600318	Top
6	1	9690	HANDLE
5	2	1241030	EXCENTRIC LOCK NR 91
4	1	200600235	VALVE ASSEMBLY
3	1	1370022	Rubber stop
2	2	1341030	Excentric lock
1	1	200600330	TANK LEFT WELD
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

DRAWN BY Kent	YEAR 2007	WEEK 6	CHECKED BY	DESIGN CHECKED BY	APPROVED BY	DATE
			DESCRIPTION (ENGLISH) TANK LEFT ASSEMBLY		DRAWING NR 200700065	
PART / ASSEMBLY FILE 200700065			DRAWING FILE 200700065		SHEET 1 OF 1	
			DESCRIPTION (SWEDISH) TANK VANSTER MONTAGE		REV 00	

